

# A Mass-Flow-Calorimetry System for Scaled-up Experiments on Anomalous Heat Evolution at Elevated Temperatures

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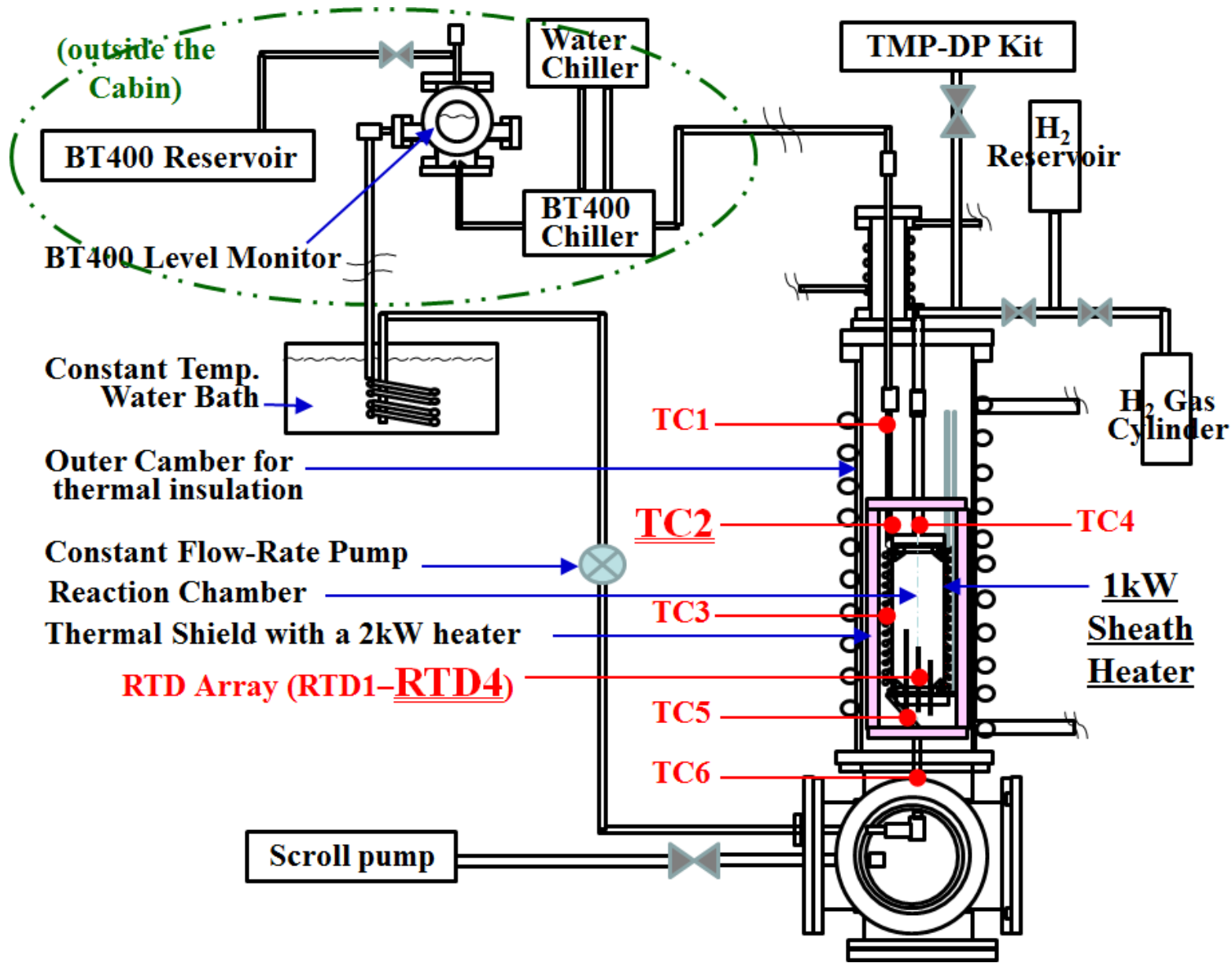
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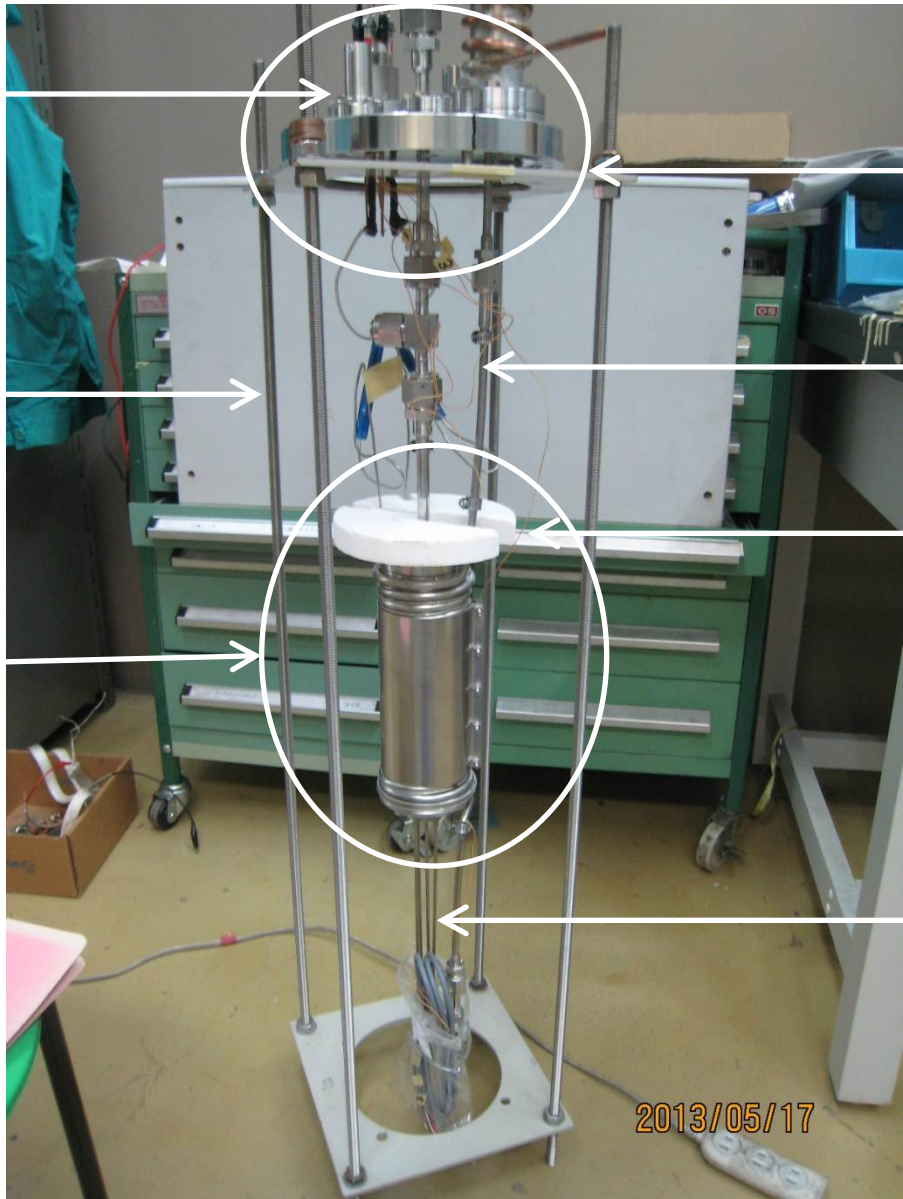
- A. Takahashi's poster summarizes in this Conference a lot of interesting, even astonishing, features during the D(H)-loading into the nanocomposite samples to speculate heat releasing mechanisms.
  - burst-like heat release with anomalously high values of differential heat of sorption,  $\eta \approx 600$  eV/atom-H,
  - large values of integrated heat reaching ca. 800 eV/atom-Ni from a CNZ sample absorbing H,
  - abrupt desorption with 50 - 80 eV/atom-Ni absorbed almost exclusively in the first 573-K run for each sample.
- To confirm the interesting phenomena with improved signal-to-noise ratio, we have fabricated a reaction chamber with a ten-times-larger volume with a mass flow calorimetry using an oil coolant.



Electrical and thermal feed-throughs

Tentative supporter for maintenance

Reaction chamber

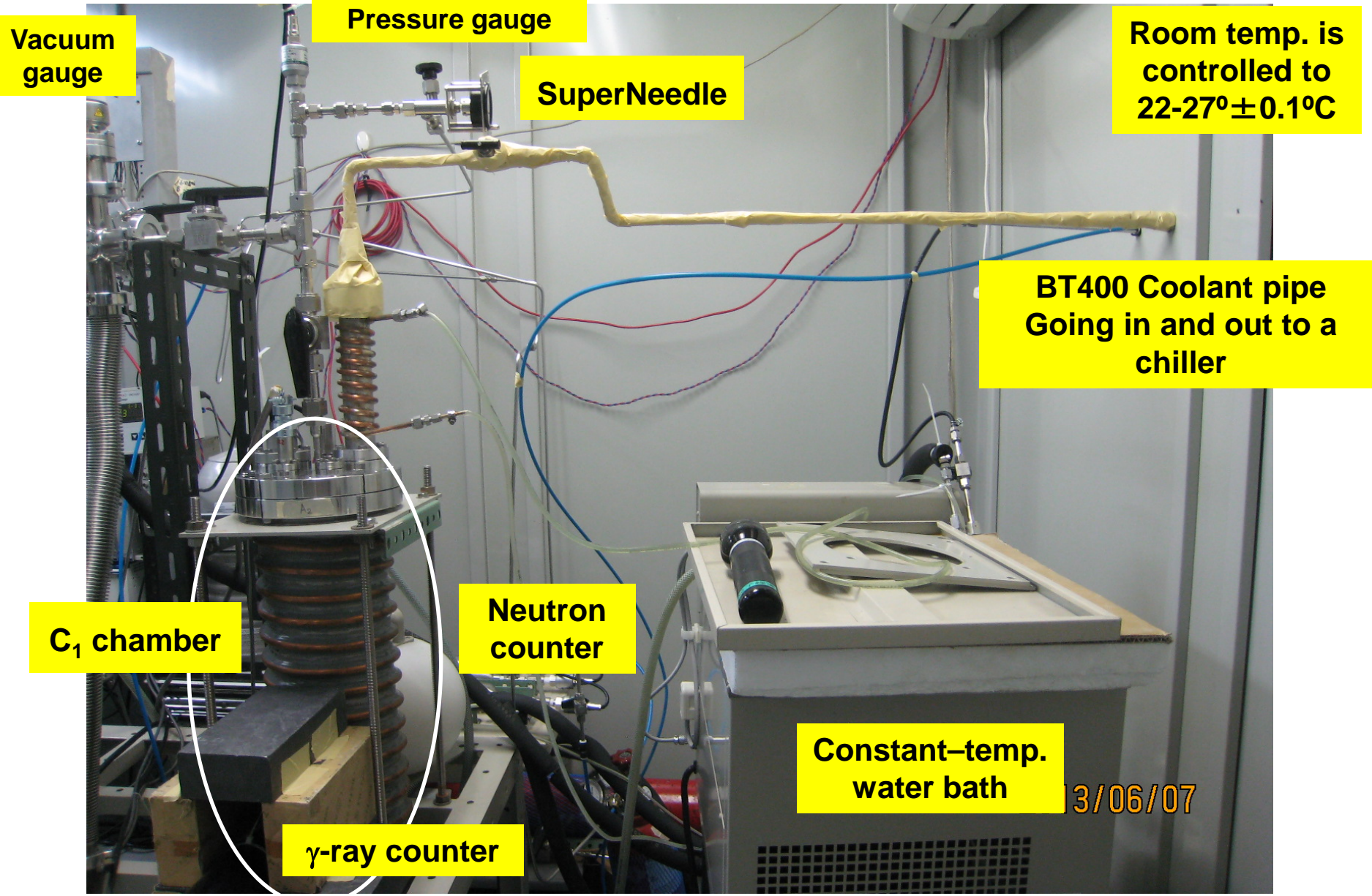


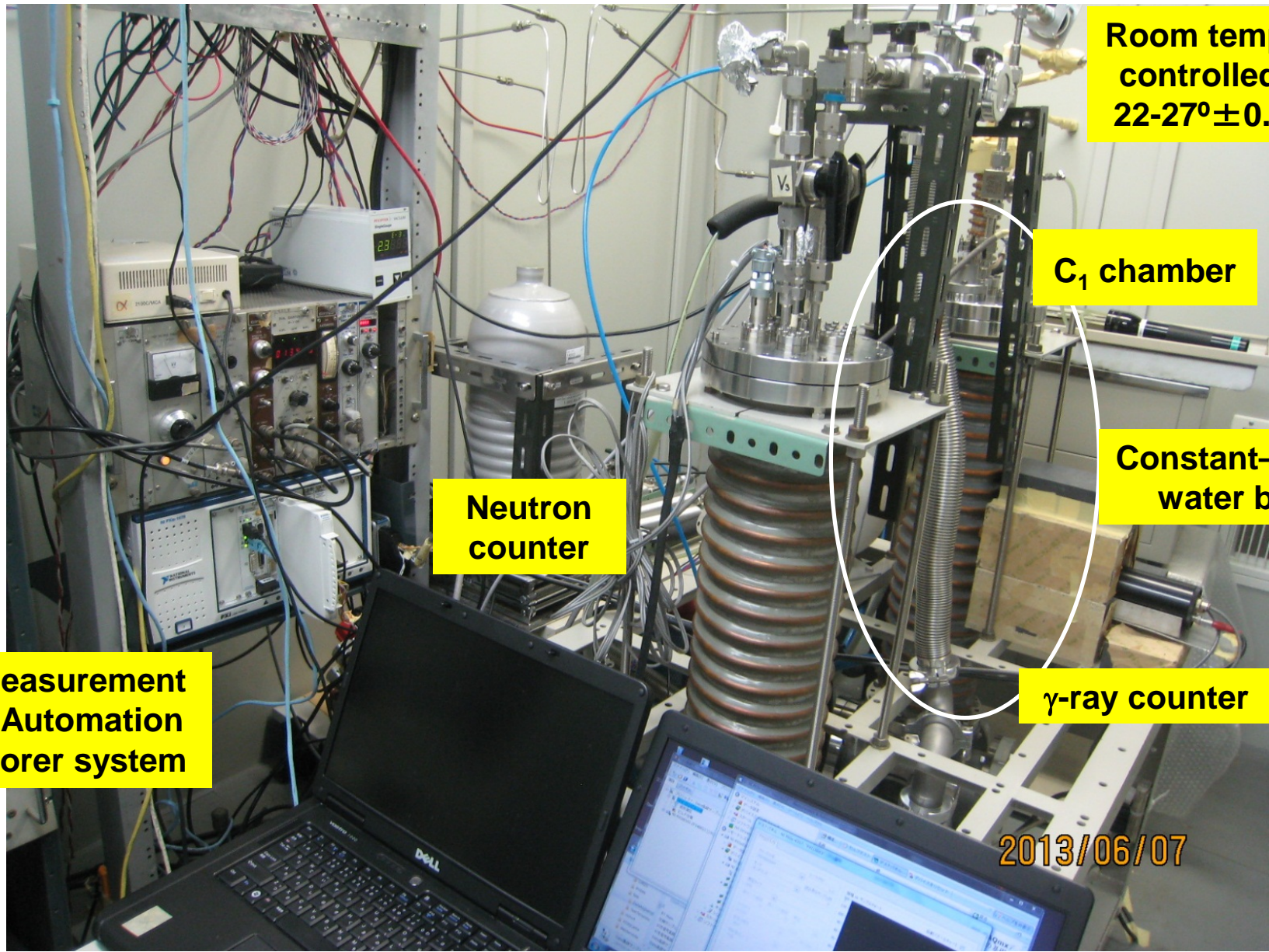
Top flange for outer chamber

Coolant pipe

Upper radiation shield

Sheaths of RTD's





Room temp. is controlled to  $22-27^{\circ}\pm 0.1^{\circ}\text{C}$

C<sub>1</sub> chamber

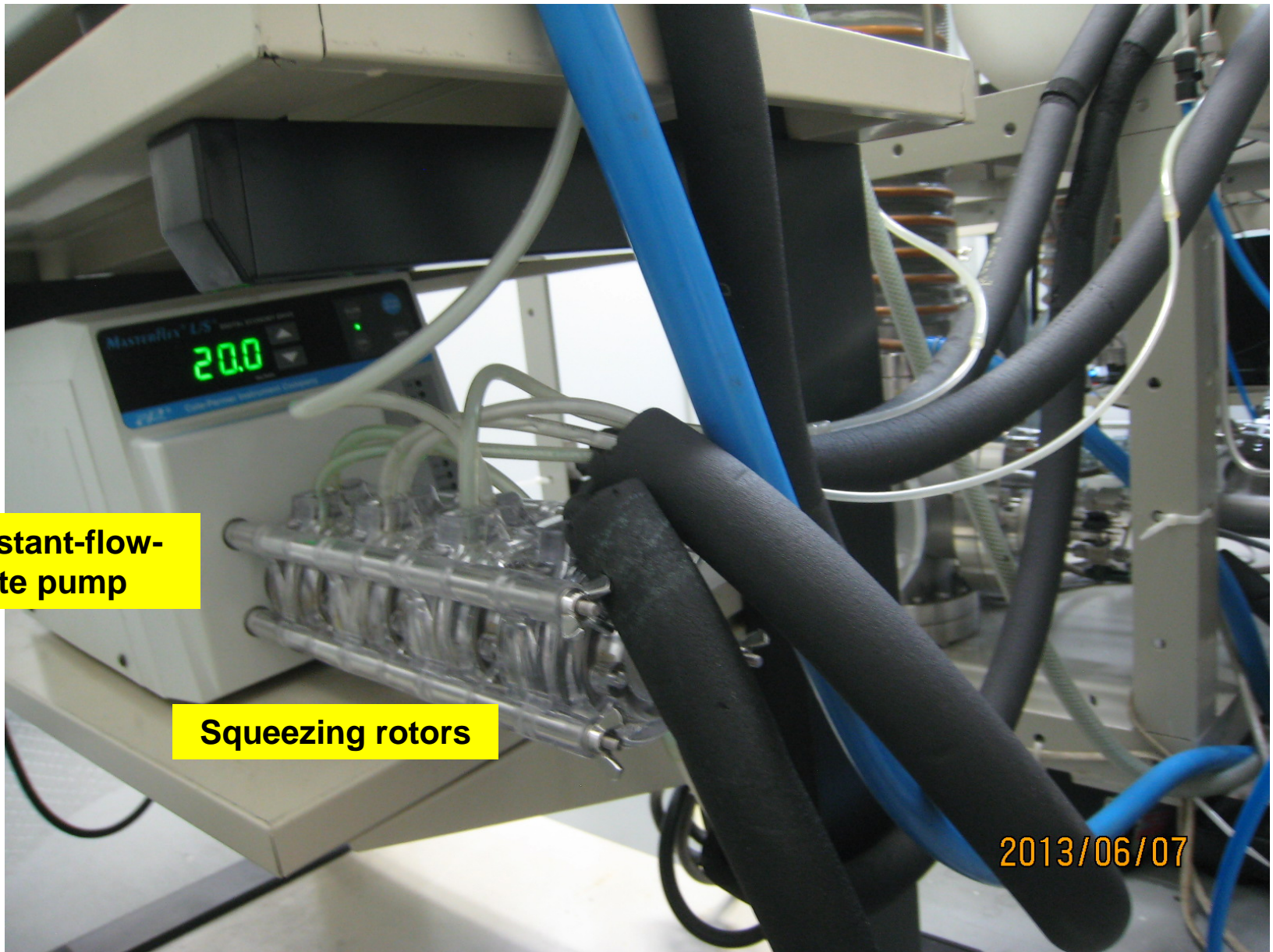
Constant-temp. water bath

Neutron counter

$\gamma$ -ray counter

NI Measurement and Automation Explorer system

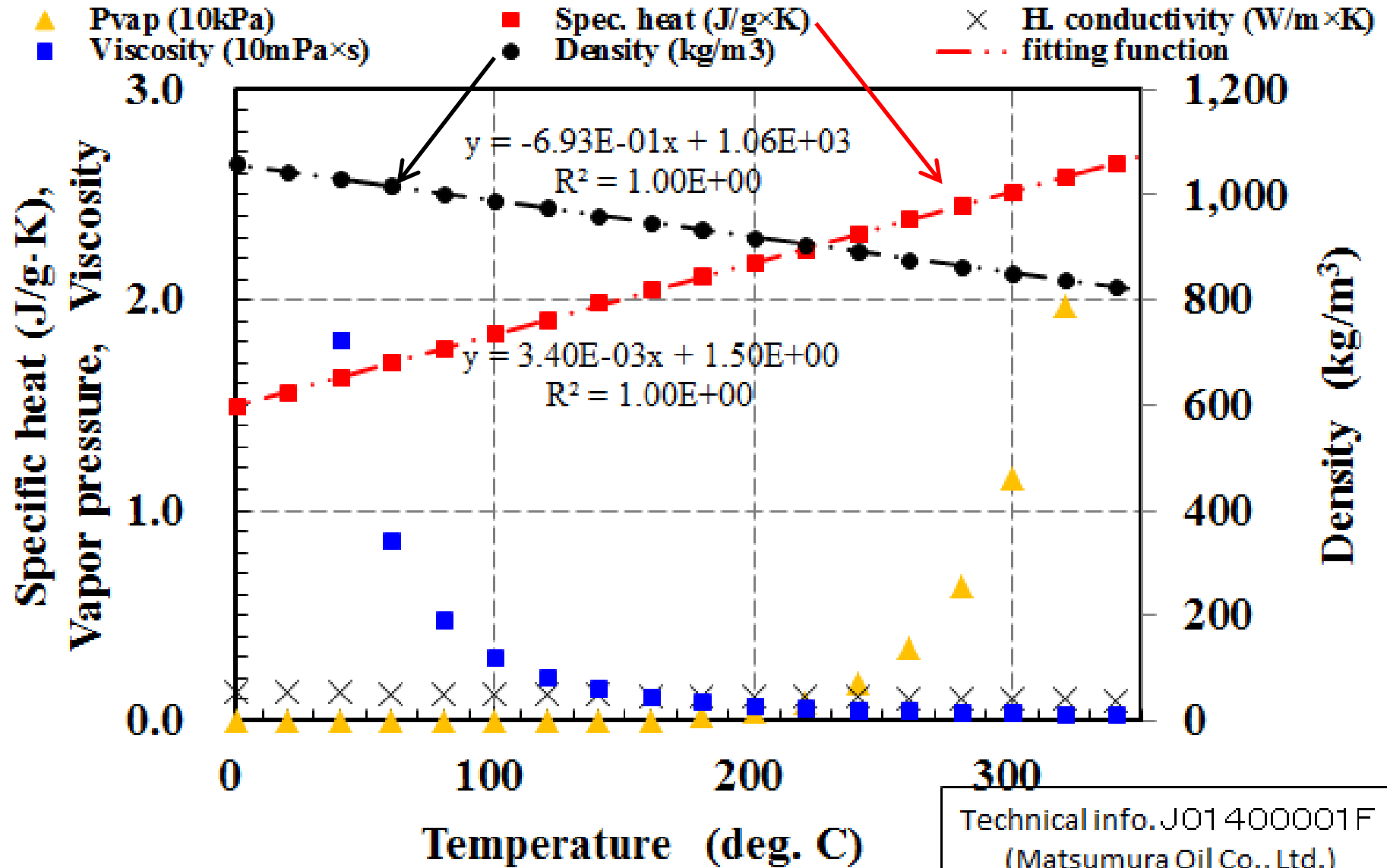
2013/06/07



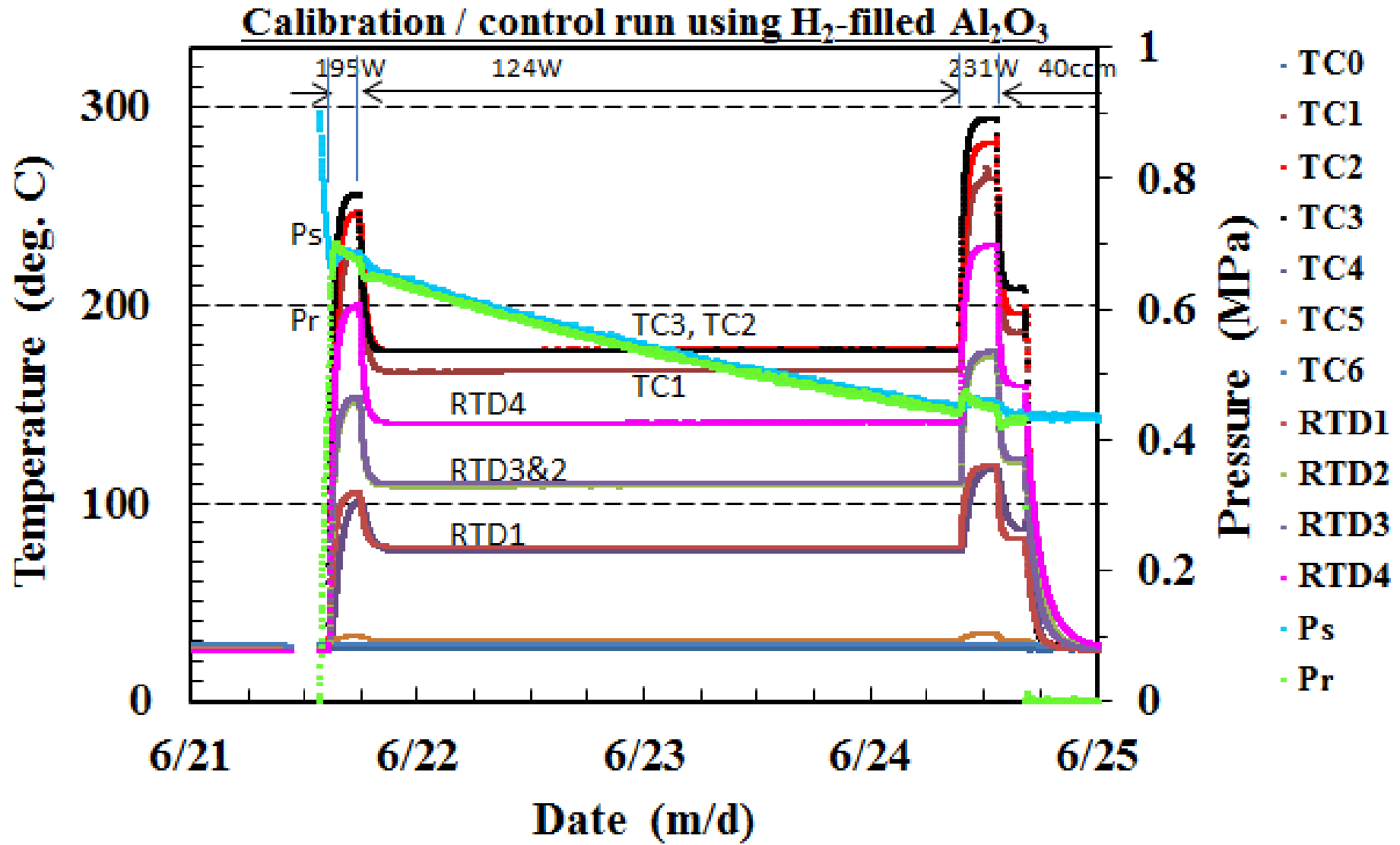
Constant-flow-rate pump

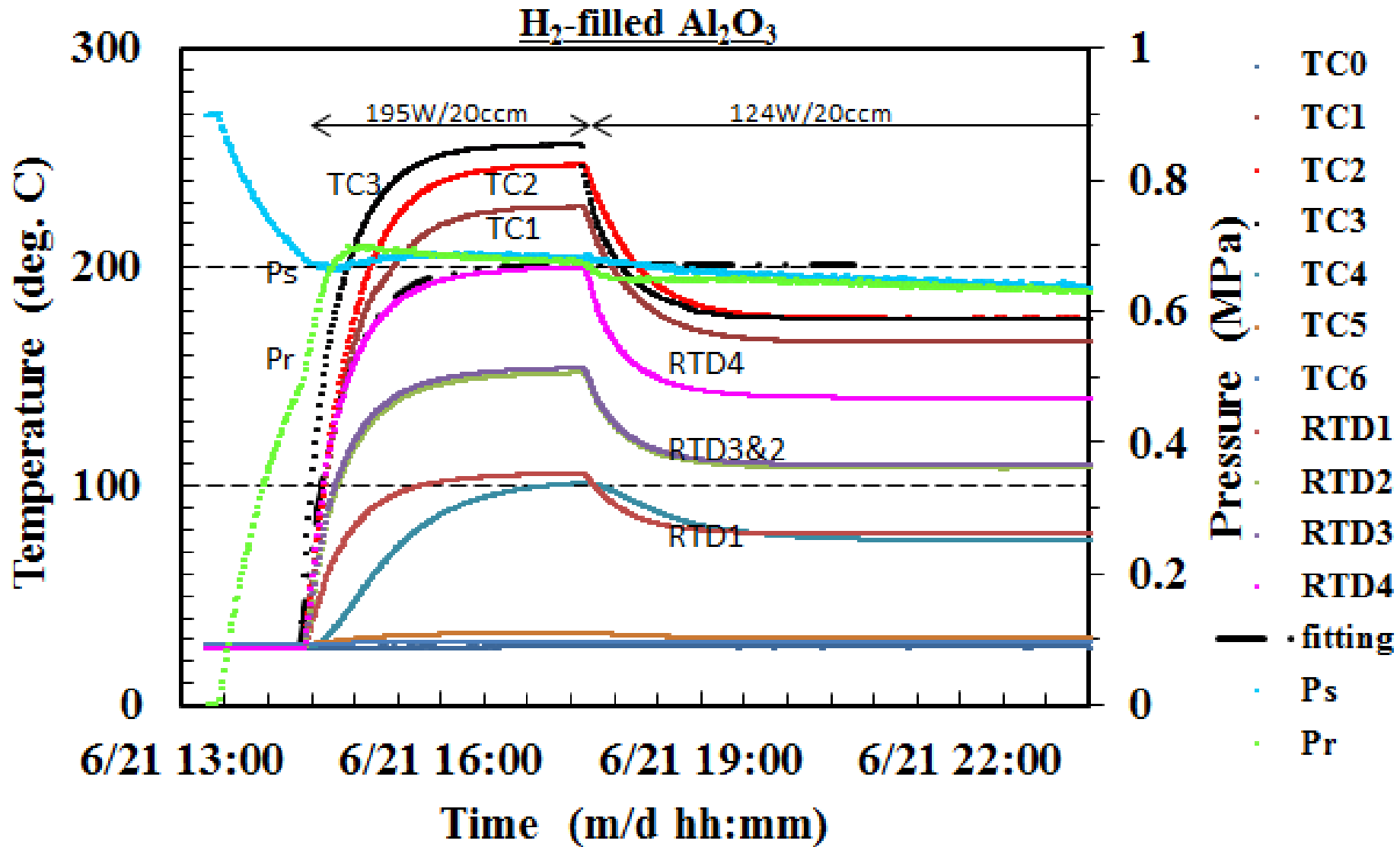
Squeezing rotors

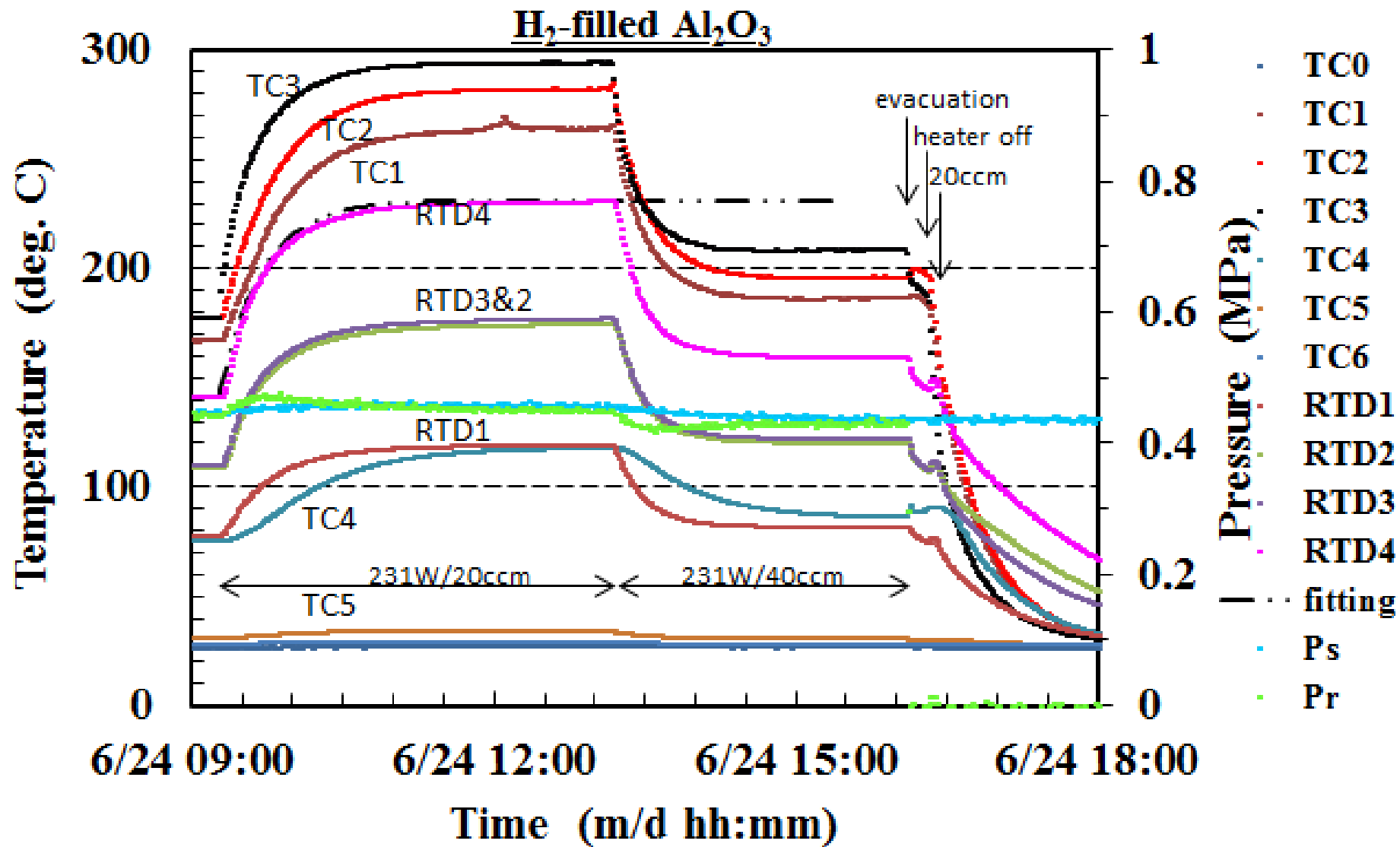
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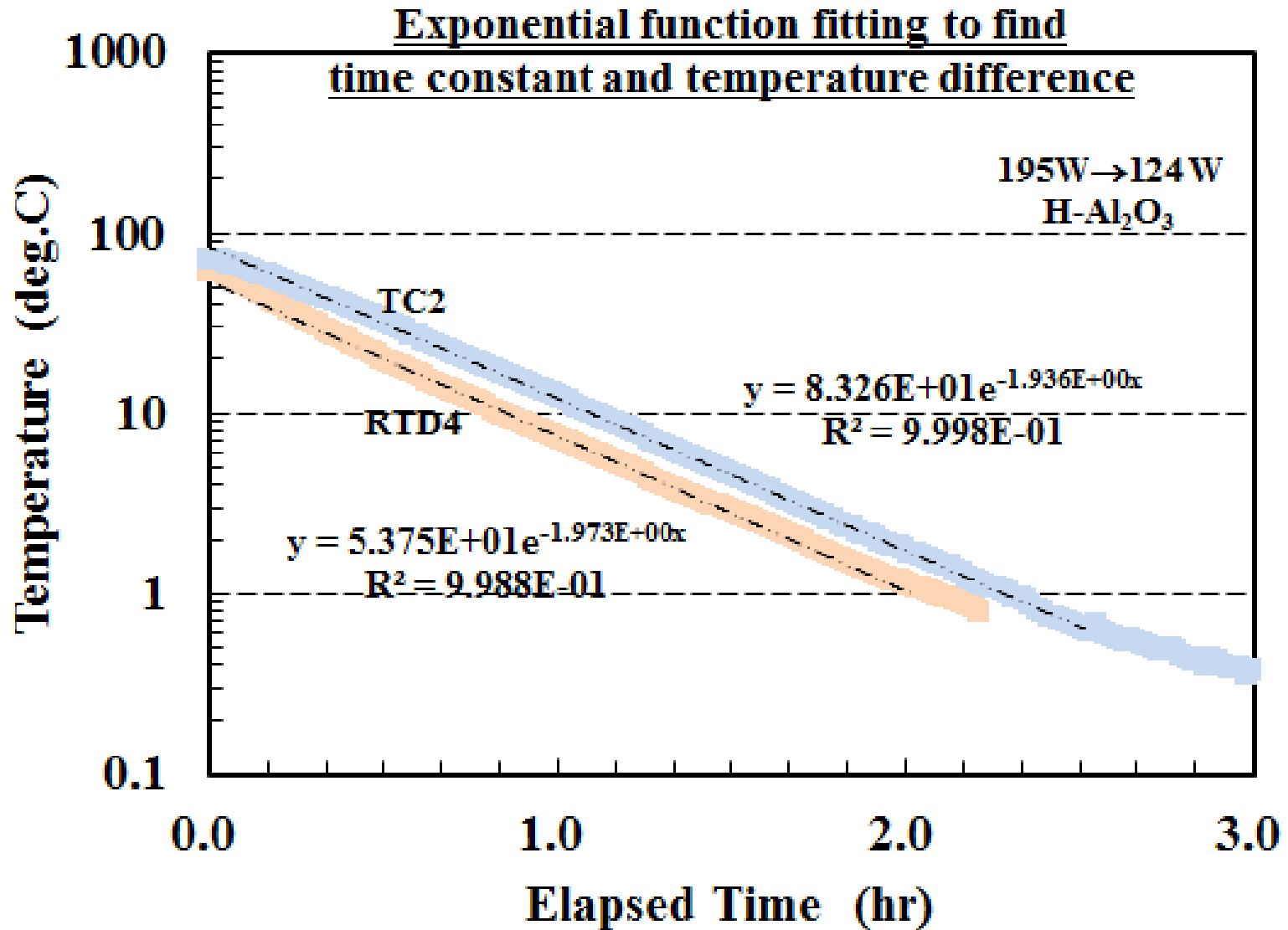




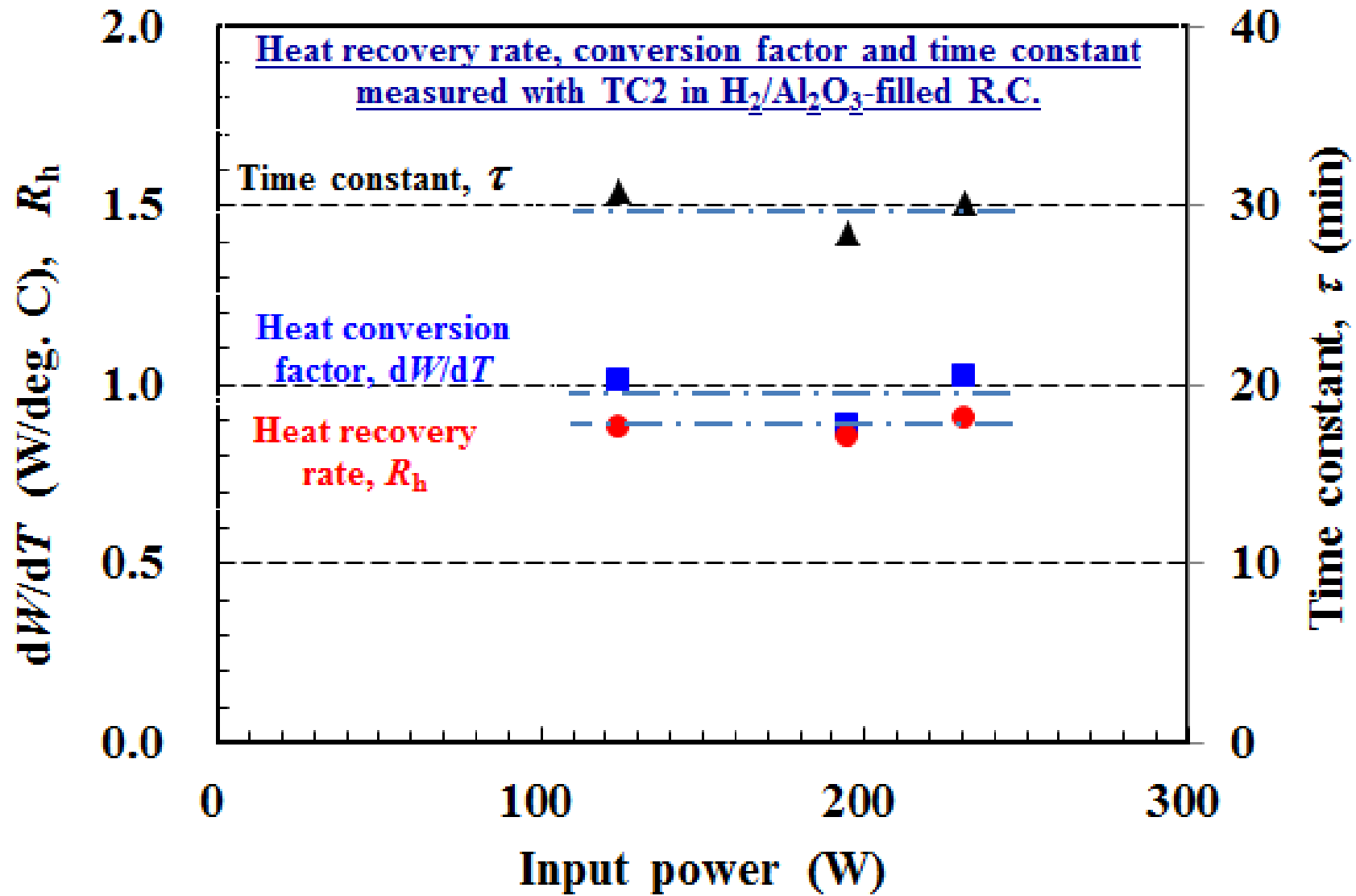






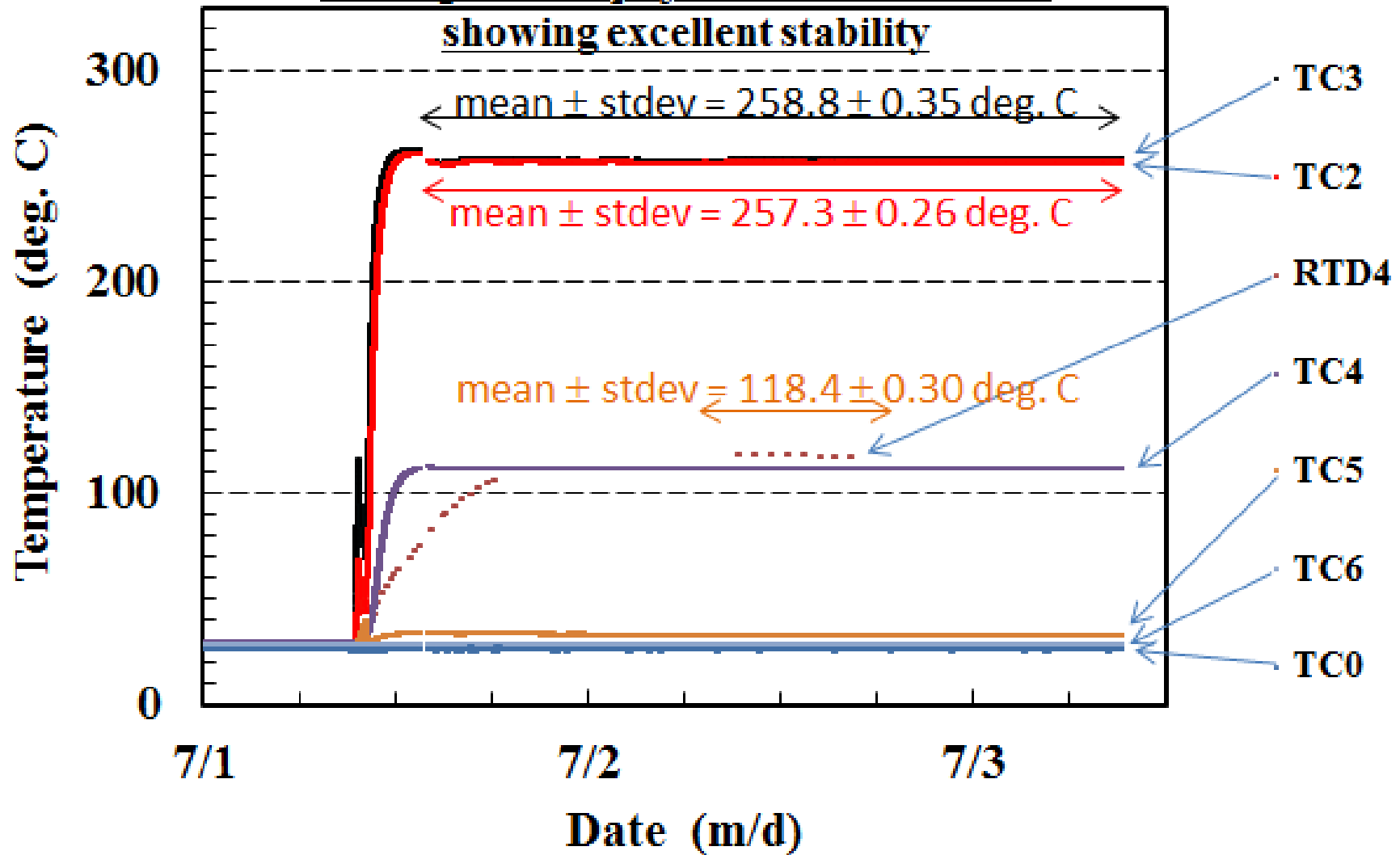


TC2										
$W_h$ (W)	$\Delta W_h$ (W)	$F$ (ccm)	$\Delta T$ (°C)	$\Delta W/\Delta T$ (W/deg.C)	$\tau$ (min)		$T_{av}$ (deg. C)	$\rho$ (kg/m <sup>3</sup> ) (=6.93e-1*T +1.06e3)	$C$ (J/gK) (=3.4e-3*T +1.50)	heat recovery rate
195	195	20	2.20E+02	8.87E-01	28.4	heating phase	1.38E+02	1.16E+03	1.97E+00	8.55E-01
124	-71	20	-7.02E+01	1.01E+00	30.8	cooling phase	2.12E+02	1.21E+03	2.22E+00	8.84E-01
231	107	20	1.04E+02	1.02E+00	30.2	heating phase	2.30E+02	1.22E+03	2.28E+00	9.07E-01
			average	9.74E-01	2.98E+01					8.82E-01
			st.dev.	7.57E-02	1.24E+00					2.61E-02

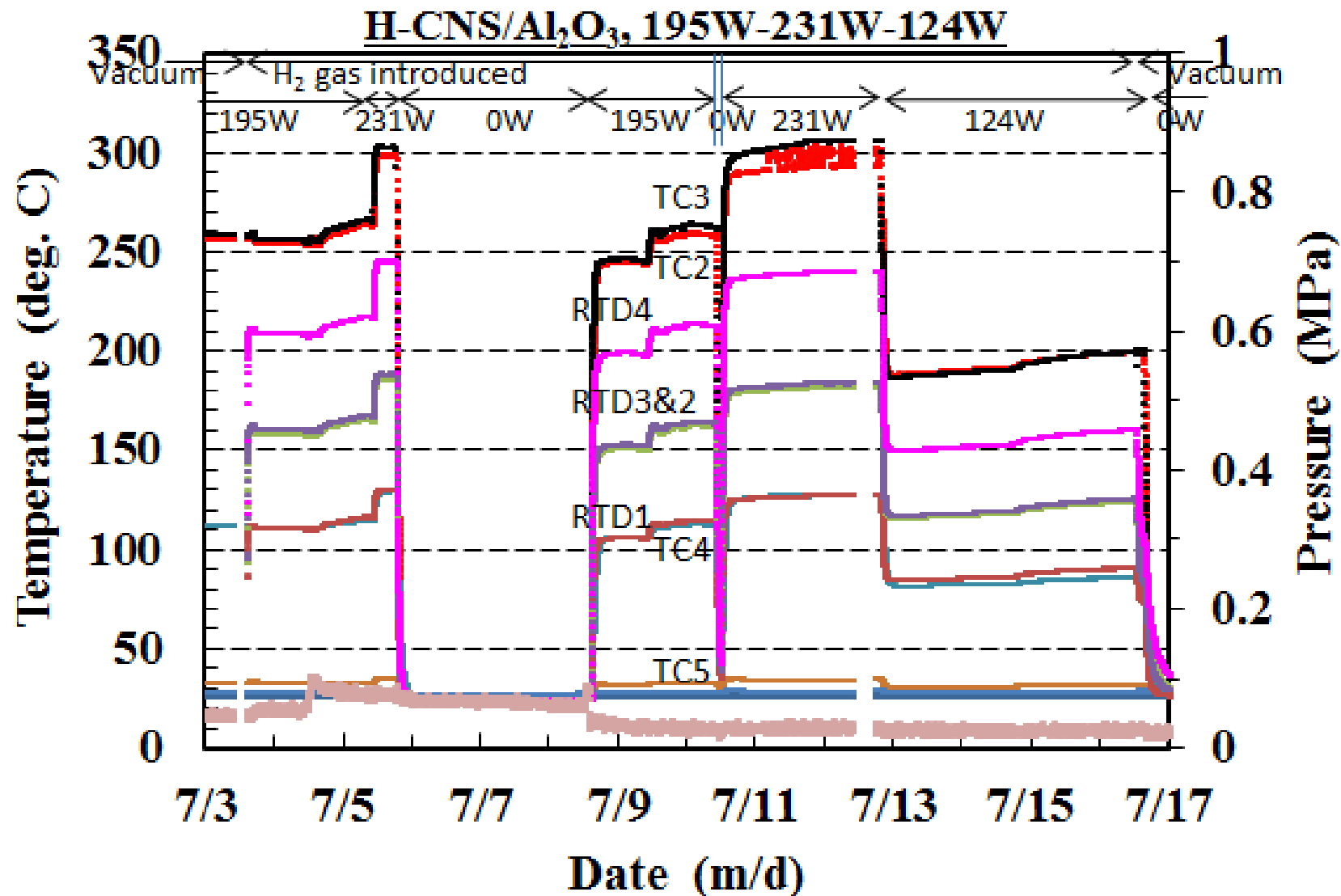


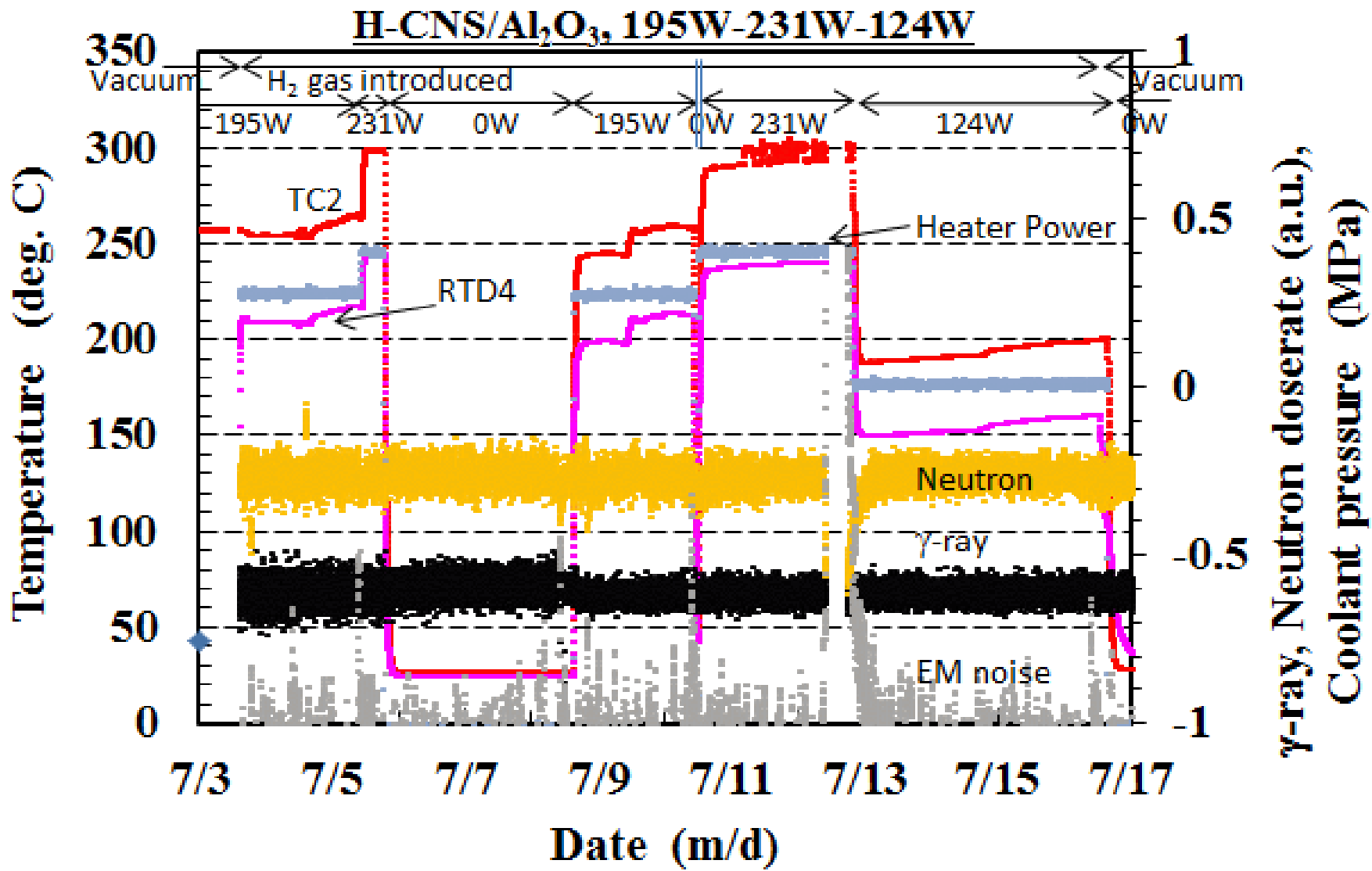
	Molar ratio					Supplier	System
	Pd (Cu)	Ni	Zr	Si (Al)	O		Reference
<b>Silica-included Pd; "PSII"</b>	<b>0.054 (2-10nm<math>\phi</math>)</b>	---	---	<b>0.946</b>	<b>1.95</b>	<b>Admatechs Co. Ltd.</b>	A <sub>1</sub> A <sub>2</sub> [5],[6],[7]
<b>Silica-included Pd·Ni; "PNS"</b>	<b>0.011</b>	<b>0.062</b>	---	<b>0.927</b>	<b>1.92</b>	<b>Admatechs Co. Ltd.</b>	A <sub>1</sub> A <sub>2</sub> [6],[7]
<b>Silica-included Cu·Ni; "CNS"</b>	(Cu) <b>0.0071</b>	<b>0.030</b>	---	<b>0.321</b>	<b>0.64</b>	<b>Admatechs Co. Ltd.</b>	C <sub>1</sub> Present work
<b>(Filler) Al<sub>2</sub>O<sub>3</sub> (60<math>\mu</math>m<math>\phi</math>)</b>	---	---	---	(Al) <b>0.996</b>	<b>1.5</b>	<b>Showa Denko K.K.</b>	C <sub>1</sub> As a filler and for calibration

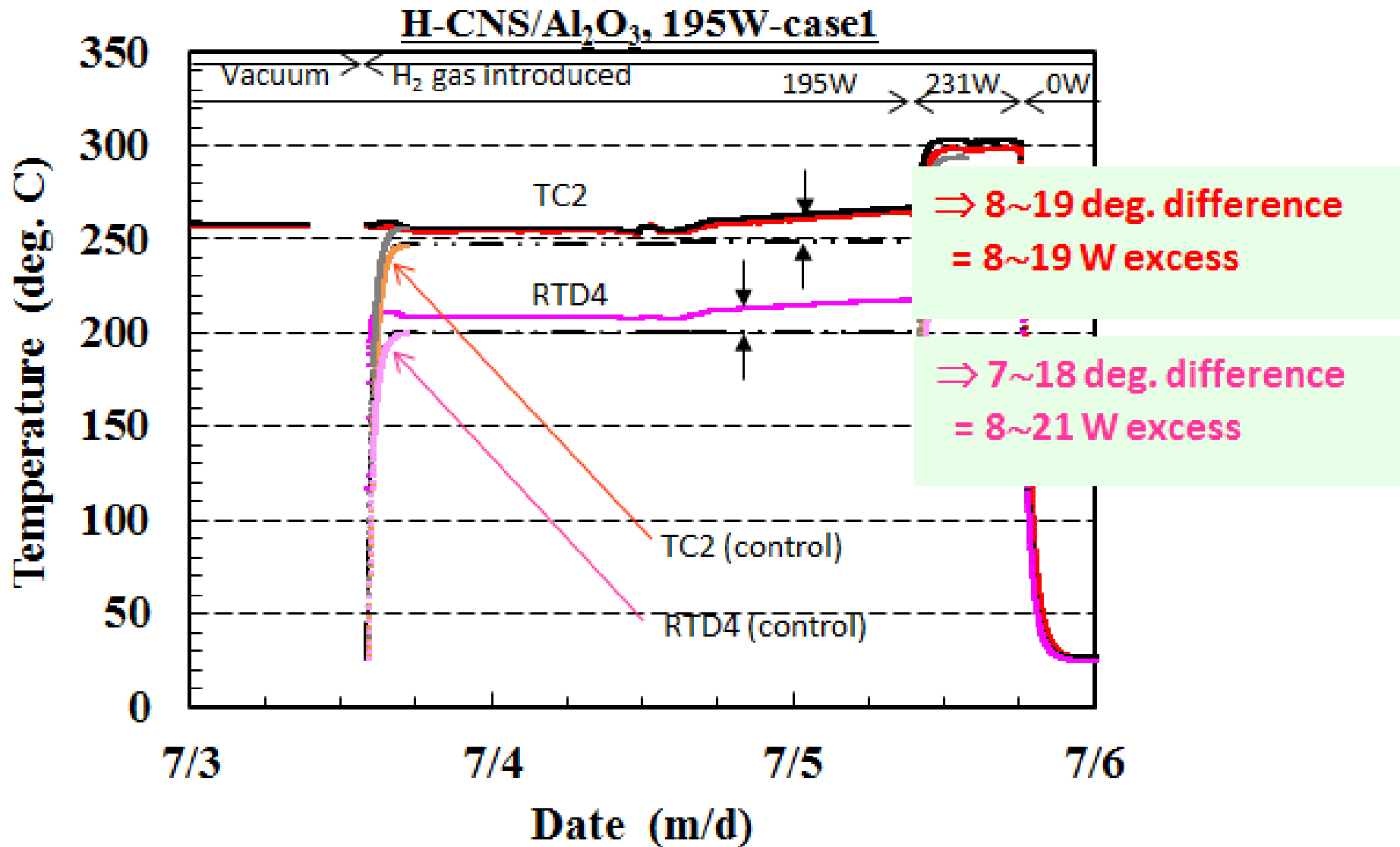
## Baking CNS/Al<sub>2</sub>O<sub>3</sub> in vacuum at 195W showing excellent stability

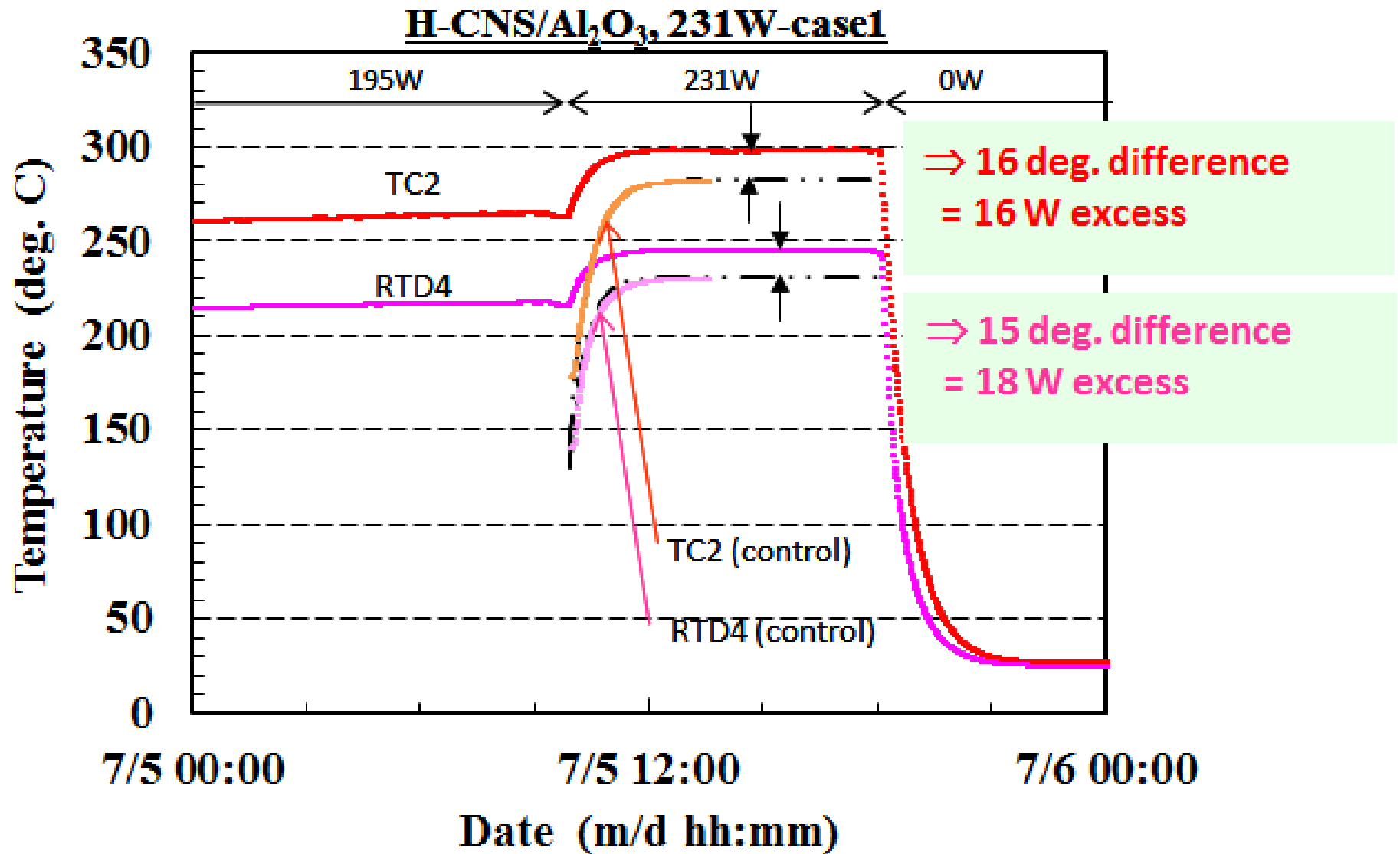


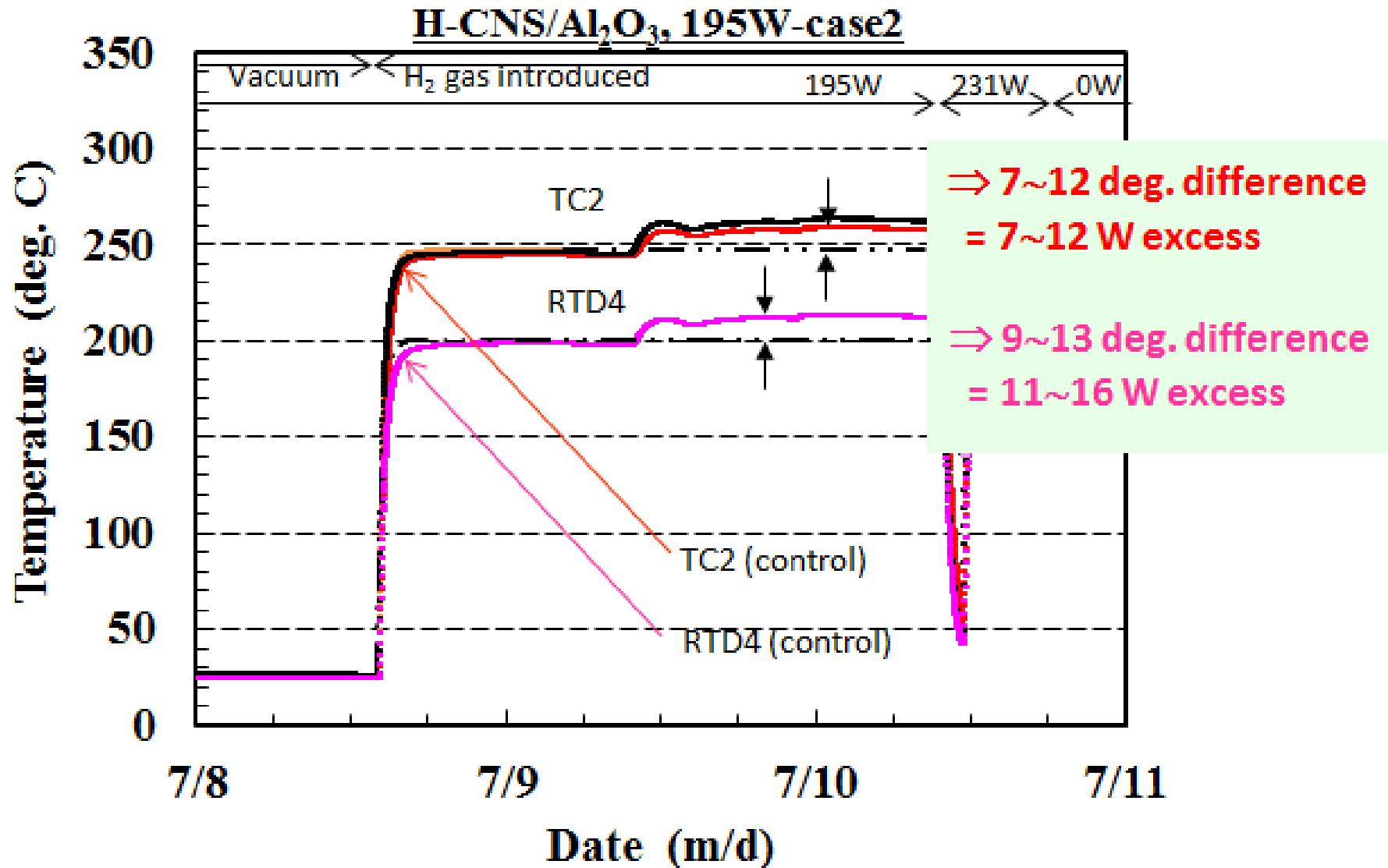


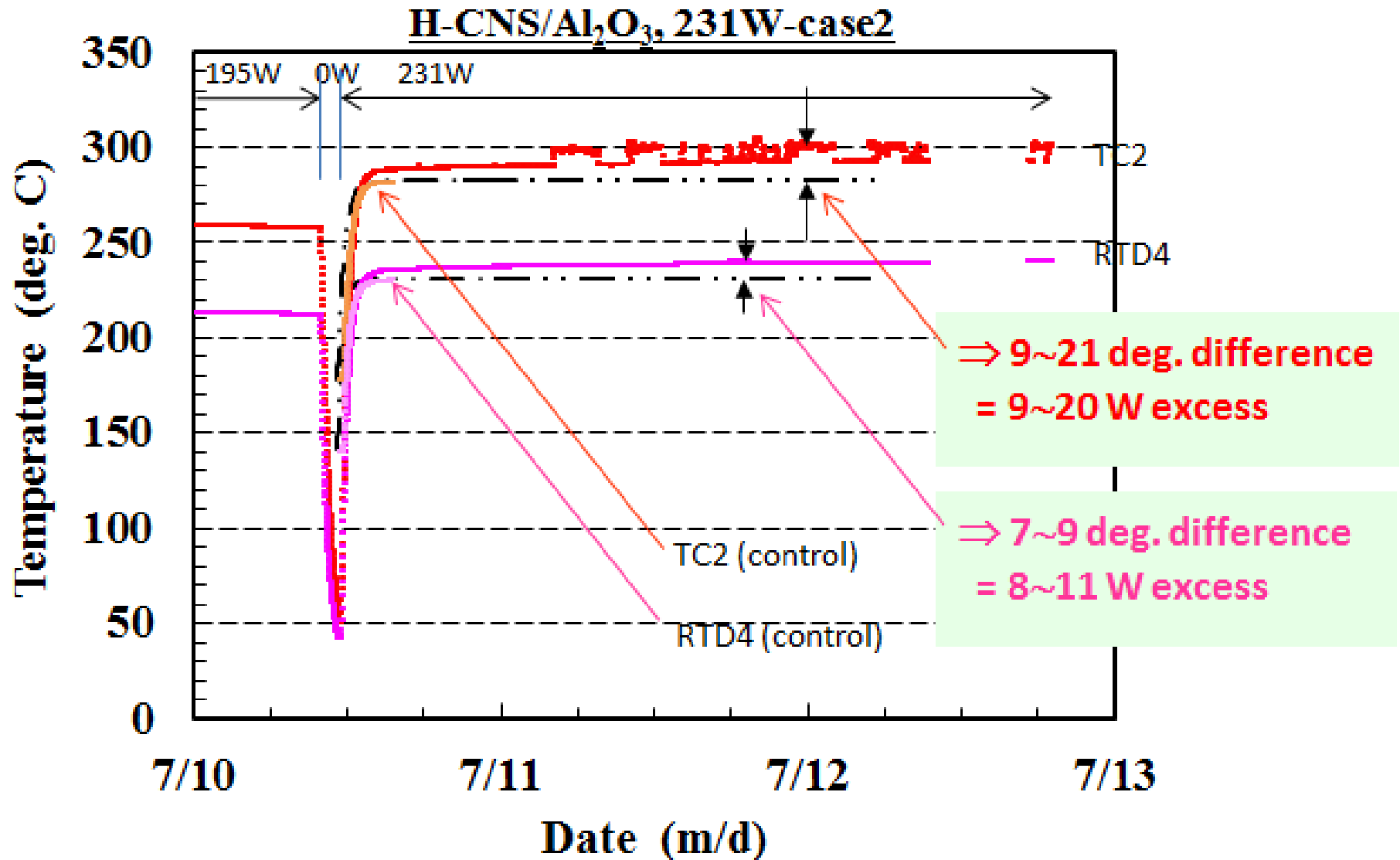


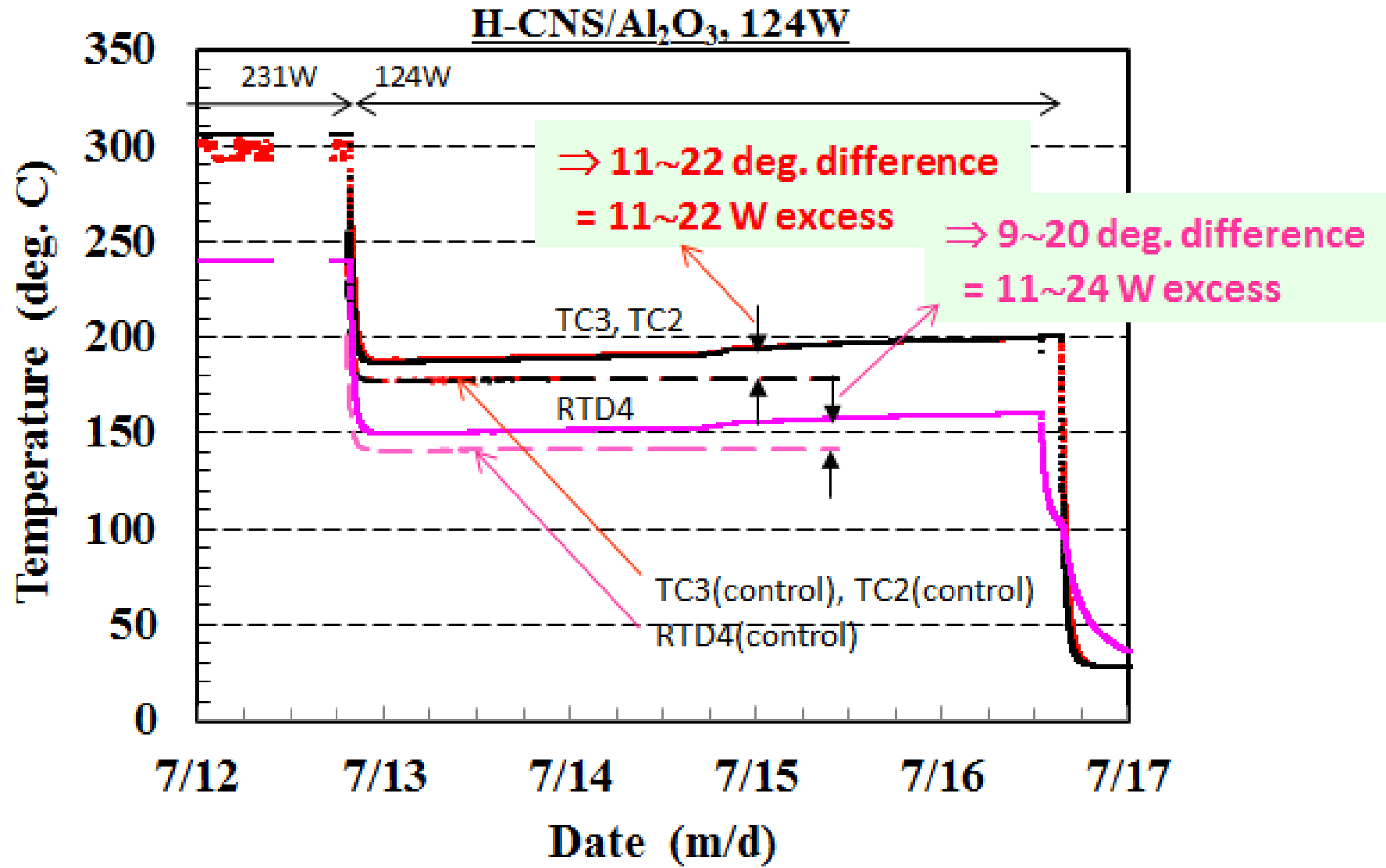












- ① Calibration of the oil-mass-flow calorimetry using a dummy  $\text{Al}_2\text{O}_3$  powder:
- The coolant oil reached almost 300 deg. C at heater input of 231W.
  - Long-term stability, or fluctuation in terms of standard deviation, is better than  $\pm 0.5$  deg. C.
  - Conversion factor,  $dW/dT = (0.97 \pm 0.08)$  W/deg with an oil-flow rate of 20 cc/min.
  - Heat recovery efficiency is  $(0.88 \pm 0.03)$  with heat removal time constant of  $(30 \pm 1.2)$  min.



- ② The first trial run with a 50g **CNS** sample (silica-included Cu·Ni nano-compound containing 4g of Ni) mixed with 200g  $\text{Al}_2\text{O}_3$ :
- Both TC2 at the oil outlet and RTD's inside the reaction chamber show higher temperatures than for the blank sample, which implies a long-lasting excess power of  $\sim$  **20 W** (*i.e.*, **5 W/g-Ni**).
  - The assumed excess heat appears to be on the same order as that of the CNZ (Cu·Ni/ $\text{Zi}_2\text{O}_3$ ) sample yielding 2 W/g-Ni excess power [5,6,7].
  - Further measurements with more precise comparison are necessary to confirm the excess.

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**Thank you for  
your attention.**