

HOME ECONOMICS

GUIDE

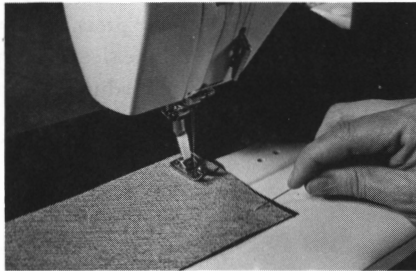


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Assembly of Jacket Body, Sleeves and Collar Attachment JUL 20 1982

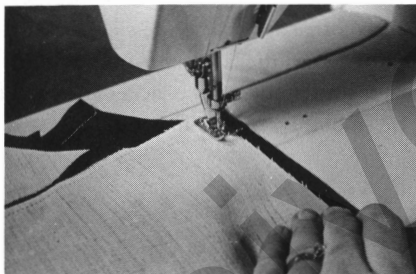
Velda Rankin, State Clothing & Textiles Specialist
Janet Delcour, Area Clothing & Textiles Specialist
Doris Koelling, Consultant

1



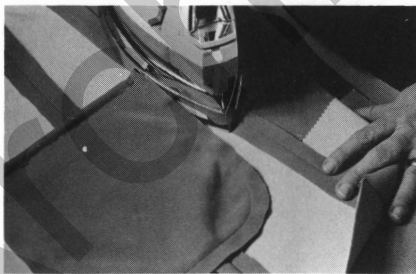
- Place the center back pieces with the right sides together. Start at the neck edge and stitch down to and across the top edge of the vent up to the $\frac{3}{8}$ inch seam allowance.
- Match the side backs to the center back and machine stitch.

2



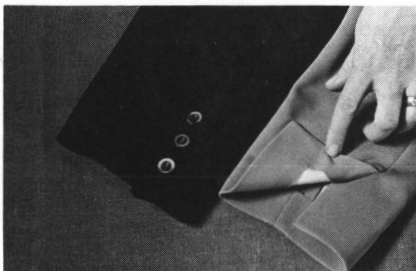
Match the front and back shoulder seams, place the back seam next to the feed dog, and stitch.

3



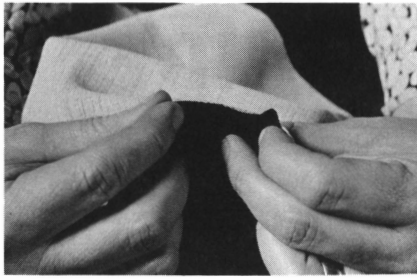
Join the side seams and press.

4



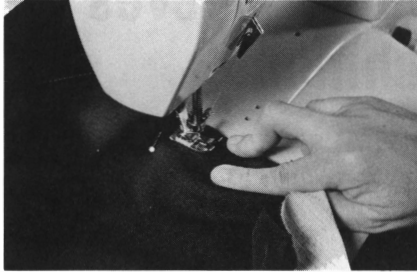
Complete the bottom edge of the sleeve according to pattern directions. Press the garment and attach buttons.

5



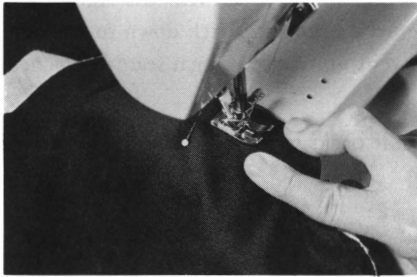
- Place the sleeve cap against the armhole and decide if a row of ease stitching between the notches is necessary.
- Ease stitching will not be necessary if the excess fullness was removed from the sleeve cap pattern before cutting.

6



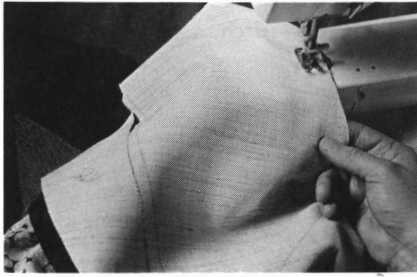
Match the notches, pin the sleeve into the jacket and machine stitch.

7



If some fullness appears in front of the pressure foot, place a finger on each side of the seam line on the sleeve and spread the fingers. Fullness at the sleeve edge will adjust due to the bias edge.

8



If the machine has a free arm place the sleeve next to the feed dog when stitching. Keep the layers moving smoothly and even by placing the left hand between the jacket and the sleeve. The sleeve should be smoothed by the hand as it moves under the pressure foot.

9



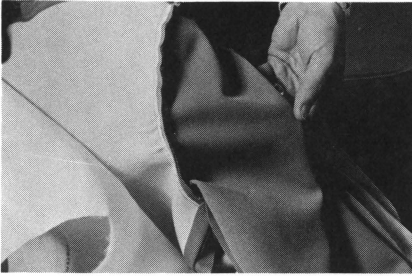
Make a second row of stitching $\frac{1}{8}$ inch outside the first row and into the seam allowance.

10



Keep the sleeve inside the suit in the same position used for stitching. Place the sleeve over a mitt slipped onto the end of a sleeve board and smooth the sleeve cap with the tip of the iron.

11



Pull the sleeve out from the garment and turn the seam towards the sleeve. Do not press.

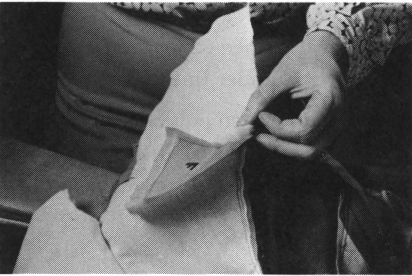
12



Place and Attach the Shoulder Pads

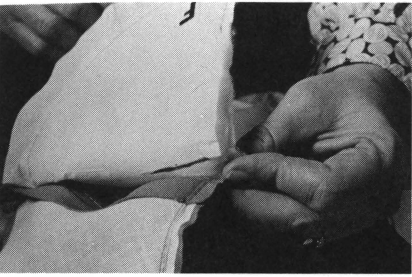
Trim the armhole seam allowance to $\frac{3}{8}$ inch.

13



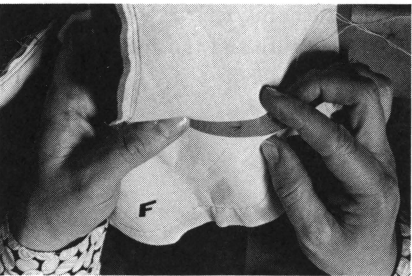
Fold the chest piece out of the way and place the front of the pad between the chest piece and the jacket.

14



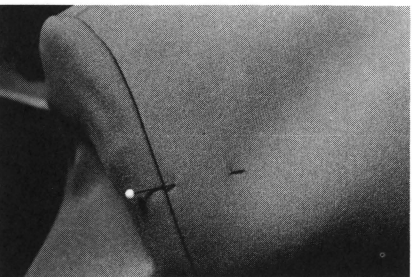
Extend the pad into the sleeve approximately $\frac{3}{8}$ inch. Match the shoulder seam mark on the pad to the jacket shoulder seam. Keep the armhole edges even with the seam allowance.

15



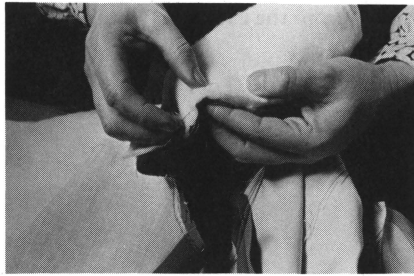
Pin the pad to one side of the shoulder seam and with a loose basting stitch baste one layer of the jacket shoulder seam allowance to the pad.

16



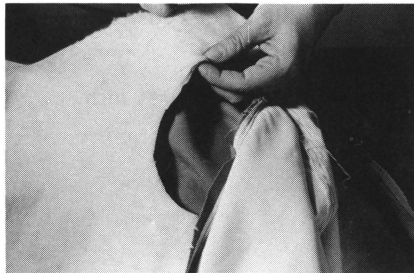
Pin the pad in position from the outside.

17



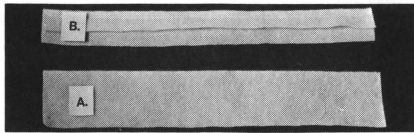
Loosely baste the pad to the shoulder seam.

18



If the jacket has a chest piece, smooth it over the shoulder pad, pin in position and loosely baste the chest piece to the shoulder pad and armhole seam allowance.

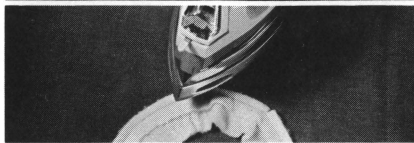
19A



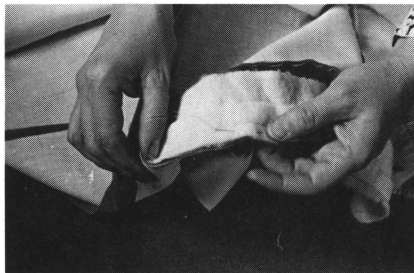
Sleeve Header

- Sleeve headers, usually reserved for men's jackets, are used to give shaping to the shoulder line and sleeve cap.
- Cut a strip, from non-woven polyester fleece, 18 inches long and 3 inches wide. Fold over 1 inch along one edge of the strip. Machine stitch $\frac{3}{8}$ inch in from the folded edge. Shape the header into a curve, pin to a pressing ham and press.

19B

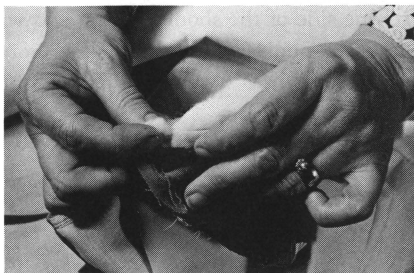


20



Start at the back side seam of the jacket and sew to the first notch.

21



Clip the header, twist the header over and sew to the next notch. Again clip the header, turn and finish stitching to the jacket.

22



Attach the chest pad to the armscye. Remember, the chest pad is attached at the roll line and armscye only.

This guide is part of a series on clothing instruction. For others in the series see Home Economics guides 410-422.