2,1-BENZOTHIAZINES

PREPARATION AND REACTIVITY

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Doctor of Philosophy

by

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2,1-BENZOTHIAZINES

PREPARATION AND REACTIVITY

Presented by Nathan L. Calkins

A candidate for the degree of Doctor of Philosophy

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For Nora, Lainey, Evonelle, and Maggie.

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ii

TABLE OF CONTENTS

ACKNOWLEDGEMENTSii
LIST OF FIGURES
LIST OF SCHEMES ix
LIST OF TABLES xiii
ABSTRACT
CHAPTER 1: Introduction and Syntheses of Enantiopure Sulfoximine Ligands 1
1.1 Discovery and Preparation of Chiral S-Methyl-S-Phenylsulfoximine1
1.1.1 Introduction and Discovery of Sulfoximine
1.2 Preparation of "Fixed" Sulfoximines or 2,1-Benzothiazines2
1.2.1 Synthesis of "Fixed" Sulfoximines via Cycloadditions
1.2.2 Synthesis of Benzothiazines via <i>N</i> -Arylation of Aryl Bromides
1.2.3 Synthesis of Benzothiazines via <i>N</i> -Arylation of Aryl Chlorides7
1.2.4 Synthesis of <i>N</i> -Arylated Sulfoximines from Aryl Iodides
1.3 Preparation of "Free" Sulfoximines or <i>N</i> -Substituted Sulfoximines
1.3.1 Synthesis of "Free" Sulfoximines via Buchwald Hartwig <i>N</i> -Arylation
1.3.2 Synthesis of "Free" Bissulfoximines via Buchwald Hartwig <i>N</i> -Arylation
1.4 Chiral Sulfoximine-Based Ligands in Asymmetric Reactions
1.4.1 Preparation of an Oxazoline-Based Sulfoximine Ligand
1.4.2 Use of Bissulfoximine 31 in Asymmetric Hetero-Diels Alder Reactions
1.4.3 Use of Bisbenzothiazine in an Asymmetric Allylic Alkylation
1.4.4 Preparation of Benzothiazine-Like Compounds
1.4.5 Use of Bissulfoximine 31 in Asymmetric Diels Alder Reactions
1.4.6 Use of <i>N</i> -Quinolinesulfoximines in Asymmetric Hetero-Diels Alder Reactions23

1.4.7	Use of Aminosulfoximines in Asymmetric Mukaiyama-Type Aldol Reactions	.26
1.4.8	Use of Aminosulfoximines in Asymmetric Carbonyl-Ene Reactions	. 28
1.4.9	BINOL-Based N-Phosphino Sulfoximines in Asymmetric Reactions	. 28
1.4.10	Optimization of Aminosulfoximines in Asymmetric Aldol Reactions	30
1.4.11	Diphenylphosphanylsulfoximines in Asymmetric Imine Hydrogenations	31
1.4.12	Aminosulfoximines in Asymmetric Vinylogous Aldol Reactions	. 33
1.4.13	Naphthalene-Based Sulfoximines in Asymmetric Quinoline Hydrogenations	. 33
1.4.14	Oxazolinyl Sulfoximines in Asymmetric Mukaiyama-Type Aldol Reactions	.36
1.4.15	Summary of Sulfoximine-Based Ligands Over the Past Decade	. 37
СНАРТ	ER 2: Syntheses of Potential Hydroxy-Based Benzothiazine Ligands	39
2.1 Syı	nthesis of a Hydroxy Benzothiazine	. 39
2.1.1	First Generation Synthesis of a Hydroxy Benzothiazine	. 39
2.1.2	Second Generation Synthesis of a Hydroxy Benzothiazine	. 46
2.2 Pre	paration of Benzothiazine-Based Ligands	.48
2.2.1	Attempts to Synthesize a <i>P</i> , <i>N</i> -Benzothiazine Ligand	.48
2.2.2	Synthesis of a Benzyl Alcohol Benzothiazine	. 51
2.2.3	Synthesis of a Triflate-Substituted Benzothiazine Coupling Partner	. 53
2.2.4	Synthesis of a Chloro-Substituted Benzothiazine Coupling Partner	. 53
2.2.5	Synthesis of Pyrido-Bridged Benzothiazine Heterocycles	. 55
2.2.6	Summary of Benzothiazine Based Ligands Prepared	.61
СНАРТ	ER 3: Syntheses and Optimization of Sulfoximine Containing Ligands	63
3.1 Pre	vious Palladium-Catalyzed N-Arylation Developments	63
3.1.1	Initial Optimization in 1998	.63
3.1.2	1998 to Present N-Arylation Overview	.65
3.2 Op	timization of the Pd-Based N-Arylation of Sulfoximine and Bromobenzene 17	65

3.2.1	Ligand Study	. 65
3.2.2	PEPPSI Family Study	. 68
3.2.3	Bippyphos Ligand Study	. 69
3.2.4	Pd Source Study	. 71
3.2.5	Base Study	. 73
3.2.6	Catalyst Loading Study	. 75
3.2.7	Chiral Ligand Study	. 76
3.2.8	Optimization Summary	. 77
3.3 Ap	oplications of the Optimized N-Arylation Synthesis	. 78
3.3.1	<i>N</i> -Substituted Sulfoximine Synthesis: Comparison of C—Cl and C—Br	. 78
3.3.2	Improved Synthesis of Benzothiazine Ligand 123	. 79
3.3.3	Examination of Multi-Bromoarenes	. 81
3.3.4	Examination of a Dichlorobenzene	83
3.3.5	Examination of a Bromosulfoximine 140	84
3.3.6	New Syntheses of Previously Prepared Benzothiazines	84
3.3.7	Summary of 2009 Pd-RuPhos Synthetic Results	. 85
СНАРТ	ER 4: Lithiation Reactivity of 2,1-Benzothiazines	89
4.1 Pre	vious Studies of Sulfoximine and Benzothiazine Reactivity	. 89
4.1.1	Benzothiazine Syntheses	89
4.1.2	Sulfoximine Anion Michael Additions to α,β -Unsaturated Esters	. 90
4.1.3	Stereoselective Sulfoximine Michael Additions in Natural Products Syntheses .	. 93
4.1.4	Sulfoximine Stabilized Vinyl Carbanions	. 94
4.1.5	Sulfoximine Stabilized Vinyl Lithiocarbanions	. 97
4.1.6	Ortho-Lithiation of Sulfoximines	. 99
4.1.7	Summary of Sulfoximine Lithiation	. 101

4.2 Li	thiation of Benzothiazines	102
4.2.1	α -Lithiation of Benzothiazine 1	102
4.2.2	<i>Ortho-S</i> -phenyl Lithiation of α-Silyl Protected Benzothiazines	107
4.2.3	Ortho-S-phenyl Lithiation of a Hydroxy Substituted Benzothiazine	109
4.2.4	α-Lithiation Benzothiazine 26	111
4.2.5	P-Ligand Syntheses	115
4.3 Di	lithiation of Benzothiazines	116
4.3.1	Multilithiation Deuterium Study	116
4.3.2	Dilithiation of Benzothiazine 26	118
4.3.3	Dilithiation of Benzothiazine 1	120
4.3.4	Attempts Toward Electrophile "Dancing"	121
4.3.5	Lithiation Summary	124
СНАРТ	ER 5: Experimental Results	126
5.1 Ge	neral Information	126
5.2 Ex	perimental Methods	127
5.2.1	Synthetic Procedures and Compound Characterization: Chapter 2	127
5.2.2	Synthetic Procedures and Compound Characterization: Chapter 3	142
5.2.3	Synthetic Procedures and Compound Characterization: Chapter 4	145
СНАРТ	ER 6: Appendix	162
REFER	ENCES	267
VITA		

LIST OF FIGURES

Figure	Page
Figure 1. "Fixed" and "Free" Sulfoximines	1
Figure 2. Mechanism of the Buchwald Hartwig N-Arylation	4
Figure 3. Structure of (<i>R</i>)-2,2'-Bis(diphenylphosphino)-1,1'-Binaphthyl, or <i>R</i> -BINAP	4
Figure 4. Structures of Ligands Used in the <i>N</i> -Arylation of Aryl Bromides	13
Figure 5. The First Bissulfoximine Ligand	14
Figure 6. Structure of Bis(2-diphenylphosphinophenyl)ether, DPEphos	16
Figure 7. Proposed Base Induced Benzyne Mechanism	21
Figure 8. Bissulfoximine Ligand	23
Figure 9. Aminosulfoximine Ligand 58a	27
Figure 10. Optimized <i>P</i> , <i>N</i> -Ligand 76a	33
Figure 11. Optimized Oxazolinyl Sulfoximine Ligand 33a	36
Figure 12. Chiral Sulfoximine Ligands over the Past Decade	38
Figure 13. Possible Sites of Bromination	41
Figure 14. Possible Model for Lithium Cation Stabilization	43
Figure 15. Phosphites Used In Attempts to Synthesize <i>P</i> , <i>N</i> -Benzothiazine Ligands	50
Figure 16. Possible Mechanism of Hydrolysis	50
Figure 17. Pentadentate Bis(oxazoline) Ligand by Reiser and Coworkers	55
Figure 18. Crystal Structure of Tridentate Cd Complex 129a	59
Figure 19. Summary of Benzothiazine Ligand Syntheses	62

Figure 20. Nonproprietary Pyrrole, Pyrazole, and Bipyrazole Ligands	70
Figure 21. Structure of BrettPhos	73
Figure 22. Possible Chiral Ligand Target for Racemic Sulfoximine Resolution	77
Figure 23. Summary of Sulfoximine Anion Condensations	. 90
Figure 24. Benzothiazines in Natural Product Syntheses	. 94
Figure 25. Evidence of Benzothiazine Dilithiation	96
Figure 26. Benzophenone Side Product	. 96
Figure 27. Reactivity Patterns of 2,1-Benzothiazine 146	97
Figure 28. Tetrameric Structure of a Sulfoximine Dilithiocarbanion	98
Figure 29. Summary of Lithiated Sulfoximine Containing Compounds	101
Figure 30. Retrosynthesis of 2,1-Benzothiazine <i>P</i> , <i>N</i> -Ligands	102
Figure 31. Lithiation Side Product 155	. 105
Figure 32. Lithiation of Side Product 156	106
Figure 33. Possible Stabilization Model for S-Phenyl Lithiation	110
Figure 34. Mechanism of an Electrophile "Dance"	122
Figure 35. Lithiation Reactivity Summary	125

LIST OF SCHEMES

Scheme	Page
Scheme 1. Synthesis of Chiral S-Methyl-S-Phenylsulfoximine	2
Scheme 2. Early Synthesis of Benzothiazines	2
Scheme 3. Mechanism of Lewis Acid Catalyzed Benzothiazine Formation	3
Scheme 4. <i>N</i> -Arylation of 2-Bromobenzaldehyde 12 and 2-Bromoacetophenone 13	3
Scheme 5. Synthesis of Benzothiazine 22	5
Scheme 6. Synthesis of 4-Amino-2,1-Benzothiazine	6
Scheme 7. Synthesis of Benzothiazines by Microwave Irradiation	7
Scheme 8. Synthesis of Benzothiazines from a Variety of Aryl Chlorides	8
Scheme 9. Catalytic Copper N-Arylation of Aryl Iodides	11
Scheme 10. Catalytic Iron N-Arylation of Aryl Iodides	11
Scheme 11. Optimized N-arylation Procedure for Aryl Bromides	12
Scheme 12. Initial Attempts at the <i>N</i> -arylation of Aryl Dibromides	14
Scheme 13. The First Synthesis of Bissulfoximine 31 via <i>N</i> -arylation	15
Scheme 14. Synthesis of Bisbenzothiazine 40	19
Scheme 15. Synthesis of a Sulfoximine Based 6-Membered Heterocycle 45	21
Scheme 16. Syntheses of 7- and 8-Membered Heterocycles	22
Scheme 17. Bissulfoximine 31 in an Enantioselective Diels Alder Reaction	22
Scheme 18. The Use of 53 in an Optimized Diels Alder Reaction	23
Scheme 19. Generic Synthesis of Aminosulfoximine 58	26

Scheme 20.	Aminosulfoximine 58a in an Asymmetric Carbonyl-Ene Reaction	28
Scheme 21.	Preparation of BINOL-Based N-Phosphino Sulfoximines	29
Scheme 22.	BINOL N-Phosphino Sulfoximines in Asymmetric Hydrogenations	29
Scheme 23.	BINOL N-Phosphino Sulfoximines in Asymmetric Allylic Alkylations	30
Scheme 24.	Optimized Asymmetric Mukaiyama-Type Aldol Reaction	31
Scheme 25.	Synthesis of <i>P</i> , <i>N</i> -Ligands Containing a Sulfoximine	32
Scheme 26.	<i>P</i> , <i>N</i> -Sulfoximine Ligands in Imine Hydrogenation	32
Scheme 27.	Aminosulfoximine 58a in an Asymmetric Vinylogous Aldol Reaction	33
Scheme 28.	Synthesis of Naphthalene Based Sulfoximine <i>P</i> , <i>N</i> -Ligands	34
Scheme 29.	Preparation of Ir Precatalyst 91	35
Scheme 30.	Second Generation Synthesis of Oxazolinyl Sulfoximine Ligands	36
Scheme 31.	Oxazolinyl Sulfoximine 33a in Asymmetric Mukaiyama Aldol Reaction	36
Scheme 32.	First Generation Synthesis: MOM-Protection and LAH Reduction	40
Scheme 33.	First Generation Synthesis: Failed Bromination Attempt 1	43
Scheme 34.	First Generation Synthesis: Swern Oxidation of 107 to 108	45
Scheme 35.	First Generation Synthesis: N-Arylation of MOM-Protected Phenol	45
Scheme 36.	First Generation Synthesis: Failed N-Arylation of Phenol	45
Scheme 37.	First Generation Synthesis: MOM-Group Deprotection	46
Scheme 38.	First Generation Synthesis: Summary	46
Scheme 39.	Second Generation Synthesis: Summary	47
Scheme 40.	Model Reaction to Test Phosphite Hydrolysis	50
Scheme 41.	Synthesis of a <i>P</i> (V), <i>N</i> -Benzothiazine	51
Scheme 42.	Synthesis of Triflate <i>N</i> -Arylation Partner 117	52
Scheme 43.	Synthesis of Benzyl Alcohol Benzothiazine Precursor 118	52
Scheme 44.	Synthesis of Benzyl Alcohol Benzothiazine 119	52

Scheme 45.	Synthesis of Triflate 120	53
Scheme 46.	Synthesis of 8-Chlorobenzothiazine 121	.53
Scheme 47.	Microwave Irradiation of 2,3-Dichlorobenzaldehyde	. 54
Scheme 48.	Microwave Irradiation of Benzothiazine Chloride 121	.54
Scheme 49.	Attempts to Couple Benzothiazine 121	.55
Scheme 50.	Synthesis of Pyridyl Dihydrochloride Salt 127	.56
Scheme 51.	Synthesis of Pentadentate Bisbenzothiazine 128	57
Scheme 52.	Synthesis of Bromoaldehyde 131	60
Scheme 53.	Three-step Synthesis of Methylchloropyridine Hydrochloride 132	60
Scheme 54.	Synthesis of Bidentate N,N-Benzothiazine Ligand 133	. 60
Scheme 55.	Generalized Summary of Aryl Bromides Investigated in 1998	64
Scheme 56.	Summary of Commercial Ligands Investigated	66
Scheme 57.	PEPPSI NHC Ligand Study	69
Scheme 58.	Comparison of Bippyphos and RuPhos in an N-Arylation	.70
Scheme 59.	Kinetic Resolution of a Racemic Sulfoximine with a Chiral Ligand	76
Scheme 60.	N-Arylation of Aryl Halides with Pd/RuPhos Catalyst	79
Scheme 61.	Breakthrough Synthesis of 123	. 80
Scheme 62.	New Synthesis of Bissulfoximine 31	81
Scheme 63.	Failed Reaction of Dibromobiphenyl 46	. 82
Scheme 64.	Failed Attempts to Synthesize Multi-Substituted Sulfoximines	82
Scheme 65.	Synthesis of Bissulfoximine 31 via Dichlorobenzene 138	83
Scheme 66.	Comparison of Bromosulfoximine 140 to Sulfoximine 6	. 82
Scheme 67.	Comparison of Benzothiazine Syntheses	. 85
Scheme 68.	Stereoselective 1,4-Additions of Sulfoximine Carbanions	91
Scheme 69.	Stereospecific, Stereoselective 1,4-Additions of Sulfoximine Carbanions	92

Scheme 70. Optimized Ortho-Lithiation Procedure of S-tert-Butyl Sulfoximine	99
Scheme 71. Benzaldehyde Side Product: New Sulfinic Ester Formation	101
Scheme 72. Thermal <i>N</i> -Arylation of 2-Bromobenzaldehyde 12	103
Scheme 73. 1,4-Addition of <i>n</i> -BuLi to 154e	.107
Scheme 74. Thermal <i>N</i> -Arylation of 2-Chlorobenzophenone 25c	111
Scheme 75. Dilithiation of Benzothiazine 1 with Dimethyl Disulfide	121
Scheme 76. Monolithiation of Benzothiazine 1 with Dimethyl Disulfide	121

LIST OF TABLES

Table	Page
Table 1. Scope of N-Arylation of Aryl Bromides	6
Table 2. N-Arylation of Aryl Iodides with Additives	9
Table 3. Synthesis of a Chiral Sulfoximine-Oxazoline Ligand 33	16
Table 4. Ligand 31 in an Asymmetric Hetero-Diels Alder Reaction	17
Table 5. Ligand 31 in Another Asymmetric Hetero-Diels Alder Reaction	18
Table 6. Bisbenzothiazine 40 in a Pd-Catalyzed Allylic Alkylation	19
Table 7. Bissulfoximine 31 and Benzothiazine 26 in an Allylic Alkylation	20
Table 8. Syntheses of Quinolinesulfoximines by N-Arylation	24
Table 9. N-Quinolinesulfoximines in an Asymmetric Hetero-Diels Alder Reaction	25
Table 10. Aminosulfoximine 58a as a Ligand in Mukaiyama-Type Aldol Reactions	27
Table 11. Summary of Quinoline Hydrogenation via Precatalyst 91	35
Table 12. First Generation Synthesis: Bromination	42
Table 13. First Generation Synthesis: Failed Bromination Attempt 2	44
Table 14. Second Generation Synthesis: MOM-Group Protection	47
Table 15. Attempts Toward P,N-Benzothiazine Ligands	48
Table 16. Metal Ligand Study of Pentadentate Bisbenzothiazine 128	57
Table 17. 1998 Optimization of Pd-catalyzed N-Arylation	64
Table 18. Pd Source Summary	70
Table 19. Optimization of Base Summary	74

Table 20. Catalyst Loading Study	. 75
Table 21. Synthetic Improvements in <i>N</i> -Arylation of Sulfoximines and Haloarenes	. 87
Table 22. Stereoselective 1,4-Additions with Different Electron Withdrawing Groups	. 92
Table 23. Sulfoximine Carbanion Study of 4-Methyl-2,1-Benzothiazine 14	95
Table 24. Ortho-Lithiation of S-tert-Butyl Sulfoximine and Various Electrophiles	. 100
Table 25. α-Lithiation Summary of Benzothiazine 1	. 103
Table 26. <i>Ortho</i> -Lithiation Study of α-TBS-Protected Benzothiazine 154d	108
Table 27. Ortho-Lithiation Study of α-TMS-Protected Benzothiazine 154a	. 109
Table 28. Ortho-Lithiation Study of Benzothiazine 154s	. 110
Table 29. α-Lithiation Summary of Benzothiazine 26	. 112
Table 30. α -Lithiation Summary of Benzothiazine 26 with Benzophenone	. 114
Table 31. α -Lithiation Summary of Benzothiazine 1 and 26 with Phosphines	. 116
Table 32. Deuterium Study of 2,1-Benzothiazines 26 and 1	. 117
Table 33. Dilithiation Study of Benzothiazine 26	. 119
Table 34. Attempts Toward an Electrophile "Dance"	. 122

2,1-BENZOTHIAZINES

PREPARATION AND REACTIVITY

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Dr. Michael Harmata, Dissertation Supervisor

ABSTRACT

The synthesis of chiral ligands to tune the reactivity and stereoselectivity of many catalytic asymmetric reactions has been given considerable attention in synthetic organic chemistry over the past decade. This report will show the results of efforts toward the syntheses of several families of enantiomerically pure 2,1-benzothiazine ligands. These ligands are unique in that they contain a chiral sulfoximine.

Several 2,1-benzothiazine ligands were prepared in single one-pot syntheses and others in as many as five or more steps for larger heterocycles. An optimized synthetic route will be shown for a very well known Buchwald Hartwig *N*-arylation of sulfoximines and haloarenes. The synthetic procedure for the *N*-arylation of sulfoximines synthetic procedure has virtually been unchanged since its introduction in 1998. The new synthesis herein has dramatically improved reaction time and scope for the *N*-arylation of aryl bromides and aryl chlorides. Until now, aryl chloride based *N*-arylations gave extremely poor conversions when attempted thermally. Lastly, unsubstituted and 4-phenyl substituted 2,1-benzothiazine lithiation reactivity will be discussed for the sulfoximine stabilized lithium vinyl carbanions. Mono- and di-substitutions are now synthetically possible. New synthetic strategies for accessing the *ortho-S*-phenyl ring as a viable carbanion will also be shown.

CHAPTER 1

Introduction and Syntheses of Enantiopure Sulfoximine Ligands

When thinking of sulfoximines as ligands, two categories of compounds have been utilized.¹ "Fixed" sulfoximine **1**, an unsubstituted 2,1-benzothiazine, was the focus of the research performed. "Free" sulfoximine **2**, an *N*-substituted sulfoximine, is also described herein and its synthesis re-optimized in Chapter 3. Generic structures for both types of sulfoximine-containing compounds are displayed in Figure 1. The numbering system of 2,1-benzothiazine **1** carbon skeleton is also illustrated in Figure 1.

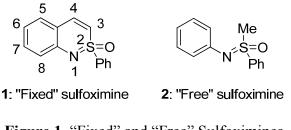
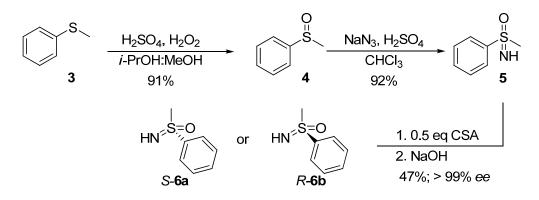


Figure 1. "Fixed" and "Free" Sulfoximines

1.1 Discovery and Preparation of Chiral S-Methyl-S-Phenylsulfoximine

1.1.1 Introduction and Discovery of Sulfoximine

Discovered in 1949,² sulfoximines are the key component and source of chirality for the ligands prepared and studied herein. The synthesis of sulfoximines is well known and straightforward, and some are commercially available (Scheme 1). The synthesis of the "parent" sulfoximine **6** begins with commercially available methyl phenyl sulfide **3**, which is first oxidized by hydrogen peroxide under acidic conditions, resulting in racemic methyl phenyl sulfoxide **4**. Racemic sulfoxide **5** undergoes subsequent imination with sodium azide, also under acidic conditions, to afford racemic methyl phenyl sulfoximine **6**. Enantiomerically pure sulfoximine **6** can be obtained by resolution with the appropriate chiral camphorsulfonic acid (CSA) in which (+)-CSA gives *S*-sulfoximine **6** and (-)-CSA gives *R*-sulfoximine **6b** after sodium hydroxide mediated hydrolysis of the diastereomerically pure crystals.³ All of the previously described reactions are possible on a multigram scale, making sulfoximine **6** readily accessible.

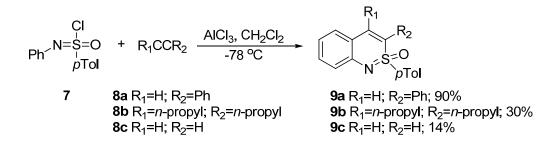


Scheme 1. Synthesis of Chiral S-Methyl-S-Phenylsulfoximine

1.2 Preparation of "Fixed" Sulfoximines or 2,1-Benzothiazines

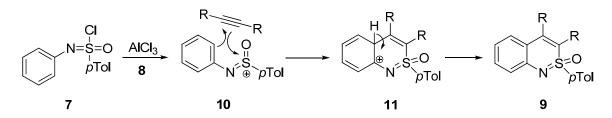
1.2.1 Synthesis of "Fixed" Sulfoximines via Cycloadditions

The utilization of sulfoximine-containing compounds in the Harmata group began first with *N*-phenyl-(4-methylphenyl)-sulfonimidoyl chloride 7 and various symmetrical and unsymmetrical alkynes generically represented by **8a-c** to give "fixed" sulfoximines **9a-c**, called simply benzothiazines from this point on. A variety of Lewis acids promoted the cyclization in a range of yields. With AlCl₃, the yields ranged from 90% with electron rich phenyl acetylene **8a** to 14% with acetylene (**8c**) itself (Scheme 2).⁴



Scheme 2. Early Synthesis of Benzothiazines

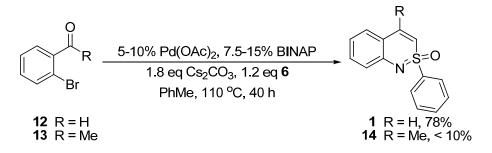
The proposed mechanism is straightforward. First the sulfonimidoyl chloride 7 forms reactive intermediate 10 in the presence of the Lewis acid, AlCl₃. Alkyne 8 cyclizes with the electron-deficient intermediate 10 to yield benzothiazine intermediate 11. Loss of proton to regenerate aromaticity gives the final product, benzothiazine 9 (Scheme 3). The problem with this synthesis is the inability to obtain enantiomerically pure products.⁴



Scheme 3. Mechanism of Lewis Acid-Catalyzed Benzothiazine Formation

1.2.2. Synthesis of Benzothiazines via N-Arylation of Aryl Bromides

Another way to make benzothiazines is in a one pot fashion discovered previously by Harmata and coworkers. This one-pot synthesis utilizes a Buchwald-Hartwig type Narylation reaction between sulfoximines and an aryl halide followed by intramolecular condensation with 2-bromobenzaldehyde **12** or 2-bromoacetophenone **13** to give benzothiazines **1** and **14**, respectively (Scheme 4). The mechanism of the Buchwald Hartwig *N*-arylation reaction is shown in Figure 2.⁵



Scheme 4. N-Arylation of 2-Bromobenzaldehyde 12 and 2-Bromoacetophenone 13

The mechanism begins by Pd(II) acetate being reduced to Pd(0)-BINAP species **16** via **15**. This reduction of Pd(II) to Pd(0) likely occurs from the oxidation of one of two phosphines of the bidentate BINAP ligand (Figure 2). The structure of *R*-BINAP is shown in Figure 3. Complex **16**, absolute structure unknown, can undergo oxidative addition to the C-Br bond of bromobenzene **17** to give the palladium species **18**. Ligand substitution of the bromide anion by sulfoximine **6** affords one mole of HBr that is consumed by cesium carbonate in the reaction mixture to give palladium species **19**. This compound undergoes reductive elimination to regenerate Pd(0)-BINAP complex **16** and *N*-phenyl substituted sulfoximine **2**.

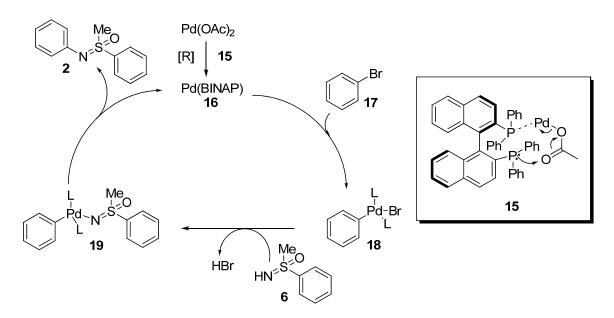


Figure 2. Mechanism of the Buchwald Hartwig N-Arylation

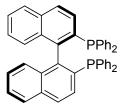
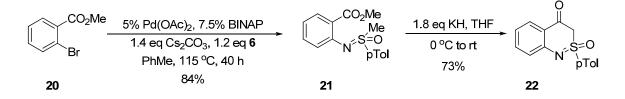


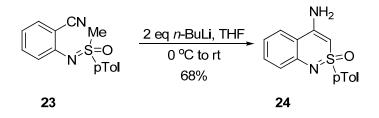
Figure 3. Structure of (R)-2,2'-Bis(diphenylphosphino)-1,1'-Binaphthyl, or R-BINAP

It should be noted that under these mildly basic conditions, coupling of enolizable ketone **13** gave a very poor yield of the desired benzothiazine. Refluxing toluene and weak base likely generates some enolate, albeit in small amounts. This enolate must be an incompatible substrate for the *N*-arylation and subsequent condensation provided the low yield < 10%. Efforts to address this significant flaw in the scope of this reaction have yet to be investigated. Some substrates *N*-arylated successfully but did not condense in the presence of the weak base, Cs_2CO_3 . With methyl 2-bromobenzoate **20**, only *N*-arylation was observed under conditions used previously to give **21**. So it is not surprising that the electrophilicity of the carbonyl determines the rate at which condensation occurs. A second addition of a much stronger base, KH, was needed for the condensation of **21** to form **22**, which tautomerized rapidly to the corresponding enol (Scheme 5).⁵



Scheme 5. Synthesis of Benzothiazine 22

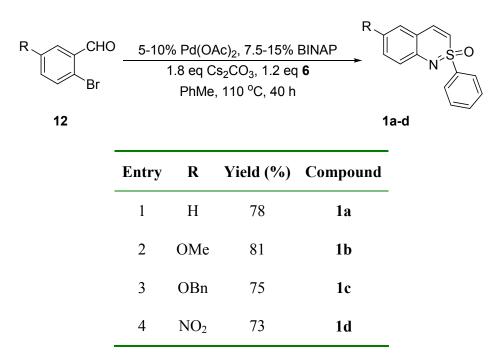
Another similar example has been shown by Bolm with 2-bromobenzonitrile where again only *N*-arylation occurs to form 23.⁶ Harmata and coworkers demonstrated that with *n*-BuLi the condensation occurs in good yield to form 4-amino-2,1-benzothiazine 24 (Scheme 6). So it has been shown that very electrophilic carbonyl compounds will rapidly condense to form benzothiazines whereas less electrophilic carbonyl compounds such as nitriles and esters take much stronger bases but still condense in good yields and under general conditions.⁵



Scheme 6. Synthesis of 4-Amino-2,1-Benzothiazine

Utilizing the formation of 2,1-benzothiazines via *N*-arylation is the key reaction that will be discussed at length in this report. This method is the most efficient way to prepare functionalized benzothiazines. One important note is that this reaction is applicable on a multigram scale, making this class of compounds viable synthetic targets as typical yields approach quantitative conversion for aryl bromides, but is lower for aryl chlorides. Both electron-donating and electron-withdrawing were tolerated in good yields (Table 1).⁵

 Table 1.
 Scope of N-Arylation of Aryl Bromides

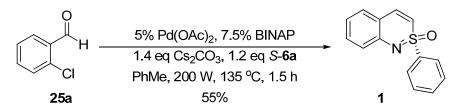


Strong electron donating groups *para* (Table 1, entries 2,3) to the site of oxidative addition allowed for similar yields to that of bromobenzene **17** (Table 1, entry 1).

Electron withdrawing groups show the same pattern, but more needs to be done to establish definitive trends. Overall, the change in yield was not significantly affected by substituent changes in the *para* position with respect to the carbon that undergoes oxidative addition.⁵

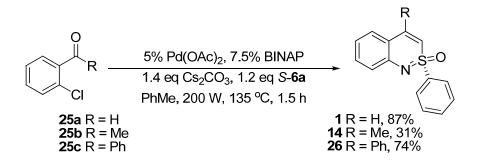
1.2.3. Synthesis of Benzothiazines via N-Arylation of Aryl Chlorides

Less expensive and typically less reactive aryl chlorides required longer reaction times and gave lower yields than with the standard *N*-arylation conditions presented previously. More recently, microwave irradiation has been shown to drastically increase yields of *N*-arylation of aryl chlorides and dramatically reduce reaction times from 44 hours to 1.5 hours for many substrates. Harmata and coworkers were able to greatly improve the yield of very sluggish aryl chlorides to moderate and excellent yields in this way. In previous attempts, thermal *N*-arylation of aryl chlorides gave trace products with extended reaction times. 2-Chlorobenzaldehyde **25a** was reacted in a microwave reactor and irradiated at 200W for 1.5 h to yield 55% of **1a** (Scheme 7).⁷



Scheme 7. Synthesis of Benzothiazines by Microwave Irradition

Again a variety of functional groups were tolerated under microwave irradiation. Overall, Harmata and coworkers observed excellent yields with aryl chlorides bearing electron withdrawing groups. This observation expanded the types of benzothiazines that can be prepared and expanded the library of benzothiazines and *N*-arylated sulfoximines to date significantly. A comparative selection of aryl chlorides subjected to irradiation and yielding benzothiazines is summarized in Scheme 8. It is worth mentioning that many examples gave N-arylated products and others gave benzothiazines depending on the substrate and the presence or absence of an electron withdrawing group *ortho* to the site of N-arylation.⁷



Scheme 8. Synthesis of Benzothiazines from a Variety of Aryl Chlorides

2-Chlorobenzophenone **25c** shows that non-enolizable ketones undergo *N*-arylation smoothly and condense much like 2-chlorobenzaldehyde **25a**. Benzothiazine **14** was isolated in a meager 31%, much improved from the previous < 10% from the corresponding bromide.⁷ The improvement in conversion is likely due to the reduced reaction time possible with microwave irradiation, minimizing side reactions that occur via enolization.

This work demonstrates that both aryl chlorides and aryl bromides successfully *N*-arylate under palladium catalysis. Typically cheaper than aryl bromides, aryl chlorides readily undergo *N*-arylation with the assistance of microwave irradiation. One important note is that this reaction and previous reactions reported are applicable on a multi-gram scale, making this class of compounds viable synthetic targets.

1.2.4 Synthesis of N-arylated Sulfoximines from Aryl Iodides

Aryl iodides are also suitable candidates for sulfoximine coupling. However, aryl iodides are not good candidates for palladium catalysis and aryl bromides are the

substrate of choice for palladium-catalyzed processes involving sulfoximine coupling partners. Bolm and coworkers have established two additional metal-catalyzed processes in which aryl iodide coupling to sulfoximines proceeds in good to excellent yields.

Palladium-mediated Buchwald-Hartwig coupling of aryl iodides and sulfoximines was reported by Bolm and coworkers in 2000. Typical reactions conditions seen previously were not successful in the *N*-arylation of aryl iodides with sulfoximine when identical aryl bromide substrates afforded respectable to excellent yields. Additional additives on a substrate specific basis were employed for a few aryl iodides for which poor to moderate yields were observed. The use of a specific additive was not general and in some examples no coupling was observed. A summary of selected examples is shown in Table 2.⁸

 Table 2. N-Arylation of Aryl Iodides with Additives

R ₁ R ₂ -	5% Pd(OAc) ₂ , 7.5% BINAP 1.4 eq Cs ₂ CO ₃ , 1.0 eq 6 PhMe, 110 °C, 48 h	► R ₁ R ₂ Me S=0 N ⁵ S=0 Ph
27a R ₁ = H, R ₂ = CO ₂ M	le	28a R ₁ = H, R ₂ = CO ₂ Me
27b R ₁ = H, R ₂ = OMe		28b R ₁ = H, R ₂ = OMe
27c R ₁ = NO ₂ , R ₂ = H		28c R ₁ = NO ₂ , R ₂ = H

Entry	Substrate	Product	Additive	Yield (%)
1	27a	28a	LiBr	56
2	27a	28a	LiCl	22
3	27a	28a	AgOTf	7
4	27b	28b	LiBr	< 2
5	27b	28b	LiCl	< 2
6	27b	28b	AgOTf	< 2

7	27c	28c	LiBr	31 ^a
8	27c	28c	LiCl	17 ^a
9	27c	28c	AgOTf	79 ^a

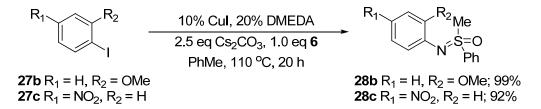
^a *p*Tol-Me sulfoximine was used instead of Ph-Me sulfoximine

The inactivity of aryl iodides was deemed by Bolm and coworkers to be a change in the rate determining step of the catalytic cycle. It is their belief that with aryl bromides and likely chlorides, the oxidative addition of the metal to the C-halide bond is the slow step. With a much longer, weaker C—I bond, oxidative addition was deemed faster than the ligand exchange of the weakly nucleophilic sulfoximine to the palladium-BINAP complex **16**. Consequently, the rate of reductive elimination in the catalytic cycle is either halted or at least slowed extensively.⁸

Electron rich substrates did not successfully *N*-arylate, as seen with 2-iodoanisole **27b** (Table 2, entries 4-6). Electron deficient systems worked best, as seen with 2-iodo-1-nitrobenzene **27c** (Table 2, entries 1-3) and methyl 2-iodobenzoate **27a** (Table 2, entries 7, 8). In an independent study, Bolm reported that aryl triflates act identically to iodo species and proposed that oxidative addition into C-I and C-OTf bonds give similar intermediates.⁸

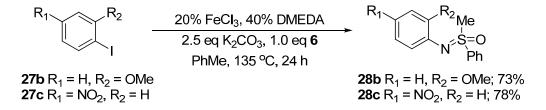
More recently, the problems associated with palladium-based coupling were addressed with the use of copper salts, as also shown by Bolm and coworkers. Stoichiometric amounts of copper salts were used initially in 2004.⁹ In 2005, a catalytic amount of copper salt gave respectable yields of *N*-arylated products. A summary is shown in Scheme 9 with substrates identical to those used with palladium. Excellent

yields were observed in half the reaction time with this system even for the seemingly problematic anisole derivative **29b**.¹⁰



Scheme 9. Catalytic Copper N-Arylation of Aryl Iodides

Very recent was the use of iron (III) chloride in the *N*-arylation of aryl iodides by Bolm and coworkers.¹¹ This is a simple, inexpensive, and environmentally friendly method for preparing *N*-substituted sulfoximines that complements the variety of metals that can *N*-arylate weakly nucleophilic sulfoximines readily with a variety of aryl halides. The pitfall for this synthesis is the inability to *N*-arylate aryl bromides or aryl chlorides, much like palladium's problem in the *N*-arylation of aryl iodides. Each synthesis is unique and the characteristics of each metal different. Thus, preferences for specific substrates is by no means unreasonable.¹¹



Scheme 10. Catalytic Iron N-Arylation of Aryl Iodides

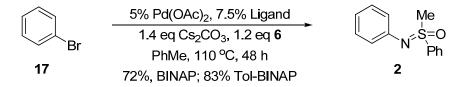
To date, no successful palladium-catalyzed benzothiazine formation of aryl iodides has been published. The substrate of choice for palladium-catalyzed benzothiazine formations continues to be a one-pot *N*-arylation of aryl bromides thermally or with the assistance of microwave irradiation for aryl chlorides. If aryl iodides were to be used, a two step approach of first *N*-arylation then successive

condensation with a stronger base might be needed for benzothiazine formation. The inclusion of iron- and copper-catalyzed syntheses provides evidence that sulfoximines can be coupled with a variety of aryl iodides. Tolerance of a variety of functional groups in a variety of similar catalytic cycles involving different transition metal catalysts has been shown.

1.3 Preparation of "Free" Sulfoximines or N-Substituted Sulfoximines

1.3.1 Synthesis of "Free" Sulfoximines via Buchwald Hartwig N-Arylation

As mentioned briefly, *N*-arylation of sulfoximines began in 1998 with the Bolm group.⁶ Shortly after, in 1999, the Harmata group expanded this reaction to prepare the first benzothiazine via *N*-arylation.⁵ It is important to lead into the syntheses of sulfoximine based ligands by also introducing the Bolm group's methods to prepare *N*-arylated sulfoximines in their research group's path toward ligands for asymmetric catalysis. The very first and the simplest *N*-arylation of bromobenzene **17** was optimized affording *N*-phenylsulfoximine **2** in good yield (Scheme 11).⁶



Scheme 11. Optimized N-Arylation Procedure for Aryl Bromides

In short, $Pd(OAc)_2$ outperformed Pd_2dba_3 and $PdCl_2$. Of the ligands examined, *p*-tol-BINAP slightly improved upon BINAP and significantly enhanced reaction conversion compared to both $P(o-tol)_3$ and dppf, 1,1'-bis(diphenylphosphino)ferrocene. The structures of the ligands are provided in Figure 4. Two bases were studied and of the

two, Cs_2CO_3 outperformed NaO^tBu slightly. This optimized procedure is still used widely today with little change.⁶

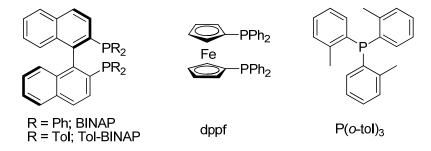
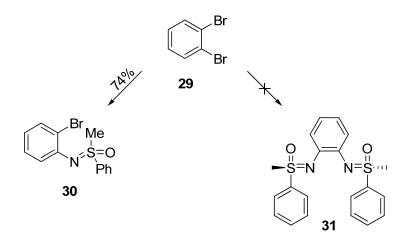


Figure 4. Structures of Ligands Used in the N-Arylation of Aryl Bromides

A temporary setback for the Bolm group involved the formation of bissulfoximine **31**. As mentioned before, coupling of mono-substituted aryl chlorides, bromides and iodides to some extent have been well established and the conditions have been optimized, albeit not extensively. However, when dibromobenzene **29** was used with large excesses of sulfoximine, base, ligand, and metal, only single amination to **30** was observed. This was thought to be due to deactivation of the second carbon-bromine bond toward oxidative addition by the newly introduced *ortho*-sulfoximine. Steric hindrance of the sulfoximine group was likely not an issue; since 1,3-dibromobenzene also displayed similar problems where only single amination product was observed in 51% yield. Therefore, the discerning issue of bisamination must be an electronic effect of the oxidative addition capability of the metal catalyst system. Different ligands failed to change the outcome of the reaction. One important observation is that dehalogenation was not seen; thus, palladium insertion likely does not occur under the applied reaction conditions to the remaining C—Br bond after the first *N*-arylation.⁸



Scheme 12. Initial Attempts at the N-Arylation of Aryl Dibromides

1.3.2 Synthesis of "Free" Bissulfoximines via Buchwald Hartwig N-Arylation

Further studies into this problem revealed that a different source of palladium and a change in the reaction conditions could effectively solve the problem. The Bolm group led the way to another family of bissulfoximines via *N*-arylation a year later in 2001.⁸ Keep in mind, the first bissulfoximine ligand to be prepared by the Bolm group was in 1996 (Figure 5).¹²

However, bissulfoximine **31** was this first example of a double Buchwald Hartwig N-arylation of two sulfoximines from a dibromoarene to be reported. A change in base from Cs₂CO₃ to NaO^tBu was necessary and 8% Pd(0) (4% Pd₂dba₃), 8% *rac*-BINAP, and a large 5 equivalent excess of sulfoximine was required. A 75% yield of **31** was isolated (Scheme 13).⁸ This synthesis led way to a plethora of asymmetric ligands based on a single or double sulfoximine based moiety, all of which were synthesized via Buchwald-Hartwig *N*-arylations using haloarenes and *S*-methyl-*S*-phenylsulfoximine **6** as coupling partners. A review of the ligands derived from this method will be presented in the next section. The ligands presented will be shown in order of their discovery over the past decade.

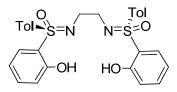
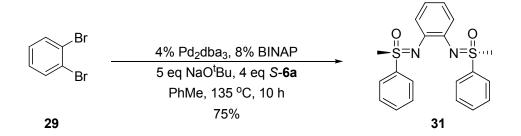


Figure 5. The First Bissulfoximine Ligand



Scheme 13. The First Synthesis of Bissulfoximine 31 via N-Arylation

1.4 Chiral Sulfoximine-Based Ligands in Asymmetric Reactions

1.4.1 **Preparation of an Oxazoline-Based Sulfoximine Ligand**

Retention of configuration at the sulfur of sulfoximines makes the syntheses of many enantiomerically pure ligands very accessible. It was found by Buchwald and coworkers that racemization of chiral amines was a problem due to β -H elimination in the formation of imines. They found that the use of chelating ligands like BINAP, dppf, and DPEphos (Figure 6) minimized racemization.¹³

Under this methodology, Bolm and coworkers reasoned that since the sulfoximine's chirality was centered at the chiral sulfur atom, it would proceed with retention of configuration. Upon reaction with chiral oxazoline 32 and racemic sulfoximine 6, the Bolm group observed only one diastereomer signifying retention of configuration at sulfur. This was the first example of a Buchwald Hartwig *N*-arylation of an aryl bromide and sulfoximine to produce a chiral ligand capable of being employed in asymmetric catalytic reactions. A summary of this synthesis is shown in Table 3.⁸

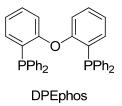


Figure 6. Structure of Bis(2-diphenylphosphinophenyl)ether, DPEphos

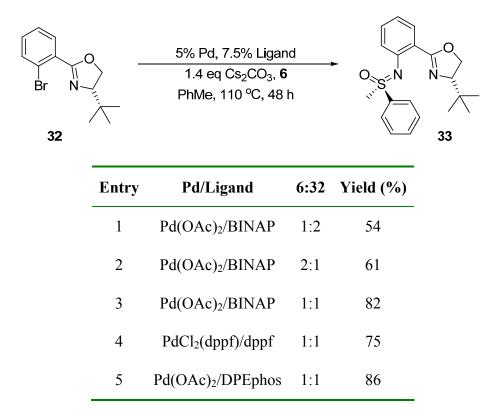


 Table 3. Synthesis of a Chiral Sulfoximine-Oxazoline Ligand 33

As shown in Table 3, an excess of **6** or **32** did not promote coupling. Of the ligands tested, BINAP and DPEphos gave the highest yields with a 1:1 stoichiometric mixture of aryl bromide and sulfoximine (Table 3, entries 3, 5). Dppf with PdCl₂ was moderately successful as well (Table 3, entry 4). Ligand **33** was not examined in any asymmetric reactions in this investigation.⁸ This *N*-arylation based upon a sulfoximine will be the key reaction in the syntheses of all ligands presented herein.

1.4.2 Use of Bissulfoximine 31 in Asymmetric Hetero-Diels Alder Reactions

As shown previously in Scheme 13, bissulfoximine **31** was isolated in 75% yield from a modified Buchwald Hartwig *N*-arylation employing Pd_2dba_3 instead of $Pd(OAc)_2$, NaO^tBu instead of Cs₂CO₃, and a large excess of sulfoximine **6**. In 2001, Bolm successfully tested bissulfoximine **31** in enantioselective hetero-Diels Alder reactions. The results of this study are summarized in Table 4 for the reaction of 1,3cyclohexadiene **34** and ethyl glyoxalate **35** affording **36**. One important feature shown in Table 4 is that even as little as 0.5 mol % of **31** (Table 4, entry 5) gave 96% yield and 98% *ee* and an *endo/exo* selectivity of 99:1.¹⁴

 Table 4. Ligand 31 in an Asymmetric Hetero-Diels Alder Reaction

34	+ 0 0 35		Cu(OTf) ₂ 4A MS, [→ []	H O CO ₂ Et 36
Entry	<i>S,S-</i> 31 (mol %)	Temp. (°C)	Time (h)	Yield (%)	ee (%)	<i>endo/exo</i> ratio
1	10	rt	6	62	99	99:1
2	5	rt	6	61	98	99:1
3	5	-5	10	61	99	99:1
4	1	-5	10	98	98	99:1
5	0.5	rt	6	96	98	99:1

Table 5 shows a summary of the hetero-Diels Alder reaction of 1,3cyclohexadiene **34** and diethylketomalonate **37** affording **38**. Typically, lower reaction temperatures corresponded to better enantioselectivities (Table 4, entries 3, 4; Table 5, entries 2-4) without lowering yield, but extending reaction time significantly. Overall, excellent yields and enantioselectives were seen for the reaction in Table 5.¹⁴

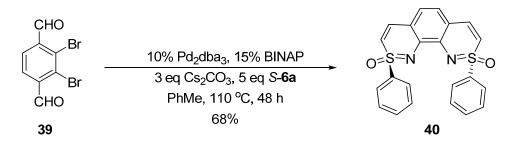
+ 34	EtO ₂ C	CO ₂ Et		otf) ₂ , <i>s,</i> Ms, DCN	<u> </u>	38	CO ₂ Et
	Entry	<i>S,S-</i> 31 (mol %)	Temp. (°C)	Time (h)	Yield (%)	ee (%)	
	1	5	rt	8	95	92	
	2	10	-5	12	98	94	
	3	10	-20	18	93	96	
	4	5	-40	30	92	98	

Table 5. Ligand 31 in Another Asymmetric Hetero-Diels Alder Reaction

This ligand is the first enantiopure sulfoximine based ligand derived from the *N*-arylation of an aryl halide, in this case an aryl dibromide, which was successfully used in an asymmetric reaction. The ligand system shows respectable turnover ability with low catalyst loadings. Excellent enantioselectivities are accompanied by high yields. This chemistry led way to many more similar ligand systems in different asymmetric reactions.

1.4.3 Use of Bisbenzothiazine in an Asymmetric Allylic Alkylation

With new accessibility to bissulfoximines, new sulfoximine-containing bisbenzothiazines became possible. In 2001, Harmata and coworkers reported the efficient conversion of dibromodibenzaldehyde **39** to the corresponding *S*,*S*-bisbenzothiazine **40** in 68% yield (Scheme 14). Noteworthy is that Cs_2CO_3 could be used in this case.¹⁵



Scheme 14. Synthesis of Bisbenzothiazine 40

This new bisbenzothiazine **40** is the first example of a cyclic "fixed" sulfoximine, or benzothiazine, used as a ligand in an asymmetric allylic alkylation reaction. The reaction of racemic 1,3-diphenylallyl acetate **41** with dimethyl malonate **42** under palladium catalysis in the presence of **40** gave enantioenriched **43** in good yield and enantioselectivity (Table 6). The best enantiomeric excess seen was 86% *ee* (Table 6, entry 4).¹⁵

 Table 6.
 Bisbenzothiazine 40 in a Pd-Catalyzed Allylic Alkylation

Ph	OAc Ph 41	+ MeO ₂ CC 42	Uolvie —	2.5% Pd,10% S,S- 40 3 eq. BSA, cat. KOAc		MeO ₂ C CO ₂ Me Ph Ph 43	
	Enti	ry Pd Source	Solvent	Time (h)	Yield (%)	ee (%)	
	1	[Pd(allyl)Cl] ₂	THF	3.5	90	80	
	2	[Pd(allyl)Cl] ₂	PhH	3	85	82	
	3	[Pd(allyl)Cl] ₂	PhMe	3.5	70	78	
	4	Pd ₂ dba ₃	THF	3.5	69	86	
	5	$Pd(OAc)_2$	THF	7.5	67	73	
	6	Pd(PPh ₃) ₄	THF	5	90	16	

Interestingly, bissulfoximine **31** failed to give any enantioselectivity in the same reaction. The reaction also was very sluggish and isolated yields were 30% and 31% for Pd₂dba₃ and [Pd(allyl)Cl]₂, respectively (Table 7, entries 1,2). Remarkably, 4-phenyl-2,1-benzothiazine **28** gave a 15% yield and 28% *ee* of alkylated product **43** (Table 7, entry 3).¹⁵

Ph	OAc ۴ Ph 41	+ MeO ₂ C CO ₂ Me			² d,10% Liga 3SA, cat. KO		MeO ₂ C CO ₂ Me Ph Ph Ph 43	
	Entry	Pd Source	Ligand	Solvent	Time (h)	Yield (%)	ee (%)	
	1	Pd ₂ dba ₃	31	THF	4	30	0	
	2	[Pd(allyl)Cl] ₂	31	THF	5	31	0	
	3	[Pd(allyl)Cl] ₂	26	THF	6	15	28	

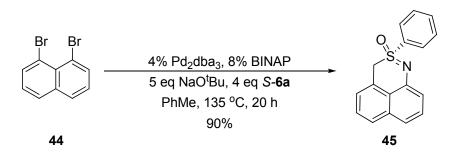
Table 7. Bissulfoximine 31 and Benzothiazine 26 in an Allylic Alkylation

1.4.4 Preparation of Benzothiazine-like Compounds

In search of similar families of compounds, Bolm and coworkers explored other dibromoarene-type compounds in 2002. Expanding upon the synthesis of **31**, they sought to expand the reaction scope to that of the naphthalene and biphenyl type dibromide systems. First was coupling of 1,8-dibromonaphthalene **44** with sulfoximine **6** in 90% yield over 20 hours to give 6-membered heterocycle **45** (Scheme 15). This process required a five equivalent excess of sulfoximine **6a**. Noteworthy is that $Pd(OAc)_2$ or Pd_2bda_3 could be used to afford product in respectable yields. The use of Cs_2CO_3 , as base, was not reported, and only NaO^tBu was used in this study. Isolation of the product showed that dual *N*-arylation did not occur but that instead a different cyclization had

occurred. The absence of palladium resulted in absence of the cyclization and coupling. Bolm and coworkers expanded the scope to biphenyl and biphenyl ether type compounds to make both 7- and 8-membered heterocycles. The proposed base-induced aryne mechanism is shown in Figure 7 for **46**.¹⁶ This mechanism mirrors that shown by Hartwig and coworkers for the palladium-catalyzed conversion of bromoanilides to oxindoles to make 5-membered heterocycles.¹⁷

2,2'-Dibromobiphenyl **46** gave 7-membered heterocycle **47** in 98% yield and 2,2'-oxybis(bromobenzene) **48** gave 8-membered heterocycle **49** in 69% yield (Scheme 16).¹⁶ The reduction in yield of the larger 8-membered heterocycle is likely due to larger entropic effects involved in the cyclization of the larger ring system as compared to the slightly smaller 7-membered heterocycle.



Scheme 15. Synthesis of a Sulfoximine Based 6-Membered Heterocycle 45

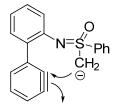
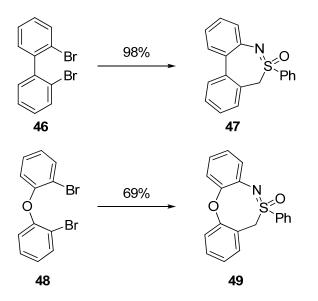


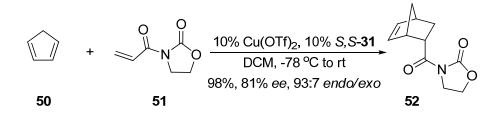
Figure 7. Proposed Base Induced Benzyne Mechanism



Scheme 16. Syntheses of 7- and 8-Membered Heterocycles

1.4.5 Use of Bissulfoximine 31 in Asymmetric Diels Alder Reactions

Bissulfoximine **31** was shown earlier to be successful in copper-catalyzed hetero-Diels Alder reactions that proceeded in high yield and enantioselectivity. ¹⁴ Bolm and coworkers expanded the scope of the chemistry of bissulfoximine **31** and used it as a ligand in normal Diels Alder reactions in 2003. Cyclopentadiene **50** and 3acryloyloxazolidin-2-one **51** afforded Diels Alder adduct **52** in 98% yield, 81% *ee*, and a 93:7 *endo/exo* ratio. Only bissulfoximine **31**, in this specific study, was prepared by *N*arylation and its use as a ligand is shown in Scheme 17.¹⁸



Scheme 17. Bissulfoximine 31 in an Enantioselective Diels Alder Reaction

Other ligands tested were those similar to the bissulfoximine ligand **37**. Of these ligands, bissulfoximine ligand **53**, shown in Figure 8, slightly outperformed all others

including bissulfoximine **31** (Scheme 18). After reaction optimization, the Bolm group deduced several things: $Cu(ClO_4)_2$ was the best copper(II) source; chloroform was the best solvent; and the ideal ligand contained both an electron rich arene bridge and *ortho*-bound methoxy substituents about the sulfoximine aryl groups.¹⁸ However, **31** can be made in a single step, and it would likely be the ligand of choice as its performance was respectable.

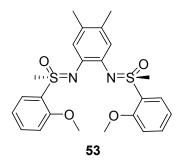
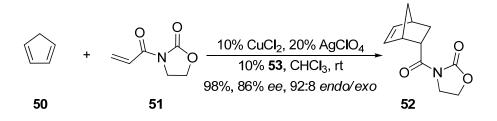


Figure 8. Bissulfoximine Ligand 53



Scheme 18. The Use of 53 in an Optimized Diels Alder Reaction

1.4.6 Use of *N*-Quinolinesulfoximines in Asymmetric Hetero-Diels Alder Reactions

Later in 2003, another class of sulfoximine-based ligands was reported by Bolm and coworkers. A variety of substrates were prepared and tested. Overall, the best ligands for this reaction contain a sulfoximine bearing a small alkyl group and an aryl group with bulky *ortho*-substituents. Syntheses of these quinoline-based ligands model those previously shown with the *N*-arylation of sulfoximine **6** and quinoline derivatives **53** to yield a variety of *N*-quinolinesulfoximines **54** (Table 8). Reduced yields were observed for bulky alkyl bearing sulfoximines, especially in the case of the *t*-butyl group, which gave a 55% isolated yield of product (Table 8, entry 11). Larger arenes like acridine gave only 68% isolated yield (Table 8, entry 3). Most yields were good to excellent, providing further evidence that the Buchwald Hartwig *N*-arylation works well with a variety of sulfoximines in the presence of quinoline-type substrates. ¹⁹

0 € R1	S ^{NH} R ₂ +	Br 53	3 2 eq	DAc) ₂ , 10% BINAP Cs₂CO₃, 1 eq 6 e, 110 ºC, 24 h	→ O R ₁ 〜 R	N R ₃
	Entry	Sulfoximine	R ₁	\mathbf{R}_2	R ₃	Yield (%)
	1	54a	Me	Ph	Н	90
	2	54b	Me	Ph	<i>n</i> -Bu	75
	3	54c	Me	Ph	-C ₄ H ₄	68
	4	54d	<i>i</i> -Pr	Ph	Н	75
	5	54e	t-Bu	Ph	Н	72
	6	54f	Me	biphenyl	Н	84
	7	54g	Me	3,5-di- <i>t</i> -Bu-Ph	Н	81
	8	54h	Me	2-MeO-Ph	Н	87
	9	54i	<i>n</i> -pentyl	2-MeO-Ph	Н	85
	10	54j	phenethyl	2-MeO-Ph	Н	73
	11	54k	t-Bu	2-MeO-Ph	Н	55
	12	541	Me	2-MeO-Naph	Н	81

Table 8. Syntheses of Quinolinesulfoximines by N-Arylation

Many of these ligands were tested in the same hetero-Diels Alder reaction presented previously in Tables 4 and 5. Results for these different sulfoximines are collected in Table 9. Ligands with small alkyl and bulky *ortho*-aryl groups on the sulfoximine gave better enantioselectivities than those with larger alkyl and less bulky aryl groups.¹⁹

 Table 9. N-Quinolinesulfoximines in an Asymmetric Hetero-Diels Alder Reaction

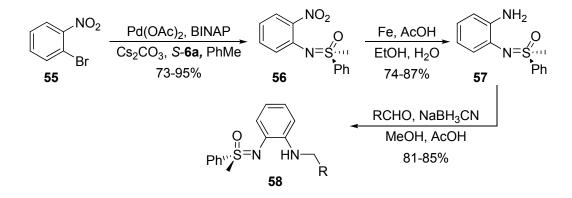
34	+ 0 0 0 35	10% Cu(OTf) ₂ , 10% 54 DCM, rt, 24 h		$- \qquad \qquad H \\ O CO_2 Et \\ 36$	
Entry	Sulfoximine	Yield (%)	ee (%)	<i>endo/exo</i> ratio	
1	54a	97	75	97:3	
2	54b	93	63	99:1	
3	54c	95	56	99:1	
4	54d	22	38	96:4	
5	54e	18	0	88:12	
6	54f	92	73	98:2	
7	54g	81	73	97:3	
8	54h	98	91	98:2	
9	54i	92	90	98:2	
10	54j	93	86	97:3	
11	54k	41	0	92:8	

98:2

A few interesting features are displayed in Table 9. First, yields suffered in many cases. When the alkyl group on the sulfoximine was bulky or very bulky the reaction progress was extremely limited and the yields were quite low (Table 9, entries 4, 5, and 11). Enantioselectivity suffered in these cases as well. So it is logical to believe that larger alkyl groups are a strong contributing factor to how well defined the asymmetric cavity around the metal sphere is and that they therefore dictate to some extent yield and enantioselectivity of the hetero-Diels-Alder reaction. In all other cases substituent changes about the aryl sulfoximine group and the quinoline group had little effect on yield or enantioselectivity.¹⁹

1.4.7 Use of Aminosulfoximines in Asymmetric Mukaiyama-Type Aldol Reactions

In 2004, the attention of the Bolm group was directed toward the synthesis of aminosulfoximines. The synthesis began with 2-bromonitrobenzene **55** and sulfoximine *S*-**6a** as coupling partners in a Buchwald Hartwig *N*-arylation to give *N*-substituted sulfoximine **56** in 73-95% yield. Compound **56** was reduced to the aniline *N*-substituted sulfoximine **57** in 74-87% yield. Reductive amination of **57** gave aminosulfoximine **58** in 81-85% yield (Scheme 19).²⁰



Scheme 19. Generic Synthesis of Aminosulfoximine 58

Many *N*-substituents were tested and of those, the very bulky *N*-2,4,6triisopropylphenyl aminosulfoximine **58a** (Figure 9) was found to outperform other substituents such as phenyl, naphthyl, 2-anisyl, and mesityl. The test reaction was between silyl enol ether **59** and ketoester **60** to yield Mukaiyama aldol product **61**. The results are shown in Table 10. In all examples, good yields and enantioselectivities were observed when aminosulfoximine **58a** was employed as the ligand.²⁰

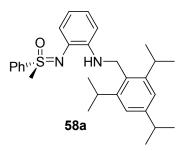


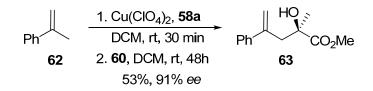
Figure 9. Aminosulfoximine Ligand 58a

Pł	OSiM → 59	- -	O −1 60	_OR ₂	Cu(OTf) ₂ , CF ₃ CH ₂ OH	O R ► Ph	1. OH OR2 0
	Entry	R ₁	R ₂	Temp. (°C)	Time (h)	Yield (%)	ee (%)
	1	Me	Me	-30	15	89	98
	2	Me	Bn	-50	47	86	98
	3	Me	<i>i</i> -Pr	-40	28	90	99
	4	Et	Me	rt	24	78	89
	5	CH ₂ Bn	Et	-20	40	86	96

Table 10. Aminosulfoximine 58a as a Ligand in Mukaiyama-Type Aldol Reactions

1.4.8 Use of Aminosulfoximines in Asymmetric Carbonyl-ene Reactions

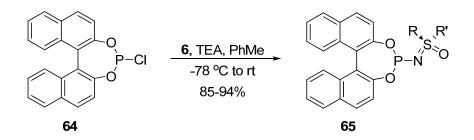
Aminosulfoximines were again tested in various copper-catalyzed carbonyl-ene reactions in 2005. Similar to those tested above in Mukaiyama-type aldol reactions, several aminosulfoximines prepared by *N*-arylation were tested and acceptable yields and good enantioselectivities were found. Ligand **58a** was also the best ligand for this reaction. In this case, α -methylstyrene **62** was reacted under copper catalysis with methyl pyruvate **60** to give hydroxyl ester **63** in 53% yield and 91% *ee* (Scheme 20). Notice the enantioselectivities were not quite as high as before, but it shows that sulfoximine type ligands are applicable to more than one reaction type.²¹



Scheme 20. Aminosulfoximine 58a in an Asymmetric Carbonyl-Ene Reaction

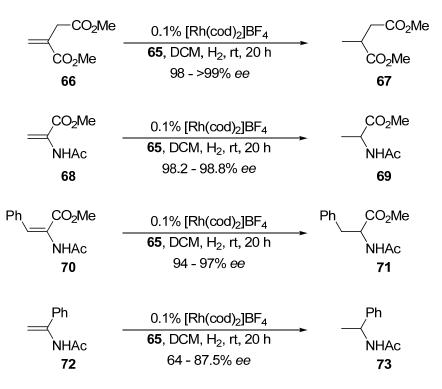
1.4.9 **BINOL-Based** *N*-Phosphino Sulfoximines in Asymmetric Reactions

Soon after in 2005, Bolm and coworkers reported a BINOL-based *N*-phosphino sulfoximine based ligand system. This ligand was not prepared via Buchwald Hartwig *N*-arylation but provides yet another very simple synthesis of a sulfoximine based-ligand. Chlorophosphite **64** was added to sulfoximine **6** in the presence of triethylamine in toluene. The reaction was warmed from -78 °C to room temperature to afford *N*-phosphino sulfoximine **65** in excellent yields (Scheme 21). This ligand system was investigated in two asymmetric reactions. First, it was tested in asymmetric rhodium-catalyzed hydrogenations (Scheme 22) and palladium-catalyzed asymmetric allylic alkylations (Scheme 23). In both cases high yields and high enantioselectivities were observed.²²



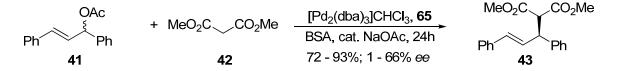
Scheme 21. Preparation of BINOL-Based N-Phosphino Sulfoximines

In all examples, quantitative conversion was observed. In all cases, good to excellent enantioselectivities were seen. As little as 0.1% Rh-65 catalyst was used. The extremely low catalyst loading displays how well the catalyst was able to turnover in a period of 20 hours to allow for the excellent conversions. It was found that a matched ligand, *R*-BINOL/S-6 gave higher enantioselectivity than the mismatched case *S*-BINOL/S-6 where as much as a 12% *ee* difference was observed.²²



Scheme 22. BINOL N-Phosphino Sulfoximines in Asymmetric Hydrogenations

Typically monodentate BINOL-based ligands are not used in Pd-catalyzed allylic substitution reactions as they provide poor enantioselectivities. This was also the case, for ligands like **65**. The highest enantioselectivity observed was 66% *ee* where the methyl group was substituted with an *t*-butyl group to improve steric demand. Increasing the amount of ligand to palladium available also reduced the enantioselectivity by a noticeable amount, in some cases as much as 50% *ee*. However, yields slightly improved with more ligand present, albeit by only a few percent.²²

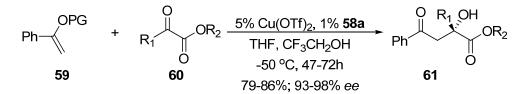


Scheme 23. BINOL N-phosphino Sulfoximines in Asymmetric Allylic Alkylations

1.4.10 Optimization of Aminosulfoximines in Asymmetric Aldol Reactions

As shown in 2004, aminosulfoximines as ligands worked well in Mukaiyama-type aldol reactions.²⁰ Bolm and coworkers expanded this methodology and optimized the reaction conditions to improve the yield, enantioselectivity, and substrate scope. As previous results suggested and confirmed again here, ligand **58a** provided the highest *ee* and the highest yield. A bulky *ortho*-substituent remains the largest determining factor to attain high enantiomeric excess. Both configurations of **61** could be prepared by switching to the opposite ligand chirality. Here (*R*)-**58a** gave (*S*)-**61** and (*S*)-**58a** gave (*R*)-**61**. Modifying the substituents on the bridging arene had little to no effect on yield or enantioselectivity.²³

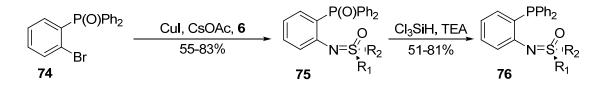
Solvent effects were explored and typically THF outperformed all others in terms of enantioselectivity. Ether, dioxane, and toluene gave similar enantioselectivity but much lower yields than THF. The reaction did not proceed in propionitrile. Chloroform and dichloromethane gave lower enantioselectivity as well. Copper(II) salts were examined and the 'OTf salt outperformed PF_6 ', BF_4 ', and SbF_6 ' salts in both with regards to yield and enantioselectivity. The perchlorate counterion, however, provided the best yield of all salts tested but suffered reduced enantioselectivity relative to that of the 'OTf salt. Catalyst loadings of less than 1% resulted in diminished enantioselectivity. Lowering temperatures of the reaction allowed for better enantioselectivity but significantly lengthened reaction times to as much as 10 days. The best temperatures was found to be -50 °C with the assistance of trifluoroethanol as an accelerant. Temperatures near -78 °C or lower inhibited catalysis completely. The overall optimized reaction is shown in Scheme 24.²³



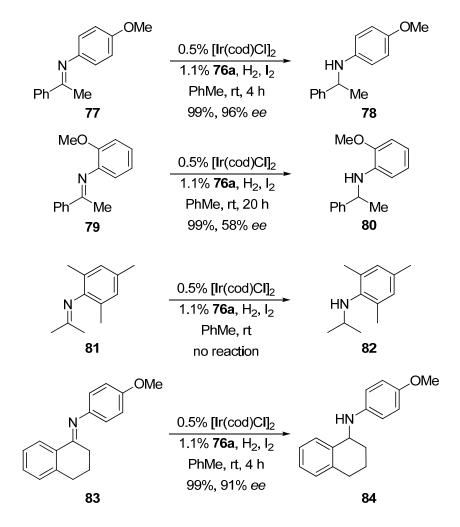
Scheme 24. Optimized Asymmetric Mukaiyama-Type Aldol Reaction

1.4.11 Diphenylphosphanylsulfoximines in Asymmetric Imine Hydrogenations

A new ligand system was prepared and tested in asymmetric imine hydrogenations by the Bolm group in 2005. This *P*,*N*-ligand was prepared by coupling of aryl bromide **74** with sulfoximine **6** via copper mediated *N*-arylation in moderate to good yields (55-83%). The resulting *N*-substituted sulfoximine **75** was reductively deoxygenated with trichlorosilane to give the free phosphorous *P*,*N*-ligand **76** in yields of 51-81% (Scheme 25).



Scheme 25. Synthesis of P,N-Ligands Containing a Sulfoximine



Scheme 26. P,N-Sulfoximine Ligands in Imine Hydrogenation

A summary of selected imine reductions is shown in Scheme 26. Ligand **76a** (Figure 10) provided the best yield (99%) and *ee* (96%) for the hydrogenation of imine **77** into chiral amine **78**. *Ortho*-substituents on the *N*-aryl group of the imine reduced the enantioselectivity drastically as shown in conversion of imine **79** to amine **80**, which occurred in 99% yield but with only 58% *ee*. An *N*-mesityl group shut down the reaction

completely. The tetralone derivative **83** gave an excellent yield (99%) of amine **84** in as little as 4 hours with an enantiomeric excess of 91%.²⁴

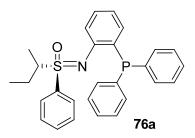
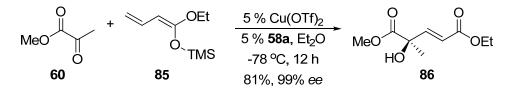


Figure 10. Optimized P,N-Ligand 76a

1.4.12 Aminosulfoximines in Asymmetric Vinylogous Aldol Reactions

Expanding the scope of previous asymmetric Mukaiyama-type aldol reactions, Bolm and coworkers tested aminosulfoximines in vinylogous aldol reactions in 2006. The very bulky tri-*iso*-propyl based aminosulfoximine **58a** again proved to outperform all other aminosulfoximines. A representative reaction is shown in Scheme 27.²⁵



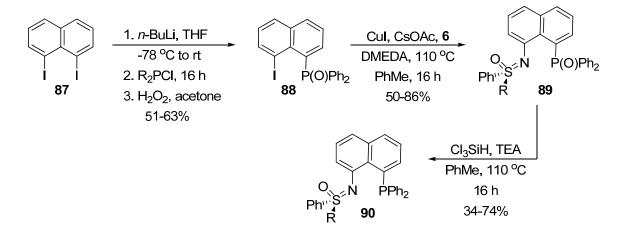
Scheme 27. Aminosulfoximine 58a in an Asymmetric Vinylogous Aldol Reaction

Here methyl pyruvate **60** reacted with vinylogous TMS ester **85** in 12h to give aldol product **86** in 81% yield and 99% *ee*. This is yet another example of where a single sulfoximine ligand family can be applied to a wide variety of reactions.²⁵

1.4.13 Naphthalene Based Sulfoximines in Asymmetric Quinoline Hydrogenations

In 2008, Bolm and coworkers devised another family of sulfoximine-containing compounds with the creation of naphthalene-based P,N-ligands for asymmetric catalysis. The synthesis began with halogen metal exchange of diiodo naphthalene **87** with *n*-BuLi followed by trapping with an aryl phosphine chloride. Subsequent oxidation gave

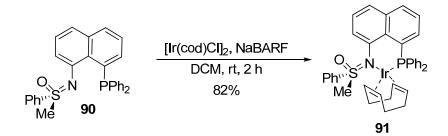
compound **88**. Similar to **74**, copper-mediated *N*-arylation of **88** with sulfoximine **6** gave *N*-arylated sulfoximine **89**. Reductive deoxygenation gave free phosphino *P*,*N*-ligand **90** in a wide range of yields (Scheme 28). A variety of quinolines were hydrogenated with precatalyst **91** which were prepared *in situ* with an Ir salt (Scheme 29). This is the first example of a sulfoximine-based ligand system being trapped successfully and isolated as a metal-ligand bound catalyst. ²⁶



Scheme 28. Synthesis of Naphthalene-Based Sulfoximine P,N-Ligands

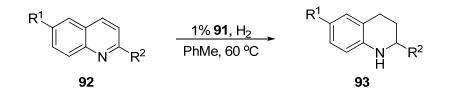
It was found that for the hydrogenation of quinolines, sulfoximine bulk reduced the enantioselectivity of the hydrogenation. Substitution on the aryl phosphorous groups had little or no effect. Several 1-, 5-, and 1,5-disubstituted quinolines were hydrogenated. The results are summarized in Table 11. Here quinoline **92** was hydrogenated to cyclic amine **93**. Conversions were typically fair to good. Longer reaction times gave better yields and poorer enantioselectivity (Table 11, entries 3, 5, and 7). Shorter reaction times gave lower yields but better enantioselectivity (Table 11, entries 1, 2, 4, 6, 8, and 10). The lowest yield was observed with 2-fluoroquinoline **93i** for which the reaction proceeded to the extent of only 43%, the *ee* of the product being 64% (Table 11, entry 9).

Overall enantioselectivity was moderate to good and conversions also moderate to good.²⁶



Scheme 29. Preparation of Ir Precatalyst 91

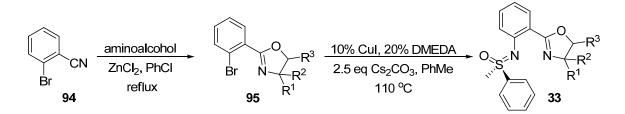
 Table 11. Summary of Quinoline Hydrogenation via Precatalyst 91



Entry	\mathbf{R}^{1}	\mathbf{R}^2	Compound	Time (h)	Conversion (%)	ee (%)
1	Н	Me	93a	20	>95	87
2	Н	Et	93b	24	62	77
3	Н	Et	93c	48	69	70
4	Н	<i>i</i> -Bu	93d	24	53	75
5	Н	<i>i</i> -Bu	93e	48	71	55
6	Н	Pr	93f	24	62	80
7	Н	Pentyl	93g	48	90	65
8	Me	Me	93h	24	>95	75
9	F	Me	93i	24	43	64
10	OMe	Me	93j	24	>95	78

1.4.14 Oxazolinyl Sulfoximines in Asymmetric Mukaiyama-type Aldol Reactions

The last example to be discussed from the current literature involves the use of a oxazolinyl sulfoximine ligand. This ligand mentioned previously as oxazoline **33** or any derivative thereof had not been investigated as a chiral ligand until late 2008 by the Bolm group. A newer two step synthesis was reported to make this type of ligand in a more expedient manner (Scheme 30).



Scheme 30. Second Generation Synthesis of Oxazolinyl Sulfoximine Ligands

The synthesis began with 2-bromobenzonitrile **94** and zinc chloride to give oxazoline **95**. Copper mediated *N*-arylation afforded **33** from **95** and **6**. The ligand that gave the best enantioselectivity was **33a** (Figure 11). An example of **33a** used in asymmetric Mukaiyama-type aldol reactions is shown in Scheme $31.^{27}$

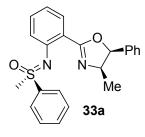
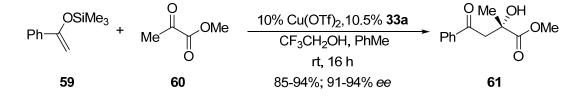


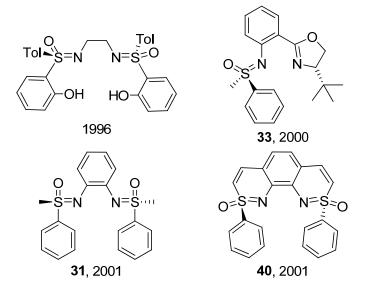
Figure 11. Optimized Oxazolinyl Sulfoximine Ligand 33a



Scheme 31. Oxazolinyl Sulfoximine 33a in Asymmetric Mukaiyama Aldol Reaction

1.4.15 Summary of Sulfoximine Based Ligands Over the Past Decade

An in depth review of sulfoximines ligands over the past 10 years has been presented. Shown below in Figure 12 are a list of sulfoximine-based ligands and the years they were reported. The scope of ligands, reactions, and substrates makes sulfoximine ligands attractive to the synthetic world. High yields and enantioselectivities with low catalyst loading are common. Relatively short syntheses make sulfoximine ligands very accessible. These features are important to notice when thinking of a catalyst's performance. Many of the ligands introduced previously have made a significant impact on asymmetric reactions by giving a high enantiomeric excess of products formed in a variety of reactions with a variety of metals. The ever expanding scope of sulfoximine-based chiral ligands provides justification for further development of related systems that may also have the potential for the development of reactions that proceed in high enantioselectivity.



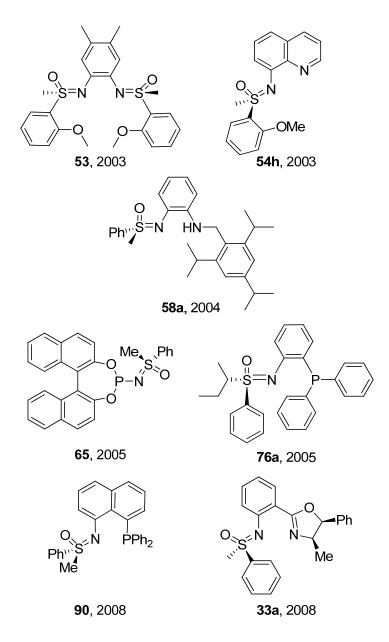


Figure 12. Chiral Sulfoximine Ligands over the Past Decade

CHAPTER 2

Syntheses of Potential Hydroxy-Based Benzothiazine Ligands

The development of hydroxy-based benzothiazine ligands was undertaken in order to create enantiopure molecular scaffolds. This scaffold would be the initial building block used to design more interesting and more complicated molecules. The syntheses of many related compounds will be presented herein. Many synthetic steps were optimized in order to provide respectable syntheses and those details are also presented herein. The key step in all syntheses is the palladium-catalyzed *N*-arylation of haloarenes with sulfoximines that has been examined in depth in the previous chapter.

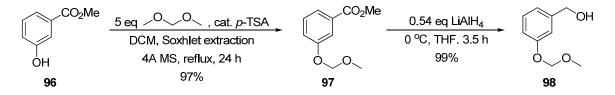
2.1 Synthesis of a Hydroxy Benzothiazine

2.1.1 First Generation Synthesis of a Hydroxy Benzothiazine

Aside from bisbenzothiazine **40** and very briefly 4-phenyl-2,1-benzothiazine **28**, no other benzothiazines have been studied as ligands in asymmetric reactions to date. Little is known about their chemistry under different reaction conditions compared to the comprehensively studied various *N*-substituted sulfoximines presented previously. The optimized synthesis of a hydroxy benzothiazine scaffold will be presented. The preparation of this "fixed" sulfoximine building block provided a direct comparison of the benzothiazine's rigid structure to "free" sulfoximines with regards to reactivity. The synthesis of the hydroxy benzothiazine was published in 2006.²⁸

The first generation synthesis began with commercially available methyl 3hydroxybenzoate **96**. In the presence of 5 equiv. of dimethoxymethane and a catalytic amount of *para*-toluenesulfonic acid, the reaction mixture was refluxed in dichloromethane over 24 hours under Soxhlet extraction with freshly activated 4Å molecular sieves to give MOM-protected phenol **97** (Scheme 32). Yields without molecular sieves or with weakly active molecular sieves ranged anywhere from 39% to 48%. Workup with 10% NaOH allowed for a chromatography-free separation from the starting materials.

The second step was a lithium aluminum hydride reduction of an ester to an alcohol. Less than one equivalent of the reagent could be used to obtain 100% reduction to primary benzyl alcohol **98** in near quantitative yield (Scheme 32). To avoid difficulties in isolation due to the resultant aluminum hydroxides, the widely known Fieser workup was used and as shown the isolated yields approached 100% yield on a multigram scale.



Scheme 32. First Generation Synthesis: MOM-Protection and LAH Reduction

The next step in the first generation synthesis was the selective *ortho*-bromination of benzyl alcohol **98** to give (2-bromo-3-(methoxymethoxy)phenyl)methanol **99**. The challenge that exists is getting single bromination and with complete regioselectivity (Figure 13). The difficulty arises from having three sites of bromination based upon the *ortho- para-* directing abilities of the protected phenol. The protected phenol, a strong electron pair donor, and the methanol substituent, as a weaker inductive electron donor, allow for multiple sites of reactivity about the aromatic ring. The three possible locations of bromination are shown in Figure 13.

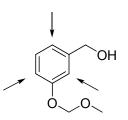


Figure 13. Possible Sites of Bromination

Many attempts to optimize this synthetic step were investigated. First, benzyl alcohol **98** was deprotonated with 2.5 equivalents of *n*-BuLi in various solvents, at various temperatures and for various reaction times. The hope was to take advantage of the two possible *ortho*-directing groups to gain regioselectivity at the most hindered *ortho*-hydrogen. A summary is shown in Table 12.

Initial reactions in toluene showed that at low temperatures the reaction progress was slow, giving clean conversion in very modest yields (Table 12, entries 1-2). Extended reaction times at lower temperatures seemed to have a negative effect on yield (Table 12, entry 3). Warming to room temperature and changing solvents increased yields to a respectable 89% (Table 12, entries 4, 5, 8-10, and 14). Both the THF and ether reactions had many baseline impurities that required silica chromatography to remove and attention was drawn to toluene as the solvent of choice (Table 12, entry 10).

Heating the reaction mixture in *n*-BuLi gave exclusive lithiation at the sterically more hindered position. Here the lithium cation could be dually stabilized by both the alkoxide anion and the MOM-substituent (Figure 14). Even if other sites were deprotonated, the resulting anion could act as a strong base such that only the desired dually stabilized anion remained over a period of several hours. Under the previously described reaction conditions, the highest yields and cleanest reactions were observed

(Table 12, entries 11, 14-18). The reaction was found to be reproducible up to ten or more gram scale.

Note that switching to stronger bases like *s*-BuLi and *t*-BuLi decomposed the starting materials and no product was observed (Table 12, entries 6, 7, and 13). When tetramethylethylenediamine, TMEDA, was employed to enhance the reactivity of *n*-BuLi, only 54% of **107** was obtained along with no recovered starting material (Table 12, entry 12).

 $\begin{array}{c|c} & & \\ & &$

Entry	Solvent	Temp. (°C)	Time (h)	Ratio (98 : 107)	Yield (%)
1	PhMe	-10	1.5		64
2	PhMe	-10	1.5		56
3	PhMe	-10	3.5	2.8 : 1	
4	ether	rt	2		78
5	ether	rt	4	1:8.3	89
6	THF ^a	-78	1	0:0	
7	ether ^a	rt	3	0:0	
8	ether	rt	4	1:8.3	87
9	THF	rt	4	1:7.3	80
10	PhMe	rt	4	1:3.5	70

 Table 12. First Generation Synthesis: Bromination

11	PhMe	80	5	1 : 12.5	87
12	PhMe ^b	rt	5	1 : 2.9	54
13	PhMe ^c	rt	24	0:0	
14	PhMe	rt	24	1:5.2	84
15	PhMe	70	19	1:8.9	89
16	PhMe	70	6	1:15.7	96
17	PhMe	70	6	1:13.3	95
18	PhMe	70	8	1:11.1	95

^a *t*-BuLi used

^b 2.5eq TMEDA used ^c s-BuLi used

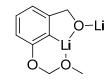
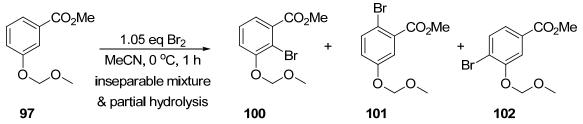


Figure 14. Possible Model for Lithium Cation Stabilization

A normal bromination attempt of the commercially available ester 97 was made (Scheme 33). This procedure was based on one for a very different substrate.²⁹ Here methyl ester 97 was transformed into bromides 100, 101, and 103 as an inseparable mixture. Hydrolysis of the MOM-group was also observed due to the HBr formed in This bromination route was abandoned due to previous success of the orthositu. lithiation procedure.





The de Koning group claimed in 2004 that only the desired regioisomer **104** was isolated from their optimized bromination procedure using aldehyde **103**. It seems that regioisomer **104** is in slight excess relative to the other two regioisomers **105** and **106**. However, in the report by de Koning, they were able to filter off the desired regioisomer cleanly and in as much as 50% isolated yield. ³⁰ This was not the case in any of our attempts and **104** could not be separated from **105** and **106** as shown in Table 13.

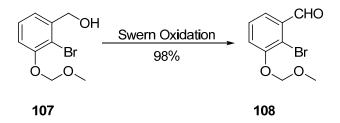
Table 13. First Generation Synthesis: Failed Bromination Attempt 2

-	СНО –	1.00 eq Br₂ → CCl₄	CH Br OH	HO +	Br CHO OH	+ Br OH
)3			104	1	105	106
	Entry	Solvent	Temp. (°C)	Time (h)		itio : 105 : 106
	1	CCl ₄	25	2	2.0 : 3.2 :	1 : 2.0
	2	CCl ₄	25	16	decomp	position ^a
	3	CCl ₄	25	72	5.3 : 2.6	:1.5 : 1
	4	$CCl_4: DCM^b$	25	4	1.4 : 1.7	: 1 : 0

^a No products were observed in the crude NMR

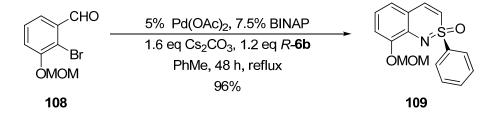
^b 10:1 mixture

The next step to get to the bromoaldehyde precursor needed for the Buchwald Hartwig *N*-arylation step was the oxidation of benzyl alcohol **107** to benzaldehyde **108**. The oxidation method selected was the Swern oxidation, which afforded **108** in 98% yield (Scheme 34). A clean mixture of brominated alcohol and unbrominated alcohol could be oxidized and carried forward since the benzothiazine and unbrominated aldehyde have distinctly different polarities and could be separated by chromatography.

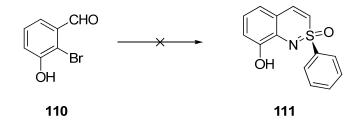


Scheme 34. First Generation Phenol Synthesis: Swern Oxidation of 107 to 108

The key step, the Buchwald Hartwig *N*-arylation, was the next step in the synthesis. Using standard conditions, the reaction proceeded smoothly in 96% yield (Scheme 35). The reaction failed if the MOM-protecting group was not present even when excess base employed (Scheme 36).

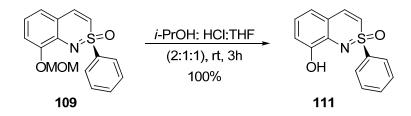


Scheme 35. First Generation Phenol Synthesis: N-Arylation of MOM-Protected Phenol

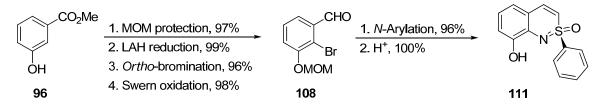


Scheme 36. First Generation Phenol Synthesis: Failed N-Arylation of Phenol

Completion of the synthesis was achieved by deprotecting the MOM-acetal protecting group under very acidic conditions to give the free phenol benzothiazine **111** in quantitative yield (Scheme 37). This completed the first generation synthesis of desired enantiomerically pure 8-hydroxy-2-*S*-oxa-2-*S*-phenyl-2,1-benzothiazine **111**. A summary of the first generation synthesis is shown in Scheme 38.



Scheme 37. First Generation Synthesis: MOM-Group Deprotection



Scheme 38. First Generation Synthesis: Summary

2.1.2 Second Generation Synthesis of a Hydroxy Benzothiazine

Soon after the completion of the first synthesis, compound **103** was commercially synthesized. Many grams of **103** were donated for research purposes to our group by Frontier Scientific. With this commercially available intermediate, a second generation synthesis was undertaken, reducing the step count to **109** by three. Since the free phenol would not take part in the *N*-arylation, it was important to protect the phenol without modifying the aldehyde and adding more synthetic steps. Thus MOM-protection seemed logical. A summary of results is provided in Table 14.

Only two bases were examined, NaH was tested first. In DMF, the reaction was very poor (Table 14, entry 1). By switching to THF and adding NaI, the reaction improved greatly. In 3 hours, **108** was isolated in 96% yield (Table 14, entry 2). This reaction was very exothermic on a large scale. Thus attention was drawn to TEA as base. Five equivalents of this weaker amine base were needed to obtain a near quantitative conversion in less than 3 hours with a twofold excess of MOMCl in THF (Table 14,

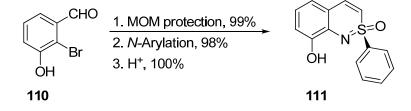
entries 3-5). The best synthesis included 5% NaI in THF in addition to TEA, affording **108** in 99% yield (Table 14, entry 6).

СНО		СНО
	MOMCI, Base,	
Br	Time, Additive, rt	Br
ÓН		ÓMOM
110		108

Table 14. Second Generation Synthesis: MOM-Group Protection

Entry	MOMCl (equiv.)	Base (equiv.)	Solvent	Additive (equiv.)	Time (h)	Yield (%)
1	1.1	NaH; 1.2	DMF		1	38
2	2	NaH; 2.5	THF	NaI; 0.5	3	96
3	2	TEA; 5.0	PhMe:THF	NaI; 0.5	1	92
4	2	TEA; 5.0	THF	NaI; 0.5	1.5	94
5	2	TEA; 5.0	THF	NaI; 0.05	2	93
6	2	TEA; 5.0	THF	NaI; 0.05	3	99

With a new more expedient synthesis to the key bromide **108**, the ease of preparing phenol **111** in a faster 3 step route makes it much more attractive as an attainable enantiopure ligand for asymmetric catalysis. This improved synthesis is now more economical and very direct. The second generation synthesis is summarized in Scheme 39.



Scheme 39. Second Generation Synthesis: Summary

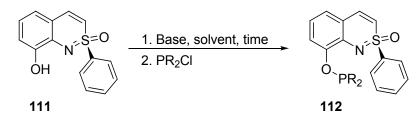
2.2 Preparation of Benzothiazine-Based Ligands

2.2.1 Attempts to Synthesize a P,N-Benzothiazine Ligand

With the phenol functional group now unprotected, it could be utilized as a nucleophile in the presence of base. The phenoxide could be trapped by various phosphine chlorides to produce *P*,*N*-benzothiazine based ligands (Table 15). In short, all attempts to react the phenolic nucleophile with a phosphine chloride gave excellent and often quantitative conversion to crude product. In all cases, the use of degassed solvents, oxygen-free silica gel, and oxygen-free alumina gave only recovered phenol **111** in excellent recoveries (Table 15, entries 1-6, 13-18).

Various phosphorus trapping reagents were used to determine if the structure of the phosphorus group could prevent product decomposition, but there was no observable difference (Structures of A and B are provided in Figure 15). Bulkier substituents on phosphorus afforded poor conversions (Table 15 entries 17, 18). To date there has been no successful attempt to isolate the free phosphino *P*,*N*-benzothiazine ligand from this series. Attempts to trap the crude material with transition metal salts gave no isolable product (Table 15, entries 7-12, 15-18).

 Table 15.
 Attempts Toward P,N-Benzothiazine Ligands



Entry	Base (eq)	Solvent	Temp. (°C)	Time (h)	R	Conv. (%)	Isolated Yield (%)
1	TEA (2.1)	THF	0	3	Ph (2.0)		>95 rsm

2	TEA (2.2)	PhMe	115	18	Ph (2.0)	34	>95 rsm
3	pyr (1.1)	ether	0	18	OPh (1.0)	28	>95 rsm
4	pyr (1.1)	DCM	25	72	OPh (1.0)	78	>95 rsm
5	<i>n</i> -BuLi (1.1)	THF	-78	18	A (1.05)	>95	>95 rsm
6	<i>n</i> -BuLi (1.1)	THF	-78	18	Ph (1.05)	>95	>95 rsm
7	<i>n</i> -BuLi (1.1)	THF	-78	18	Ph, Pd ^a (1.05)	black ppt	
8	<i>n</i> -BuLi (1.1)	THF	-78	18	A, Pd ^a (1.05)	black ppt	
9	<i>n</i> -BuLi (1.1)	THF	-78	18	Ph, Pd ^b (1.05)	black ppt	
10	<i>n</i> -BuLi (1.1)	THF	-78	18	Ph, Pd ^b (1.05)	black ppt	
11	<i>n</i> -BuLi (1.1)	THF	-78	18	Ph, Ir ^c (1.05)	black ppt	
12	<i>n</i> -BuLi (1.1)	THF	-78	18	A, Ir ^c (1.05)	black ppt	
13	TEA (5.0)	PhMe	80	48	<i>t</i> -Bu (1.0)		>95 rsm
14	TEA(5.0)	PhMe	80	48	<i>i</i> -Pr (1.0)		90 rsm
15	<i>n</i> -BuLi (1.1)	THF	-78	18	<i>t</i> -Bu, Ir ^c (1.0)		96 rsm
16	<i>n</i> -BuLi (1.1)	THF	-78	18	<i>i</i> -Pr, Ir ^c (1.0)		92 rsm
17	<i>n</i> -BuLi (1.1)	THF	-78	18	$B^{d}(1.0)$		61 rsm
18	pyr (5.0)	PhMe	115	24	$B^{d}(1.0)$		94 rsm

^a Crude material trapped with Pd(OAc)₂ ^b Crude material trapped with [Pd(allyl)Cl]₂ ^c Crude material trapped with [Ir(cod)Cl]₂ ^d Crude material trapped with [Pd(allyl)Cl]₂; [Ir(cod)Cl]₂; NiCl₂; CuCl₂; ZnCl₂

Hydrolysis was deemed responsible for the decomposition of products to very clean recovered starting material. It seems the sulfoximine nitrogen may act as a weak base and provide a catalyst for hydrolysis during chromatography or workup. A proposed mechanism of decomposition is provided in Figure 16.

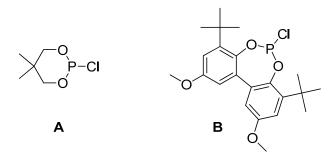


Figure 15. Phosphites Used In Attempts to Synthesize *P*,*N*-Benzothiazine Ligands

To test the validity of this hypothesis, it was necessary to do a model reaction to see if hydrolysis was partly due to imperfect techniques or if it was, indeed, a benzothiazine specific substrate problem. Therefore, a somewhat bulky phenol was selected that lacked an adjacent nitrogen. Phenol **113** was reacted with phosphite A to give **114** in excellent yield. This compound was subjected to the same workup and silica gel chromatography techniques as used in the previous study (Scheme 40). Partial oxidation of the product prevented clean isolation; however, hydrolysis was not seen. This provides some evidence that the benzothiazine structure is likely the problem, not the chemistry being investigated.

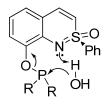
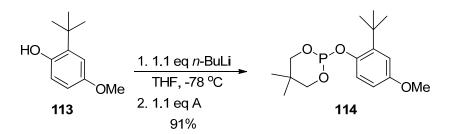
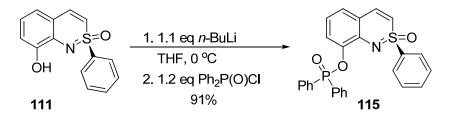


Figure 16. Possible Mechanism of Hydrolysis



Scheme 40. Model Reaction to Test Phosphite Hydrolysis

With the hope that P(V) compounds would be virtually inert towards both oxidation and hydrolysis, P(V) compound was prepared to see if this P(V) compound would be stable under the same conditions and methods as the previous P(III)compounds. Rather than trapping with a phosphine chloride, diphenylphosphinic chloride was used as the electrophilic trap. Thus, phenol **111** was treated with *n*-BuLi and the resultant phenoxide was trapped by a P(V) chloride (Scheme 41). The product was isolated cleanly and in excellent yield using the same workup and chromatrographic techniques used previously on P(III) compounds. No attempts to reduce the P(V) to P(III) were made; instead a synthesis of a benzyl alcohol analog was undertaken and this is presented in the next section.



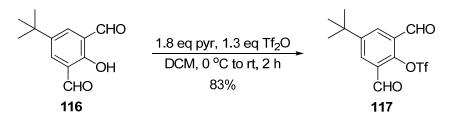
Scheme 41. Synthesis of a P(V), *N*-Benzothiazine

2.2.2 Synthesis of a Benzyl Alcohol Benzothiazine

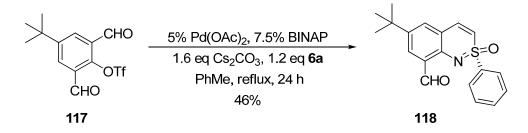
One method that could slow the rate of hydrolysis of these phosphorous compounds would be to change the leaving group. Rather than have a phenoxide leaving group (pK_a of 8-10) a benzyl alcohol would allow for an alkoxide leaving group (pK_a of 16-18). With a benzyl alkoxide as the possible leaving group, the rate of hydrolysis should in principle be slowed if not stopped altogether.

The synthesis began with commercially available dialdehyde **116**. This was treated with triflic anhydride in the presence of pyridine to give an 83% yield of triflate **117** (Scheme 42). Triflate **117** was treated under normal Buchwald-Hartwig coupling

conditions to give benzothiazine **118** in only 46% yield (Scheme 43). Aryl triflates act much like aryl iodides in that they are both relatively sluggish in palladium-catalyzed *N*-arylations, as demonstrated by Bolm and coworkers.⁸ Keep in mind also that the condensation that takes place produces a molecule of water per molecule of benzothiazine formed. Triflates are sensitive to hydrolysis and no attempts to remove water via molecular sieves or drying reagents were employed in this model study. Subsequent reduction of aldehyde **118** with DIBAL gave benzyl alcohol **119** in near quantitative yield (Scheme 44). This completed the synthesis of **119**.



Scheme 42. Synthesis of Triflate N-Arylation Partner 117



Scheme 43. Synthesis of Benzyl Alcohol Benzothiazine Precursor 118

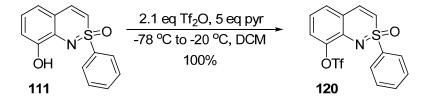


Scheme 44. Synthesis of Benzyl Alcohol Benzothiazine 119

This synthesis was not taken further, and the synthesis, namely, the coupling step was not optimized. This will be a starting point for future investigations into the stability of phosphorous-based benzothiazine compounds of this nature. All in all, this is a quick route to another potentially useful and unique benzothiazine scaffold. This benzothiazine parent could be highly functionalized before and after reduction of aldehyde **118**. This feature gives tunability to the ligand structure if needed to enhance enantioselectivity in asymmetric reactions.

2.2.3 Synthesis of a Triflate-Substituted Benzothiazine Coupling Partner

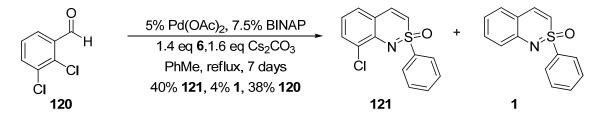
In order to utilize the phenol functional group of benzothiazine **111**, triflate **120** was prepared. Phenol **111** was reacted with triflic anhydride in the presence of excess pyridine to give triflate **120** in quantitative yield (Scheme 45). This provides an expedient route to utilize the hydroxy benzothiazine scaffold as a coupling partner. Due to the sluggish reactivity of triflates presented earlier, very few attempts to expand upon this coupling partner have been investigated to date. As a result, a chloride analog was prepared and is the topic of the next section.



Scheme 45. Synthesis of Triflate 120

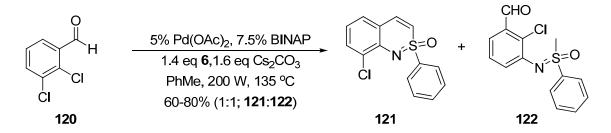
2.2.4 Synthesis of a Chloro-Substituted Benzothiazine Coupling Partner

A one-step, one-pot procedure to prepare a similar coupling partner would be more efficient than the multistep synthesis of the previous triflate. However, commercially available 2,3-dichlorobenzaldehyde **121** reacted sluggishly in the palladium-catalyzed *N*-arylation (Scheme 46). A very modest 40% yield of **121** was isolated alongside 38% of recovered starting material **120**. A small amount of dechlorinated product was observed (4% of **1**).

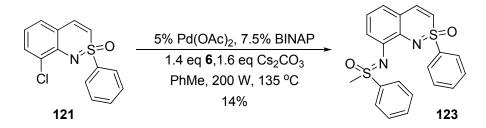


Scheme 46. Synthesis of 8-chlorobenzothiazine 121

Attempts have also been made to obtain reasonable yields of **121** via microwave irradiation of dichlorides by the Harmata group in 2007. Under these conditions, a 1:1 mixture of **121** and **122** was observed (Scheme 47). Expanding upon this methodology, Harmata and coworkers coupled chloride **121** with sulfoximine **6** under the conditions of microwave irradiation to afford benzothiazine **123** albeit in only 14% yield (Scheme 48).



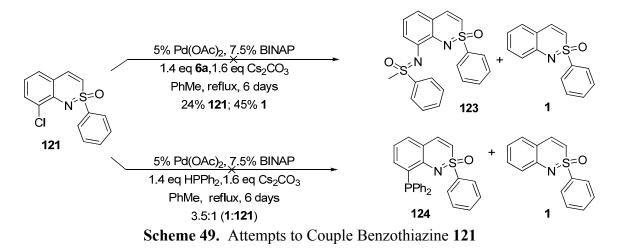
Scheme 47. Microwave Irradiation of 2,3-Dichlorobenzaldehyde



Scheme 48. Microwave Irradiation of Chloride 121

Benzothiazine **123** was prepared from chloride **120** as described later in Chapter 3. The problem, in this example, arises in the coupling of an additional sulfoximine once the benzothiazine scaffold is intact.³¹ This mirrors the problem that Bolm and coworkers experienced in the synthesis of bissulfoximine **31**.¹⁴ Many improvements in the synthesis of **123** were the focus of the research presented next in Chapter 3.

An attempt to prepare 123 in a thermal process was not successful; dehalogenation was observed (45%) along with recovered starting material (24%) over a period of 6 days in refluxing toluene. An attempt to couple 121 with diphenylphosphine in the presence of base also failed and *P*,*N*-ligand 124 was not observed. Dehalogenation was seen and 1 and 121 were observed in a ratio of 3.5:1. In both cases, the desired product was not seen even in trace amounts (Scheme 49).



2.2.5 Synthesis of Pyrido-Bridged Benzothiazine Heterocycles

Our attention was drawn toward making larger heterocycles containing one or more benzothiazines. This would be a methodology toward potential *N*,*N*-benzothiazinebased ligands or multidentate heterocyclic ligands. This investigation was inspired by the interesting helical nonracemic structure of pentadentate bis(oxazoline) ligand **125** by the Reiser and coworkers (Figure 17). A similar synthesis was then undertaken in order to see if benzothiazine heterocycles of this type would give similar chiral helices in the crystal structure of the resultant metal complexes.³²

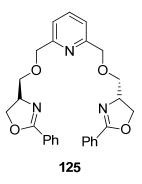
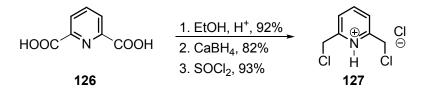
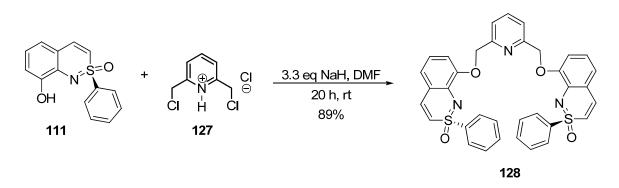


Figure 17. Pentadentate Bis(oxazoline) Ligand by Reiser and Coworkers

The synthesis began with the preparation of the pyridine bridge starting with dicarboxylic acid **126**. First, Fischer esterification of diacid **126** to the corresponding dimethyl diester proceeded in 92% yield.³³ Subsequent reduction of both ester functional groups with CaBH₄ gave the corresponding diol in 82% yield.³⁴ The diol was taken further to give the pyridyl dihydrochloride salt **127** in 93% yield using SOCl₂ (Scheme 50).³⁵ With this fragment in hand, the pentadentate heterocycle bisbenzothiazine **128** was prepared in 89% yield when NaH was used as base in DMF at room temperature (Scheme 51). This ligand was tested against a variety of metals in order to observe its conformation in a crystal lattice structure (Table 16).



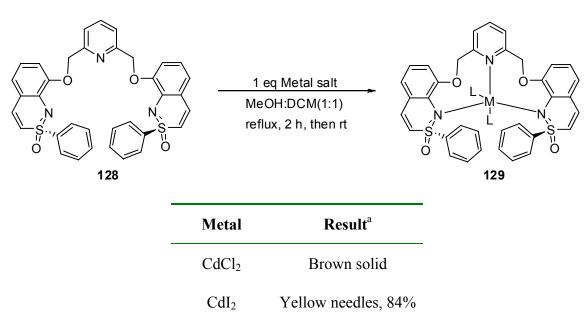
Scheme 50. Synthesis of Pyridyl Dihyrochloride Salt 127



Scheme 51. Synthesis of Pentadentate Bisbenzothiazine 128

Of all the metals tested, only a CdI₂ X-ray quality crystal was isolated and analyzed by X-ray crystallography. Although not entirely unexpected, the metal bound in a bidentate fashion. The steric environment of both benzothiazines, bound to a metal requires nearly an overlap of the sulfoximine oxygen from each of both benzothiazines which may be the reason why the solids that were prepared did not readily form crystals. The entropy associated with the freely floating "arm" of the heterocycle did not allow for a tightly packed crystal lattice resulting in insoluble precipitates in nearly all cases. The X-ray crystal structure of **129a** is shown below in Figure 18.

 Table 16.
 Metal Ligand Study of Pentadentate Bisbenzothiazine 128



CuI	Off-white solid
ZnCl ₂	Light-yellow solid
CuCl ₂	Yellow-green solid
Cu(ClO ₄) ₂	Off-white solid ^c
ZnSO ₄	Transparent solid
CuSO ₄	Transparent solid
AlCl ₃	No reaction
CuSO ₄	Blue-green solid
Co(OAc) ₂	Pink solid
FeCl ₃	No reaction
PdCl ₂	Yellow-green solid
Pd(OAc) ₂	Black solid
ZnI_2	White solid
Ni(acac) ₂	White solid
[Pd(allyl)Cl] ₂	No reaction
Hg(OAc) ₂	Brown solid
Pb(ClO ₄) ₂	Dark brown solid ^b
HgCl ₂	Brown solid
CeCl ₃	Brown oil
AuCl ₃	Black oil

a Appearance when cooled to rt under N₂. ^b Reaction was not heated.

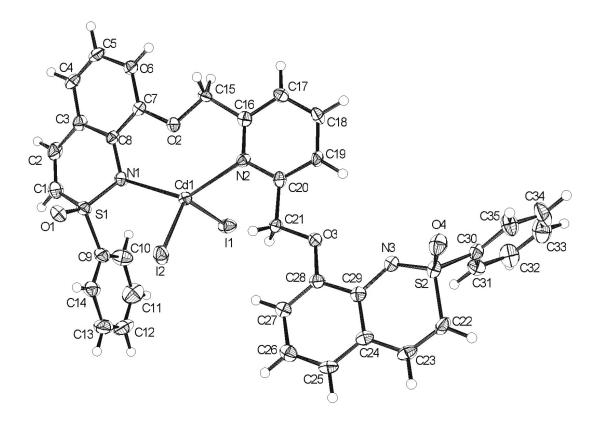
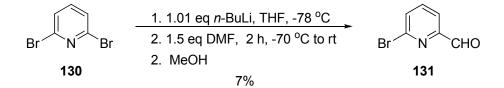
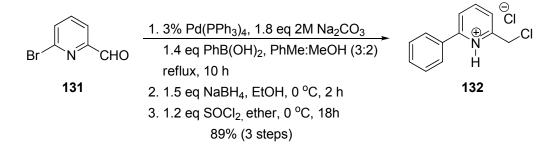


Figure 18. Crystal Structure of Tridentate Cd Complex 129a

As a result, our attention was directed to a similar version of the same ligand but now with a phenyl group in place of one of the two benzothiazine ether bound arms. The synthesis of such a molecule required a new pyridyl fragment containing a phenyl substituent in the 6-position rather than the symmetrical 2,6-dimethylchloride **127**. This synthesis began with commercially available 2,6-dibromopyridine **130**, which upon treatment of *n*-BuLi gave a monolithio species. The resulting lithium species was trapped with dimethylformamide to give bromoaldehyde **131** upon acidic workup. This reaction proceeded in only 7% yield (Scheme 52).³⁶ The next three steps could be conducted with a single purification step at the end of the sequence that allowed isolation of **133** in 89% yield over 3 steps. The second synthetic step, first step of this three step sequence, was the known Suzuki coupling.³⁷ The resultant aldehyde was reduced by NaBH₄ to give the corresponding primary alcohol. The final step was conversion of the primary alcohol into the chloromethylpyridine hydrochloride salt **132** (Scheme 53).³⁸

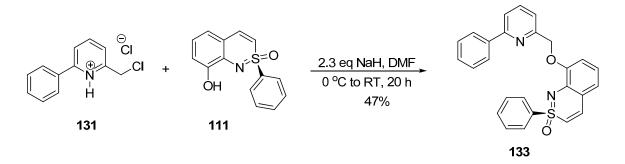


Scheme 52. Synthesis of Bromoaldehyde 131



Scheme 53. Three-step Synthesis of Methylchloropyridine Hydrochloride 132

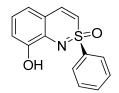
This synthesis of **133** was not extensively optimized. The best isolated yield on a relatively small scale was a modest 47% yield of **133** (Scheme 54). Neither TEA nor KH promoted any reaction. NaH at cold and room temperatures allowed for the best observed yields. At 60 °C or at temperatures of >140 °C yields reduced dramatically. No metal studies have been investigated with this ligand to date due.



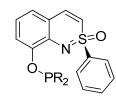
Scheme 54. Synthesis of Bidentate N,N-benzothiazine Ligand 133

2.2.6 Summary of Benzothiazine Based Ligands Prepared

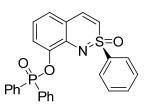
A variety of 2,1-benzothiazines have been prepared. In many cases, the synthesis shown has been optimized to provide excellent yields of the desired ligand. A summary of the benzothiazine-based ligands are shown below in Figure 19. The N.Obenzothiazine ligand 111 was prepared in 97% overall yield over three steps via its optimized second generation synthesis. Previously, 111 was prepared in 6 steps in 87% overall yield in its first generation synthesis. Derivatives of 111 of generic structure 112 were prepared. These ligands would need to be used without purification, as they appear to be unstable. P(V), N-benzothiazine ligand 115 can be made in 4 steps in 88% overall yield and stable. N,O-benzothiazine ligand 119 can be made in 3 steps in 38% overall yield. Optimization of the triflate coupling step (46%) would greatly improve the overall yield of **119**. N,N-benzothiazine ligand **123** can be produced in 2 steps in only 11% overall yield. Lastly, multi-dentate heterocycles 128 and 133 were prepared in a convergent fashion in 86% and 46% overall yields, respectively. With a quick route to these ligands available, a large stock of material can be prepared in an expedient manner. The ligands presented herein can be surveyed in many asymmetric reactions.



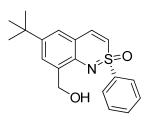
Linear Synthesis **111**, 3 steps, 97% overall



Linear Synthesis **112**, 4 steps, 92% crude



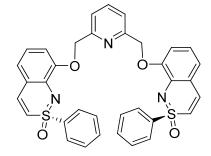
Linear Synthesis 115, 4 steps, 88% overall



O S^{-N}

Linear Synthesis **123**, 2 steps, 11% overall

Linear Synthesis **119**, 3 steps, 38% overall



Convergent Synthesis **128**, 4 steps, 86% overall (pyr bridge **127**, 3 steps, 70% overall)

Convergent Synthesis 133, 4 steps, 46% overall (pyr bridge 132, 4 steps, 65% overall)

0

Figure 19. Summary of Benzothiazine Ligand Syntheses

CHAPTER 3

Syntheses and Optimization of Sulfoximine-Containing Ligands

In order to further synthetic developments of sulfoximine *N*-arylation, a new optimization of the very well known palladium-catalyzed system was undertaken. The goal of the following optimization was to improve the previously known method. This procedure was found to tolerate air and be robust for a variety of substrates. The optimized synthesis considerably improved the thermal synthesis of **123** from 2,3-dichlorobenzaldehyde **120**.

3.1 Previous Palladium Catalyzed N-Arylation Developments

3.1.1 Initial Optimization in 1998 by Bolm

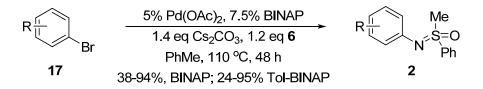
As described previously, the first *N*-arylation of a sulfoximine with various aryl bromides was reported in 1998 by the Bolm Group.⁶ The use of chelating bisphosphines was deemed crucial in order to obtain products in acceptable yields. The optimization began from methyl 2-bromobenzoate **20** and *S*-methyl-*S*-phenylsulfoximine **6** (Table 17). Four ligands were examined: $P(o-tolyl)_3$, a bulky monodentate phosphine; BINAP and Tol-BINAP, chelating binapthyl based bisphosphines; and dppf, a ferrocenyl based chelating bisphosphine (structures provided previously in Chapter 1). The ferrocenyl ligand dppf, with either Pd_2dba_3 or $Pd(OAc)_2$, failed to produce more than trace amounts of product (Table 17, entries 1 and 2). The use of $PdCl_2(dppf)/dppf$ gave 87% yield of the desired product in 48 hours (Table 17, entry 7). The best results occurred with the use of BINAP and Tol-BINAP which gave 92% and 96% yield, respectively, over 48 hours (Table 17, entries 5 and 6). Only 2 bases were examined, cesium carbonate and sodium *tert*-butoxide. Of those bases, the weaker cesium base gave rise to slightly higher yields (Table 17, entries 3 and 4).⁶

		Pd/Ligand 4 eq Base, 1.2 eq 6			CO ₂ Me Me		
	- Br	e, 110 [°]		φ N pTol			
	16				17		
Entry	Pd/Ligand	Pd (%)	Ligand (%)	Time (h)	Base	Yield (%)	
1	$Pd(OAc)_2/P(o-tol)_3$	4	6	36	Cs ₂ CO ₃	< 4	
2	Pd ₂ dba ₃ /P(o-tol) ₃	4	6	36	Cs ₂ CO ₃	< 4	
3	Pd(OAc) ₂ /BINAP	4	6	36	Cs ₂ CO ₃	82	
4	Pd(OAc) ₂ /BINAP	4	6	36	NaO ^t Bu	76	
5	Pd(OAc) ₂ /BINAP	5	7.5	48	Cs ₂ CO ₃	92	
6	Pd(OAc) ₂ /Tol-BINAP	5	7.5	48	Cs ₂ CO ₃	96	
7	PdCl ₂ (dppf)/dppf	5	20	48	Cs ₂ CO ₃	87	

 Table 17.
 1998 Optimization of Pd-catalyzed N-Arylation

CO Ma

The reaction scope was expanded with BINAP and with Tol-BINAP (Scheme 55). R groups examined were: 2-CN, 4-CO₂Me, 4-*t*-Bu, and H. All yields were above 72% for all cases except when R = 4-*tert*-Bu and the yields fell considerably to 24% for Tol-BINAP and 36% for BINAP.⁶



Scheme 55. Generalized Summary of Aryl Bromides Investigated in 1998

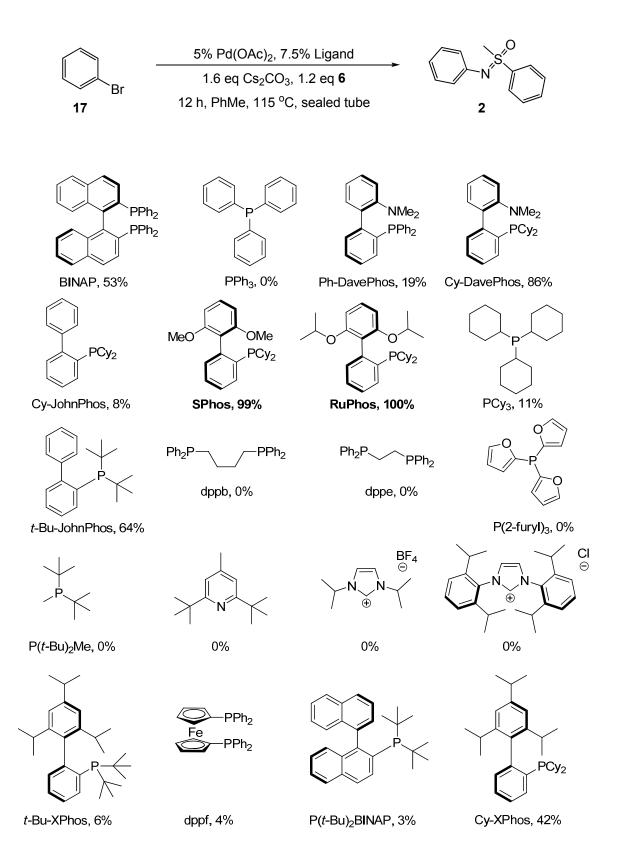
3.1.2 1998 to Present N-arylation Overview

Since 1998, a few attempts to improve or modify this synthesis have been reported. Namely, the use of Pd_2dba_3 and NaO^tBu in the synthesis of bissulfoximines **31** by the Bolm group⁸ and microwave irradiation by the Harmata group, as discussed previously in Chapter 1, were reported.^{7,31} The optimization results shown above are by no means comprehensive. However, newer syntheses have been reported using metals other than palladium including copper-based^{9,10} and iron-based¹¹ *N*-arylations that have been described in some detail in Chapter 1. A more comprehensive evaluation of the palladium catalyzed *N*-arylation will be described in the remainder of this chapter.

3.2 Optimization of the Pd-based *N*-arylation of Sulfoximine and Bromobenzene 17

3.2.1 Ligand Study

The optimization began with the purchase of Sigma-Aldrich biphenyl phosphine ligand kits alongside a variety of in house ligands. The goal was to survey which ligand or ligand family would give the highest yield of *N*-arylated product in the course of 12 hours. Investigating many ligand types would either prove or disprove the idea that chelating bisphosphines were truly the only ligands able to achieve acceptable yields. We were curious if modern advances in ligand design over the past decade could reduce reaction time while increasing yield and catalyst turnover. The expansion of substrate scope was also of concern. Many ligand families were pursued: various mono- and bisphosphines, various binapthyl mono- and bisphosphines, various biphenyl phosphines, carbenes, and a bulky pyridine ligand. A summary of ligands examined with their structures and corresponding yields isolated are shown below in Scheme 56.



Scheme 56. Summary of Commercial Ligands Investigated

For referencing purposes, the trademark name is also given when available. The reaction was modeled initially on Bolm's 1998 procedure⁶ except for a reduced time of 12 hours; all reactions performed were done so in sealed tubes at 115 °C unless otherwise noted. All the ligands were assumed to be of "commercial grade" and were not purified further nor checked for purity via NMR. This ligand study was pursued to give the most robust ligand, qualitatively, that could be extremely tolerable of an oxygen or "air" type environment. All reactants were weighed and added together in a one-pot fashion in an open sealed tube. Freshly distilled, oxygen-free toluene was used and also added in an open air environment. The reaction vessel was then capped, refluxed, and then stopped by a power outlet timer such that the same heating and cooling curves were used for all reactions.

All monodentate phosphines (PPh₃, P(2-furyl)₃, P(*t*-Bu)₂BINAP, and P(*t*-Bu)₂Me) failed to give any conversion of products according to crude NMR. Interestingly, electron rich PCy₃ did give some product, albeit only 11%. Bulky 2,6-di-*t*-butyl-4-methylpyridine and both *N*-heterocyclic carbene ligands failed to give any conversion of desired products. Alkyl bisphosphines (dppb and dppe) gave no product, and ferrocenyl based dppf gave only a trace amount of product (4%). Bulky biphenyl-based phosphine ligands did work, some better than others. The order of their reactivity is summarized by the following listed from best to worst: RuPhos > SPhos >> Cy-DavePhos > *t*-Bu-JohnPhos > BINAP > Cy-XPhos >> Ph-DavePhos > Cy-JohnPhos > *t*-Bu-X-Phos. A few assumptions can be made from the following study. Biphenyl ligands gave a large range in yield some excellent, some very poor. Thus, it appears that chelating bisphosphines may not be required in order to achieve excellent yields.

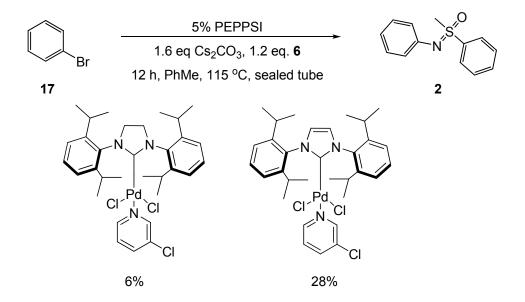
The presence of a nearby chelating N or O did greatly improve yields dramatically as shown with RuPhos. *P*,*N* bidentate ligands such as the DavePhos family also gave good yields up to 86% for Cy-DavePhos. Interestingly, a biphenyl monodentate ligand Cy-Xphos performed similarly to that of BINAP for this specific reaction.

Alkyl phosphines, being more electron rich than aryl phosphines, seemed to give substantially better yields. Once the phosphine becomes too electron rich, however, it can easily be oxidized by the oxygen in air and fail to catalyze the reaction. This is likely the reason why many of the electron rich phosphines did not perform well in the presence of air inside the sealed tube environment. All in all, this simplified approach gave way to a very robust and air friendly ligand metal system that performs very well for the *N*-arylation of bromobenzene **17** and sulfoximine **6** to give *N*-substituted sulfoximine **2**. Thus, a 100% yield of *N*-arylated product **2** was observed with RuPhos as the ligand in as little as 12 hours. In the 1998 synthesis reported by Bolm, 48 hours was required to afford a 74% yield with BINAP.⁶ In all further optimization studies, RuPhos is typically used exclusively unless otherwise noted.

3.2.2 **PEPPSI Family Study**

Also tested were some precatalysts that the current literature cites as particularly favorable for *N*-arylation. The first example is the PEPPSI-carbene family. This ligand family was introduced in 2007 by the Organ group. Organ and coworkers found that metal complexes with PEPPSI ligands underwent facile oxidative addition due to the electron-rich nature of the ligand. They claimed the steric bulk of the adjacent substituents allowed for fast reductive elimination. Lastly, the very strong Pd-NHC bond

makes for an extremely stable species in a variety of conditions. The model reaction above was carried out with two version of the PEPPSI family donated by the Organ Group.³⁹ The reaction is summarized in Scheme 57.



Scheme 57. PEPPSI NHC Ligand Study

This ligand family displayed slow conversion to *N*-substituted sulfoximine **2**. The reaction never proceeded to completion as evidence by thin layer chromatography. Compared to biphenyl phosphine systems, the PEPPSI family provided a very poor yield of desired product **2** in the 12 hour reaction time length. Both saturated and unsaturated NHC were used and the yield of the unsaturated NHC was nearly 4 times the yield of the saturated version. No carbene ligands were pursued beyond this point.

3.2.3 **Bippyphos Ligand Study**

Recent attention has also been drawn to a pyrazole family of ligand first developed by Pfizer Global Research and Development in 2006. These ligands were known for the Pd-catalyzed coupling of primary and secondary amines to aromatic bromides. The optimized ligand was named bippyphos.⁴⁰ Later in 2009, the same ligand

was studied in the context of the substrate scope of Pd-catalyzed aminations using various ureas in the C-N amidation.⁴¹ Several ligands of this family are shown in order of their development below in Figure 20.

With a generous donation of bippyphos from Abbot Laboratories, the same model reaction was examined in a 6 hour period and compared to that of a similar reaction with the best ligand shown above, RuPhos. This would allow a direct comparison of both ligand families for this particular reaction. The Pd source of choice for bippyphos reactions was Pd₂dba₃. A comparison of both ligands in the presence of Pd₂dba₃ in a period of 6 hours is shown in Scheme 58.

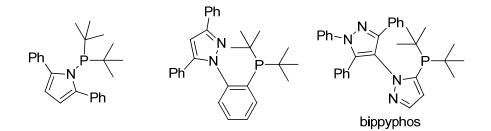
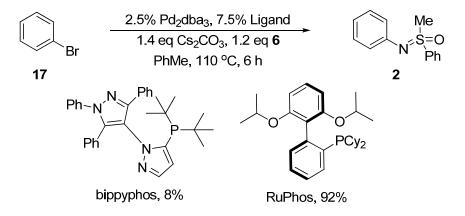


Figure 20. Nonproprietary Pyrrole, Pyrazole, and Bipyrazole Ligands



Scheme 58. Comparison of Bippyphos and RuPhos in an N-Arylation

As shown, the rate of *N*-arylation in 6 hours was much faster for RuPhos, a biphenyl phosphine ligand, compared to that of bippyphos, a bispyrazole phosphine, for C—N coupling of bromobenzene **17** and sulfoximine **6**. The isolated yield of **2** using

RuPhos was 92% with Pd_2dba_3 as the Pd source. This compares well with the procedure in which RuPhos was used with $Pd(OAc)_2$ to give 2 in 100% yield in twice the time as shown previously in Scheme 56. The next step in the optimization of this Buchwald Hartwig *N*-arylation reaction was finding the best Pd-source. Previously, a Pd(0) source improved the reaction rate to that of a Pd(II) source; this observation was explored.

3.2.4 Pd Source Study

Many palladium metal sources were tested in order to contrast their rate of reaction by comparison of their yields in a reduced time of 6 hours. Originally, Bolm prepared precatalysts of the ligand and metal sources. These precatalysts were prepared inside an anhydrous, oxygen free glove box.⁶ In all the cases presented herein, all materials were added in one-pot with air. The hope was to find a robust oxygen tolerable system. A summary of the Pd sources examined are illustrated below in Table 18.

A few trends were apparent. Pd(0) sources tended to work better than Pd(II) sources. With $PdCl_2$, the cross coupling reaction went very smoothly in an acceptable yield of 71% (Table 18, entry 2). However, when the Cl⁻ anion was sequestered by precipitation of a scavenger such as $AgSbF_6$ the reaction yield dropped by 15% (Table 18, entry 3). This provides some evidence that the free Cl⁻ anion may be important in the reaction mechanism and or the palladium catalytic cycle; since the yield dropped noticeably when the Cl⁻ was precipitated out of the toluene solution as AgCl(s). No attempt to "spike" any reaction with a Cl⁻ source has been attempted to date. Interestingly, tetrakis $Pd(PPh_3)_4$ gave 61% yield (Table 18, entry 4). This suggests that RuPhos likely participated in ligand substitution to some extent as the PPh₃ ligand was shown earlier to not facilitate the formation of any product in 12 hours.

Br 17	1	Me N ^S S=O Ph 2			
	Entry	Pd Source	Ligand	Yield (%)	
	1	Pd(OAc) ₂	RuPhos	55	
	2	PdCl ₂	RuPhos	71	
	3	PdCl ₂	RuPhos	56 ^a	
	4	Pd(PPh ₃) ₄	RuPhos	61	
	5	Pd ₂ dba ₃	RuPhos	92 ^b	
	6	Pd ₂ dba ₃	BrettPhos	57 ^b	

Table 18. Pd Source Summary

^a 10% AgSbF₆ added ^b 2.5% of Pd₂dba₃ added

BrettPhos (Figure 21) was shown by Buchwald and coworkers to outperform other biphenyl ligands such as RuPhos, SPhos, and XPhos as the most highly active amination cross coupling catalyst they have prepared to date for the Buchwald Hartwig N-arylation.⁴² In this instance, RuPhos nearly doubled the product yield (92%) relative to that of BrettPhos (56%) (Table 18, entries 5 and 6).

Overall, this optimization of palladium sources provides some insight into the catalytic cycle that warrants further investigation. It appears that the presence of a chloride anion plays a role in the mechanism of N-arylation. This study reaffirms that Pd(0) does perform noticeably better than Pd(II) sources. This optimization was by no means comprehensive. In order to better understand the catalytic cycle, expanding the scope of palladium sources would be necessary. At this point in time, however, RuPhos

remained the best ligand of those tested when Pd_2dba_3 was used as the Pd source. A study of different bases was the next step in the *N*-arylation optimization.

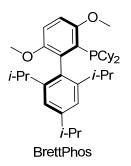


Figure 21. Structure of BrettPhos

3.2.5 Base Study

The use of some bases in this study was somewhat counter productive. Most bases needed in amination reactions are anhydrous bases. So allowing the reaction to be run in high humidity and in the presence of oxygen will ultimately disqualify air sensitive bases and ligands. In order to be thorough, a variety of bases were examined and in a period of 6 hours, these bases were examined. The purpose of this study was to evaluate bases other than Cs_2CO_3 . The results are summarized in Table 19.

Carbonate bases ($pK_a = ~10$) were the first to be investigated. Changing to a potassium or sodium cation resulted in drastically diminished yields (Table 19, entries 2 and 3). A similar trend was seen for anhydrous acetates ($pK_a = ~5$). The poor yield with CsOAc was likely due to its hygroscopic nature compared to less hygroscopic KOAc and NaOAc; in all cases the yields were poor (Table 19, entries 4-6). In Chapter 1, the use of a stronger base, NaO^tBu, circumvented reactivity issues. Thus it was not surprising that a base with a higher pK_a could help to afford a higher yield as in the case of bissulfoximines for the Bolm group.⁸ As a result, higher pK_a bases are typically used in anhydrous conditions to minimize air and moisture sensitivity that can be detrimental to

their efficiency and lifetime in solution. Because no attempts to avoid oxygen or moisture were made, except for distilled toluene, higher pK_a bases would be expected to have diminishing results. Thus, as predicted, yields of K_3PO_4 ($pK_a = \sim 12$) and NaO^tBu ($pK_a = \sim 20$) were 47% and 79%, respectively (Table 19, entries 7 and 8).

 Table 19.
 Optimization of Base Summary

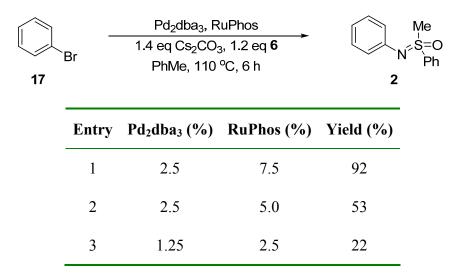
Br	1.4 eq C	ba ₃ , 7.5% F s ₂ CO ₃ , 1.2 e, 110 ⁰C, 6	Me N ⁻ S=O Ph 2	
	Entry	Base	Yield (%)	
	1	Cs ₂ CO ₃	92	
	2	K ₂ CO ₃	11	
	3	Na ₂ CO ₃	7	
	4	CsOAc	23	
	5	KOAc	28	
	6	NaOAc	2	
	7	K ₃ PO ₄	47	
	8	NaO ^t Bu	79	

Overall, the mismatch in size of larger cations, Cs^+ to smaller oxygen based anions seems to allow for more efficient deprotonation as the base is likely more "naked" than if it were in the presence of smaller cations such as K^+ or Na^+ . As shown earlier, the removal of the Cl⁻ anion seemed to hinder amination rate, albeit in a small amount; thus, it is possible that the use of a larger cation that has weak interactions with smaller resultant anions provides a mechanistic pathway that enhances rate to a small degree. In the end, no improvements could be made with the bases studied and Cs_2CO_3 remains the base of choice having acceptable moisture and oxygen sensitivity that allows for excellent yields in the desired reaction.

3.2.6 Catalyst Loading Study

To ensure that ligand/and or palladium were not being wasted, a brief catalyst loading study was pursued. This would ensure that the same yields could be reached with lower catalyst loadings, thus saving money. The model reaction was examined at various catalyst loadings over a 6 hour reaction time. The results are summarized in Table 20.

 Table 20.
 Catalyst Loading Study

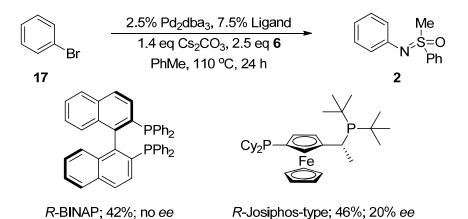


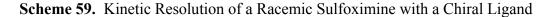
The results show that ligand/Pd source loading could not be reduced. By reducing the ligand concentration by 2.5%, the yield decreased by nearly half (Table 20, entry 2). A severe reduction in yield to 22% was also seen when the palladium and ligand concentration were halved (Table 20, entry 3). The reactions were not examined at extended reaction times to see if completion could be achieved as this was not the goal of the study. Simply put, a loading scheme of 2.5% Pd₂dba₃ (5% Pd) and 7.5% RuPhos

allows for excellent yields in as little as 6 hours for the model reaction in which 2 was prepared from bromobenzene 17.

3.2.7 Chiral Ligand Study

The last study was carried out to see whether a racemic sulfoximine could be resolved if a chiral ligand were used in the reaction. Only two chiral commercial ligands were examined. No attempt to purchase any other ligands was made. The results of the two ligands, *R*-BINAP and *R*-Josiphos-type ligand, are shown in Scheme 59. In this reaction an excess of sulfoximine was used in order to make sure enough of the matched enantiomer was available to acquire acceptable conversion. Since neither ligand was of the biphenyl family, the reaction length was extended to 24 hours to ensure that an observable amount of product could be isolated.





The chiral binapthyl system failed to produce enantioenriched product. However, *R*-Josiphos did lead to enantioenrichment of the product, but the *ee* was low (20%). This is the first example of a chiral ligand being used in an *N*-arylation of a racemic sulfoximine to afford a non-racemic product. A better ligand might be similar to that of RuPhos as generically shown in Figure 22. Here X would be a chiral auxiliary

substituent that could be easily modified to maximize or minimize steric influence as deemed necessary.

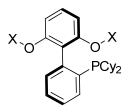


Figure 22. Possible Chiral Ligand Target for Racemic Sulfoximine Resolution

3.2.8 **Optimization Summary**

The goal of this optimization was to provide an improved synthesis that allows for a robust, air tolerable, bench top, one-pot, palladium-catalyzed N-arylation. The features deemed important were to provide desired the amination products in short reaction times with minimal catalyst loading under user friendly conditions. Many ligands were studied; biphenyl phosphine ligands with chelating P, N, or O bidentate possibilities gave the best results. RuPhos, a P,O-biphenyl ligand, was selected over all other ligands investigated. Commercially popular ligands such as the PEPPSI family, bippyphos, and BrettPhos ligands were also tested and they did not outperform RuPhos for the formation of 2 from 17. Pd sources were next optimized. Pd(0) sources were in general better than Pd(II) sources and Pd₂dba₃ was found to outperform all others for the test reaction. No bases that were examined outperformed the originally selected Cs₂CO₃. Catalyst loading was briefly investigated at as well. No improvements could be made to increase yields in a 6 hour reaction time length. Kinetic resolution was examined with two chiral bisphosphine ligands with an excess of racemic sulfoximine. Of the two tested, R-Josiphos did allow for a meager 20% ee in the N-arylated product. Overall, a very robust process was developed.

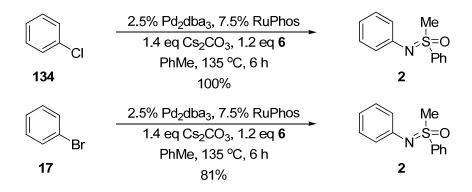
3.3 Applications of the Optimized N-Arylation Synthesis

3.3.1 N-Substituted Sulfoximine Synthesis: Comparison of C-Cl and C-Br

With a new robust synthetic procedure in hand, it was logical to try other aryl halides in the coupling process. The purpose was to see if the scope and performance of this new ligand metal combination of Pd₂dba₃/RuPhos (versus the previous Pd(OAc)₂/BINAP synthesis) was general. Our second generation synthesis provides a different approach with a very electron rich "Pd" catalyst with a stronger sigma donating alkyl phosphine, in contrast to the previous "Pd" catalyst, consisting of a rather electron poor metal with an aryl bis-phosphine, a weaker sigma donor.

The first substrate examined was the thermal reaction of chlorobenzene **134**. It was compared directly to bromobenzene **12** both on a larger 250 mg scale (Scheme 60). Remarkably, the chloride outperformed the bromide in a period of 6 hours at 135 °C. The temperature was increased slightly to help stir the larger batch reactions by making the toluene boil more vigorously in the sealed tube. This modification kept the heterogenous mixture well mixed. Bromide **17**, on the larger scale, had a slightly reduced yield than seen on the smaller scale; however, leaving the reaction longer did allow for completion as monitored by TLC.

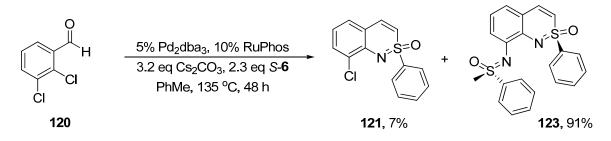
The increased reactivity could be due to the electron rich Pd/RuPhos catalyst enhancing the rate of oxidative addition of the very electropositive C—Cl bond. This effect appears to be less pronounced when the same electron rich Pd/RuPhos catalyst is in the presence of a more polarizable but less electropositive C—Br bond. This reaction was quite surprising; in previous attempts, microwave irradiation was needed to acquire products in respectable yields as shown by Harmata and coworkers.^{7,31} The thermal reaction of 2,3-dichlorobenzaldehyde **120** shown previously took 7 days to produce a modest 40% yield of benzothiazine **123**. So the fact that any chloride could be converted in 100% yield in as little as 6 hours thermally was an impressive achievement.



Scheme 60. N-Arylation of Aryl Halides with Pd/RuPhos Catalyst

3.3.2 Improved Synthesis of Benzothiazine Ligand 123

In order to probe aryl chloride reactivity, 2,3-dichlorobenzaldehyde **120** was subjected to the Pd/RuPhos system on a similar 250 mg scale. With two C—Cl bonds available for oxidative addition, only 2.3 equivalents of enantiopure sulfoximine was used. The reaction was closely monitored by TLC. Within a few hours, 8-chlorobenzothiazine **121** appeared as a major long UV spot and starting material became absent after 24 hours. During the first 24 hours a very polar baseline long UV spot appeared and continued to become more prominent. Another addition of 2.5% Pd₂dba₃, 2.5% RuPhos, and 1.6 equivalents of Cs₂CO₃ were required to diminish the long UV 8-chloro-2,1-benzothiazine **121** spot and enhance the baseline UV spot representing benzothiazine **123**. In 48 hours total reaction time, the reaction appeared to be complete (Scheme 61).



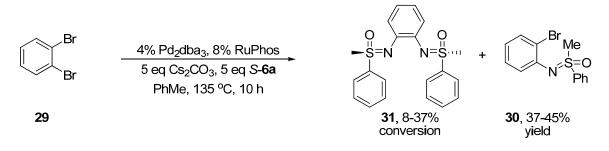
Scheme 61. Breakthrough Synthesis of 123

The new conditions produced 91% of ligand **123** with 7% of benzothiazine **121** remaining. This reaction required as little as 2.3 equivalents of sulfoximine, (Bolm and coworkers needed 5 or more equivalents of sulfoximine to get bissulfoximines¹⁴). Overall, 5% of Pd₂dba₃, 10% RuPhos, and 3.2 equivalents of Cs₂CO₃ were required to achieve excellent yields of **123** thermally. Remember yields previously for **123** yields seen previously were very poor (14%) via microwave irradiation over two separate irradiation steps.³¹ Thermal reactions previously with Pd/BINAP did not produce any doubly coupled product whatsoever; only **121** was isolated in 7 days in 40% yield.

This one-pot, one-step synthesis allowed a direct pathway to the desired missing link of the sulfoximine family. Bolm and coworkers have demonstrated the utility of bissulfoximines in many asymmetric reactions. Harmata and coworkers have shown the utility of a bisbenzothiazine in an asymmetric alkylation reaction. The only ligand of this N,N-sulfoximine based family missing was benzothiazine **123**. Now with an efficient synthesis of **123** in hand, its utility in asymmetric reactions can be investigated. This will be a topic of further investigations. This also introduces a practical approach to the N-arylation of sulfoximines and aryl chlorides that before now seemed unlikely to be successful thermally in a practical period of time.

3.3.3 Examination of Multi-bromoarenes

In an attempt to further expand the scope of this new generation synthesis, the reaction of dibromobenzene **29** to make bissulfoximine **31** was examined. Previously, Bolm reported that using Pd₂dba₃/BINAP/NaO^tBu gave **31** in 75% yield using an excess of five equivalents of sulfoximine.¹⁶ With our new system of Pd₂dba₃/RuPhos/Cs₂CO₃, the same reaction was attempted (Scheme 62).

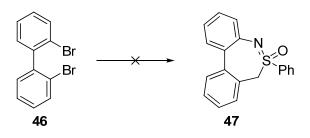


Scheme 62. New Synthesis of Bissulfoximine 31

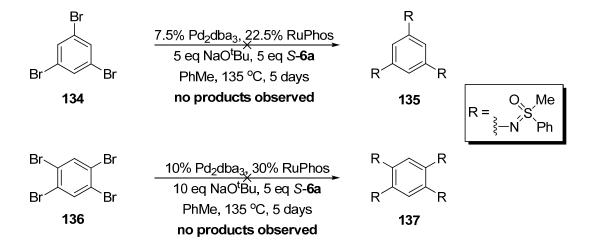
At best 87% of dibromide **29** underwent single *N*-arylation to yield *N*-substituted sulfoximine **30**. Of that 87%, only 37% converted to doubly coupled bissulfoximine **31**. This was far inferior to the previous synthesis for this substrate. As a result, this synthesis would not be the preferred synthesis of bissulfoximine **31**.

In a similar fashion, dibromide **46** also failed to convert to benzothiazine **47** and only sulfoximine was isolated after chromatography (Scheme 63). This reaction is another example of the poor compatibility of dibromides and the more electron rich ligand-metal system used. Previous examples by Bolm shown earlier allow for nearly quantitative yields of benzothiazine **47** when BINAP was used as the ligand instead of RuPhos and NaO^tBu was in place of Cs_2CO_3 .¹⁶

Not surprising given the result of dibromobenzene **32**, tribromobenzene **134** did not convert to trissulfoximine **135** nor did tetrabromobenzene **135** give any tetrasulfoximine **136** (Scheme 64). In both cases, only sulfoximines was recovered after chromatography. Extended reaction lengths did not promote conversion nor did excess reagents (Pd_2dba_3 , RuPhos, or Cs_2CO_3).



Scheme 63. Failed Reaction of Dibromobiphenyl 46



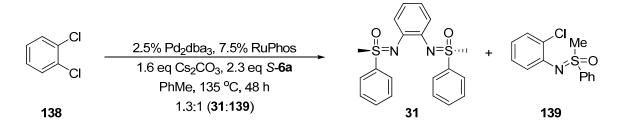
Scheme 64. Failed Attempts to Synthesize Multi-Substituted Sulfoximines

This investigation suggests that the electron rich catalyst combination Pd₂dba₃ and RuPhos has reactivity issues with di-, tri-, and tetrabromoarenes as little to no conversion of desired products was observed. This also suggests that this chemistry has problems with the successive oxidative addition to the second C—Br bond, much like Bolm had noticed in his studies.¹⁸ It seems that bromides may not be the best substrates for the newly optimized synthesis. This is likely due to electronic effect with the overall electron richness of our catalyst combination versus that of Bolm's more electron poor

catalyst combination. Base strength may also play a small role; however, switching bases from Cs_2CO_3 to NaO^tBu had little to no effect in conversion for either process.

3.3.4 Examination of a Dichlorobenzene

Before abandoning the synthesis of bissulfoximine **31**, dichlorobenzene **138** was investigated. To elaborate on the idea of this system preferring C—Cl to C—Br substrates, it is expected that dichlorobenzene **138** should provide better conversion to bissulfoximine **31** than dibromobenzene **29**. With a reaction time extended to 48 hours, the crude NMR ratio revealed no starting material remained and a ratio of 1.3 to 1 of bissulfoximine **31** to *N*-substituted sulfoximine **139** was observed (Scheme 65). Notice as little as 2.3 equiv. of sulfoximine could be employed to get respectable conversions, allowing the use of less base. This compensates somewhat for the extended reaction time. It is worth mentioning that several attempts to reproduce the Bolm procedure failed for a variety of substrates. The Bolm procedure was found to be sensitive to air and moisture such that many attempts resulted in no reaction whatsoever. Our reaction was created such that it could tolerate air and moisture and still be reproducible.

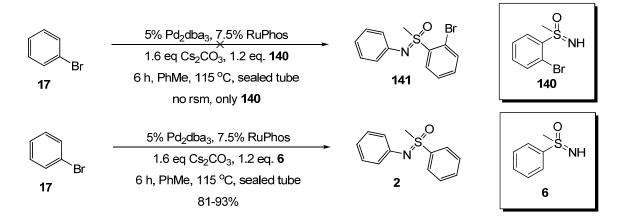


Scheme 65. Synthesis of Bissulfoximine 31 via Dichlorobenzene 138

Interestingly, all previous investigations suggest that thermal reactions of aryl chlorides and sulfoximines are sluggish, if they occur at all. It seems that we may have found an important way to circumvent old problems associated with the use of aryl chlorides in reactions of this type. At present, our promising examples include the syntheses of *N*-substituted sulfoximine **2**, bissulfoximine **31**, and benzothiazine **123** from aryl chlorides.

3.3.5 Examination of a Bromosulfoximine 140

We were curious as to the behavior of a brominated analog of **6**. Therefore, bromobenzene was reacted with sulfoximine **140** to afford no product in a period of 6 hours (Scheme 66). It was unclear if oxidative addition occurred at all with nearly a quantitative amount of bromosulfoximine **140** recovered. Remember in similar reactions presented earlier, yields greater than 81% were seen with sulfoximine **6** in the same reaction time length. This suggests that the presence of *ortho*-brominated sulfoximine **140** in the reaction mixture halts or severely slows *N*-arylation.

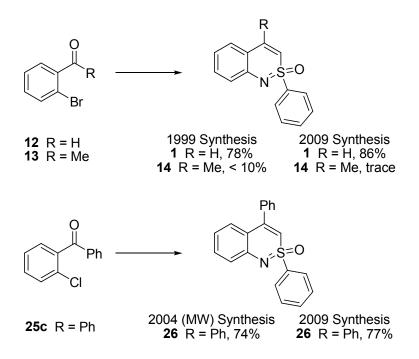


Scheme 66. Comparison of Bromosulfoximine 140 to Sulfoximine 6

3.3.6 New Syntheses of Previously Prepared Benzothiazines

A final comparison was done for the three benzothiazines prepared initially by Harmata and coworkers in 1999^5 and 2004^7 using Pd(OAc)₂/BINAP, Cs₂CO₃. The previous synthesis of **1** was carried out in 78% yield under the standard conditions. The new Pd-RuPhos system allowed for an 86% yield in as little as 12 hours in "air" friendly conditions (Scheme 66). In both cases, the *N*-arylation of an enolizable acetophenone

was extremely poor. With microwave irradiation, 74% of benzothiazine 26 was isolated in 1.5 hours in comparison to the thermal reaction with the new Pd-RuPhos system which gave a 77% yield of benzothiazine 26 in 12 hours from 2-chlorobenzophenone 25c (Scheme 67). With 2-bromoaldehyde 12 and 2-chlorobenzophenone 26, the yields of benzothiazine products were improved with reduced reaction time and using less rigorous conditions.



Scheme 67. Comparison of Benzothiazine Syntheses

3.3.7 Summary of 2009 Pd-RuPhos Synthetic Results

Several substrates were re-examined in order to justify the new optimization of a well established procedure. The results suggest the new ligand metal system of $Pd_2dba_3/RuPhos$ with Cs_2CO_3 is best suited with monobromo-, monochloro-, and dichloroarenes versus the previously established metal ligand system of $Pd(OAc)_2/BINAP$ with Cs_2CO_3 , which tends to be limited to various bromoarenes. For dibromoarenes, $Pd_2dba_3/BINAP$ with NaO^tBu remains the best reagent set to date. The

most interesting of these reactions was the increased reactivity of the aryl chlorides and dichlorides. Until now, successful C—Cl *N*-arylation required microwave irradiation. This is no longer the case. A summary of the synthetic developments for the substrates of interest, past and present, are itemized below in Table 21.

In all but one case, product yields increased, reaction time decreased, air sensitivity was of little concern, and in several cases the cheaper chloro- versions of the substrates were successful thermally and without microwave irradiation (Table 21, entries 1-4, and 7-12). With 2-bromoacetophenone 13, no improvements could be made (Table 21, entries 5 and 6). Formation of bissulfoximine 31 was similar with dichlorobenzene 138 as it was with dibromobenzene 29 (Table 21, entries 9 and 10). Lastly, a significant improvement was made in the formation of benzothiazine 123 such that it could be made in one step in 91% yield as compared to the previous 2 step synthesis in 7.6% overall yield (Table 21, entries 11 and 12). By changing Pd(OAc)₂/BINAP to Pd₂dba₃/RuPhos, an overall more robust reaction was achieved.

This enhancement in Pd-RuPhos reactivity may be due to the electropositive carbon of the C—Cl bond being more attractive toward oxidative addition. This electron rich palladium bearing an alkyl phosphine ligand has quite different reactivity to the electron poor palladium bearing electron poor bisarylphosphines. This ligand tuning of palladium has led to a reactivity that seems to be of the appropriate electronic character for thermal *N*-arylation of several aryl chlorides and dichlorides previously characterized as thermally "unreactive". This new combination seems to accelerate mono-bromide *N*-arylation as well. Dibromoarenes are also reactive but do not perform near as well, in a timely fashion, to the previously reported methods. In the end, a more facile, robust

reaction was optimized that allows access to substrates previously thought "unreactive" without microwave irradiation.

Ph~N [″] Ph	H S=0 N ⁻ Ph	Me S=0 N ^{-S=0} Ph	Ph S=0 N ⁻ S=0 Ph	$ \begin{array}{c} $	O S Ph
2	1	14	26	31	122

Table 21. Synthetic Improvements in N-Arylation of Sulfoximines and Haloarenes

Entry	Year Group	Starting Material	Reaction Conditions	Product	Yield (%)
1	1998 Bolm ⁶	17	5% Pd(OAc) ₂ , 7.5% BINAP 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 110 °C, 48 h, N ₂	2	72
2	2009	17	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 135 °C, 6 h, <i>air</i>	2	81
3	2009	134	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 135 °C, 6 h, <i>air</i>	2	100
4	1999 Harmata ⁵	12	10% Pd(OAc) ₂ , 15% BINAP 1.8 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 110 °C, 40 h, N ₂	1	78
5	2009	12	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 135 °C, 12 h, <i>air</i>	1	86
6	1999 Harmata⁵	13	10% Pd(OAc) ₂ , 15% BINAP 1.8 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 110 °C, 40 h, N ₂	14	<10

7	2009	13	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 135 °C, 12 h, <i>air</i>	14	trace
8	2004 Harmata ⁷	25c	5% Pd(OAc) ₂ , 7.5% BINAP 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 200W, 135 °C, 1.5 h, N ₂	26	74
9	2009	25c	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 135 °C, 12 h, <i>air</i>	26	77
10	2002 Bolm ¹⁶	29	4% Pd ₂ dba ₃ , 8% BINAP 5 eq NaO ^t Bu, 4 eq <i>S</i> - 6a PhMe, 135 °C, 10 h, <i>N</i> ₂	31	75
11	2009	138	2.5% Pd ₂ dba ₃ , 7.5% RuPhos 1.6 eq NaO ^t Bu, 2.3 eq <i>S</i> - 6a PhMe, 135 °C, 48 h, <i>air</i>	31:139	1.3:1
12	2007 Harmata ³¹	121	5% Pd(OAc) ₂ , 7.5% BINAP 1.4 eq Cs ₂ CO ₃ , 1.2 eq 6 PhMe, 200W, 135 °C, 1.5 h, <i>N</i> ₂	123	14
13	2009	120	5% Pd ₂ dba ₃ , 10% RuPhos 3.2 eq Cs ₂ CO ₃ , 2.3 eq S- 6a PhMe, 135 °C, 48 h, <i>air</i>	123	91

CHAPTER 4

Lithiation Reactivity of 2,1-Benzothiazines

Discovering and controlling benzothiazine reactivity is just as useful as creating and optimizing new syntheses to make benzothiazines. Understanding and investigating benzothiazine chemistry allows the discovery of new structures that could be useful in taking full advantage of the benzothiazine chirality. Benzothiazines represent a class of molecules that can be highly functionalized. Presented herein are several benzothiazines that were studied as part of a program directed toward the synthesis of new chiral ligands. These ligands can provide variable steric and electronic properties to tune reactivity and hopefully with high enantioselectivity in asymmetric reactions.

4.1 Previous Studies of Sulfoximine and Benzothiazine Reactivity

4.1.1 Benzothiazine Syntheses

The 4-position of benzothiazines can be functionalized using haloarenes that contain electrophilic groups *ortho* to the halogen on the aryl ring. In previous chapters, the intramolecular condensation of sulfoximines with various electrophilic groups was described under basic conditions. A variety of bases were used to cyclize *N*-substituted sulfoximines into substituted benzothiazines. A brief summary of the types of electron withdrawing groups that have been shown to condense are shown in Figure 23.⁵

Ortho-haloaldehydes react in a one-pot fashion under N-arylation conditions with^{7,31} or without⁵ microwave irradiation to produce benzothiazine **1**. Non-enolizable *ortho*-haloketones also condense in a one pot fashion⁵ and thermally with microwave irradiation to give 4-phenyl-2,1-benzothiazines like **26**.^{7,31} *Ortho*-bromobenzonitriles give 4-amino-2,1-benzothiazines in a two step process involving *N*-arylation followed by

n-BuLi-induced condensation.^{5,6} Lastly, *ortho*-halobenzoate esters react in a two step sequence of *N*-arylation followed by KH-induced condensation to produce ketones like $20.^{5}$

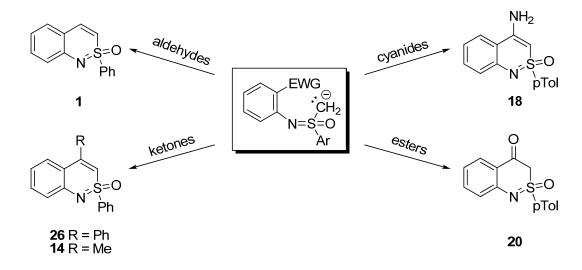


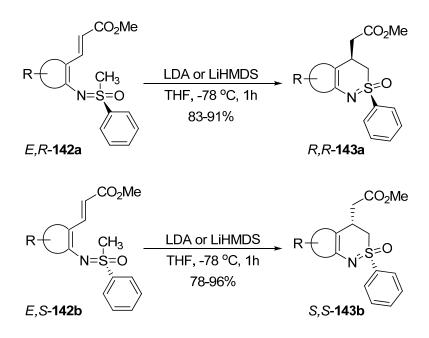
Figure 23. Summary of Sulfoximine Anion Condensations

4.1.2 Sulfoximine Anion Michael Additions to α,β-Unsaturated Esters

Another reaction of sulfoximine carbanions is the stereospecific intermolecular Michael addition to α,β -unsaturated esters. Precursors are prepared by *N*-arylation of *ortho*-bromocinnamates followed in many cases by a separate intramolecular, stereoselective Michael addition of a sulfoximine carbanion to the β position of an α,β unsaturated ester. This allows for the 4-position of a benzothiazine to be stereoselectively modified.⁴³

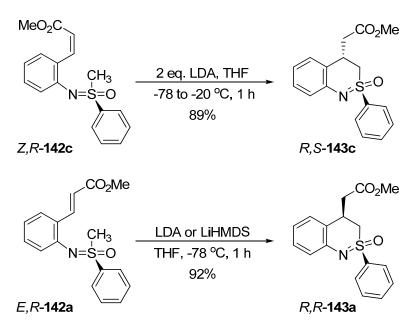
The first example of a stereoselective Michael addition of a chiral sulfoximine carbanion was reported by Harmata and coworkers in 2003. The reaction involved α,β -unsaturated methyl ester **142** with either lithium di-*iso*-propyl amide, LDA, or lithium hexamethyldisilazide, LHMDS, in THF to give 2,1-benzothiazine **143** (Scheme 68). The types of substrates examined were aromatic: phenyl, thiophenyl, furyl, and pyridyl

heterocycles. The reaction was also stereospecific. *E*,*R*-142a gave the *R*,*R*-143a diastereomer exclusively and *E*,*S*-142b gave the *S*,*S*-143b diastereomer exclusively. Thus, *trans*-alkenes bearing a *R*-sulfoximino group give *R*,*R*-benzothiazines and *cis*-alkenes bearing a *R*-sulfoximine group give the opposite diastereomer *R*,*S*-benzothiazines (Scheme 69).⁴³

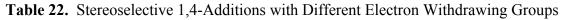


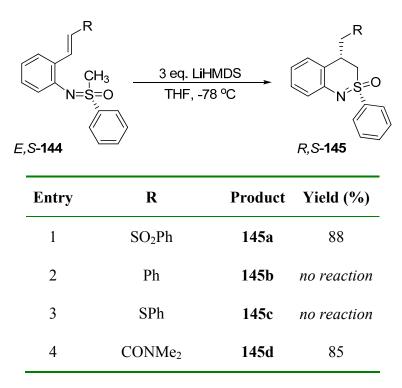
Scheme 68. Stereoselective 1,4-additions of Sulfoximine Carbanions

The scope of this reaction was very recently expanded by Harmata and coworkers in 2009 by the addition of a variety of electron withdrawing groups. Many substrates underwent intramolecular, stereoselective 1,4-addition in good to excellent yields. Various α,β -unsaturated functional groups were examined as well as the first example of a γ,δ -unsaturated system (Table 22). Not all groups facilitated the addition reaction. For example, –SPh, -Ph, and -Ph*p*CN did not react (Table 22, entries 2,3 and 6). Sulfones and phosphonates worked in excellent yields (Table 22, entries 1, 5, and 15). Cyclic and acyclic amides gave products in excellent yields as well (Table 22, entries 4 and 8). Some ketones were examined and isolated yields ranged from 53 to 82% yield (Table 22, entries 9 – 14). Cyanide was another suitable withdrawing group giving desired benzothiazine in as much as 88% yield (Table 22, entry 16). Lastly, γ , δ -unsaturated ester gave a modest 42% yield of cyclized product (Table 22, entry 7).⁴⁴



Scheme 69. Stereospecific, Stereoselective 1,4-Additions of Sulfoximine Carbanions





5	PO(OMe) ₂	145e	83
6	PhpCN	145f	no reaction
7	(E)-CH=CHCO ₂ Me	145g	42
8	CON(CH ₂) ₅	145h	88
9	COPhoOMe	145i	66
10	COPh <i>p</i> Me	145j	63
11	COPhpCl	145k	65
12	CO <i>t</i> Bu	1451	82
13	COPh	145m	81
14	CO(2-furyl)	145n	53
15	POPh ₂	1450	75
16	CN	145p	88

4.1.3 Stereoselective Sulfoximine Michael Additions in Natural Product Syntheses

The previous chemistry was exploited and used in recent natural product syntheses by the Harmata group. The first example of using the stereoselective, intramolecular Michael addition reaction of sulfoximines was in the formal syntheses of (+)-curcumene and (+)-curcuphenol in 2003.⁴⁵ The second synthesis was followed shortly after with the partial synthesis of psuedopteroxazole in 2004.⁴⁶ The total synthesis of psuedopteroxazole was later completed in 2005⁴⁷ and its synthesis improved in 2009.⁴⁸ In the same year, the formal synthesis of erogorgiaene was reported as well.⁴⁹ All total syntheses involving sulfoximines were investigated and completed by Harmata and coworkers. This displays the ever expanding role of benzothiazines in synthesis,

primarily of marine natural products. The structures of the natural products are shown below in Figure 24.

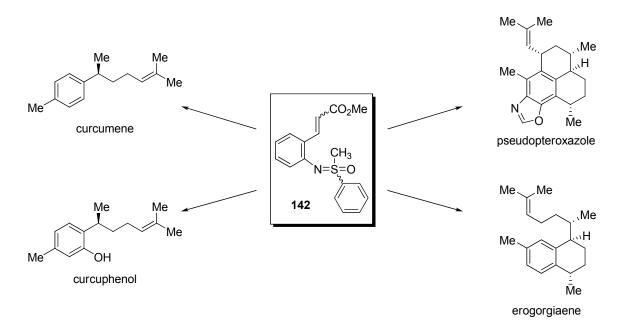


Figure 24. Benzothiazines in Natural Product Syntheses

4.1.4 Sulfoximine Stabilized Vinyl Carbanions

The first study of benzothiazine lithiation reactivity was carried out by Harmata in 1988. Harmata found that sulfoximine-stabilized vinyl carbanions can be trapped with various electrophiles at the 3-position of benzothiazine **146** in good to excellent yields. Benzothiazines were prepared for this study with the general regioselective cyclization reaction shown in early Chapter 1; at the time of this work, no metal-catalyzed *N*-arylation processes were available. Hence, the sulfoximine in **146** contains an *S-p*Tol ring rather than the *S*-phenyl ring seen in more recent *N*-arylation applications. A summary of the electrophiles investigated are provided in Table 23.⁵⁰

	Me H V = S = O $V = -78 \circ C$ 2. Electro Me	, THF, 15 min.	Me N ² 147	E S=O Me
Entry	Electrophile	Ε	Product	Yield (%)
1	TMSC1	TMS	147a	89
2	CH ₃ I	CH ₃	147b	79
3	$C_2Br_2Cl_4$	Br	147c	98
4	ClCO ₂ CH ₂ CH=CH ₂	CO ₂ CH ₂ CH=CH ₂	147d	76
5	Ph ₂ CO	Ph ₂ C(OH)	147e	65
6	(CH ₂) ₅ CO	(CH ₂) ₅ C(OH)	147f	0
7	Et ₂ CO	Et ₂ C(OH)	147g	0
8	EtCHO	rac-EtCH(OH)	147h	83 ^a
9	<i>t</i> BuCHO	rac-tBuCH(OH)	147i	76 ^b
10	PhCHO	rac-PhCH(OH)	147j	84 ^c

 Table 23.
 Sulfoximine Carbanion Study of 4-Methyl-2,1-Benzothiazine 146

^a Isomeric ratio, 1.9:1 ^b Isomeric ratio, 2.4-2.8:1

^c Isomeric ratio, 1.2:1

Respectable to excellent yields were seen with all electrophiles reported except enolizable ketones, which likely quenched the benzothiazine during enolate formation (Table 23, entries 6 and 7). Trimethylsilyl chloride gave 89% of the TMS-benzothiazine 147a (Table 23, entry 1); this product provides a removable protecting group to allow for further deprotonation of the S-pTol ring. Larger excesses of n-BuLi allowed for minor amounts of dilithiation, in only one example of trapping was dilithiation seen affording di-TMS product **148** in very minor amounts (Figure 25).

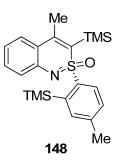


Figure 25. Evidence of Benzothiazine Dilithiation

Aldehydes and unsymmetrical ketones are prochiral; they have two enantiotopic faces that a sulfoximine stabilized vinyl carbanion can approach, providing a mixture of isomeric products. No unsymmetrical ketones were studied. Of the aldehydes studied, ratios ranged from 2.8 -1.2:1 for products in yields above 75% for **147h-j** (Table 23, entries 8-10). In the presence of a chloroformate, smooth transformation to **147d** was seen (Table 23, entry 4). Finally, benzophenone as an electrophile provided for the lowest isolated yield of 65% (Table 23, entry 65). The low yield may have been due to steric hindrance in the approach of the nucleophile to the electrophile. Side product **149** was observed in trace amounts when benzophenone was used as an electrophile (Figure 26). These products demonstrate the unique reactivity of benzothiazine **146**.

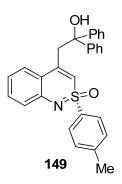


Figure 26. Benzophenone Side Product

This chemistry inspired the lithiation work reported later in this chapter. It is important to visualize the charge based reactivity pattern of 2,1-benzothiazines as shown below in Figure 27. Notice that the predicted reactivity matches that seen for 2- and 4- methyl- positions; however, the reactivity pattern of the *S*-*p*Tol ring is opposite to the theoretical reactivity based on alternating charges.

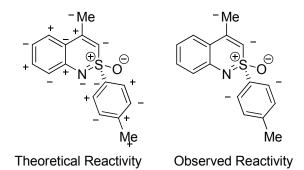


Figure 27. Reactivity Patterns of 2,1-Benzothiazine 146

4.1.5 Sulfoximine Stabilized Vinyl Lithiocarbanions

Nine years later in 1997, a crystal structure was elucidated for a tetrameric *rac-S*ethyl-*N*-methyl-*S*-phenylsulfoximine cluster with *N*,*N*,*N*',*N*'-tetramethylethylenediamine, TMEDA. This cluster (Figure 28) was prepared by treating a racemic sulfoximine with 2 equiv. of *n*-BuLi in TMEDA and in the presence of Li₂O to theoretically create a lithiodicarbanion. Within the entire cluster, a pair of *S*-sulfoximine monoanions and a pair of *R*-sulfoximine dianions are present with eight TMEDA molecules. The cluster is centrosymmetric meaning an internal chiral resolution took place. At the cluster center an octahedral Li₆O O(22) is present. Each side of the symmetrical cluster contains one mono- and one dianion pair. The dianion consists of an *ortho*-C(36) anion interacting with Li(2) and Li(4) cations which chelate to the adjacent *R*-sulfoximine O(21) and N(21) in five-membered chelates. Interestingly, no Li—C bond was observed with the α -ethyl C(21) anion of the *R*-sulfoximine dianion.⁵¹

The S-sulfoximine α -ethyl C(1) monoanion interacts with the Li(2) cation bridging R-sulfoximine ortho-C(36) anion. Keep in mind only the α -ethyl C(1) is deprotonated suggesting that a significant amount of *n*-BuLi "lingers" in the reaction. This unique reactivity and structure appears to be partly driven by the presence of an organolithium contaminant, lithium oxide, which in turn suggests that the organolithium reactivity with sulfoximines could change from bottle to bottle.⁵¹

The oxygen and nitrogen heteroatoms of the sulfoximine help coordinate the lithium cations in an extremely complex network. The sulfoximine oxygen, sulfoximine nitrogen, sulfoximine α -ethyl carbanion, and sulfoximine *ortho*-phenyl carbanion all participate in various chelating interactions to further increase the complexity of this highly compact cluster. Therefore, with many sites available for stabilization and deprotonation, the multi-lithiation of our sulfoximine containing benzothiazines merits more investigation to understand the intricacies of their chemistry.⁵¹

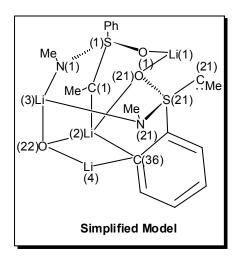
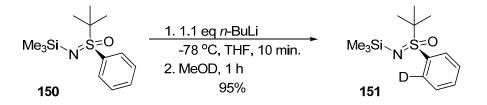


Figure 28. Tetrameric Structure of a Sulfoximine Dilithiocarbanion

4.1.6 Ortho-Lithiation of Sulfoximines

Levacher, Dupas and coworkers examined the reactivity of *S-t*-butyl-*S*-phenylsulfoximines in 1999 and observed them to be an *ortho*-director for lithiation reactions. The reaction was optimized and found to be general. The bases tried for the *ortho*-lithiation of sulfoximines were LDA, *n*-BuLi, and *s*-BuLi. Deprotonation of LDA took place exclusively at elevated temperatures. In the end, both lithium alkyl bases were preferred because of higher yields over shorter periods of time at reduced temperatures. Yields did not increase with an increase in temperature. Under the optimized conditions, deprotonation of the *ortho*-H about the *S*-phenyl ring of **150** took only 10 minutes at -78 °C in THF to allow for 95% deuterium incorporation as shown in Scheme 70.⁵²



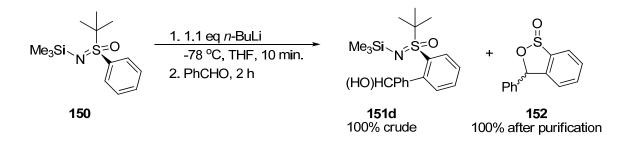
Scheme 70. Optimized Ortho-Lithiation Procedure of S-tert-Butyl Sulfoximine

With an optimized procedure for metalation in hand, the reaction was examined with several electrophiles to determine reaction scope. The summary of electrophiles examined is shown in Table 24. Only four electrophiles were tested. The best electrophile was shown to be dimethyl disulfide, affording a 95% yield of product (Table 24, entry 3). Benzaldehyde was tested and the corresponding diastereomeric alcohols were isolated in 60% yield with only a 25% diastereomeric excess (Table 24, entry 4). With a change in base to *s*-BuLi/TMEDA in toluene, the diastereomeric excess increased to as much as 50%.⁵²

Me	e₃Si N ^{∽S} 150	=0 -7	. <u>1 eq <i>n</i>-BuLi</u> 78 °C, THF, 10 min. lectrophile, 1 h	→ Me ₃	E
	Entry	Electrophile	E	Product	Yield (%)
	1	C_2Cl_6	Cl	151a	76
	2	I_2	Ι	151b	75
	3	MeSSMe	SMe	151c	95
-	4	PhCHO	rac-PhCH(OH)	151d	60

Table 24. Ortho-Lithiation of S-tert-Butyl Sulfoximine and Various Electrophiles

An interesting side reaction was observed during further investigations of sulfoximine *ortho*-lithiations in 2005. With different aldehydes, a de-*tert*-butylation was observed. The reaction was general for three aldehydes and *S*-*tert*-butyl-*S*-phenyl sulfoximine **150**. First, acetaldehyde as an electrophile gave no desired product and only sulfinic ester before chromatography in quantitative yield and with 13% *de*. Then benzaldehyde was used as the electrophile affording a quantitative yield of **151d** with 10% *de* in the crude NMR; however, when subjected to silica gel chromatography, all of sulfoximine **151d** was converted to sulfinic ester **152** in 100% yield maintaining the 10% *de* (Scheme 71). This suggests the mechanism of de-*tert*-butylation occurs with retention of configuration. Similarly, with pivaldehyde as the electrophile a sulfinic ester in 95% *de*. The scope of this decomposition reaction is currently under investigation by Dupas and coworkers.⁵³



Scheme 71. Benzaldehyde Side Product: New Sulfinic Ester Formation

4.1.7 Summary of Sulfoximine Lithiation

The reactivity of several sulfoximine stabilized vinyl, methyl, and *ortho*-phenyl lithiocarbanions and dilithiocarbanions has been reported. Only 4-methyl-2-*S*-oxa-2-*S*-phenyl-2,1-benzothiazine **146** has been examined in the benzothiazine family of compounds. A summary of the selected lithiated sulfoximine containing compounds are summarized in Figure 29.

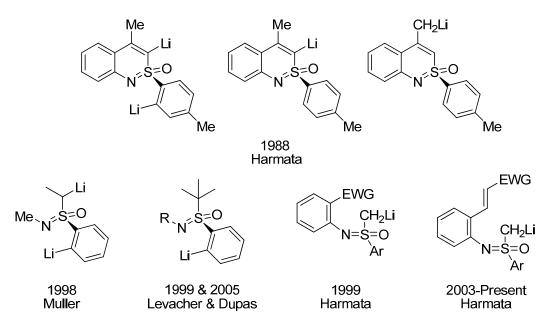


Figure 29. Summary of Lithiated Sulfoximine Containing Compounds

In other cases, metalation takes place with strong alkyl lithium bases at low temperature in THF solvent. In one example, the solid state structure of a multi-lithiated sulfoximine cluster was very complex. Both the mono- and the dilithiation of sulfoximine-containing compounds have been reported. Overall, the study of benzothiazine compounds to date has been somewhat limited. Therefore, the goals of the research conducted in the sections that follow were to examine benzothiazine metalation and examine the reaction scope in order to advance our chiral benzothiazine-based ligand program.

4.2 Lithiation of Benzothiazines

4.2.1 α-Lithiation of Benzothiazine 1

Initial attention was drawn toward preparing a P,N-ligand using the previous methodology presented by Harmata in 1988.⁵⁰ The goal was to first protect the most acidic 3-position of **1** with a removable silyl group. Once protected, access to the less acidic *ortho-S*-phenyl site would allow trapping of a phosphine chloride to prepare a new family of P,N-ligands for use in asymmetric reactions. The retrosynthesis is shown in Figure 30.

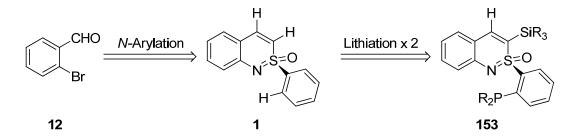
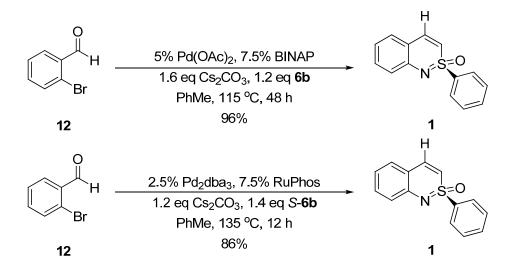


Figure 30. Retrosynthesis of 2,1-Benzothiazine *P*,*N*-Ligand 153

N-Arylation of 2-bromobenzaldehyde **12** is well known and highly reproducible in multigram scales and affording an 87% yield of **1** (Scheme 72). The lithiation of **1** should be similar to that of **146**. The final step, accessing the *ortho-S*-phenyl ring hydrogen via lithiation was observed only in minor amounts and was trapped by TMSCI only. Lithiation of the *ortho-S*-phenyl ring of the benzothiazine sulfoximine was the emphasis of the research conducted.



Scheme 72. Thermal *N*-Arylation of 2-Bromobenzaldehyde 12

A large selection of electrophiles were studied in order to probe reactivity and provide the best protecting group to complete the synthesis of *P*,*N*-ligand **153**. Examining a large range of electrophiles provides detailed information on the nucleophilicity of the sulfoximine stabilized vinyl carbanion and provides a direct comparison to benzothiazine **146** in many examples (Table 25).

Silyl chlorides were chosen for their ease of removal once attached. Several silyl chlorides of various bulk were used to trap the lithiocarbanion. Yield slightly decreased as steric bulk of the silyl alkyl groups increased but all yields remained above 80% (Table 25, entries 1-4). Very near stoichiometric amounts of TMSCl were needed to prevent formation of di-TMS product **154** (Figure 31) as seen previously with 4-methyl-2,1-benzothiazine **146**. Bulkier silyl groups did not have issues with either hydrolysis or multiple trapping.

Į		78 °C, 10 min.	N ^{-S}	=0
	1 2.1	.4 eq Electrophile	154	
Entry	Electrophile	Ε	Product	Yield (%)
1	TMSCl	TMS	154a	98
2	TESCI	TES	154b	94
3	TIPSC1	TIPS	154c	94
4	TBSC1	TBS	154d	85
5	PhSSPh	PhS	154e	38-92
6	Ph ₂ CO	Ph ₂ C(OH)	154f	91
7	2-Br(C ₆ H ₄)CHO	<i>rac</i> -2-Br(C ₆ H ₄)CH(OH)	154g	94 ^a
8	$C_2Br_2Cl_4$	Br	154h	81
9	I_2	Ι	154i	96
10	(CH ₂) ₅ CO	$(CH_2)_5C(OH)$	154j	97
11	ClCO ₂ CH ₂ CH(CH ₃) ₂	CO ₂ CH ₂ CH(CH ₃) ₂	154k	11-51
12	DMF	СНО	154l	92
13	Et ₂ CO	Et ₂ C(OH)	154m	85
14	(CH ₂ O) _n	CH ₂ OH	154n	76
15	(CH ₂) ₂ O	CH ₂ CH ₂ OH	1540	91
16	BrCH ₂ CO ₂ C ₄ H ₉	CH ₂ CO ₂ C ₄ H ₉	154p	0
17	Me ₂ CO	Me ₂ C(OH)	154q	85

Table 25. α -Lithiation Summary of Benzothiazine 1

1. 1.2 eq *n*-BuLi, THF

H

Е

=0

H

͵H

^a Diastereomeric ratio of 1.4:1 observed.

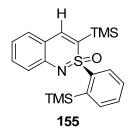


Figure 31. Lithiation Side Product 155

An aromatic aldehyde reacted very smoothly in 94% yield to give a 1.4:1 mixture of diastereomers (Table 25, entry 7). Both cyclic and acyclic symmetrical ketones trapped smoothly to give yields greater than 85% for both examples (Table 25, entries 6, 10, 13, and 19). Propylene oxide reacted smoothly to give **1540** in 91% yield (Table 25, entry 15). Polymeric paraformaldehyde provided alcohol **154n** in 76% yield from freshly cracked paraformaldehyde; the reaction was very exothermic and could not be reproduced on larger scales. Other electrophiles such as $C_2Br_2Cl_4$, I_2 , and DMF gave very clean reactions in respectable to excellent yields (Table 24, entries 8, 9, and 12).

Two electrophiles failed to provide any products. First, *t*-butyl bromoacetate did not alkylate in a S_n2 fashion nor did it react at the ester functional group. The second failed electrophile was diphenylphosphinic chloride, which provided no recovered starting material or product. It appeared that many new very polar products were formed but none could be isolated and identified.

Two other electrophiles gave particularly large ranges in yield. Both diphenyl disulfide and isobutyl chloroformate were problematic in achieving respectable yields consistently. During the isolation of sulfide **154e**, the baseline material was flushed off the column and collected in an additional vial; a single crystal grew out of the remaining brown residue. The x-ray quality crystal was analyzed, and evidence for new

benzothiazine reactivity was seen. Remarkably, the lithiocarbanion attacked product **154e** to generate a dimeric benzothiazine **156** (Figure 32).

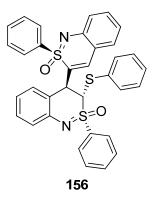
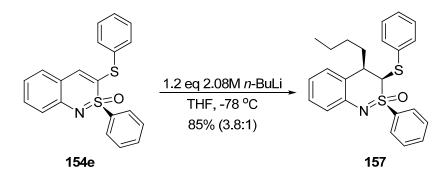


Figure 32. Lithiation Side Product 156

To further investigate this unforeseen reactivity. The sulfide **154e** was simply treated with *n*-BuLi and allowed to warm to room temperature. This gave butylated product **157** in 85% yield in a 3.8:1 diasteromeric ratio (Scheme 73). This new Michael reaction of a 2,1-benzothiazine suggests that the sulfoximine and other polarizable or electron withdrawing groups will consume excess base and prevent further deprotonation. If *n*-BuLi acts as a nucleophile rather than a base, the protecting group scope becomes an issue.



Scheme 73. 1,4-Addition of *n*-BuLi to 154e

This provides evidence for the reason that *iso*-butyl formate **154k** had a range of yields. It is possible that once the product began forming that the remaining

lithiocarbanion began attacking the product in a similar fashion to the sulfide **154e** to give dimeric product **156**. In the end, a new synthetic method for creating chiral benzylic centers has been shown. The ability to remove both the sulfide and sulfoximine via reductive desulfurization allows for highly functionalized benzothiazine precursors that could be applied to natural product syntheses. Further explorations into this Michael addition need to be examined for generality.

4.2.2 Ortho-S-phenyl Lithiation of α-Silyl Protected Benzothiazines

Initial studies began by using TBS-protected benzothiazine **154d**. This was deemed the most logical protecting group as it could be easily removed with TBAF later. Many attempts were made to *ortho*-lithiate the *S*-phenyl sulfoximino ring (Table 26). Shown previously to be general for sulfoximines, benzothiazine reactivity appeared quite different. All efforts to *ortho*-lithiate failed except for deuterium trapping (Table 26, entries 13-15).

Various lithium bases were tried with or without TMEDA, of which none were successful with any electrophile other than MeOD used for deuterium exchange (Table 26, entries 12-15). A recent addition to the unique variety of commercial main group metal bases, *i*-PrMgCl-LiCl/TMPH developed by Knochel and coworkers was also employed that helped in the *ortho*-lithiation of 2-phenylpyridine systems;⁵⁴ however, only recovered starting material was seen (Table 26, entries 8-10). Deprotonation with *n*-BuLi/THF/-78 °C/MeOD reactions gave 81-83% deuterium incorporation seen in 2-6 hours respectively (Table 26, entries 13-15). Other attempts were made with trimethylsilyl, TMS-benzothiazine **154a** and the results are summarized in Table 27.

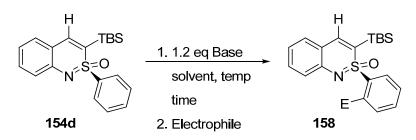


Table 26. Ortho-Lithiation Study of α -TBS-Protected Benzothiazine 154d

Entry	Base	Additive	Solvent	Temp. (°C)	Time (h)	Ε	Yield (%)
1	s-BuLi		ether	-78	1	Ph ₂ C(OH)	n.r.
2	s-BuLi		PhMe	-78	0.5	Ph ₂ C(OH)	n.r.
3	s-BuLi	TMEDA	PhMe	-78	2	Ph ₂ C(OH)	dec.
4	s-BuLi		PhMe	0	2	Ph ₂ C(OH)	dec.
5	s-BuLi		PhMe	35	2	Ph ₂ C(OH)	dec.
6	<i>n</i> -BuLi		THF	-78	3	A^a	dec.
7	<i>n</i> -BuLi	TMEDA	PhMe	115	3	A ^a	dec.
8	<i>i</i> -PrMgCl- LiCl	TMPH	THF	-78	2	PCy ₂	n.r.
9	<i>i</i> -PrMgCl- LiCl	TMPH	THF	35	20	Ι	n.r.
10	<i>i</i> -PrMgCl- LiCl	TMPH	THF	55	24	Ι	n.r.
11	<i>n</i> -BuLi		THF	-78	1	PPh ₂	n.r.
12	<i>t</i> -BuLi		THF	-78	0.2	D	14
13	<i>n</i> -BuLi		THF	-78	2	D	81
14	<i>n-</i> BuLi		THF	-78	4	D	83
15	<i>n</i> -BuLi		THF	-78	6	D	83
$a \Gamma = \Lambda (1)$	Figure 15 n 50)						

^a E = A (Figure 15, p. 50)

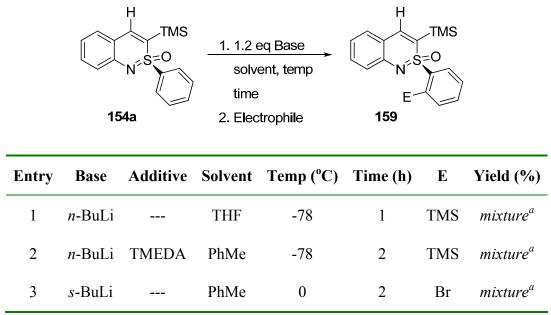


Table 27. Ortho-Lithiation Study of α-TMS-Protected Benzothiazine 154a

^a >85% conversions by crude NMR but partial hydrolysis on silica gel gave inseparable mixtures

It appears from the Table 26 that in 2 hours *n*-BuLi deprotonates the *ortho-S*phenyl hydrogen to the extent of at least 80%. The acidity of the silica gel gave partial cleavage of the α -TMS group as well as the *ortho*-TMS group yielding a mixture of numerous adducts that could not be individually separated. This suggested at the time that the only compatible electrophile was MeOD for *ortho-S*-phenyl trapping of **154d**. The next section describes another attempted path to metalate the *ortho-S*-phenyl ring.

4.2.3 Ortho-S-phenyl Lithiation of a Hydroxy Substituted Benzothiazine

The *iso*-propanol appendage was investigated to determine if the lithium base could be directed. The hope was that the lithium base aggregate would position itself in such a way to allow for a more reactive species. Another equivalent of base was required to deprotonate the hydroxy group first; the second equivalent of base, would deprotonate the *ortho-S*-phenyl sulfoximine hydrogen. A neighboring group participation effect

could allow the alkoxide to assist in deprotonation of the *S*-phenyl ring (Figure 33). In the end, the few deprotonation sequences that were tried were unsuccessful (Table 28).

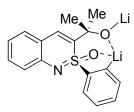
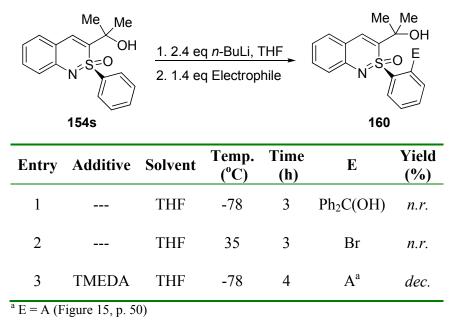


Figure 33. Possible Stabilization Model for S-phenyl Lithiation

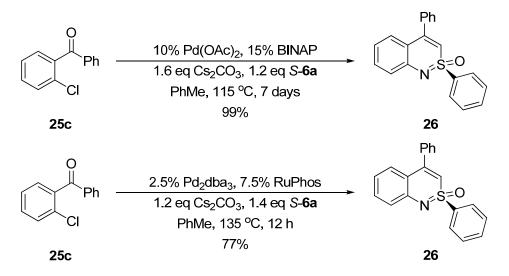
Table 28.	Ortho-Lithiation	Study of Ben	zothiazine 154s
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This concludes the description of our studies on the protection-deprotonation sequence in order to achieve *P*,*N*-ligand **153**. Only two electrophiles were able to shed any light on dilithiation reactivity of **1**. Both TMSCl and MeOD are very small, reactive electrophiles for our metalated benzothiazine nucleophiles. Increasing bulk at the 4-position of the benzothiazine is likely required to avoid unwanted Michael additions. This is the topic for the following section.

4.2.4 α-Lithiation of Benzothiazine 26

Due to the difficulty in preparing benzothiazine **14** or **146** in enantiopure form via sulfoximine *N*-arylation of bromo- or chloroacetophenone, we directed our attention to the non-enolizable ketone 2-chlorobenzophenone. Initially, the thermal reaction $(Pd(OAc)_2/BINAP, Cs_2CO_3, 6, PhMe, 7 days)$ afforded quantitative conversion, albeit in nearly a week. The new procedure $(Pd_2dba_3/RuPhos, Cs_2CO_3, 6, PhMe, 12 h)$ afforded an acceptable yield (77%) in as little as 12 hours. Both reactions are shown below in Scheme 74.



Scheme 74. Thermal *N*-Arylation of 2-Chlorobenzophenone 25c

A similar monolithiation approach was investigated **26** as for the less bulky benzothiazine **1** shown previously. The goal was to expand the scope of the metalation reaction of benzothiazines. Several electrophiles were examined as shown below (Table 29).

F	√ ^S ⁼⁰ —	<u>1.05 eq_</u> n-BuLi, THF, -78 ⁰C 1 eq Electrophile	•	Ph E N ⁻ S = 0 161
Entry	Electrophile	Ε	Product	Yield (%)
1	TIPSC1	TIPS	161a	0
2	Me ₂ CO	Me ₂ C(OH)	161b	0
3	Ph ₂ CO	Ph ₂ C(OH)	161c	0
4	I_2	Ι	161d	74
5	$C_2Br_2Cl_4$	Br	161e	95
6	PhCHO	rac-PhCH(OH)	161f	75 ^a
7	MeSSMe	SMe	161g	98 ^b
8	PhSSPh	SPh	161h	94 ^b
9	EtSSEt	Set	161i	88 ^b
10	CySSCy	SCy	161j	98 ^b
11	tBuSStBu	S <i>t</i> Bu	161k	19

Table 29. α-Lithiation Summary of Benzothiazine 26

^a Diasteromeric ratio of 2.4:1 observed. ^b Dilithiocarbanion was trapped in minor amounts.

The reactivity pattern of 26 was quite different from that of 1. TIPSCI did not react with the sulfoximine stabilized vinyl carbanion of benzothiazine 26, most likely due to steric effects (Table 29, entry 1). Both the enolizable acetone and non-enolizable benzophenone were unreactive with the organolithium derived from 26 although they appeared very reactive with 1 (Table 29, entries 2 and 3). Remember, benzothiazine 146 was reported by Harmata to react with benzophenone as an electrophile in 65% yield⁵⁰ suggesting that steric hindrance plays at least a minor role in the metalation studies presented herein. Note that benzaldehyde reacted smoothly in 75% yield to give **161f** with slightly improved diastereoselectivity as compared to both **1**. This increase in diastereomeric ratio is likely due to steric crowding near the adjacent 4-phenyl substituent.

The reaction of disulfides gave a remarkable breakthrough in benzothiazine dilithiation chemistry. Previously, benzothiazine **1** gave butylated product **157** when trapped with diphenyl disulfide. Now with the 4-position crowded with the phenyl group, numerous disulfides reacted smoothly without butylation in yields ranging from 98-88% yield (**161g-j**, Table 29, entries 7-10). Only a 19% yield of **161k** was obtained using di-*t*-butyl disulfide, the bulkiest disulfide electrophile tested (Table 29, entry 11). In the crude NMR, doubly substituted benzothiazines were observed in all cases except for very bulky di-*t*-butyl disulfide.

Based on the fact that benzothiazine **146** reacts with benzophenone in 65% yield to form $147e^{50}$ and benzothiazine **1** reacts with benzophenone in 91% yield, but that benzothiazine **26** did not react, an investigation probing lithiation was carried out to see if changes in reaction conditions would allow for an observable reaction of benzophenone with benzothiazine **26**. The results are shown in Table 30. In the best examples, less than <5% conversion was observed with extremely dirty crude reactions. Thus, it appears that benzophenone is too bulky to be trapped by the conjugate base of **26** in observable amounts. Significant differences in reactivity are shown by both unsubstituted benzothiazine 1, methyl-substituted benzothiazine 146, and phenyl-substituted benzothiazine 26.

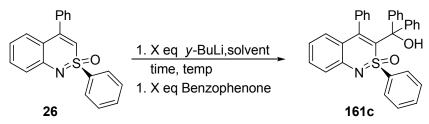


Table 30. α -Lithiation Summary of Benzothiazine 26 with Benzophenone

Entry	X (eq)	y-BuLi	Additive	Solvent	Temp. (°C)	Time (h)	Ratio (26:161c)
1	1.2	п		THF	-78	0.25	no reaction
2	2.2	t		ether	-78	0.20	trace
3	2.2	t		ether	-78	1	trace
4	2.2	t		ether	0	2	trace
5	2.2	t		ether	0	0.20	trace
6	2.2	t		ether	-78	2	trace
7	2.1	t		THF	-78	0.20	no reaction
8	2.1	t		THF	-78	1	36 : 1
9	2.1	S	TMEDA	THF	-78	0.75	no reaction
10	2.1	S	TMEDA	THF	-78	4	no reaction
11	2.1	S	TMEDA	THF	-78	8	no reaction
12	2.1	S	TMEDA	THF	0	0.33	34:1
13	2.1	S	TMEDA	THF	0	4	no reaction
14	2.1	n	TMEDA	THF	0	0.33	no reaction
15	2.1	п	TMEDA	THF	0	3	no reaction

16	2.1	п	TMEDA	THF	0	0.33	no reaction
17	2.1	п	TMEDA	THF	0	3	no reaction
18	2.1	п	TMEDA	THF	-78	1	no reaction
19	2.1	n	TMEDA	THF	-78	4	30:1
20	2.1	п	TMEDA	THF	-78	22	37:1
21	2.1	п	TMEDA	THF	-78	0.25	no reaction

4.2.5 *P*-Ligand Syntheses

Up to this point, we experienced limited success trapping larger electrophiles with the lithiocarbanion of 4-phenyl substituted benzothiazine **26**. The steric bulk of the 4-phenyl ring of **26** introduced a different challenge than seen before with benzothiazine **1**, namely, trapping of bulkier electrophiles. To our delight, monolithiation of both benzothiazine **26** and benzothiazine **1** and their subsequent trapping with phosphine chlorides was general (Table 31).

Overall, the difference in yield between benzothiazines **1** and **26** was minimal, except with di-*t*-phosphine chloride (Table 31, entries 4 and 8). All of the phosphines prepared were sensitive to oxidation during their isolation and purification. Thus, we oxidized the products with hydrogen peroxide in the hope that the corresponding phosphine oxides could be isolated. However, baseline impurities prevented these extremely polar compounds from being isolated cleanly. As a result, reaction conversion is shown instead of reaction yield because upon isolation, some minor impurities remained. Therefore, if these potential ligands were to be used in asymmetric reaction, the crude products would be better utilized if trapped *in situ* by the appropriate metal and used as a metal-bound catalyst.

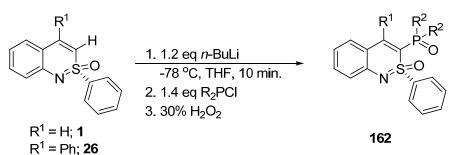


Table 31. α-Lithiation Summary of Benzothiazines 1 and 26 with Phosphines

Entry	\mathbf{R}^{1}	\mathbf{R}^2	Product	Conversion (%)
1	Ph	phenyl	162a	85
2	Ph	cyclohexyl	162b	84
3	Ph	piperidyl	162c	89
4	Ph	<i>t</i> -butyl	162d	0
5	Н	phenyl	162e	88
6	Н	cyclohexyl	162f	88
7	Н	piperidyl	162g	90
8	Н	<i>t</i> -butyl	162h	60
9	Н	<i>i</i> -propyl	162i	59
10	Н	A ^a	162j	51

^a E = A (Figure 15, p. 50)

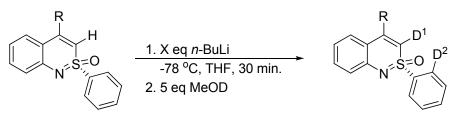
4.3 Dilithiation of Benzothiazines

4.3.1 Multilithiation Deuterium Study

With some data for the α -lithiation of some benzothiazines we concluded that benzothiazine **26** appeared to have the most promise and would allow for the fewest side reactions. For that reason, **26** was studied for dimetalation reactivity as it appeared that dilithiation had occurred to a small extent in previous metalation studies. For

comparison, benzothiazine 1 was also screened with MeOD to see if deuterium incorporation was general. The results are shown in Table 32. The reactions were run in THF at -78 °C with *n*-BuLi as base. The base was allowed to stir for 30 minutes before it was quenched with 5 equiv. of MeOD and the ratio was determined by the disappearance of the respective protons from the crude ¹H NMR spectra.

 Table 32.
 Deuterium Study of 2,1-Benzothiazines 26 and 1



R = H, **1** R = Ph, **26**



Entry	R	X (eq)	D ¹ (%)	D ² (%)
1	1	3.0	95	109
2	26	3.0	82	108
3	1	2.5	93	62
4	26	2.5	92	76
5	1	2.0	70	19
6	26	2.0	95	72
7	1	1.5	99	38
8	26	1.5	90	17
9	1	1.0	96	16
10	26	1.0	83	19
11	1	3.0	98	100

12	26	3.0	100	107
13	1	1.0/TMPH	81	40
14	1	1.5/TMPH	77	25
15	1	2.0/TMPH	92	52
16	1	2.5/TMPH	94	46
17	1	3.0/TMPH	95	50
18	1	3.5/TMPH	95	81

One equivalent of base gave primarily monolithiation with an observable amount of dilithiation (Table 32, entries 9 and 10). It was not until 3 equivalents of base were added that complete deprotonation of the *ortho-S*-hydrogen was seen along with a trace amount of trilithiation (Table 32, entries 1 and 2). Since excess *n*-BuLi is an incompatible base for benzothiazine **1**, TMPH was evaluated. As a result, 80% Dincorporation of the *ortho-S*-position was observed when 3.5 equiv. of LiTMP was added. In general, deprotonation of both benzothiazines **1** and **26** were very similar. This confirmed the hypothesis that differences in electrophile trapping were due to steric hindrance. Sulfoximine-stabilized dilithiocarbanions were examined in the next section.

4.3.2 Dilithiation of Benzothiazine 26

Using the previous methods, several electrophiles were employed to see if, indeed, double electrophilic trapping was a general process as shown earlier with the D incorporation. Due to visibility of di-sulfido products in the crude NMR of previous monometallations, disulfides were the central focus (Table 33). This reaction was carried out under similar conditions as reported above in Table 32 using excess *n*-BuLi and an even a slightly larger excess of electrophile.

Ph H N ⁻ S=O	1. 3.0 eq <i>n</i> -BuLi, 30 min THF, -78 ℃ 2. 3.2 eq Electrophile	Ph E N ^S S=O E
26		165

 Table 33.
 Dilithiation Study of Benzothiazine 26

Entry	Electrophile	Ε	Product	Yield (%) (Double)	Yield (%) (Single)
1	MeSSMe	SMe	165a	98	trace
2	PhSSPh	SPh	165b	94	2
3	EtSSEt	SEt	165c	89	3
4	CySSCy	SCy	165d	98	0
5	tBuSStBu	S <i>t</i> Bu	165e	0	19
6	Ph ₂ CO	Ph ₂ C(OH)	165f	0	0
7	TMSCl	TMS	165g	mixture	mixture
8	I_2	Ι	165h	91	0
9	$Br_2Cl_4C_2$	Br	165i	95	0
10	ClPCy ₂	PCy ₂	165j	0	70 ^a
11	ClP(piperidyl) ₂	P(piperidyl) ₂	165k	0	54 ^a
12	$ClP(t-Bu)_2$	$P(t-Bu)_2$	1651	0	0

^a Conversion is reported as the product could not be isolated cleanly.

Most disulfides examined trapped extremely well (Table 33, entries 1-4). Only di-*t*-butyl disulfide provided a monosubstituted adduct in poor yield (Table 33, entry 5). Halide trapping sources worked well giving di-iodo **165h** and di-bromo **165i** (Table 33, entries 8 and 9). Phosphines that were investigated also gave only monosubstituted

products in either no yield or moderate conversions (Table 33, entries 10-12). Thus, *P*,*N*-ligands of this type seem unattainable at this time by metalation and, as a result, were not investigated further.

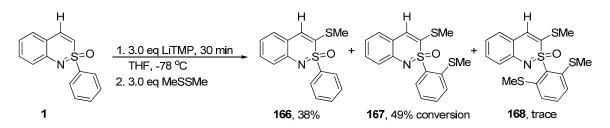
Overall, this provides evidence that dilithiation occurs and the resulting dianion can be trapped by several electrophilic classes. Bulky substrates did not trap efficiently in a disubstituted fashion and only the α -3-position was trapped. The remaining *ortho-S*phenyl lithiocarbanion must have a relatively long lifetime because deuterium studies reported earlier provided evidence that dimetalation was complete under this procedure. Thus the anion must have been quenched in the workup with ammonium chloride. The investigation above is the first example of a successful dilithiation of a 2,1-benzothiazine. Many examples gave excellent yields with numerous electrophiles.

4.3.3 Dilithiation of Benzothiazine 1

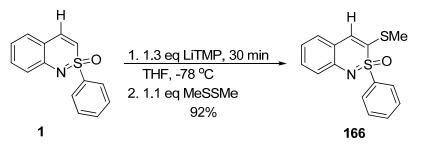
Due to the dilithiation success of benzothiazine **26**, we examined dilithiation of benzothiazine **1** taking into consideration the limitations of the bare 4-postion when using an excess of alkyl lithium base. It was shown previously that moderate amounts of deprotonation were observed with LiTMP amine base in the deuterium incorporation study. Thus, we reacted **1** with LiTMP, stirred for 30 minutes, and quenched with excess disulfide. To our surprise, we observed three products. One product was identified by X-ray crystallography as a trisubstituted benzothiazine found in trace amounts. The following scheme shows identities of all three products (Scheme 75).

Since this provided an alternate route by which problematic electrophiles could be trapped via monometallation 1.3 equiv. of LiTMP were added and the resulting anion was trapped with dimethyl disulfide. Previously butylation was observed with phenyl

sulfide products generated *in situ*, but, in this example, successful monometallation and trapping of dimethyl disulfide was seen with no side products (Scheme 76).



Scheme 75. Dilithiation of Benzothiazine 1 with Dimethyl Disulfide



Scheme 76. Monolithiation of Benzothiazine 1 with Dimethyl Disulfide

4.3.4 Attempts Toward Electrophile "Dancing"

The deuterium study discussed earlier provided evidence that multiple anions exist of differing character. We were interested in exploiting the pK_a difference between the two metalation sites. We wanted to "dance" an electrophile from the α -position of our benzothiazine by an intermolecular electrophile exchange to the *ortho-S*-phenyl position. Theoretically, the *ortho-S*-phenyl position would have a much higher pK_a than the sulfoximine stabilized vinyl carbanion site. To test this hypothesis, various monosubstituted products containing softer electrophiles were subjected to various basic conditions to see if, indeed, the *ortho-S*-phenyl lithiocarbanion would attack the electrophile and generate the more stable anion, which could be quenched by a proton in the workup. A possible mechanism of this mode of "electrophile dancing" is shown generically below in Figure 34. This is not a new concept as halogen dancing has been studied in depth as shown in a review by Stanetty and coworkers.⁵⁵ A summary of our investigation is shown in Table 34. In short, we found no significant exchange from the α -position to the *ortho-S*-phenyl position of any of the substrates we investigated. It appeared that –SMe was slightly more favorable and led to trace exchanges as observed in the crude NMR compared to the –SPh substrate. Overall, there is not enough evidence in this study to suggest that significant "dancing" occurred.

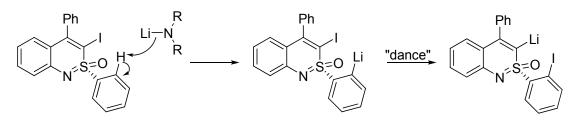
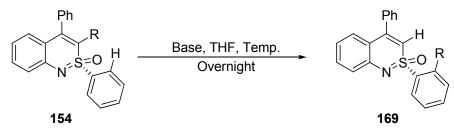


Figure 34. Mechanism of an Electrophile "Dance"

Table 34. Attempts Toward an Electrophile "Dance"



Entry	Base (eq)	R	Temp. ^a (°C)	Result
1	LiTMP (1.1)	Br	-78	no reaction
2	LiTMP (1.1)	Ι	-78	no reaction
3	<i>n</i> -BuLi (1.05)	SMe	-78	decomposition
4	<i>n</i> -BuLi (1.05)	SPh	-78	decomposition
5	LiTMP (1.05)	Br	35	decomposition
6	LiTMP (1.05)	Ι	35	decomposition
7	LiTMP (1.05)	SMe	-40	trace

8	LiTMP (1.05)	SPh	-40	trace
9	LHMDS (1.05)	SMe	-78	no reaction
10	LHMDS (1.05)	SPh	-78	no reaction
11	s-BuLi (1.05)	SMe	-78	decomposition
12	s-BuLi (1.05)	SPh	-78	decomposition
13	PhLi (1.05)	SMe	-78	trace
14	PhLi (1.05)	SPh	-78	no reaction
15	LDA (1.05)	SMe	-78	trace
16	LDA (1.05)	SPh	-78	no reaction
17	LDEA (1.05)	SMe	-78	trace
18	LDEA (1.05)	SPh	-78	no reaction
19	PhLi (2.0)	SMe	-78	no reaction
20	PhLi (3.0)	SMe	-78	no reaction
21	PhLi (1.0)	SMe	0	trace
22	PhLi (2.0)	SMe	0	decomposition
23	LiTMP (1.25)	SMe	-78	no reaction
24	LiTMP/LiBr (1.25)	SMe	-78	no reaction

^a All reactions were warmed to room temperature overnight.

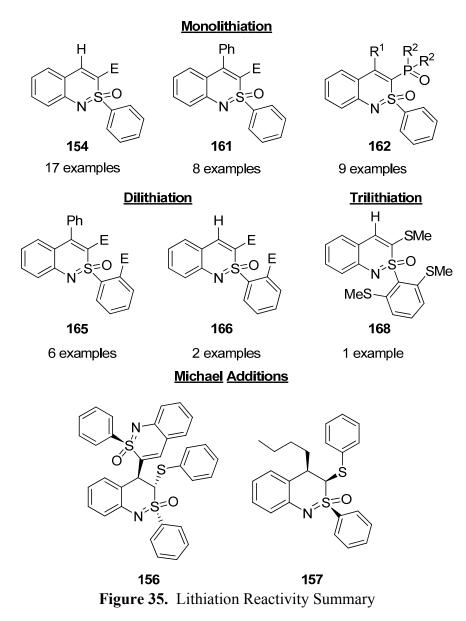
4.3.5 Lithiation Summary

Numerous investigations of both benzothiazine **1** and benzothiazine **26** led to the same conclusion. Lithiation of these benzothiazine were quite different than their less rigid *N*-substituted sulfoximine analogs. The *N*-substituted sulfoximines presented in the beginning of this chapter had limited functionality outside the acidic α -methyl carbon and

the acidic *ortho-S*-phenyl hydrogen. Our study began by extensively trapping benzothiazine **1** with a variety of electrophiles exclusively at the 3-position. Butylation of benzothiazine **1** with *n*-BuLi gave 1,4 addition products *in lieu* of the desired dilithiation. Several polarizing and electron withdrawing substituents at the 3-position provided for a wide range of isolated yields likely due to the similar 1,4-addition processes. These side reactions were circumvented by switching to benzothiazine **26**.

Benzothiazine 26 was trapped by a variety of electrophiles at the 4-position as well. Several electrophiles provided poor yields due to steric interactions of the 4-phenyl group. Once a more efficient procedure was devised several electrophiles were trapped at both the α -3-position and *ortho-S*-phenyl position of benzothiazine 26 in good yields. The electrophiles were limited, however, to disulfides and halogenating electrophiles. Larger less reactive electrophiles, such as benzophenone, failed to trap at either position. In the same manner, seemingly large phosphine chlorides did trap in good yield with benzothiazine 26.

The dilithiation of benzothiazine 26 was found to be general, and the dilithiation of benzothiazine 1 was found to not be general. A deuterium study expressed no difference in the rate at which deprotonation occurred with *n*-BuLi. Differences in reactivity were determined to be driven by electrophile reactivity and electrophile size compared to the metalated benzothiazine. All routes to *P*,*N*-ligands via benzothiazine 1or 26 failed. Several mono *P*-ligands were prepared from benzothiazine 26 but required oxidative trapping due to their inherent sensitivity to oxidation. All of the research reported herein describes the novel but unique nature of benzothiazines. The potential of benzothiazines was expanded and we increased the applications of benzothiazines in synthetic organic chemistry. A list of all lithiation reactions reported herein is illustrated below in Figure 35.



CHAPTER 5

Experimental Results

5.1 General Information

All reactions performed were carried out under anhydrous conditions involving either nitrogen or argon gas, except the metal ligand reactions of Chapter 2. The reaction design of Chapter 2 experiments involved "air". Glassware was oven dried (125 °C) and cooled by a continuous flow of dry nitrogen. Solvents were distilled under anhydrous and oxygen free conditions. Ether, toluene, and THF were dried over sodium metal and oxygen was removed by generation of a benzophenone ketyl. Dichloromethane was dried over calcium hydride in a dry nitrogen atmosphere. In most cases, reagents were distilled prior to use if liquid; solids reagents were crystallized or used directly from a newly purchased commercial container.

Handling of pyrophoric reagents, namely organometallic reagents, was done so with glass gas tight syringes, rubber septa, and argon balloons. Air and moisture sensitive reagents were handled with a dry nitrogen filled plastic glove bag. Molecular sieves used were freshly activated by heating to 200 °C under full vacuum (< 2 mm Hg) for several hours. Reaction mixtures were concentrated using rotary evaporators with both water aspiration and pneumatic vacuum pump sources depending on the boiling point of the solvent being removed. Residual solvent was removed by full vacuum when necessary. Silica gel used in chromatographic separations was purchased from Silicycle (230 – 400 mesh). Reactions were monitored by glass backed silica gel TLC plates purchased from Sigma Aldrich; all highly conjugated compounds were recognized by a UV irradiation lamp.

Melting points taken of new compounds were done so by a Fisher-Johns melting point apparatus. IR spectra were recorded via a liquid NaCl chamber on a Perkin Elmer 1600 series FT-IR spectrometer. ¹H NMR and ¹³C NMR were taken on one of three Bruker ARX-250, ARX-300, or ARX-500 Ultrashield spectrometers. Chemical shifts reported were in ppm with an internal TMS standard (TMS; $\delta = 0.0$). Spectra were taken with CDCl₃ solution containing TMS. NMR data is reported as follows: chemical shift, ppm; splitting pattern (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, dd = doublet of doublets, ddd = doublet of doublet of doublets, etc.); coupling constant, Hz; and integration. ¹³C NMR spectra taken were ¹H decoupled and contained a CDCl₃ (CDCl₃; $\delta = 77.0$) internal standard. HRMS were analyzed by a Bruker 12 Tesla Apex-Qe FTICR-MS with an Apollo II ion source.

5.2 Experimental Methods

5.2.1 Synthetic Procedures and Compound Characterization: Chapter 2

(20mL), dried (MgSO₄), and concentrated in vacuo. The residue was pure by TLC and NMR which yielded 6.619g **97** in 97% as a clear oily semi-solid with matching ¹H and ¹³C NMR spectra as reported in the literature.⁵⁶ ¹H NMR: (250 MHz, CDCl₃) δ 3.45 (s, 3H), 3.88 (s, 3H), 5.18 (s, 2H), 7.19 (d, *J* = 8.2 Hz, 1H), 7.32 (t, *J* = 7.3 Hz, 1H), 7.66 (d, *J* = 8.3 Hz, 1H), 7.69 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 51.8, 55.7, 94.1, 116.7, 120.8, 122.8, 129.2, 131.3, 157.0, 166.4.

(3-(methoxymethoxy)phenyl)methanol (98): The MOM ester 97 (19.0 g, 96.9 mmol) in THF (17 mL) was added dropwise to a solution containing lithium aluminum hydride, LAH, (5.88 g, 193.8 mmol) in THF (100 mL) over 30 minutes at 0 °C. The reaction was allowed to stir further at 0 °C until TLC

showed completion (3.5 hours), ($R_f = 0.23$ in 50% EtOAc/hexanes; short UV dark spot). The reaction was taken up in water (5.88 mL) then 15% NaOH (5.88 mL), then water (17.64 mL) to form a gray granular precipitate which was filtered off and washed by ether (20 mL). The organic layer was collected and the aqueous layer was extracted with ether (2 x 20 mL). The collected organic layers were washed by brine, dried (MgSO₄), and concentrated in vacuo. The crude residue was pure by TLC and NMR which yielded 14.75g **98** in 92% as a clear oil with matching ¹H and ¹³C NMR spectra as reported in the literature.^{57 1}H NMR: (250 MHz, CDCl₃) δ 2.32 (s, 1H, broad), 3.45 (s, 3H), 4.61 (s, 2H), 5.15 (s, 2H), 6.96 (t, *J* = 7.1, 2H), 7.03 (s, 1H), 7.25 (t, *J* = 7.9, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 55.9, 64.9, 94.3, 114.6, 115.4, 120.3, 129.5, 142.6, 157.3.

(2-bromo-3-(methoxymethoxy)phenyl)methanol (107): A dry flask was flushed with



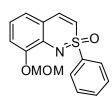
argon and the MOM protected benzalcohol **98** (5.05 g, 30.3 mmol) was dissolved in toluene (60 mL). At room temperature *n*-BuLi (72.9 mL, 2.20M in hexane, freshly titrated by diphenylacetic acid) was added to

give a white suspension. This slurry was heated to 65 °C for 6 hours with vigorous stirring turning the heterogeneous mixture to a dark red-orange slurry. Upon cooling to room temperature, 1,1,2,2-tetrachloro-1,2-dibromoethane (11.84 g, 36.3 mmol) was added in toluene (50 mL) dropwise and stirred further for 2 hours at room temperature. The reaction was quenched by saturated NH₄Cl (20 mL). The organic layer was collected; the aqueous layer was extracted by dichloromethane (2 x 15 mL); the combined extracts were dried (MgSO₄) and concentrated in vacuo. ($R_f = 0.58$ in 50% EtOAc/hexanes; short UV dark spot). Purification by flash chromatography (silica gel) with 15% EtOAc/hexanes to afford 7.18 g **107** in 96% as a yellow oil with matching ¹H and ¹³C NMR spectra as reported in the literature.^{57 1}H NMR: (250 MHz, CDCl₃) δ 2.46 (s, 1H, broad), 3.51 (s, 3H), 4.73 (s, 2H), 5.24 (s, 2H), 7.05 (d, *J* = 8.0, 1H), 7.12 (d, *J* = 6.7, 1H), 7.25 (t, *J* = 7.8, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 56.3, 65.1, 95.1, 112.9, 115.0, 121.8, 128.1, 141.5, 153.6.

2-bromo-3-(methoxymethoxy)benzaldehyde (108): Procedure A: A dry flask was flushed with nitrogen and oxalyl chloride (3.03 mL, 34.7 mmol) and dichloromethane (100mL) was cooled to -78 °C via a dry ice/acetone bath and was stirred for 10 minutes. Then anhydrous DMSO (4.94 mL, 69.4 mmol) was added dropwise over 10 minutes. Next, the MOM protected bromobenzalcohol **107** (1.0 g, 4.97 mmol) was dissolved in dichloromethane (190 mL) and added via cannula over 1 hour at -78 °C. The reaction was stirred further for one hour and then triethylamine, TEA, (20.1 mL, 144.5 mmol) was added and warmed to room temperature over 1 hour, stirred further for one additional hour. Water (50 mL) was then added; the organic layer was collected and washed again with 1N HCl until no longer basic. The organic layer was again washed by water and brine, and then dried (MgSO₄) and concentrated in vacuo. (R_f = 0.44 in 50% EtOAc/hexanes; short UV dark spot). Kugelrorh distillation at 2.0 mm Hg at 110 °C yielded 5.95 g **108** in 84% as a yelloworange semi-solid at room temperature with matching ¹H and ¹³C NMR spectra as reported in the literature.²⁹ ¹H NMR: (250 MHz, CDCl₃) δ 3.54 (s, 3H), 5.29 (s, 2H), 7.31-7.41 (m, 2H), 7.57 (dd, J = 6.7 Hz, J = 2.5 Hz, 1H), 10.43 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 56.5, 95.3, 118.0, 121.2, 122.8, 128.3, 134.9, 154.2, 192.1.

2-bromo-3-(methoxymethoxy)benzaldehyde (108): Procedure B: Commercially available, 2-bromo-3-hydroxybenzaldehyde **110** (1.0 g, 4.97 mmol) was the dissolved in THF (10 mL) along with triethylamine, TEA (3.4 mL, 24.8 mmol), NaI (0.372 g, 2.48 mmol) and stirbar. The resulting dark orange solution was then flushed with dry N₂ gas and MOMCl (0.751 mL, 9.94 mmol) was added drop-wise forming a white TEA•HCl salt. The reaction was allowed to stir further until TLC showed completion (1 hour), (R_f = 0.72 in 50% EtOAc/hexanes; short UV dark spot). The reaction was taken up in water (10 mL) and extracted with ethyl acetate (3 x 10 mL). Next the combined organic layers were washed by brine, dried (MgSO₄), and concentrated in vacuo. Purification by flash chromatography (silica gel) with 25% EtOAc/hexanes yielded 1.13g **108** in 93% as a yellow-orange semi-solid with matching ¹H and ¹³C NMR spectra as reported in the literature.²⁹ ¹H NMR: (250 MHz, CDCl₃) δ 3.54 (s, 3H), 5.29 (s, 2H), 7.31-7.41 (m, 2H), 7.57 (dd, *J* = 6.7 Hz, *J* = 2.5 Hz, 1H), 10.43 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 56.5, 95.3, 118.0, 121.2, 122.8, 128.3, 134.9, 154.2, 192.1.

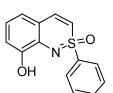
8-(methoxymethoxy)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (109): (N-Arylation



Procedure A) The protected bromoaldehyde, **108** (1.00 g, 4.08 mmol), Pd(OAc)₂ (45% Pd, 0.046 g, 0.204 mmol), *rac*-BINAP (0.191 g, 0.306 mmol), methyl phenyl sulfoximine **6** (0.759 g, 4.89 mmol), Cs₂CO₃

(2.12 g, 6.51 mmol) in toluene (80 mL) was flushed with dry N₂ for several minutes. A reflux condenser was added as well as a N₂ balloon. The mixture was stirred at reflux temperature (120 °C) for 48 hours. The solution was then cooled to room temperature, diluted in dichloromethane (25 mL), and filtered through a plug of celite. After being concentrated in vacuo, the dark brown semi-solid was purified by flash chromatography (silica gel) with 40% EtOAc/hexanes (R_f = 0.60 in 50% EtOAc/hexanes; long UV yellow spot) to afford 1.17g **109** in 89% as a yellow-orange solid.²⁸ Mp. 140 °C. ¹H NMR: (300 MHz, CDCl₃) δ 3.53 (s, 3H), 5.33 (q, *J* = 5.6 Hz, 2H), 6.38 (d, *J* = 9.8 Hz, 1H), 6.96 (t, *J* = 7.8 Hz, 1H), 7.07 (dd, *J* = 7.8 Hz, *J* = 1.2 Hz, 1H); 7.34 (dd, *J* = 7.8 Hz, *J* = 1.2 Hz, 1H); 7.50-7.62 (m, 3H); 7.63 (d, *J* = 9.8 Hz, 1H); 7.89 (d, *J* = 7.2 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 56.1, 95.5, 110.4, 117.1, 118.4, 119.7, 123.4, 128.8, 129.1, 133.2, 136.4, 138.5, 141.6, 149.6; IR (NaCl, cm⁻¹) 3020, 1605, 1547, 1434, 1284, 1250, 1153, 1104, 1044, 992, 669; HRMS calculated for C₁₆H₁₅NO₃SNa [M+Na]⁺ 324.0664; Found 324.0661.

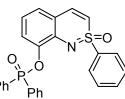
8-hydroxy-2-S-oxa-2-S-phenyl-2,1-benzothiazine (111): MOM-benzothiazine 109



(2.43 g, 8.06 mmol) was added a solution of *iso*-propanol (32.1 mL, 419 mmol), HCl (12.1N, 16.6 mL, 201 mmol), THF (17.05 mL, 209 mmol), and stirbar. The mixture was stirred at room temperature until

completion was observed by TLC (3 hours). Diluted in water (20 mL), extracted by ether (3 x 20 mL), washed by 5% (w/w) NaHCO₃, brine, dried (MgSO₄), and concentrated in vacuo. The remaining yellow-orange solid afforded 2.06 g of phenol **111** which was pure by NMR and TLC ($R_f = 0.68$ in 50% EtOAc/hexanes; brown/orange long UV spot) in >99% yield.²⁸ The solid can be purified by flash chromatography (silica gel) with 50% EtOAc/hexanes. Mp. 147 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.37 (d, J = 9.7 Hz, 1H), 6.7 (s, 1H), 6.95 (d, J = 4.7 Hz, 2H), 7.10 (p, J = 4.6 Hz, 1H), 7.54-7.67 (m, 3H), 7.67 (d, J = 9.7 Hz, 1H), 7.88 (d, J = 6.8 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 110.2, 114.9, 115.7, 120.2, 120.4, 128.8, 129.1, 133.2, 133.6, 138.7, 141.3, 148.5; IR (NaCl, cm⁻¹) 3460, 3022, 1620, 1592, 1550, 1440, 1278, 1223, 1244, 1206, 1190, 1101, 992, 792, 729, 588, 426; HRMS calculated for C₁₄H₁₁NO₂SNa [M+Na]⁺ 280.0402; Found 280.0399.

8-(P-oxa-P-diphenyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (115): Benzothiazine 111



(0.0587 g, 0.228 mmol) and stirbar were flushed by dry argon. THF (1.5 mL) was added to dissolve the solid resulting in a yellow solution. This solution was cooled to -78 °C via a dry

ice/acetone bath and argon balloon. Then *n*-BuLi (2.20M in hexanes, 0.114 mL, 0.250 mmol, freshly titrated by diphenylacetic acid) was added dropwise resulting in dark brown solution. This solution was stirred further for 5 minutes at -78 °C and then diphenylphosphinic chloride (0.522 mL, 0.273 mmol) was added and warmed to room

temperature and further stirred overnight at room temperature resulting in a yelloworange solution. MeOH (2 mL) was used to quench the reaction and the solvent was removed in vacuo to reveal a yellow oil which. Purification by flash chromatography (silica gel) with 50% EtOAc/hexanes and flushed with 100% EtOAc ($R_f = 0.23$ in 50% EtOAc/hexanes; yellow-green long UV spot) to afford 0.0953 g of 115 in 91% yield as a yellow semi-solid with matching ¹H and ¹³C NMR spectra as reported in the literature.²⁸ ¹H NMR: (250 MHz, CDCl₃) δ 6.37 (d, J = 9.8 Hz, 1H), 6.86 (t, J = 7.9 Hz, 1H), 7.08 (d, J = 7.8 Hz, 1H), 7.23-7.25 (m, 2H), 7.30-7.50 (m, 4H), 7.54-7.65 (m, 4H), 7.71 (d, J =7.9 Hz, 1H), 7.88 (d, J = 6.6 Hz, 2H), 8.02 (d, J = 7.5 Hz, 2H), 8.07 (d, J = 7.3 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 110.6, 117.5, 119.5, 123.9, 123.9, 125.9, 128.0, 128.2, 128.5, 128.7, 129.0, 129.8, 130.5, 131.9, 132.0, 132.1, 132.8, 133.3, 138.3, 138.3, 141.6, 143.3; ³¹P NMR (101 MHz, CDCl₃) δ 32.1.

4-tert-butyl-2,6-diformylphenyl trifluoromethanesulfonate (117): Commercially

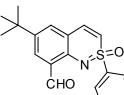
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available phenol 116 (1.741 g, 8.44 mmol) and stirbar were treated СНО with pyridine (1.229 mL, 15.1 mmol) at 0 °C in dichloromethane (50

mL) under a dry N₂ balloon. Triflic anhydride (1.845 mL, 10.9 ĊНО mmol) was added by syringe pump (0.2 mL/min) dropwise over 10 minutes. The reaction mixture was warmed to room temperature and was stirred for an additional 30 minutes when reaction completion was observed by TLC. ($R_f = 0.55$ in 25% EtOAc/hexanes; dark short UV spot). The reaction was cooled to 0 °C and guenched by 1.5N HCl (5 mL) and extracted by dichloromethane (30 mL x 2). The organic extracts were dried (MgSO₄) and concentrated in vacuo. The resulting organic layer was filtered by silica gel and washed by dichloromethane (100 mL). Once concentrated by vacuum, 2.38 g crude triflate 117 was recovered in 83% yield as a bright yellow solid. Mp. 51 °C. ¹H NMR: (300 MHz, CDCl₃) δ 1.41 (s, 9H), 8.27 (s, 2H), 10.30 (s, 2H), ¹³C NMR (75 MHz, CDCl₃) δ 30.9, 35.3, 129.4, 132.6, 147.2, 153.4, 185.7; ¹⁹F NMR: (235 MHz, CDCl₃) δ -72.3; IR (NaCl, cm⁻¹) 2970, 2878, 1700, 1595, 1479, 1464, 1436, 1410, 1368, 1217, 1156, 1136, 1103, 1087, 864, 614, 407; HRMS calculated for C₁₃H₁₃F₃O₅SNa [M+Na]⁺ 361.0328; Found 361.0335.

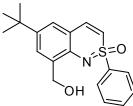
6-tert-butyl-8-formyl-2-S-oxa-2-S-phenyl-2,1-benzothiazine (118): Dialdehyde 117

(0.215 g, 0.636 mmol), Pd(OAc)₂ (45% Pd, 0.0072 g, 0.0318



mmol), rac-BINAP (0.0297 g, 0.0477 mmol), methyl phenyl s=0 sulfoximine 6 (0.118 g, 0.763 mmol), Cs₂CO₃ (0.332 g, 1.01 mmol) in toluene (7 mL) was flushed with dry N₂ for several minutes. A reflux condenser was added as well as a N2 balloon. The mixture was stirred at reflux temperature (120 °C) for 20 hours. The solution was then cooled to room temperature, diluted in dichloromethane (10 mL), and filtered through a plug of celite. After being concentrated in vacuo, the dark residue was purified by flash chromatography (silica gel) with 25% EtOAc/hexanes ($R_f = 0.16$ in 25% EtOAc/hexanes; long UV light blue spot) to afford 0.095 g 118 in 46% as an orange solid. Mp. 131 °C. ¹H NMR: (300 MHz, CDCl₃) δ 1.37 (s, 9H), 6.46 (d, J = 9.9 Hz, 1H), 7.59-7.68 (m, 4H), 7.69 (d, J = 8.1 Hz, 1H), 7.88 (d, J = 6.96 Hz, 2H), 8.15 (d, J = 2.50 Hz, 1H), 10.87 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 31.2, 34.2, 111.0, 116.7, 127.6, 128.6, 128.7, 129.0, 129.1, 132.5, 133.6, 138.6, 141.1, 142.7, 145.3, 191.5; IR (NaCl, cm⁻¹) 2965, 2868, 1678, 1614, 1543, 1448, 1310, 1299, 1280, 1242, 1221, 1120, 1097, 607, 573, 499; HRMS calculated for C₁₉H₁₉NO₂SNa [M+Na]⁺ 348.1029; Found 348.1028.

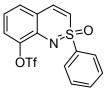
(6-tert-butyl-2-S-oxa-2-S-phenyl-2,1-benzothiazin-8-yl)methanol (119): Aldehyde



118 (0.210 g, 0.645 mmol) was dissolved in DCM (6.5 mL) with a magnetic stirbar and cooled to -40 °C. Next, DIBALH (1.29 mL, 1M solution, 1.29 mmol) was added dropwise to aldehyde

118 over 30 minutes and then warmed to room temperature. Reaction completion was found by TLC. ($R_f = 0.55$ in 50% EtOAc/hexanes; orange long UV spot). The reaction was quenched with water (5 mL) and extracted by dichloromethane (3 x 5 mL). The organic extracts were again washed by water (5 mL), dried (MgSO₄), and concentrated in vacuo. The remaining crude oil was pure by ¹H NMR affording 0.208 g of benzothiazine **119** in 99% yield as an orange oil. ¹H NMR: (250 MHz, CDCl₃) δ 1.35 (s, 9H), 3.83 (s, 1H, broad), 4.79 (d, *J* = 12.7 Hz, 1H), 4.99 (d, *J* = 12.7 Hz, 1H), 6.36 (d, *J* = 9.8 Hz, 1H), 7.29 (d, *J* = 2.3 Hz, 1H), 7.51–7.65 (m, 4H), 7.68 (d, *J* = 9.8 Hz, 1 H), 7.87 (d, *J* = 6.7 Hz, 2 H); ¹³C NMR (63 MHz, CDCl₃) δ 31.2, 34.1, 64.0, 109.6, 115.2, 124.9, 128.5, 128.9, 129.1, 132.9, 133.3, 139.2, 141.4, 141.5, 142.6; IR (NaCl, cm⁻¹) 3445, 3070, 2966, 2246, 1616, 1588, 1551, 1448, 1296, 1269, 1250, 1118, 1098, 1005, 989, 736, 577, 511; HRMS calculated for C₁₉H₂₁NO₂SNa [M+Na]⁺ 350.1185; Found 350.1183.

(2-S-oxa-2-S-phenyl-2,1-benzothiazine-8-yl) trifluoromethylsulfonate (120): Phenol

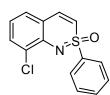


111 (0.196 g, 0.763 mmol) and stirbar were treated with pyridine (0.309 mL, 3.81 mmol) at 0 $^{\circ}$ C in dichloromethane (50 mL) under a dry N₂ balloon. Triflic anhydride (0.270 mL, 1.60 mmol) was added by

syringe pump (0.2 mL/min) dropwise over 10 minutes. The reaction mixture was warmed to room temperature and was stirred for an additional 30 minutes when reaction

completion was observed by TLC. ($R_f = 0.09$ in 25% EtOAc/hexanes; blue green long UV spot). The reaction was cooled to 0 °C and quenched by 1.5N HCl (5 mL) and extracted by dichloromethane (30 mL x 2). The organic extracts were dried (MgSO₄) and concentrated in vacuo. The resulting organic layer was filtered by silica gel and washed by dichloromethane (100 mL). Once concentrated by vacuum, a thick yellow-orange semi-solid afforded 0.297 g crude triflate **120** in 100% yield. Mp. 48 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.47 (d, *J* = 9.8 Hz, 1H), 6.99 (t, *J* = 7.9 Hz, 1H), 7.30–7.39 (m, 2H), 7.51–7.64 (m, 3H), 7.64 (d, *J* = 8.1 Hz, 1H), 7.88 (d, *J* = 6.7 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 112.2, 116.2, 118.2, 119.1, 121.3, 124.0, 126.4, 128.6, 129.1, 129.4, 133.6, 136.9, 137.3, 138.4, 140.5, 142.0, 148.8; ¹⁹F NMR: (235 MHz, CDCl₃) δ -73.9; IR (NaCl, cm⁻¹) 3069, 2928, 1617, 1540, 1436, 1423, 1294, 1249, 1216, 1159, 1141, 1102, 1002, 992, 864, 803, 589, 499; HRMS calculated for C₁₅H₁₀F₃NO₄S₂Na [M+Na]⁺ 411.9896; Found 411.9898.

8-chloro-2-S-oxa-2-S-phenyl-2,1-benzothiazine (121): (N-Arylation Procedure A)



This reaction required an extended reaction time of 6 days of refluxing toluene for observable amounts of product by TLC ($R_f = 0.73$ in 50% EtOAc/hexanes; light green long UV spot) with matching

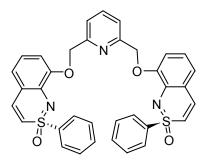
¹H and ¹³C NMR spectra as reported in the literature³¹ in 40% yield as a white solid. Mp. 189 °C. ¹H NMR: (250 MHz, CDCl₃) δ 7.44 (d, *J* = 9.8 Hz, 1H), 7.0 (t, *J* = 7.8 Hz, 1H), 7.30 (dd, *J*₁ = 7.8 Hz, *J*₂ = 1.4 Hz, 1H), 7.53–7.67 (m, 5H), 7.92 (d, *J* = 6.7 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 111.2, 117.4, 120.0, 127.5, 128.3, 128.9, 129.0, 132.2, 133.5, 138.2, 141.1, 142.0.

2,6-bis(chloromethyl)pyridinium chloride (127): (Step 1 of 3) Commercially available

dicarboxylic acid 126 (2.57 g, 15.4 mmol) was suspended in absolute CI ⊖ ethanol (80 mL). Six drops of concentrated sulfuric acid was then added CI ĊI and the mixture was brought to reflux (85 °C) for 20 hours. The solvent was removed under full vacuum and the product was not purified further affording 3.17 g of diethyl pyridine-2,6-dicarboxylate in 92% yield as a white semi-solid with matching ${}^{1}H$ and ${}^{13}C$ NMR spectra as reported in the literature.³³ ($R_f = 0.15$ in 50% EtOAc/hexanes; yelloworange long UV spot). Mp. 29 °C. ¹H NMR: (250 MHz, CDCl₃) δ 1.46 (t, J = 7.3 Hz, 6H), 4.49 (q, J_1 = 7.2 Hz, 4H), 8.02 (t, J = 7.3 Hz, 1H), 8.29 (d, J = 6.3 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 14.1, 62.2, 126.6, 127.7, 128.6, 138.1, 148.6, 164.5. (Step 2 of Then diethyl pyridine-2,6-dicarboxylate (3.17 g, 14.1 mmol) was dissolved in 3) absolute ethanol (75 mL). NaBH₄ (1.07 g, 17.0 mmol) was added in portions in air and then CaCl₂ (2.15 g, 17.0 mmol) was added in portions evolving hydrogen gas at room temperature. The reaction mixture was stirred further for 4 hours at which time no starting material remained by TLC and a dark baseline spot appears ($R_f = 0.0$ in 25%) EtOAc/hexanes; dark short UV spot). The solvent was evaporated under vacuum and saturated potassium carbonate solution was added (30 mL) and left overnight. Dichloromethane was then added (50 mL) which was extracted by EtOAc (3 x 25 mL) and dried (MgSO₄) and the solvent was again removed resulting in an off white solid that was recrystallized in absolute ethanol to afford 1.63 g of pyridine-2,6-diyldimethanol in 82% yield with matching ¹H and ¹³C NMR spectra as reported in the literature.³⁴ Mp. 131 °C. ¹H NMR: (300 MHz, CDCl₃) δ 3.35 (s, 2H, broad), 4.78 (s, 4H), 7.19 (d, J = 7.5Hz, 2H), 7.69 (t, J = 7.8 Hz, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 63.9, 128.4, 129.6,

139.3. *(Step 3 of 3)* A portion of the pyridine-2,6-diyldimethanol (0.269 g, 1.93 mmol) was suspended in diethyl ether (10 mL) and cooled to 0 °C. Then SOCl₂ (0.170 mL, 2.32 mmol) was added in diethyl ether (5 mL) over 15 minutes. The reaction mixture was warmed to room temperature and stirred overnight. The white hydrochloride salt was filtered to afford 0.382 g of **127** in 93% with matching ¹H and ¹³C NMR spectra as reported in the literature.³⁵ Mp. 117 °C. ¹H NMR: (250 MHz, CDCl₃) δ 2.17 (s, H), 5.22 (s, 4H), 7.98 (d, *J* = 8.0 Hz, 2H), 8.38 (t, *J* = 8.0 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 50.8, 123.4, 146.5, 150.9.

R,*R*-2,6-bis(dimethyl-8-*O*-2-*S*-oxa-2-*S*-phenyl-2,1-benzothiazine)pyridine (128):

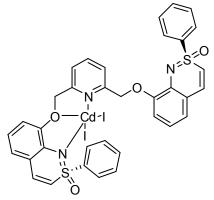


Phenol **111** (0.106 g, 0.414 mmol) and stirbar were treated with NaH (60% in mineral oil, 0.026 g, 0.6587 mmol) at 0 °C in DMF (10 mL) under a dry N_2 balloon resulting in a dark red solution. After 5 minutes, the 2,6bis(chloromethyl)pyridinium chloride (0.040 g, 0.188

mmol) was added as a solid, allowed to warm to room temperature and stirred until completion by TLC (20 hours) ($R_f = 0.15$ in 50% EtOAc/hexanes; yellow-orange long UV spot). The reaction was quenched with water (5 mL) and extracted by dichloromethane (3 x 5 mL). The organic extracts were again washed by water (5 mL), dried (MgSO₄), and concentrated in vacuo. The remaining crude oil was purified by flash chromatography (silica gel) with 50% EtOAc/hexanes and flushed by 80% EtOAc/hexanes to afford 0.073 g of heterocycle **128** in 89% as an off-white solid. Mp. 124 °C. ¹H NMR: (250 MHz, CDCl₃) δ 5.42 (s, 4H), 6.35 (d, *J* = 9.8 Hz, 2H), 6.6 (t, *J* = 7.6 Hz, 2H), 6.95 (d, *J* = 7.6 Hz, 4H), 7.47-7.66 (m, 11H), 7.89 (d, *J* = 6.6 Hz, 4H); ¹³C

NMR (63 MHz, CDCl₃) δ 71.6, 110.3, 115.3, 117.0, 119.6, 120.0, 122.3, 128.8, 129.05, 133.2, 136.1, 137.6, 138.5, 141.7, 150.8, 157.0; IR (NaCl, cm⁻¹) 3015, 1605, 1546, 1464, 1449, 1432, 1284, 1256, 1223, 1206, 1105, 1090, 993, 792, 729, 426; HRMS calculated for C₃₅H₂₇N₃O₄S₂Na [M+Na]⁺ 640.1335; Found 680.1362.

Cd-complex (129a): The heterocycle 128 (0.0244 g, 0.00394 mmol) was dissolved in



dichloromethane (1 mL) and CdI₂ (0.0217 g, 0.00592 mmol) was added in methanol (1 mL) with a stirbar, then flushed with dry N₂. The solution was heated to reflux (40 $^{\circ}$ C) for 3 hours and then cooled to room temperature. The flask was capped and allowed to stand for 48 hours from which off-white spikes formed,

the crystals were filtered to afford 0.0354 g of Cd-complex **129a** in 84% as off-white needles. Mp: 192 °C. The absolute structure was identified by x-ray crystal analysis. Due to the insolubility of this complex in many commercially available deuterated solvents, no NMR or IR data was taken.

6-bromopicolinaldehyde (131): The commercially available dibromide 130 (10.0 g,

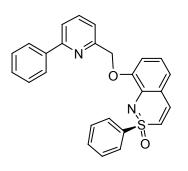
42.3 mmol) dissolved in THF (35 mL) and was added to a diluted Br (18.4 mL, 2.3 m, 42.3 m, 42.3 m) in THF (50 mL) at -78 °C dropwise over 1.5 hours such that -75 °C was maintained throughout the duration. The reaction mixture was stirred an additional 30 minutes. DMF (4.92 mL, 63.5 mmol) was added to the dark green solution and warmed to 0 °C and then room temperature. The solvent was quenched by saturated ammonium chloride solution (10 mL), extracted by DCM (3 x 25 mL), concentrated and purified by flash chromatography (silica gel) with 100% DCM (R_f = 0.28 in 100% DCM; dark short UV spot) to afford 1.11 g of **131** in 7% isolated yield as a orange to brown solid with matching ¹H and ¹³C NMR spectra as reported in the literature.³⁶ Mp. 74 °C. ¹H NMR: (300 MHz, CDCl₃) δ 7.73–7.81 (m, 1H), 7.94 (d, *J* = 6.9 Hz, 2H), 10.0 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 120.3, 132.6, 139.3, 142.5, 153.3, 191.5.

2-(chloromethyl)-6-phenylpyridinium chloride (132): (Step 1 of 3) Aldehyde 131

E CI E N H CI $(0.227 \text{ g}, 1.22 \text{ mmol}), Pd(PPh_3)_4 (0.0423 \text{ g}, 0.0366 \text{ mmol}), Na_2CO_3$ (1.10 mL, 2.0M, 2.20 mmol), diphenyl boronic acid (0.208 g, 1.71 mmol) and a stirbar were added to PhMe (10 mL). The mixture

was refluxed overnight and diluted with DCM (20 mL). The aqueous layer was extracted by DCM (3 x 10 mL), dried (MgSO₄) which corresponded to >95% conversion of crude 6-phenylpicolinaldehyde as a white semi-solid with matching ¹H NMR as reported in the literature.³⁷ ¹H NMR: (250 MHz, CDCl₃) δ 7.67–7.72 (m, 3H), 7.87–7.97 (m, 3H), 7.94 (d, J = 5.8 Hz, 2H), 10.17 (s, 1H); *(Step 2 of 3)* The crude residue of 6phenylpicolinaldehyde (0.224 g, 1.22 mmol) was dissolved in absolute ethanol (25 mL). NaBH₄ (0.0693 g, 1.83 mmol) was added at 0° C. The reaction mixture was stirred further for 2 hours at which time no starting material remained by TLC (R_f= 0.46 in 50% EtOAc/hexanes; light blue long UV spot). The solvent was evaporated under vacuum. Then EtOAc (10 mL) was added with 1N HCl (1 mL) and further extracted by EtOAc (3 x 5 mL) and dried (MgSO₄) and the solvent was again removed and the remaining clear semi-solid gave quantitative crude conversion of (6-phenylpyridin-2-yl)methanol with the same ¹H NMR spectra as reported in the literature.³⁸ ¹H NMR: (300 MHz, CDCl₃) δ 4.20 (s, 1H, broad), 4.78 (s, 2H), 7.14 (d, J = 7.5 Hz, 1H), 7.36–7.46 (m, 4H), 7.57 (d, J = 7.8 Hz, 1H), 7.67 (t, J = 7.8 Hz, 1H), 7.98 (d, J = 8.4 Hz, 1H); *(Step 3 of 3)* The residue of (6-phenylpyridin-2-yl)methanol (0.328 g, 1.77 mmol) was suspended in diethyl ether (10 mL) and cooled to 0 °C. Then SOCl₂ (0.155 mL, 2.13 mmol) was added in diethyl ether (5 mL) over 15 minutes. The reaction mixture was warmed to room temperature and stirred overnight. The tan hydrochloride salt was filtered to afford 0.417 g of **132** in 98% yield over 3 steps with matching ¹H and ¹³C NMR spectra as reported in the literature.³⁸ Mp. 132 °C. ¹H NMR: (250 MHz, CDCl₃) δ 2.17 (s, 1H), 4.91 (s, 2H), 7.38–7.53 (m, 4H), 7.63 (d, J = 7.8 Hz, 1H), 7.78 (t, J = 7.8 Hz, 1H), 8.00 (d, J = 6.9 Hz, 2H). ¹³C NMR (63 MHz, CDCl₃) δ 42.6, 127.3, 127.8, 130.2, 130.8, 132.0, 133.5, 149.3, 153.1, 155.2.

R-2-(methyl-8-*O*-2-*S*-oxa-2-*S*-phenyl-2,1-benzothiazine)-6-phenylpyridine (133):



Phenol **111** (0.0922 g, 0.358 mmol) and stirbar were treated with NaH (60% in mineral oil, 0.034 g, 0.854 mmol) at 0 °C in DMF (7 mL) under a dry N₂ balloon resulting in a dark red solution. After 5 minutes, **132** (0.082 g, 0.341 mmol) was added as a solid, allowed to

warm to room temperature and stirred until completion by TLC (20 hours) ($R_f = 0.41$ in 50% EtOAc/hexanes; yellow long UV spot). The reaction was quenched with water (5 mL) and extracted by dichloromethane (3 x 5 mL). The organic extracts were again washed by water (5 mL), dried (MgSO₄), and concentrated in vacuo. The remaining crude oil was purified by flash chromatography (silica gel) in 25% EtOAc/hexanes to afford 0.0684 g of heterocycle **133** in 47% as an orange semi-solid. ¹H NMR: (250 MHz, CDCl₃) δ 5.50 (s, 2H), 6.41 (d, *J* = 9.8 Hz, 1H), 6.87 (t, *J* = 7.9 Hz, 1H), 7.01 (t, *J* = 8.6

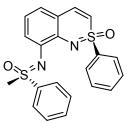
Hz, 2H), 7.37-7.70 (m, 10H), 7.94 (d, J = 6.8 Hz, 2H), 8.00 (d, J = 6.9 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 71.8, 110.3, 115.1, 116.9, 119.1, 119.5, 119.6, 122.2, 126.9, 128.7, 128.9, 129.1, 133.2, 136.0, 137.4, 138.4, 139.3, 141.6, 150.7, 156.6, 157.7; IR (NaCl, cm⁻¹) 3064, 2927, 2232, 1605, 1595, 1544, 1448, 1433, 1285, 1218, 1106, 992, 763, 686, 590, 501, 459; HRMS calculated for C₂₆H₂₀N₂O₂SNa [M+Na]⁺ 447.1138; Found 447.1136.

5.2.2 Synthetic Procedures and Compound Characterization: Chapter 3

N-phenyl-*S*-oxa-*S*-phenyl-*S*-methyl sulfoximine (2): (*N*-Arylation Procedure B)

Chloro benzene **134** (0.250 g, 2.22 mmol), sulfoximine **6** (0.413, 2.66 mmol), Pd₂dba₃ (0.0508 g, 0.0555 mmol), Cs₂CO₃ (1.157 g, 3.55 mmol), and RuPhos (0.0776 g, 0.166 mmol) were added together in a sealed tube in air with toluene (22 mL). The sealed tube was capped in air and refluxed to 135 °C. The reaction was stopped after 6 hours by a power outlet timer. Once at room temperature, the reaction was diluted in dichloromethane (10 mL) and filtered through a plug of celite. After being concentrated in vacuo, the brownish semi-solid was purified by flash chromatography (silica gel) with 25% EtOAc/hexanes (R_f = 0.23 in 25% EtOAc/hexanes; dark short UV spot) to afford 0.513 g **2** in 100% as a orange solid with matching ¹H and ¹³C NMR spectra as reported in the literature.⁶ Mp. 75 °C. ¹H NMR: (300 MHz, CDCl₃) δ 3.20 (s, 3H), 6.84 (t, *J* = 7.1 Hz, 1H), 7.01 (d, *J* = 7.1 Hz, 2H), 7.09 (t, *J* = 8.3 Hz, 2H), 7.44-7.57 (m, 3H), 7.96 (d, *J* = 8.2 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 45.8, 121.5, 123.1, 128.4, 128.8, 129.4, 133.1, 139.2, 144.8.

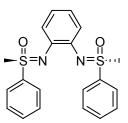
R,*R*-*N*-(2-*S*-oxa-2-*S*-phenyl-2,1-benzothiazine-8-yl)-*S*-oxa-*S*-phenyl-*S*-methyl



sulfoximine (123): (N-Arylation Procedure B) Another addition of Pd₂dba₃, RuPhos, sulfoximine **6** and Cs₂CO₃ was added after 24 hours and an additional 24 hours reaction time was added. Orange oil in 91% yield. ($R_f = 0.17$ in 50% EtOAc/hexanes; yellow long

UV spot) This compound had matching ¹H and ¹³C NMR spectra as reported in the literature.^{31 1}H NMR: (300 MHz, CDCl₃) δ 3.18 (s, 3H), 6.32 (d, *J* = 9.7 Hz, 1H), 6.74 (t, *J* = 7.7 Hz, 1H), 6.92 (d, *J* = 7.8 Hz, 1H), 7.27-7.63 (m, 10H), 7.85 (d, *J* = 7.6 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 45.0, 109.5, 116.8, 120.0, 124.1, 128.0, 128.5, 128.6, 128.7, 128.9, 132.7, 133.1, 137.4, 139.3, 140.2, 141.2, 142.3.

S,S-1N,2N-bis(S-oxa-S-phenyl-S-methyl sulfoximine)benzene (31): (N-Arylation



Procedure B) Another addition of Pd_2dba_3 , RuPhos, sulfoximine **6** and Cs_2CO_3 was added after 24 hours and an additional 24 hours reaction time was added. This compound could not be separated from sulfoximine **6** and was calculated in 8-37% conversions from

an orange oily reaction mixture ($R_f = 0.02$ in 50% EtOAc/hexanes; dark short UV spot). For that reason ¹H and ¹³C NMR spectra reported in the literature is listed herein for reference. ¹H NMR: (400 MHz, CDCl₃) δ 3.37 (s, 6H), 6.70 (d, J = 3.6 Hz, 2H), 7.04 (d, J = 3.6 Hz, 2H), 7.49-7.59 (m, 6H), 8.12-8.15 (m, 4H); ¹³C NMR (100 MHz, CDCl₃) δ 45.8, 122.5, 124.1, 128.6, 129.2, 132.8, 129.2, 132.8, 138.3, 140.2.¹⁴ *N*-(2-bromophenyl)-*S*-oxa-*S*-phenyl-*S*-methyl sulfoximine (30): (N-Arylation Procedure B) Orange oil in 37-45% yield. This compound ($R_f = 0.43$ in V = S = 0 N = S = 0 N = S = 0 N = 25% EtOAc/hexanes; dark short UV spot) matched ¹H and ¹³C NMR spectra reported in the literature.¹⁴ ¹H NMR: (250 MHz, CDCl₃) δ 3.25 (s, 3H), 6.76 (t, *J* = 7.9 Hz, 1H), 7.03 (t, *J* = 7.9 Hz, 1H), 7.20 (d, *J* = 8.0 Hz, 1H), 7.48-7.60 (m, 4H), 8.08 (d, *J* = 6.6 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 45.4, 119.3, 123.1, 123.6, 127.9, 128.6, 129.5, 132.9, 133.4, 139.0, 143.4.

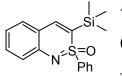
2-S-oxa-2-S-phenyl-2,1-benzothiazine (1): (N-Arylation Procedure B) Yellow solid in 86% yield. This compound ($R_f = 0.32$ in 25% EtOAc/hexanes; yellow long UV spot) matched ¹H and ¹³C NMR spectra reported in the literature.^{5,7} Mp. 163 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.38 (d, J = 9.8 Hz, 1H), 7.03 (t, J = 8.0 Hz, 1H), 7.31 (t, J = 11.0 Hz, 2H), 7.46 (t, J = 6.8 Hz, 1H), 7.51-7.62 (m, 3H), 7.66 (d, J = 9.8 Hz, 1H), 7.90 (d, J = 6.5 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 109.9, 116.1, 120.2, 124.2, 128.7, 129.0, 129.6, 132.1, 133.2, 138.8, 141.6, 145.1.

4-phenyl-2-S-oxa-2-S-phenyl-2,1-benzothiazine (26): (N-Arylation Procedure B) Yellow solid in 77% yield. This compound ($R_f = 0.58$ in 25% EtOAc/hexanes; green long UV spot) matched ¹H and ¹³C NMR spectra reported in the literature.^{5,7} Mp. 140 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.32 (s, 1H), 7.03 (m, 1H), 7.35 (d, J = 8.6 Hz, 1H), 7.44-7.59 (m, 10H), 7.98 (d, J = 7.7

Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 108.4, 116.9, 119.9, 124.7, 128.0, 128.4, 128.8, 128.9, 129.0, 131.8, 133.2, 137.2, 141.3, 145.8, 150.8.

5.2.3 Synthetic Procedures and Compound Characterization: Chapter 4

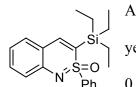
3-(trimethylsilyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154a): Lithiation Procedure



A: To an oven dried, N_2 cooled flask with stirbar, benzothiazine **1** (0.107 g, 0.443 mmol) was added and covered with a rubber septum. The flask was charged with argon, and freshly distilled THF (4 mL)

was added via syringe. The reaction was then cooled to -78 °C via a dry ice/acetone bath. Then n-BuLi (0.256 mL, 2.08M, 0.532 mmol) was added drop-wise to the cooled solution resulting in a dark orange solution. After 5 minutes, TMSCI (0.0793 mL, 0.621 mmol) was added thru the rubber septum by syringe. The reaction mixture was stirred further for up to 3 hours (or until completion was observed by TLC). The mixture was quenched with saturated ammonium chloride (2 mL) and extracted with dichloromethane $(3 \times 5 \text{ mL})$, concentrated in by vacuum, and dried (MgSO₄). Purification (R_f = 0.40 in 25% EtOAc/hexanes; yellow long UV spot) by flash chromatography (silica gel) with 25% EtOAc/ hexane afforded 136.5 g 154a as a yellow solid in 98% yield. Mp. 183 °C. ¹H NMR: (250 MHz, CDCl₃) δ 0.05 (s, 9H), 6.99 (t, J = 8.0 Hz, 1H), 7.24 (d, J = 7.9 Hz, 1H), 7.35 (d, J = 7.8 Hz, 1H), 7.43 (t, J = 6.9 Hz, 1H), 7.49–7.63 (m, 3H), 7.74 (s, 1H), 7.87 (d, J = 7.0 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ -0.7, 116.3, 119.7, 121.4, 123.7, 128.7, 129.3, 129.7, 132.3, 133.2, 142.5, 145.6, 146.0; IR (NaCl, cm⁻¹) 3015, 2964, 1605, 1577, 1531, 1308, 1289, 1254, 1206, 990, 845, 729, 426; HRMS calculated for $C_{17}H_{19}NOSSiNa [M+Na]^+ 336.0849$; Found 336.0851.

3-(triethylsilyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154b): (Lithiation Procedure



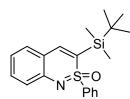
A) Yellow solid in 94% yield. ($R_f = 0.57$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 60 °C. ¹H NMR: (250 MHz, CDCl₃) δ 0.37 (sextet, J = 8.0 Hz, 3H), 0.63 (sextet, J = 8.2 Hz, 3H), 0.84 (t, J

= 7.7 Hz, 9H), 6.98 (t, J = 6.8 Hz, 1H), 7.24 (d, J = 7.8 Hz, 1H), 7.35 (d, J = 7.8 Hz, 1H), 7.42 (t, J = 8.4 Hz, 1H), 7.47–7.62 (m, 3H), 7.71 (s, 1H), 7.87 (d, J = 6.9 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 3.1, 6.8, 116.1, 118.4, 119.5, 123.5, 128.4, 129.0, 129.6, 132.1, 133.1, 142.7, 145.5, 147.0; IR (NaCl, cm⁻¹) 2959, 2912, 2878, 1605, 1576, 1529, 1308, 1289, 1308, 1224, 1127, 1004, 848, 787, 723, 667, 580, 438; HRMS calculated for C₂₀H₂₅NOSSiNa [M+Na]⁺ 378.1318; Found 378.1313.

3-(tri-iso-propylsilyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154c): (Lithiation

Procedure A) Orange solid in 94% yield. ($R_f = 0.55$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 115 °C. ¹H NMR: (250 MHz, CDCl₃) δ 0.75 (d, J = 6.6 Hz, 9H), 0.95-1.11 (m, 12H), 6.88 (t, J = 7.5 Hz, 1H), 7.12 (d, J = 8.3 Hz, 1H), 7.25 (d, J = 7.7 Hz, 1H), 7.32 (t, J = 8.5 Hz, 1H), 7.34–7.50 (m, 3H), 7.69 (s, 1H), 7.75 (d, J = 6.7 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 11.7, 17.6, 18.2, 18.5, 115.8, 117.2, 119.4, 123.3, 128.4, 128.8, 129.7, 132.3, 133.0, 144.1, 145.4, 148.7; IR (NaCl, cm⁻¹) 3013, 2949, 2869, 1605, 1527, 1467, 1448, 1313, 1206, 1127, 1097, 988, 883, 844, 787, 727, 684, 643, 478; HRMS calculated for C₂₃H₃₁NOSSiNa [M+Na]⁺ 420.1788; Found 420.1791.

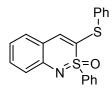
3-(dimethyl-tert-butylsilyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154d): (Lithiation



Procedure A) Yellow solid in 85% yield. (R_f = 0.44 in 25% EtOAc/hexanes; yellow long UV spot) Mp. 117 °C. ¹H NMR: (300 MHz, CDCl₃) δ -0.20 (s, 3H), 0.17 (s, 3H), 0.87 (s, 9H), 6.97 (t, J =

8.1 Hz, 1H), 7.21 (d, J = 8.3 Hz, 1H), 7.34 (d, J = 7.8 Hz, 1H), 7.41 (t, J = 8.3 Hz, 1H), 7.48–7.60 (m, 3H), 7.80-7.84 (m, 3H); ¹³C NMR (75 MHz, CDCl₃) δ -5.1, -4.8, 17.7, 26.5, 115.8, 119.0, 119.6, 123.5, 128.5, 128.9, 129.7, 132.4, 132.9, 143.7, 145.4, 148.3; IR (NaCl, cm⁻¹) 3067, 3015, 1605, 1579, 1531, 1286, 1224, 1206, 1097, 991, 728, 685, 438; HRMS calculated for C₂₀H₂₅NOSSiNa [M+Na]⁺ 378.1318; Found 378.1315.

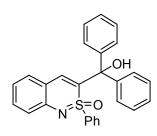
3-(phenylsulfanyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154e): (Lithiation



Ph Procedure A) Yellow solid in 38-92% yield. ($R_f = 0.41$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 104 °C. ¹H NMR: (250 MHz, CDCl₃) δ 7.05 (t, J = 8.0 Hz, 1H), 7.11 (s, 5H), 7.32-7.54 (m,

7H), 7.80 (d, J = 7.2 Hz, 1H), 7.98 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 116.0, 118.5, 120.4, 124.0, 127.2, 128.5, 128.9, 129.2, 129.7, 130.1, 132.8, 133.4, 134.6, 138.5, 145.4, 147.9; IR (NaCl, cm⁻¹) 3015, 2960, 2860, 1605, 1575, 1529, 1468, 1310, 1257, 1205, 1097, 988, 844, 811, 728, 667; HRMS calculated for C₂₀H₁₅NOS₂Na [M+Na]⁺ 372.0487; Found 372.0470.

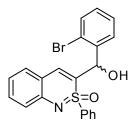
3-(hydroxydiphenylmethyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154f): (Lithiation



Procedure A) Tan solid in 91 % yield. ($R_f = 0.26$ in 25% EtOAc/hexanes; orange long UV spot) Mp. 176 °C. ¹H NMR: (250 MHz, CDCl₃) δ 3.86 (s, 1H, broad), 6.97-7.10 (m, 6H), 7.15-7.47 (m, 12H), 7.59 (d, J = 7.2 Hz, 2H); ¹³C NMR (63

MHz, CDCl₃) δ 81.6, 116.6, 120.3, 123.5, 126.6, 127.1, 127.6, 127.9, 128.0, 128.3, 128.4, 130.0, 130.3, 131.9, 132.6, 138.3, 139.5, 141.3, 144.4, 145.8; IR (NaCl, cm⁻¹) 3579, 3064, 3018, 1608, 1447, 1292, 1223, 1206, 1188, 729, 702, 471, 445; HRMS calculated for C₂₇H₂₁NO₂SNa [M+Na]⁺ 446.1185; Found 446.1185.

3-(2-bromophenyl(hydroxy)methyl)-2-*S***-oxa-2**-*S***-phenyl-2**,**1**-benzothiazine (154g):

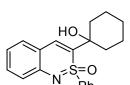


(Lithiation Procedure A) A racemic mixture of two diastereomers (1.4:1) was made as off-white solids in 94% overall yield. ($R_f =$ 0.46 in 25% EtOAc/hexanes; yellow long UV spot) Major diastereomer: Mp. 204 °C. ¹H NMR: (300 MHz, CDCl₃) δ 3.49 (d,

J = 2.3 Hz, 1H), 5.57 (d, *J* = 1.6 Hz, 1H), 6.94 (s, 1H), 6.98 (d, *J* = 8.0 Hz, 1H), 7.15-7.21 (m, 2H), 7.32 (d, *J* = 8.1 Hz, 1H), 7.39-7.46 (m, 3H), 7.53-7.58 (m, 2H), 7.65 (t, *J* = 7.3 Hz, 1H), 7.78 (d, *J* = 7.7 Hz, 1H), 8.00 (d, *J* = 7.3 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 70.4, 116.8, 120.5, 122.2, 123.4, 123.6, 127.7, 128.9, 129.0, 129.7, 130.1, 130.3, 132.2, 132.7, 133.7, 137.0, 137.5, 138.0, 144.7; IR (NaCl, cm⁻¹) 3540, 3068, 3015, 1612, 1446, 1288, 1217, 1185, 1129, 1096, 1014, 991, 831, 771, 534; HRMS calculated for C₂₁H₁₆BrNO₂SNa [M+Na]⁺ 447.9977; Found 447.9979. Minor diastereomer: Mp. 193 °C. ¹H NMR: (300 MHz, CDCl₃) δ 2.62 (d, *J* = 5.7 Hz, 1H), 5.90 (d, *J* = 5.6 Hz, 1H), 7.03 (t, *J* = 8.1 Hz, 1H), 7.08 (t, *J* = 7.7 Hz, 1H), 7.22-7.28 (m, 2H), 7.33 (m, 7H), 7.65 (s, 1H), 7.70 (d, *J* = 7.3 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 72.3, 116.7, 120.3, 121.8, 122.6, 123.4, 127.6, 128.7, 129.1, 129.1, 129.9, 130.0, 132.2, 132.2, 132.9, 133.2, 138.6, 139.3, 140.5, 144.7; IR (NaCl, cm⁻¹) 3592, 3067, 3014, 1612, 1545, 1446, 1343, 1292, 1227, 1194, 1097, 991, 775, 765, 521; HRMS calculated for C₂₁H₁₆BrNO₂SNa [M+Na]⁺ 447.9977; Found 448.0019.

3-iodo-2-*S***-oxa-2**-*S***-phenyl-2,1-benzothiazine (154i):** (Lithiation Procedure A) Orange solid in 96% yield. ($R_f = 0.68$ in 50% EtOAc/hexanes; dark short UV $N \in S=0$ spot) Mp. 103 °C. ¹H NMR: (250 MHz, CDCl₃) δ 7.04 (t, J = 7.3 Hz, 1H), 7.26–7.35 (m, 2H), 7.46 (t, J = 7.2 Hz, 1H), 7.55–7.70 (m, 3H), 7.91 (d, J = 6.9 Hz, 2H), 8.03 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 74.2, 118.9, 120.5, 123.9, 128.7, 128.8, 130.0, 132.3, 133.8, 139.5, 144.2, 148.6; IR (NaCl, cm⁻¹) 3069, 3014, 1604, 1528, 1342, 1288, 1207, 1097, 992, 787, 729, 434, 426; HRMS calculated for C₁₄H₁₀INOSNa [M+Na]⁺ 389.9420; Found 389.9421.

3-(1-hydroxycyclohexyl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154j): (Lithiation

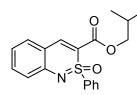


Procedure A) Yellow-tan solid in 97% yield. ($R_f = 0.71$ in 50% EtOAc/hexanes; light green long UV spot) Mp. 135 °C. ¹H NMR:

(300 MHz, CDCl₃) δ 1.08-1.22 (m, 1H), 1.38-1.92 (m, 9H), 2.07 (s, 1H), 7.01 (t, J = 8.0 Hz, 1H), 7.23 (d, J = 7.9 Hz, 1H), 7.33 (d, J = 7.8 Hz, 1H), 7.40 (t, J = 7.2 Hz, 1H), 7.48-7.60 (m, 3H), 7.61 (s, 1H), 7.83 (d, J = 6.8 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 21.5, 21.5, 25.0, 38.3, 40.5, 74.0, 116.4, 120.0, 123.1, 128.5, 128.9,

129.4, 130.1, 131.6, 132.8, 135.6, 143.8, 143.9; IR (NaCl, cm⁻¹) 3574, 3016, 2939, 2861, 1608, 1447, 1343, 1295, 1224, 1206, 1096, 993, 787, 728, 523, 467, 430; HRMS calculated for $C_{20}H_{21}NO_2SNa[M+Na]^+$ 362.1185; Found 362.1178.

2-methylpropyl 2-S-oxa-2-S-phenyl-2,1-benzothiazine-3-carboxylate (154k):

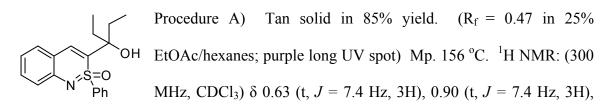


(Lithiation Procedure A) Yellow solid in 11-51% yield. ($R_f = 0.45$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 93 °C. ¹H NMR: (250 MHz, CDCl₃) δ 0.74 (d, J = 6.7 Hz, 3H), 0.80 (d,

J = 6.7 Hz, 3H), 1.75 (septet, J = 6.7 Hz, 1H), 1.38-1.92 (dd, $J_I = 6.7$ Hz, $J_2 = 3.8$ Hz, 2H), 7.07 (t, J = 7.1 Hz, 1H), 7.31 (d, J = 8.2 Hz, 1H), 7.49-7.65 (m, 5H), 7.92 (d, J = 6.7 Hz, 2H), 8.56 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 18.9, 18.9, 27.5, 72.0, 111.8, 116.3, 120.7, 124.0, 128.5, 129.3, 131.3, 133.2, 134.8, 141.5, 145.7, 147.3, 161.9; IR (NaCl, cm⁻¹) 3027, 2963, 2875, 1712, 1609, 1533, 1448, 1287, 1206, 1152, 1098, 986, 469; HRMS calculated for C₁₉H₁₉NO₃SNa [M+Na]⁺ 364.0978; Found 364.0968.

2-S-oxa-2-S-phenyl-2,1-benzothiazine-3-carbaldehyde (154l): (Lithiation Procedure A) Yellow solid in 92% yield. ($R_f = 0.14$ in 25% EtOAc/hexanes; H orange long UV spot) Mp. 119 °C. ¹H NMR: (250 MHz, CDCl₃) δ 7.10 (t, J = 7.0 Hz, 1H), 7.35 (d, J = 8.0 Hz, 1H), 7.50-7.68 (m, 5H), 7.96 (d, J = 7.2 Hz, 2H), 8.23 (s, 1H), 9.57 (s, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 116.4, 119.1, 121.2, 124.6, 128.8, 129.9, 131.5, 133.8, 135.9, 139.5, 147.2, 148.6, 184.7; IR (NaCl, cm⁻¹) 3022, 2928, 2855, 1688, 1609, 1586, 1531, 1291, 1223, 1206, 1153, 729, 426; HRMS calculated for C₁₅H₁₁NO₂SNa [M+Na]⁺ 292.0403; Found 292.0345.

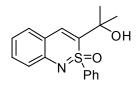
3-(3-hydroxypentan-3yl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154m): (Lithiation



1.38 (sextet, J = 6.9 Hz, 1H), 1.64 (sextet, J = 7.3 Hz, 1H), 1.77 (q, J = 7.4 Hz, 2H), 2.50 (s, 1H), 7.02 (t, J = 7.0 Hz, 1H), 7.27 (d, J = 7.3 Hz, 1H), 7.34 (d, J = 7.8 Hz, 1H), 7.37 (s, 1H), 7.42 (t, J = 8.4 Hz, 1H), 7.48-7.60 (m, 3H), 7.85 (d, J = 7.1 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 7.5, 7.9, 33.3, 34.9, 78.2, 116.4, 120.1, 123.2, 126.5, 128.4, 129.5, 131.6, 133.0, 136.2 143.0, 144.1; IR (NaCl, cm⁻¹) 3574, 3018, 2975, 1608, 1446, 1344, 1296, 1224, 1206, 1094, 989, 792, 668, 528; HRMS calculated for C₁₉H₂₁NO₂SNa [M+Na]⁺ 350.1185; Found 350.1179.

3-(2-hydroxyethyl)-2-*S***-oxa-2**-*S***-phenyl-2,1-benzothiazine** (1540): (Lithiation OH Procedure A) Yellow solid in 91% yield. (R_f = 0.13 in 50% EtOAc/hexanes; light green long UV spot) Mp. 74 °C. ¹H NMR: (250 MHz, CDCl₃) δ 2.37-2.46 (m, 1H), 2.58-2.67 (m, 1H), 3.66-3.85 (m, 2H), 7.02 (t, J = 7.1 Hz, 1H), 7.27-7.35 (m, 2H), 7.42 (t, J = 8.1 Hz, 1H), 7.48 (s, 1H), 7.51-7.67 (m, 4H), 7.89 (d, J = 6.7 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 34.1, 62.0, 117.3, 120.1, 120.4, 123.5, 129.1, 129.1, 129.5, 131.4, 133.5, 138.1, 138.9, 143.8; IR (NaCl, cm⁻¹) 3620, 3487, 3067, 3016, 1613, 1447, 1289, 1223, 1206, 1099, 993, 729, 470, 426; HRMS calculated for $C_{16}H_{15}NO_2SNa[M+Na]^+ 308.0716$; Found 308.0726.

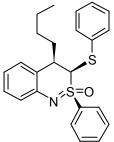
3-(2-hydroxypropan-2-yl)-2-S-oxa-2-S-phenyl-2,1-benzothiazine (154q): (Lithiation



Procedure A) Green-tan solid in 85% yield. ($R_f = 0.12$ in 25% EtOAc/hexanes; light green long UV spot) Mp. 175 °C. ¹H NMR: (250 MHz, CDCl₃) δ 1.28 (s, 3H), 1.50 (s, 3H), 2.58 (s, 1H, broad),

7.00 (t, J = 7.5 Hz, 1H), 7.24 (d, J = 7.9 Hz, 1H), 7.36 (d, J = 5.9 Hz, 1H), 7.41 (t, J =8.5 Hz, 1H), 7.46-7.61 (m, 3H), 7.63 (s, 1H), 7.85 (d, J = 6.7 Hz, 2H); ¹³C NMR (63) MHz, CDCl₃) § 30.9, 32.6, 72.6, 116.5, 120.1, 123.0, 128.6, 129.3, 129.4, 129.5, 131.6, 133.0, 135.4, 142.8, 143.8; IR (NaCl, cm⁻¹) 3534, 2975, 2361, 1608, 1546, 1447, 1345, 1322, 1296, 1202, 990, 910, 521, 507, 502, 408; HRMS calculated for C₁₇H₁₇NO₂SNa [M+Na]⁺ 322.0872; Found 322.0869.

R-(3S,4R)-4-butyl-2-phenyl-3-(phenylsulfanyl)-3,4-dihydro-2-S-oxa-2-S-phenyl-2,1-



benzothiazine (157): (Lithiation Procedure A) No electrophile was used and the reaction was stirred for 4 hours at -78 °C before it was stopped and quenched. Orange semi-solid in 85% yield in a 3.8:1 diastereomeric mixture. ($R_f = 0.57$ in 25% EtOAc/hexanes; green long UV spot) Major diastereomer (all *cis* product shown): ¹H NMR: (250 MHz, CDCl₃) δ 1.00 (t, J = 7.2 Hz, 3H), 1.48-1.61 (m, 4H), 2.06-2.21 (m, 1H), 2.35-2.45 (m, 1H), 3.91

(m, 1H), 4.56 (d, J = 3.1 Hz, 1H), 6.65 (d, J = 8.4 Hz, 2H), 6.14-6.95 (m, 4H), 7.19 (d, J = 7.3, 1H), 7.25-7.32 (m, 2H), 7.38-7.44 (m, 2H), 7.56 (t, J = 7.4 Hz, 1H), 8.04 (d, J = 7.1 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 14.1, 22.7, 28.3, 29.3, 120.7, 123.0, 125.8, 127.6, 128.5, 128.6, 130.0, 131.5, 131.6, 133.9 135.1; IR (NaCl, cm⁻¹) 3478, 3012, 2959, 2931, 2859, 2361, 1732, 1582, 1477, 1444, 1374, 1251, 1146, 1090, 1023, 787, 689, 471; HRMS calculated for C₂₄H₂₅NOS₂Na [M+Na]⁺ 430.1270; Found 430.1275.

3-iodo-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161d): Lithiation Procedure B: To



an oven dried, N₂ cooled flask with stirbar, benzothiazine **26** (0.052 g, 0.164 mmol) was added and covered with a rubber septum. The flask was charged with argon, and freshly distilled THF (2 mL) was added via

syringe. The reaction was then cooled to -78 °C via a dry ice/acetone bath. Then *n*-BuLi (0.0936 mL, 2.10M, 0.196 mmol) was added drop-wise to the cooled solution resulting in a dark orange solution. After 15 minutes, I₂ (0.0582 g, 0.229 mmol) was added in THF (1 mL) thru the rubber septum by syringe. The reaction mixture was stirred further for up to 3 hours (or until completion was observed by TLC). The mixture was quenched with saturated ammonium chloride (2 mL) and extracted with dichloromethane (3 x 5 mL), concentrated in by vacuum, and dried (MgSO₄). Purification (R_f = 0.24 in 25% EtOAc/hexanes; green long UV spot) by flash chromatography (silica gel) with 25% EtOAc/ hexane afforded 0.537 g **161e** in 74% yield as an orange solid. Mp. 83 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.84 (t, *J* = 8.2 Hz, 1H), 6.94 (d, *J* = 8.2 Hz, 1H), 7.07–7.11 (m, 1H), 7.24–7.68 (m, 9H), 7.99 (d, *J* = 7.0 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 80.9, 119.2, 120.3, 124.0, 128.0, 128.6, 128.7, 129.0, 130.1, 131.9, 133.7, 140.1, 140.9, 144.6, 156.3; IR (NaCl, cm⁻¹) 3064, 2928, 2855, 2252, 1600, 1566, 1515, 1490, 1326,

1249, 1218, 1098, 996, 959, 699, 650, 589, 545, 508, 499, 473; HRMS calculated for $C_{20}H_{14}INOSNa[M+Na]^+$ 465.9733; Found 465.9728.

3-bromo-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161e): (Lithiation Procedure B)

Yellow solid in 95% yield. ($R_f = 0.47$ in 25% EtOAc/hexanes; green H = 0.47 in 25% EtOAc/hexanes; green long UV spot) Mp. 174 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.88–7.01 (m, 2H), 7.16–7.18 (m, 1H), 7.39–7.71 (m, 9H), 8.05 (d, J = 7.1 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 104.1, 119.7, 120.5, 124.1, 128.4, 128.5, 128.7, 128.9, 130.1, 131.6, 131.9, 133.8, 136.9, 138.7, 143.8, 150.8; IR (NaCl, cm⁻¹) 3065, 2927, 2855, 1600, 1567, 1523, 1492, 1330, 1252, 1222, 1098, 970, 605, 589, 545, 495, 476, 447, 408; HRMS calculated for C₂₀H₁₄BrNOSNa [M+Na]⁺ 417.9872; Found 417.9866.

3-(phenyl(hydroxy)methyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161f):

(Lithiation Procedure B) A 2.4:1 diastereomeric mixture could not $H \to H$ be separated by flash chromatography and was identified by its mixture as a tan solid in 75% yield. (R_f = 0.20 in 25% EtOAc/hexanes; yellow long UV spot) A 2.4:1 diastereomeric mixture: Mp. 103 °C. ¹H NMR: (250 MHz, CDCl₃) δ *Major diastereomer*: 3.60 (d, J = 5.2 Hz, 1H), 5.78 (d, J = 5.2 Hz, 1H), 2.59 (s, 1H), 7.64 (d, J = 7.4 Hz, 2H); *Minor diastereomer*: 2.59 (s, 0.4H), 5.60 (s, 0.4H), 7.96 (d, J = 6.7 Hz, 0.8H); 6.68–7.42 (m, 27H); ¹³C NMR (63 MHz, CDCl₃) δ 70.6, 70.9, 118.7, 102.1, 124.1, 124.8, 125.4, 126.3, 127.5, 127.6, 127.8, 128.1, 128.3, 128.5, 128.6, 128.8, 129.2, 129.6, 130.4, 131.5, 132.9, 135.5, 139.8, 140.7, 144.6, 148.6; IR (NaCl, cm⁻¹) 3468, 3064, 2924, 2854, 1601, 1572, 1530, 1336, 1248, 1248, 1208, 1190, 1153, 1127, 1039, 541, 538; HRMS calculated for C₂₇H₂₁NO₂SNa [M+Na]⁺ 446.1185; Found 446.1183.

3-(methylsulfanyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161g): (Lithiation

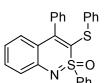


 Procedure B)
 Yellow solid in 98% yield.
 ($R_f = 0.47$ in 25%

 EtOAc/hexanes; yellow long UV spot)
 Mp. 137 °C.
 ¹H NMR: (300 MHz, CDCl₃) δ 1.93 (s, 3H), 6.81-6.86 (m, 1H), 6.91 (d, J = 7.8 Hz,

1H), 7.12-7.15 (m, 1H), 7.37–7.63 (m, 9H), 8.03 (d, J = 8.0 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 21.5, 116.1, 119.2, 119.8, 124.2, 128.2, 128.3, 128.6, 129.0, 130.0, 132.0, 133.3, 136.4, 139.7, 145.2, 157.6; IR (NaCl, cm⁻¹) 3065, 3045, 2925, 1601, 1562, 1515, 1490, 1448, 1332, 1245, 1210, 1153, 1097, 996, 971, 821, 590, 550, 491, 463, 431, 428; HRMS calculated for C₂₁H₁₇NOS₂Na [M+Na]⁺ 386.0644; Found 386.0640.

3-(phenylsulfanyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161h): (Lithiation



Procedure B) Yellow solid in 94% yield. ($R_f = 0.46$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 120 °C. ¹H NMR: (300

N Ph MHz, CDCl₃) δ 6.81-6.89 (m, 3H), 6.95-6.98 (m, 4H), 7.07-7.11 (m, 1H), 7.21-7.48 (m, 9H), 7.93 (d, J = 7.8 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 113.7, 119.6, 119.9, 124.3, 126.3, 127.9, 128.2, 128.3, 128.3, 128.4, 128.7, 128.8, 129.3, 129.7, 130.3, 132.3, 133.2, 135.2, 135.8, 138.3, 145.7, 158.3; IR (NaCl, cm⁻¹) 3065, 3042, 2926, 1601, 1560, 1512, 1490, 1331, 1244, 1213, 1153, 1097, 995, 972, 819, 684, 590, 553, 474, 444 441; HRMS calculated for C₂₆H₁₉NOS₂Na [M+Na]⁺ 448.0800; Found 448.0797.

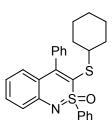
3-(ethylsulfanyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161i): (Lithiation



Procedure B) Yellow solid in 88% yield. ($R_f = 0.41$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 164 °C. ¹H NMR: (300 MHz, CDCl₃) δ 0.87 (t, J = 7.4 Hz, 3H), 2.33-2.43 (m, 2H), 6.81-6.87

(m, 1H), 6.93 (d, J = 7.8 Hz, 1H), 7.10-7.13 (m, 1H), 7.35-7.44 (m, 5H), 7.45-7.64 (m, 4H), 8.02 (d, J = 6.8 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 13.9, 32.2, 115.0, 119.2, 119.7, 124.1, 128.0, 128.1, 128.1, 128.4, 128.6, 129.0, 129.1, 129.9, 131.8, 133.2, 136.4, 139.5, 145.1, 157.0; IR (NaCl, cm⁻¹) 3066, 3048, 2929, 1601, 1561, 1514, 1490, 1448, 1331, 1245, 1210, 1154, 1097, 996, 971, 821, 685, 590, 550, 467, 403; HRMS calculated for C₂₂H₁₉NOS₂Na [M+Na]⁺ 400.0800; Found 400.0797.

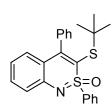
3-(cyclohexylsulfanyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161j): (Lithiation



Procedure B) Yellow solid in 98% yield. ($R_f = 0.53$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 56 °C. ¹H NMR: (300 MHz, CDCl₃) δ 0.71-0.82 (m, 1H), 0.91-0.98 (m, 4H), 1.39-1.58 (m,

5H), 2.45-2.52 (m, 1H), 6.79-6.88 (m, 1H), 6.95 (d, J = 8.2 Hz, 1H), 7.09-7.14 (m, 1H), 7.36-7.45 (m, 5H), 7.47-7.64 (m, 4H), 8.03 (d, J = 6.8 Hz, 2H); ¹³C NMR (75 MHz, CDCl₃) δ 25.2, 25.6, 25.7, 32.5, 32.8, 49.8, 115.1, 119.2, 119.7, 124.1, 127.9, 128.0, 128.4, 128.9, 129.0, 129.6, 130.1, 133.1, 136.3, 139.5, 145.1, 156.3; IR (NaCl, cm⁻¹) 3023, 2932, 2854, 1600, 1560, 1512, 1490, 1449, 1331, 1245, 1213, 1153, 1096, 970, 820, 618, 590, 479, 473, 403; HRMS calculated for C₂₆H₂₅NOS₂Na [M+Na]⁺ 454.1270; Found 454.1270.

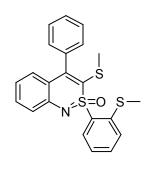
3-(tert-butylsulfanyl)-2-S-oxa-2-S,4-diphenyl-2,1-benzothiazine (161k): (Lithiation



Procedure B) Orange semi-solid in 19% yield. ($R_f = 0.45$ in 25% EtOAc/hexanes; yellow-orange long UV spot) ¹H NMR: (250 MHz, CDCl₃) δ 0.99 (s, 9H), 6.86 (t, J = 8.2 Hz, 1H), 7.04 (d, J = 8.4 Hz, 1H), 7.13-7.62 (m, 20H), 7.97 (d, J = 6.7 Hz, 2H); ¹³C NMR (75 MHz,

CDCl₃) δ 31.4, 50.1, 119.3, 119.7, 124.3, 127.6, 127.9, 128.2, 128.4, 129.6, 129.9, 130.4, 130.6, 132.1, 133.1, 136.8, 140.1, 145.7; IR (NaCl, cm⁻¹) 3463, 3061, 2925, 1601, 1571, 1529, 1448, 1321, 1247, 1193, 1154, 1097, 991, 699, 682, 603, 523, 504, 499, 439; HRMS calculated for C₂₄H₂₃NOS₂Na [M+Na]⁺ 428.1113; Found 428.1115.

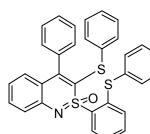
3-(methylsulfanyl)-2-S-oxa-2-S-[2-(methylsulfanyl)phenyl]-4-phenyl-2,1-



benzothiazine (165a): Lithiation Procedure C: To an oven dried, N₂ cooled flask with stirbar, benzothiazine **26** (0.107 g, 0.338 mmol) was added and covered with a rubber septum. The flask was charged with argon, and freshly distilled THF (4 mL) was added via syringe. The reaction was then cooled to -78 °C via a

dry ice/acetone bath. Then *n*-BuLi (0.467 mL, 2.17M, 1.02 mmol) was added drop-wise to the cooled solution resulting in a dark red solution. After 30 minutes, dimethyl disulfide (0.122 mL, 1.35 mmol) was added thru the rubber septum by syringe. The reaction mixture was stirred further overnight (or until completion was observed by TLC). The mixture was quenched with saturated ammonium chloride (2 mL) and extracted with dichloromethane (3 x 5 mL), concentrated in by vacuum, and dried (MgSO₄). Purification (R_f = 0.45 in 25% EtOAc/hexanes; green long UV spot) by flash chromatography (silica gel) with 25% EtOAc/ hexane afforded 0.131 g **165a** in 95% yield as a yellow solid. Mp. 193 °C. ¹H NMR: (300 MHz, CDCl₃) δ 2.05 (s, 3H), 2.36 (s, 3H), 6.86-6.96 (m, 2H), 7.20-7.31-7.60 (m, 10H), 8.40 (d, J = 8.9 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 15.9, 21.1, 119.7, 119.9, 124.0, 124.4, 125.9, 127.9, 128.2, 128.3, 128.9, 129.1, 131.1, 131.8, 133.6, 134.4, 137.0, 143.5, 145.4, 159.1; IR (NaCl, cm⁻¹) 3049, 2927, 2855, 1601, 1563, 1517, 1488, 1437, 1332, 1245, 1208, 1154, 701, 590, 556, 500, 497, 444, 402; HRMS calculated for $C_{22}H_{19}NOS_3Na [M+Na]^+$ 432.0521; Found 432.0517.

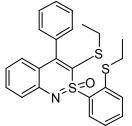
3-(phenylsulfanyl)-2-S-oxa-2-S-[2-(phenylsulfanyl)phenyl]-4-phenyl-2,1-



benzothiazine (165b): (Lithiation Procedure C) Yellow solid in 94% yield. ($R_f = 0.56$ in 25% EtOAc/hexanes; green long UV spot) Mp. 136 °C. ¹H NMR: (300 MHz, CDCl₃) δ 6.82-6.86 (m, 1H), 6.90-6.97 (m, 2H), 7.08-7.12 (m, 7H), 7.20-7.50 (m, 12H), 8.24 (d, J = 7.4 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 111.1, 120.0, 120.2, 124.4, 124.8, 126.8, 127.8, 127.9, 128.1, 128.5, 128.8, 129.0, 129.2, 129.6, 129.8, 129.9, 131.0, 132.2, 133.5, 134.6, 134.8, 136.3, 143.7, 145.4, 160.6; IR (NaCl, cm⁻¹) 3023, 2927, 2855, 1601, 1581, 1561, 1514, 1490, 1441, 1332, 1213, 1153, 820, 590, 558, 499,

469, 445; HRMS calculated for $C_{32}H_{23}NOS_3Na[M+Na]^+$ 556.0834; Found 556.0830.

3-(ethylsulfanyl)-2-S-oxa-2-S-[2-(ethylsulfanyl)phenyl]-4-phenyl-2,1-benzothiazine

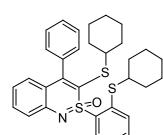


(165c): (Lithiation Procedure C) Yellow solid in 89% yield. ($R_f =$ 0.63 in 25% EtOAc/hexanes; yellow long UV spot) Mp. 184 °C. ¹H NMR: (300 MHz, CDCl₃) δ 0.97 (t, J = 7.4 Hz, 3H), 1.70 (t, J = 7.3Hz, 3H), 2.46-2.56 (m, 1H), 2.59-2.70 (m, 1H), 2.78-2.91 (m, 2H),

6.83 (t, J = 6.7 Hz, 1H), 6.94 (d, J = 8.1 Hz, 1H), 7.16-7.20 (m, 1H), 7.27-7.56 (m, 9H),

8.38 (d, J = 7.8 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 13.5, 14.3, 27.0, 32.2, 112.6, 119.6, 119.7, 124.2, 124.2, 127.6, 128.0, 128.2, 129.0, 130.9, 131.5, 133.4, 135.4, 137.1, 142.1, 145.2, 158.4; IR (NaCl, cm⁻¹) 2967, 2929, 2855, 1601, 1562, 1516, 1488, 1450, 1332, 1245, 1206, 734, 701, 590, 555, 409, 402; HRMS calculated for C₂₄H₂₃NOS₃Na [M+Na]⁺ 460.0834; Found 460.0837.

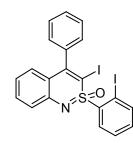
3-(cyclohexylsulfanyl)-2-S-oxa-2-S-[2-(cyclohexylsulfanyl)phenyl]-4-phenyl-2,1-



benzothiazine (165d): (Lithiation Procedure C) Yellow solid in 98% yield. ($R_f = 0.53$ in 25% EtOAc/hexanes; yellow long UV spot) Mp. 117 °C. ¹H NMR: (300 MHz, CDCl₃) δ 0.85-1.26 (m, 10H), 1.34-1.89 (m, 10H), 2.96-2.97 (m, 1H), 2.21-

2.23 (m, 1H), 6.80 (t, J = 8.2 Hz, 1H), 6.92 (d, J = 8.1 Hz, 1H), 7.23-7.59 (m, 9H), 8.38 (d, J = 8.2 Hz, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 25.4, 25.5, 25.6, 25.6, 25.7, 25.9, 32.4, 32.6, 33.0, 33.6, 45.5, 50.4, 113.1, 119.3, 119.8, 124.0, 124.9, 127.8, 128.0, 128.4, 129.0, 129.3, 130.1, 130.7, 130.9, 131.3, 133.0, 137.1, 137.7, 140.5, 145.3, 157.9; IR (NaCl, cm⁻¹) 3032, 2934, 2855, 1600, 1562, 1514, 1489, 1449, 1332, 1244, 1211, 1154, 1050, 997, 971, 820, 590, 556, 456, 452; HRMS calculated for C₃₂H₃₅NOS₃Na [M+Na]⁺ 568.1773; Found 568.1771.

3-iodo-2-S-oxa-2-S-(2-iodophenyl)-4-phenyl-2,1-benzothiazine (165h): (Lithiation



Procedure C) Brown solid in 91% yield. ($R_f = 0.64$ in 25% EtOAc/hexanes; short dark UV spot) Mp. 174 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.86 (t, J = 8.2 Hz, 1H), 7.00 (d, J = 8.2 Hz, 1H), 7.23–7.36 (m, 4H), 7.41–7.55 (m, 4H), 7.63 (t, J = 7.9 Hz, 1H),

8.13 (d, J = 7.8 Hz, 1H), 8.60 (d, J = 8.0 Hz, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 98.0,

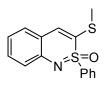
120.0, 120.4, 124.1, 127.6, 128.4, 128.7, 128.7, 128.8, 129.0, 131.9, 132.2, 134.4, 139.7, 141.0, 142.9, 145.4, 159.1; IR (NaCl, cm⁻¹) 3065, 3044, 2928, 1599, 1566, 1515, 1491, 1342, 1328, 1248, 1218, 1154, 998, 959, 599, 587, 548, 489, 424; HRMS calculated for C₂₀H₁₃I₂NOSNa [M+Na]⁺ 591.8699; Found 591.8696.

3-bromo-2-S-oxa-2-S-(2-bromophenyl)-4-phenyl-2,1-benzothiazine (165i):

(Lithiation Procedure C) Brown solid in 95% yield. ($R_f = 0.73$ in 25% EtOAc/hexanes; dark short UV spot) Mp. 172 °C. ¹H NMR: (250 MHz, CDCl₃) δ 6.86–6.98 (m, 2H), 7.20–7.24 (m, 2H), 7.28 (t, J = 8.2 Hz, 2H), 7.36–7.63 (m, 5H), 7.79 (d, J = 7.8 Hz, 1H), 8.51

(d, J = 7.9 Hz, 1H); ¹³C NMR (63 MHz, CDCl₃) δ 100.9, 119.8, 120.5, 124.0, 124.8, 127.7, 128.1, 128.2, 128.7, 128.7, 131.9, 132.2, 134.9, 135.8, 136.5, 137.0, 144.3, 153.9; IR (NaCl, cm⁻¹) 3068, 3033, 2931, 1600,1567, 1523, 1443, 1343, 1333, 1250, 1224, 1155, 1043, 971, 605, 587, 551, 483, 464, 412; HRMS calculated for C₂₀H₁₃Br₂NOSNa [M+Na]⁺ 495.8977; Found 495.8975.

3-(methylsulfanyl)-2-S-oxa-2-S-[2-(methylsulfanyl)phenyl]-4-phenyl-2,1-



benzothiazine (166): Lithiation Procedure D: To an oven dried, N_2 cooled flask with stirbar, benzothiazine **1** (0.515 g, 2.13 mmol) was added and covered with a rubber septum. The flask was charged with

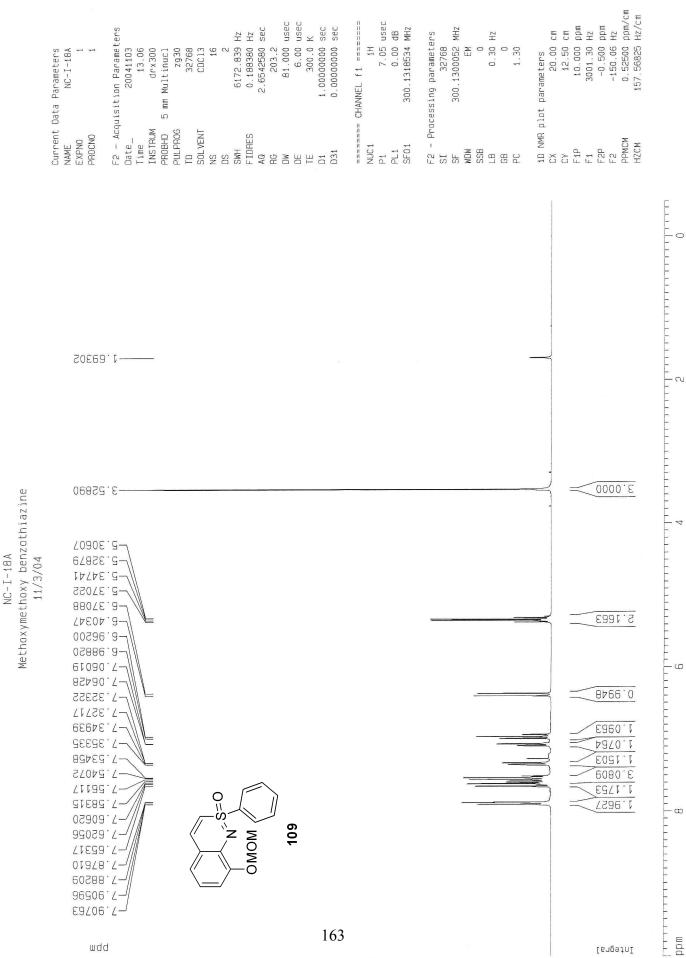
argon, and freshly distilled THF (21 mL) was added via syringe. The reaction was then cooled to -78 °C via a dry ice/acetone bath. Then LiTMP (4.55 mL, 0.68M in THF, 2.87 mmol) was added drop-wise to the cooled solution resulting in a dark red solution. After 30 minutes, dimethyl disulfide (0.211 mL, 2.34 mmol) was added thru the rubber septum by syringe. The reaction mixture was stirred further overnight (or until completion was

observed by TLC). The mixture was quenched with saturated ammonium chloride (5 mL) and extracted with dichloromethane (3 x 10 mL), concentrated in by vacuum, and dried (MgSO₄). Purification (R_f = 0.49 in 25% EtOAc/hexanes; yellow long UV spot) by flash chromatography (silica gel) with 25% EtOAc/ hexane afforded 0.565 g **166** in 92% yield as a very viscous orange oil. ¹H NMR: (250 MHz, CDCl₃) δ 2.21 (s, 3H), 6.94 (t, *J* = 6.9 Hz, 1H), 7.26-7.30 (m, 2H), 7.36 (t, *J* = 7.1 Hz, 1H), 7.43-7.57 (m, 3H), 7.76 (s, 1H), 7.86 (d, *J* = 7.0 Hz, 2H); ¹³C NMR (63 MHz, CDCl₃) δ 20.7, 117.7, 118.5, 119.9, 123.0, 128.3, 128.9, 129.2, 131.7, 133.1, 138.7, 143.8, 144.1; IR (NaCl, cm⁻¹) 3071, 2927, 1604, 1579, 1534, 1286, 1210, 1127, 993, 909, 583, 495, 454, 439; HRMS calculated for C₁₅H₁₃NOS₂Na [M+Na]⁺ 310.0331; Found 310.0328.

CHAPTER 6

APPENDIX

Selected ¹H and ¹³C NMR and X-ray Structures for New Compounds



wdd

1H NMR

[670910]

Current Data Panameters	NAME NC-I-18A EXPNO 2 PROCNO 1 F2 - Acquisition Parameters Date_ 20041103 Time drx300 PROBHD 5 mm Multinuc1 PULPROG 2gdC30	ID 65336 SOLVENT 65336 NS 141 DS 141 DS 141 SWH 18832.333 Hz FIDRES 0.287360 Hz AQ 1.7400308 sec AG 1.7400308 sec AG 2.5258 DM 26.550 usec DE 6.00 usec DE 26.550 usec 011 0.0300000 sec D31 0.0000000 sec	======= CHANNEL f1 ======== NUC1 13C P1 8.50 usec PL1 75.4760107 MHz SF01 75.4760107 MHz	ECHANNEL F2 F2 CPDPHG2 waltz16 NUC2 1H PCPD2 100 .00 usec PL2 120 .00 dB PL12 25.60 dB SF02 300.1312005 MHz	F2 - Processing parameters SI 32768 SF 75.4677548 MHz MDM EA SSB 0 0 LB 1.00 Hz 68 0 PC 1.40	1D NWA plot parameters CX 20.00 cm CY 11.00 cm F1 220.000 ppm F2 -10.000 ppm F2 -754.68 H2 F2 -754.68 H2 H2CM 11.60000 ppm/cm H2CM 867.87921 H2/cm
						Alternative and a standard and a standard a s
	<u>26.133</u>					
azine	124.57 869.87 77.421					
13C NMR NC-I-18A Methoxymethoxy benzothiazine 11/3/04	788.811 080.711 758.011 758.81					
n Methoxymetr	212.551 720.951 735.351 735.351 735.31 735.31					
	542.641 562.141 562.382 585.382					
		0000 N S=0 109				
			C A			
	wdd	1	64			

 JD NMR plot parameters

 CX
 20.00 cm

 CY
 7.00 cm

 F1P
 10.000 ppm

 F2P
 -0.500 ppm

 F2P
 -0.500 ppm

 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm

 HZCM
 131.31825 Hz/
 F2 - Processing parameters SI 16384 SF 250.1300084 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 0.20 Hz 3.1457779 sec 1430 F2 - Acquisition Parameters 8.70 use 250.1315321 MHz 96.000 use 137.14 use 1.00000000 sec 5208.333 Hz 0.158946 Hz 300.0 K 0 1.50 32768 CDC13 16 2 1H15.25 arx250 2g30 5 mm GNP 1H 20041028 Current Data Parameters NC-I-16A AQ HG DW DE TE D1 P1 SF01 NUCLEUS INSTRUM PROBHD TD SOL VENT NS DS SWH PUL PROG FIDRES PROCNO Date_ EXPNO NAME Time -0 85518.1--2 V -6.35827 9-33720 65617.8-96976.9-85001.7-79180.7-79180.7--0 97811.7-0000.1 -7.25600 0.9843 2.0566 02678.7-97882.7-97882.7-87503.7-7.60907 4.1670 7.63042 7686.1 55959.7 -ω 78643.7-98889 ' Z-98889 ' Z-968 Z-968 Z-0 15100.7-7-90121 111 Z 08906 HO bpm lengedni wdd

165

1H NMR NC-I-16A R-phenol benzothiazine

F2 - Processing parameters SI 32768 SF 62.8952424 MHz WDW EM SSB 0 LB 1.00 Hz GB 0 LB 1.40 20.00 cm 25.00 cm 220.000 ppm 13835.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm 723.29529 Hz/ 22800 29.000 use 41.43 use 1.0000000 sec 6.00 use 62.9023694 MHz 17241.379 Hz 0.467702 Hz 1.0691060 sec waltz16 103.00 use F2 - Acquisition Parameters 0.00002000 sec 23.00 dB 0.03000000 sec 300.0 K
 1D NMR plot parameters
 20.00 c

 CY
 25.00 c

 F1P
 250.000 p

 F1
 13836.95 p

 F2P
 -10.000 p

 F2P
 -528.95 p

 F2P
 -10.000 p

 F2
 -528.95 p

 F2
 -528.95 p

 F2
 -528.95 p

 HZCM
 723.29529
 13C 15.32 arx250 zgdc30 36864 CDC13 335 Current Data Parameters NC-I-16A N 20041028 5 mm QNP 1H PULPROG TD SOLVENT D1 P1 SF01 NUCLEUS D11 INSTRUM PROBHD FIDRES AQ HG DW DE DE D12 D12 P31 P31 PROCNO Date_ EXPNO NAME Time NS DS SWH C 50 965.97 76.998 90G.77 100 881.011-114.866 114.866 150.166 120.386 129.061 133.551 133.511 138.732 148.519 141.273 150 111 200 НО

wdd

R-phenol benzothiazine

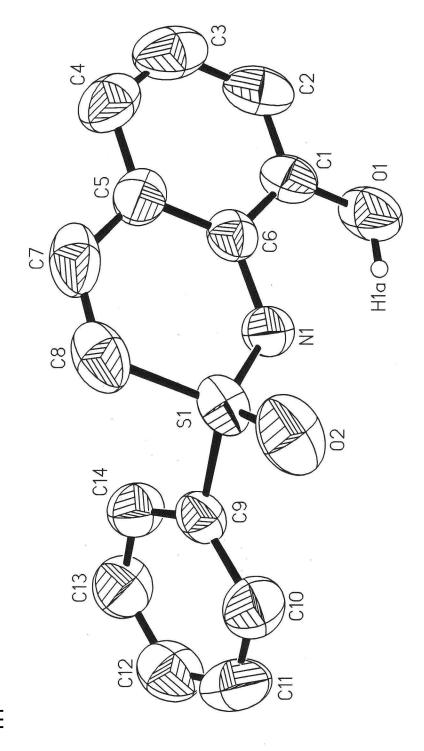
10/28/04

NC-I-16A

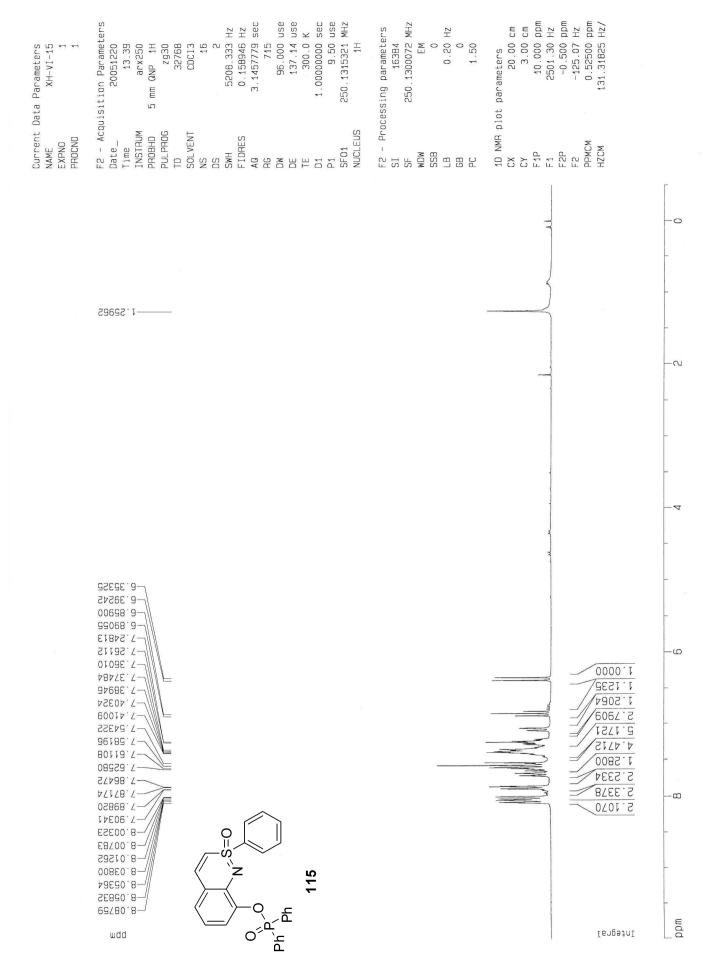
JJJU NMH

166

ppm



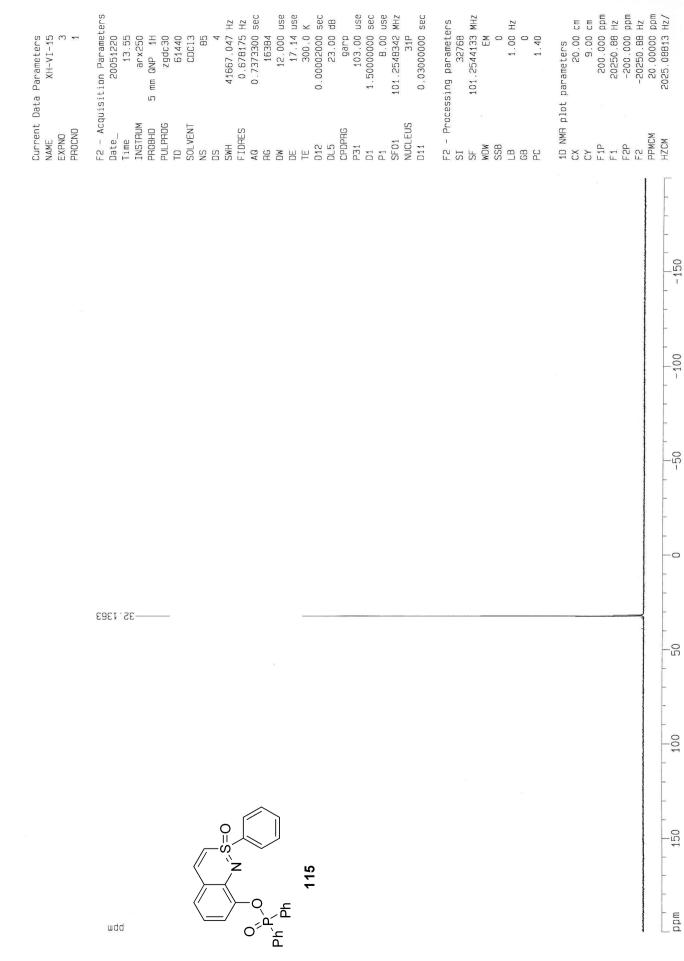
С , N Ś 111 ЧÓ



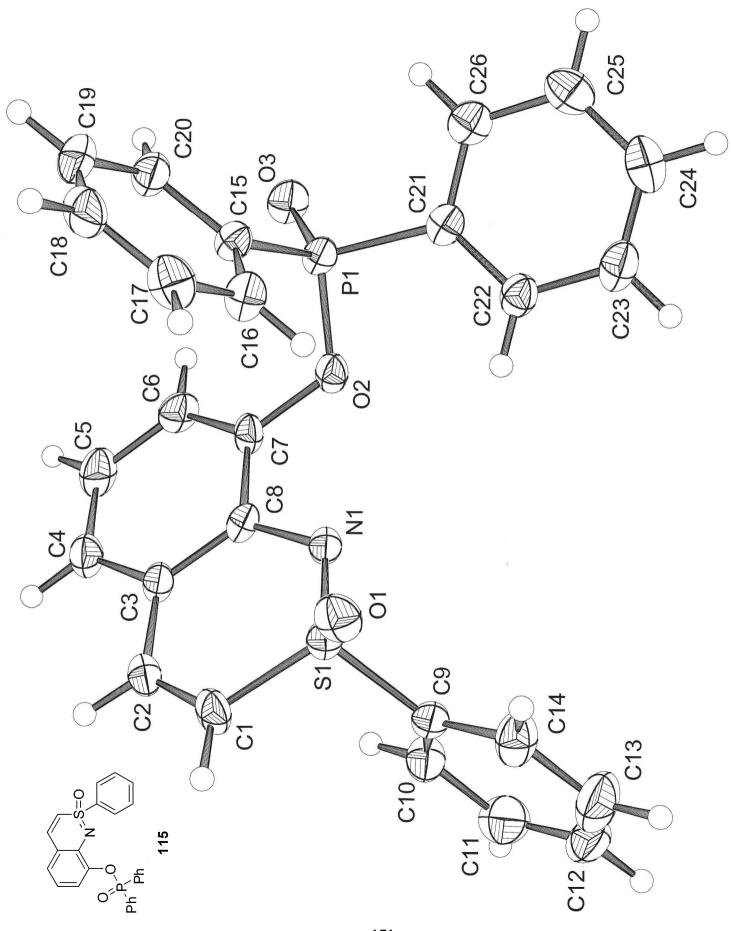
1H NMR

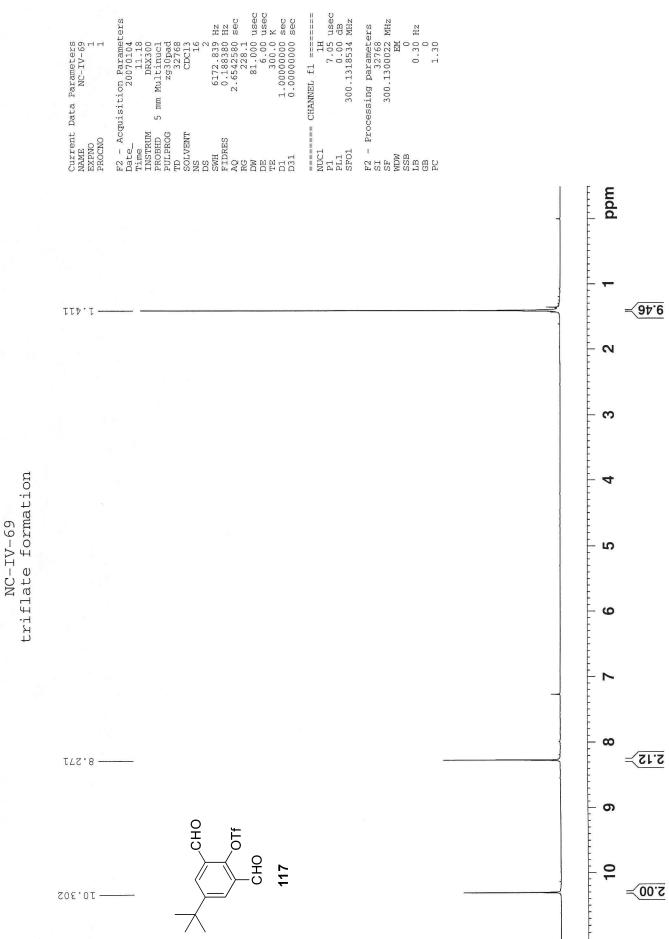
Current Data Parameters NAME XH-VI-15 EXPNO 2 PROCNO 1	F2 - Acquisition Parameters Date20051220 Time13.45 INSTRUM arx250 PROBHD 5 mm QNP 1H PULPROG 2gdc30 TD 36864 SOLVENT CDC13 NS 231	L and Les	- Processing paramete 32768 62.8952440 EM 0 1.00 1.40 1.40 1.40 1.40 1.40 1.40 1.	FZ 528 95 HZ PPMCM 11. 50000 ppm HZCM 723. 29529 Hz/
			یری می از این از ای از به می از این از این	
	22, 521 23, 522 23, 522 23, 522 24, 523 25, 527 25,			
	mqq	Ph, Ph	and the first second	2000 md

13C NMR

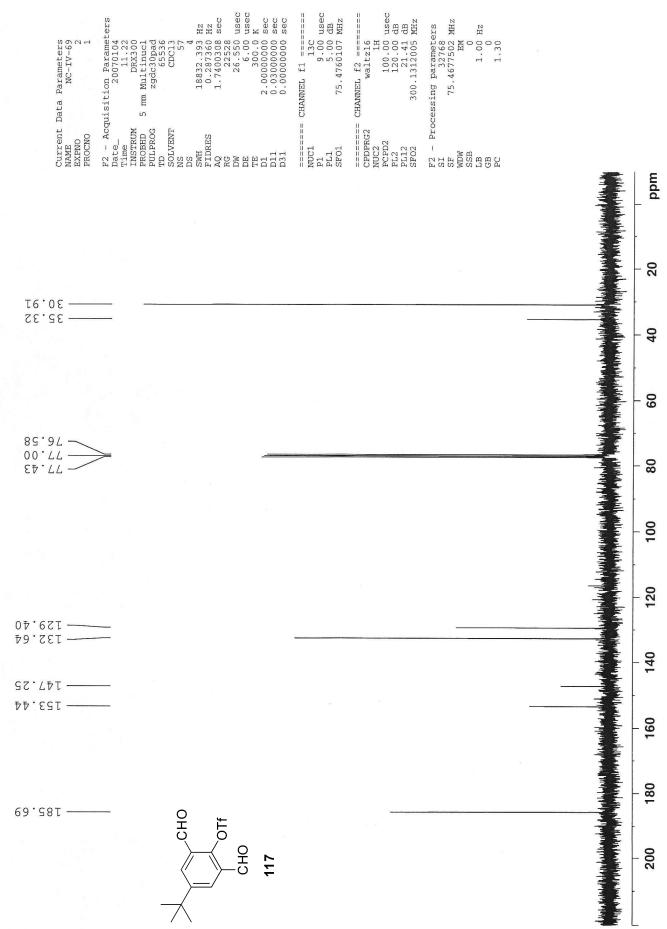


31P NMR





crude H NMR



13C NMR

 ID NMR plot parameters

 CX
 20.00 cm

 CY
 10.00 cm

 F1P
 150.000 ppm

 F1
 35303.62 Hz

 F2P
 -150.000 ppm

 F2
 -35303.62 Hz

 PPMCM
 15.0000 ppm/cm

 HZCM
 3530.36157 Hz/cm
 7.000 usec 7.000 usec 10.00 usec 300.0 K 1.0000000 sec 1.0000000 sec 12.25 usec 235.3521028 MHz

 F2 - Acquisition Parameters

 Date
 20070104

 Time
 12.21

 INSTRUM
 arx250

 PROBHD
 arx250

 PULPROG
 5 mm QNP 1H

 PULPROG
 0.0 NP

 SOLVENT
 65536

 SOLVENT
 CDC13

 NS
 45

 SWH
 71428.570 Hz

 FIDRES
 1.089913 Hz

 AQ
 0.4588020 sec

 RG
 1.089913 Hz

 AQ
 0.4588020 sec

 BW
 7.000 usec

 DW
 10.00 usec

 DM
 1.0000000 sec

 D12
 1.0000000 sec

 D1
 1.0000000 sec

 P1
 235.3521028 MHz

 F2 - Processing parameters SI 65536 SF 235.3574619 MHz WDM 235.3574619 MHz EM 0 LB 1.00 Hz GB 0 LB 1.40 235.3574619 MHz EM Current Data Parameters NAME NC-IV-69 EXPNO PROCNO -72.331 СНО ÓTf 117

-100

-20

50

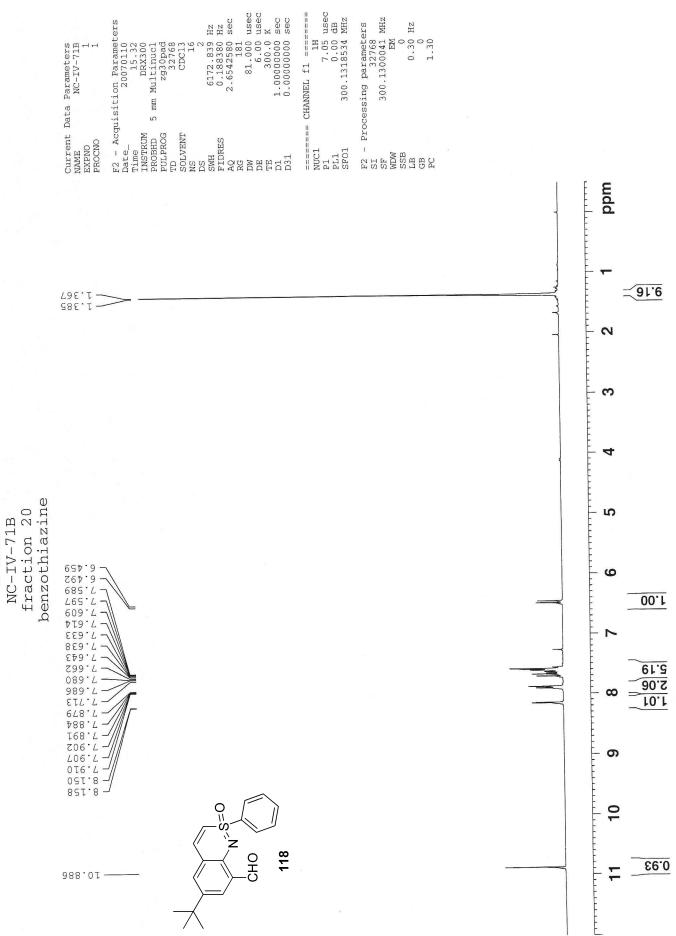
100

mdd

19F NWR

ĊНО

udd



H NMR

= CHANNEL f2 ======= waltz16 1H 100.00 usec 120.00 dB 21.41 dB 300.1312005 MHz F2 - Acquisition Parameters Date_ 20070110 Time 10.36 INSTRUM DRX300 PROBHD 5 mm Multinuc1 PULPROG 296309ad TD 65536 SOLVENT C0513 NG 5513 18832.393 Hz 0.287360 Hz 1.7400308 sec 22550 usec 6.00 usec 6.00 usec 0.03000000 sec 0.0000000 sec 13C 9.00 usec 5.00 dB 75.4760107 MHz 2 - Processing parameters 1 32768 23768 5.4677537 MHz FM 0 0 1.00 Hz 1.30 C 1.30 C CHANNEL f1 ====== Current Data Parameters NAME NC-IV-71B EXPNO 2 PROCNO 1 CPDPRG2 NUC2 PCPD2 PL2 PL12 SF02 ===== NUC1 P1 PL1 SF01 F2 -SI SF WDW WDW SSB CB GB GB CB bpm المتوافر ومقال وماتل وماترا ومعتماناتهم إنعاق فباوقاط لألقاء وتعملون مالمالكم وتعمالهما والمالك وتلمست فتقارب ومروع ومعتموهما ւթյունը կերություն ու որելելու կերելու ներելու ներելու ներելու հետոներին են հետո 20 -31.22 82.45-40 60 - 77.42 - 77.42 - 77.42 80 100 E0.III -£7.911 127.60 فتمكتم وترعموها والمراط أكفرتنى والمارمية فأكفرتهم والأحزاقية ومعارمته مامطاليا ومسروسا ولازم أرضاء وتخرر ومعارفته ومالين 120 128.60 128.74 129.01 123.61 123.62 25.52 29.851 29.851 29.851 29.241 99.241 25.351 140 _ _ معاياهما إيمانه فالألباب واللليه وعاميه يعجر أيحمه إلاامه إنده فانتاح وعأدينك يتقفيم إيديال وأعياراني أنابا فان _ 160 180 0 05.101 -118 ĊНО 200

13C NMR

______16384 16384 EM EM 0.20 Hz 0.20 Hz 1.50 ppm/cm Hz/cm F2 - Acquisition Parameters Date______20091222 Time_______9.20 INSTRUM arx250 PROBHD 5 mm QNP__1H PULPROG zg30 TD 32768 SOLVENT CDC13 5208.333 Hz 0.158946 Hz 3.1457779 sec 256 96.000 usec 137.14 usec 300.0 K 1.0000000 sec 8.50 usec 250.1315321 MHz R plot parameters 20.00 cm 30.00 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 0.52500 ppm/c 131.31825 Hz/cm - Processing parameters Current Data Parameters NAME NC-IV-83 16 PROBHD PULPROG TD SOLVENT NS SOLVENT NS SWH AQ DS RG DM DM DE TE D1 P1 P1 P1 SF01 NUCLEUS NAME EXPNO PROCNO F2 -SI SF SF WDW WDW SSB CB CB 0 -1.31825 -1.35607 6.4593 $- \bigcirc$ 6986.0 11228.6-24477442 1.0225 80928'Đ 8700.1 €6996.₽. 8*LL*00'S-16946.9-11985.9-60523.7-2723030 2723030 2723030 -0 J.0000 07875'L-₽0₽SS.7-8₽882.7-19272.F. 1.1130 SE872.7-4.0134 28682'L-SSII'I 6L965'L-₽८209.7-N²S=0 7.0317 _∞ -7.62421 -7.65382 1769321 67478.7-20228.7-12478.7-НО 119 96088.7-L9988.L mdd udd Integral

1H NMR

 ID NMR plot parameters

 CX
 20.00 cm

 CY
 10.00 cm

 F1P
 220.000 ppm

 F1
 13836.95 Hz

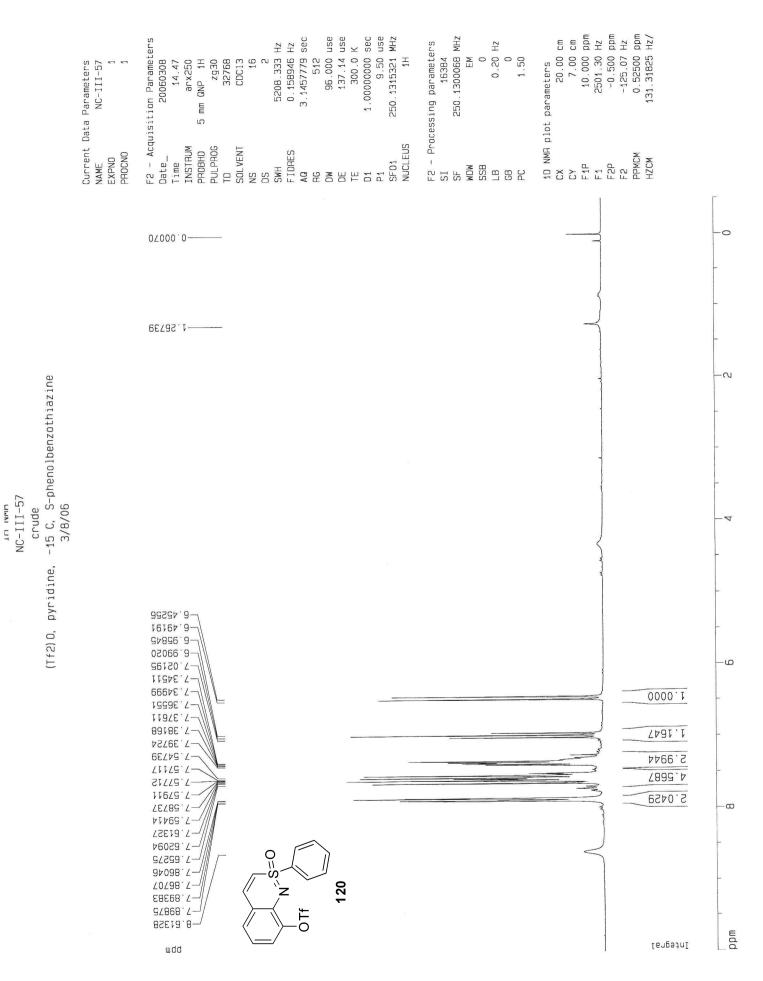
 F2P
 -10.000 ppm

 F2P
 -628.95 Hz

 PPMCM
 723.29535 Hz/cm

 HZCM
 723.29535 Hz/cm
 F2 - Acquisition Parameters Date______20091222 Time______9.27 INSTRUM arx250 PROBHD 5 mm QNP 1H PULPROG 2gdc30 22800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 103.00 usec 2.00000000 sec F2 - Processing parameters S1 32768 SF 62.8952497 MHz WDW EM SSB 0 LB 1.00 Hz GB 0 PC 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 6.25 usec 62.9023694 MHz 13C 0.03000000 sec 32768 62.8952497 MHz Current Data Parameters NAME NC-IV-83 36864 CDC13 126 N EXPNO PROCNO 0 192.18 — 180.98 — 50 600'79 -L81.97 -966.9*L* 965.*LL* 100 - 100'203 902'511 110.411-612.821-128.950 -133.253 -132.892 -133.253 -145.650 -141.532 -141.532 -141.630 150 N, S=0 HO 119 200 mdd udd 178

13C NMR



Current Data Parameters NAME NC-III-57 EXPNO 2 PROCNO 1	Acquisition Paramet 20063308 14.50 14.50 14.50 14.50 14.50 14.50 14.50 100 266430 36864 120 120 120 120	FIDRES 0.467702 Hz AG 1.0691060 sec RG 22800 use DW 22800 use 41.43 use 41.43 use 712 0.00002000 sec DL5 23.00 dB 23.00 dB 23.00 dB 23.00 dB 731 103.00 use P1 8.00 use P1 8.00 use SF01 62.9023694 MHz NUCLEUS 13	D11 0.0300000 sec F2 - Processing parameters 32768 SI 32766 MHz WDW 62.8952466 MHz WDW EM SSB 0 LB 1.00 Hz GB 0 PC 1.40	1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz F2P -10.000 ppm F2P -10.000 ppm F2 -528.95 Hz PPMCM 723.29535 Hz/
	512.77 500.77 26.494		- -	
	735.935 735.935 728.648 728.648 728.648 728.648 729.950 721.259 721.259 721.259 722.259 72.259 72.259 72.259 72.259 72			
	048.841 689.141 534.041 535.151 755.751 756.761			
	wdd	01f N 120		ppm 200

13C NMR

INSTRUM ANY LUM PROBHD 5 mm dNP PULPROG f19qn F10 65536 SOLVENT C0C13 NS 59 SS 50 SS <td< th=""><th>RG 0.1024 0.00 RG 7.000 use DW 7.000 use DF 10.00 use D12 1.00000000 sec D1 1.00000000 sec P1 12.25 use SF01 235.3521028 MHz NUCLEUS 19F</th><th>F2 - Processing parametersSI65536SF235.3573954 MHzWDWE35.3573954 MHzWDWSSBSSB0LB1.00 HzGBPCPC1.40</th><th>10 NMH plot parameters CX 20.00 cm CY 10.00 cm F1P 150.000 ppm F2P -150.000 ppm F2P -150.000 ppm F2P -35303.61 Hz F2P -35303.61 Hz HZCM 3530.36560 Hz/</th><th>-50 -100</th></td<>	RG 0.1024 0.00 RG 7.000 use DW 7.000 use DF 10.00 use D12 1.00000000 sec D1 1.00000000 sec P1 12.25 use SF01 235.3521028 MHz NUCLEUS 19F	F2 - Processing parametersSI65536SF235.3573954 MHzWDWE35.3573954 MHzWDWSSBSSB0LB1.00 HzGBPCPC1.40	10 NMH plot parameters CX 20.00 cm CY 10.00 cm F1P 150.000 ppm F2P -150.000 ppm F2P -150.000 ppm F2P -35303.61 Hz F2P -35303.61 Hz HZCM 3530.36560 Hz/	-50 -100
				20

19F NMR

181

wdd

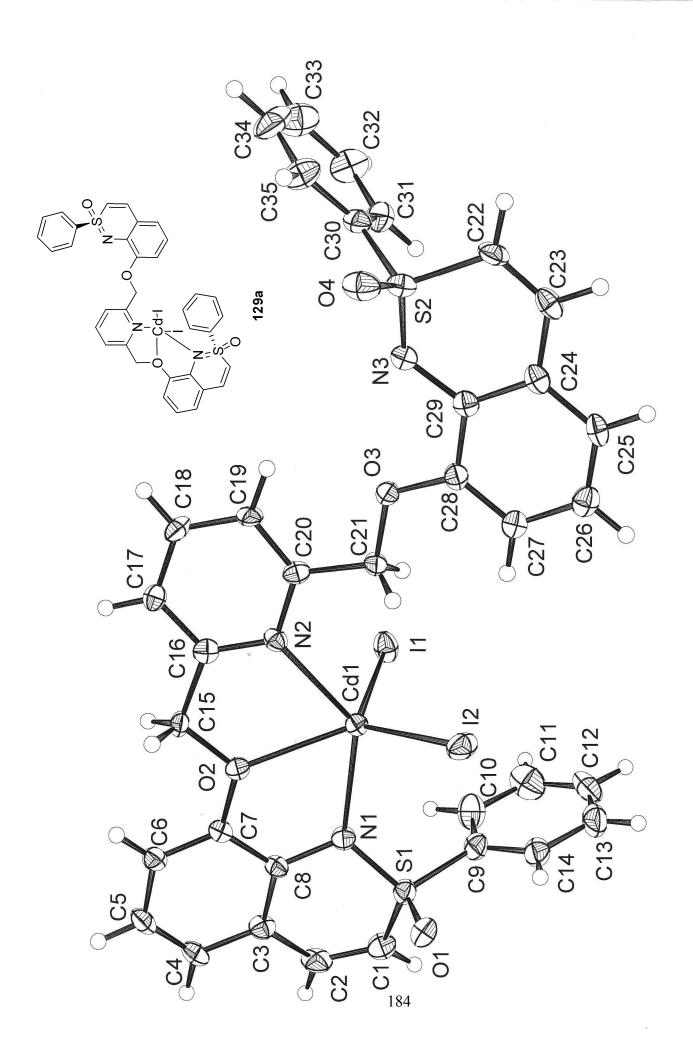
20.00 cm 6.00 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 0.52500 ppm 131.31825 Hz/ F2 - Processing parameters SI 16384 SF 250.1300072 MHz WDW EM 96.000 use 137.14 use F2 - Acquisition Parameters 5208.333 Hz 0.158946 Hz 1.00000000 sec 9.50 USE 250.1315321 MHz 0 0.20 Hz 0 1.50 3.1457779 sec 250.1300072 MHz 300.0 K 10 NMR plot parameters CY 6.00 6 F1P 10.000 p F1 2501.30 f F2P -0.500 p F2 -125.07 h PPMCM 0.52500 p HZCM 131.31825 h 32768 CDC13 16 2 4096 arx250 2930 11 13.31 5 mm QNP 1H Current Data Parameters NC-I-78D 20051222 TD SOLVENT NS SWH FIDRES FIDRES DW DF DT TE D1 SF01 PULPROG NUCLEUS INSTRUM PROCNO Date_ PROBHD EXPNO NAME Time SSB CB PC 0 0000.0 ----6069.1 --N V 2 . 4526 6 . 3973 6.4363 866 ° E 6588.8 7568.8 8716.3 - CO 6.9792 5110.7 149941 5.000 7.0241 7.0299 2.121 7.2604 4.139 7.5124 1.5321 7.5582 11.540 ပုံ=ဝ 7.5827 7 7.5892 4.053 9669.7 8609.7 9919.7 ω 128 8899.7 7.6688 ¢610.7 7.9264 7.9525 7.9574 z`. `````;=0 bpm Integral wdd

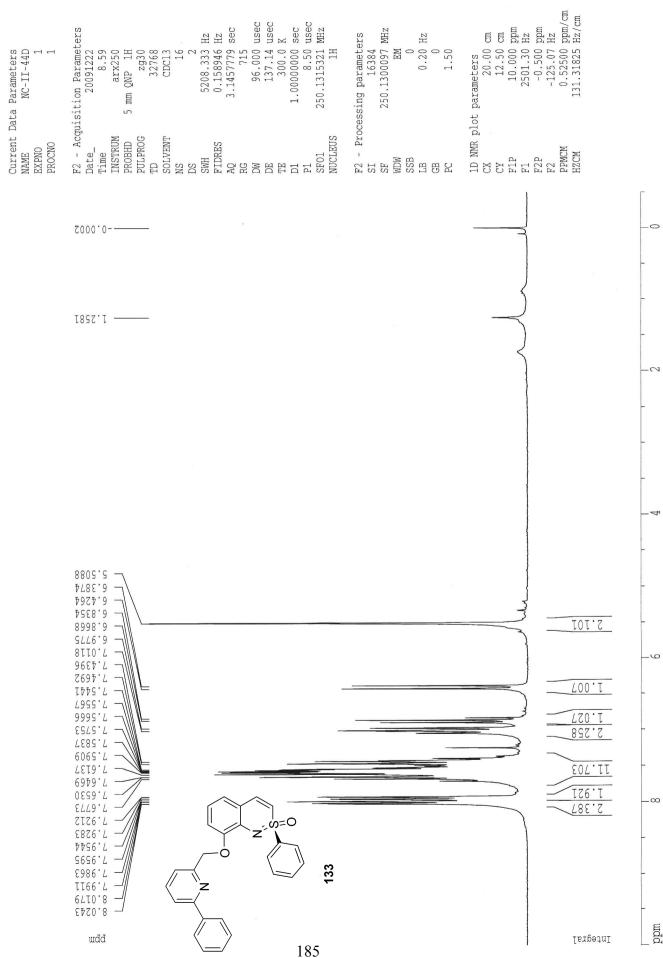
1H NMR 2, 6-bis (0-8- (2, 1-benzothiazine)) pyridine 12/22/05

F2 - Processing parameters SI 32768 SF 62.8952424 MHz WDW EM -10.000 ppm -628.95 Hz 11.50000 ppm 723.29529 Hz/ waltz16 103.00 use F2 - Acquisition Parameters 29.000 use 0.00002000 sec 1.00000000 sec 6.00 use 220.000 ppm 1.0691060 sec 41.43 USE 62.9023694 MHz 0.03000000 sec 20.00 cm 15.00 cm 62.8952424 MHz 17241.379 Hz 0.467702 Hz 23.00 dB 1.00 Hz 13836.95 Hz 300.0 K 10 NMR plot parameters CY 15.00 C F1P 220.000 p F1 13836.95 H F2P -10.000 p F2P -628.95 H PPMCM 11.50000 p CDC13 20050118 15.18 arx250 5 mm GNP 1H 36864 193 22800 13C 0 0 1.40 Current Data Parameters NC-I-78D zgdc30 PULPROG TD SOLVENT INSTRUM NUCLEUS NS DS SWH FIDRES D12 -DL5 CPDPRG P31 Date_ PROCNO **PROBHD** EXPNO Time NAME SF01 HZCM D11 SSB AG DW TE D1 68 PC 2, 6-dimethyl (8-oxobenzothiazine) pyridine 50 200.77 200.77 200.494 249.17 1/18/05 100 815.011 80E.ZII 116.982 759.011 150.039 128.880 128.880 159.054 133.225 139.086 150.736 141.652 137.607 737.607 150 896.951 ώ=0 128 200 ς. ν=Ο ppm

wdd

NC-I-78D HWNI JET.





1H NMR

11.50000 ppm/cm 723.29529 Hz/cm 103.00 usec 2.00000000 sec 22800 29.000 usec 41.43 usec -10.000 ppm -628.95 Hz F2 - Processing parameters SI 32768 SF 62.8952450 MHz WDW EM 0 SSB 1.00 Hz GB 1.00 Hz GB 7.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 6.25 usec 20.00 cm 10.00 cm 220.000 ppm 13836.95 Hz 0.00002000 sec 23.00 dB F2 - Acquisition Parameters Date_ 20091222 62.9023694 MHz 0.03000000 sec 62.8952450 MHz 300.0 K 1D NMR plot parameters CX 20.00 c F1P 220.000 F F1 13836.95 F F2P -10.000 I F2 -628.95 1 PPMCM 723.29529 1 HZCM 723.29529 1 20091222 9.03 arx250 mm QNP 1H waltz16 zgdc30 36864 Current Data Parameters CDC13 NC-II-44D 252 13C Ъ NUCLEUS D11 TD SOLVENT NS DS PULPROG INSTRUM AQ RG DW DE DE D12 D15 CPDFRG PROCNO PROBHD SWH FIDRES EXPNO Time NAME P31 D1 P1 SF01 لمولية والمرتفعة ومنهماتهم والمناخلة والمرتفع المنافع منها منقاط منها ومنافع المنقاط والمنقل والمنقل والمنقل والمنقل والمنقل والمنقل والمنقل والمنافع والمنقل والم 0 50 11.822 764.497 77.000 77.509 082'011-TIT'STT-T#6'9TT-90T'6TT-8TS'6TT-8TS'6TT-825'27T-100 -120 00 -150 02 -158 02 -158 02 -158 02 -158 02 -152 080 -132 102 -132 47 -132 47 -130 52 -141 040 -120 27 الراغة كالأطرار المحد فإنقاد أنابيب فاحتمامهم والمارا ومرحمته والماعات الحرارا والمترجمان ومراجع والمقارع مراجع والماريس لملكا لا يستقرح والكال الكان ناظاله بالحيه 150 والمعتبانية فكالا بالبينيين بالماسيين يتبايلان بتعري والبالي المسرأ تعرابا فارتبط والمعاليين وأحفيك <u>n=0</u> 133 200 mqq udd

13C NMR

	Current Data Parameters NAME NC-I-26A EXPNO 1 PROCNO 1 F2 - Acquisition Parameters Date 20041104 Time 17.26 INSTRUM drx300 PROBHD 5 mm Multinucl		F2 - Processing parameters SI 32768 SF 300.1300067 MHz MDW EM SSB 0 LB 0 C LB 0.30 Hz GB 0.30 Hz C 1.30	ID NMR plot parameters CX 20.00 cm CY 15.00 cm F1P 10.000 ppm F2P -0.500 ppm F2P -0.500 ppm F2P -0.500 ppm F2D -150.06 Hz F2D -150.06 Hz F2D -150.06 Hz	
	0.0571 0.0571 0.0552		 	6670.6	2 2
1H NMR NC-I-26A Trimethylsilane benzothiazine 11/4/04	6: 9928 5: 0192 6: 9928 7 0192				
	Ьрм	184		Iergeani <u>8000000000000000000000000000000000000</u>	Record and B

	ent Data Paramete 0 NC-T NO Acquisition Pare - 20041: 17 RUM drx: HD 5 mm Multinu HOG 655 ENT COD	NS NG DS 4 SWH 18832.393 FIDRES 0.287360 AG 1.7400308 AG 2.2558 DW 26.550 DW 26.550 DE 6.00 DI 1.29999995 0.0000000 sec	======= CHANNEL f1 ======= NUC1 13C P1 8.50 usec PL1 75.4760107 MHz	Emerge CHANNEL f2 Emerge CFDPHG2 waltz16 14 NUC2 11 14 PCPD2 100.00 usec 12 PL2 120.00 dB 120.00 dB PL12 25.60 dB 25.60 dB PL12 300.1312005 MHz 12	F2 - Processing parameters SI 32768 SF 75.4677555 MHz WDW EM 0 SSB 0 1.00 Hz CB 1.00 Hz CB 1.40	10 NMH plot parameters CX 20.00 cm CY 11.00 cm F1P 220.000 ppm F1 16602.90 Hz F2 -754.68 Hz F2 -754.68 Hz F2MCM 11.6000 ppm/cm HZCM 867.8790 Hz/cm
	SP7.0					
						40004114444444444444444444444444444444
						יון איז
azine	76.574 76.574 77.420					75
13C NMA NC-I-26A Trimethylsilane benzothiazine 11/4/04	447.011 205.311 205.311					<pre>// here if A life and for the second of the second of</pre>
n Trimethylsi	255.251 285.282 2729.282 2729.282 2729.282 2729.282 2729.282 2729.282 2721.422					
	710.341 985.341 742.541 742.541					11 11 11 11 11 11 11 11 11 11 11 11 11
		N S=0 Ph 154a				
			0			14440441444444444444444444444444444444
	wdd	18	0			

F2 - Processing parameters SI 16394 SF 250.1300081 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 7.50 20.00 cm 12.50 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 96.000 use 137.14 use F2 - Acquisition Parameters Date____20041028 -125.07 Hz 0.52500 ppm 131.31825 Hz/ 1.00000000 sec 8.70 use 3.1457779 sec 250.1315321 MHz 5208.333 Hz 300.0 K 0.158946 Hz 10 NMR plot parameters CY 20.00 C CY 12.50 C F1P 2501.30 F F1 2501.30 F F2P -0.500 p F2 -125.07 F PPMCM 0.52500 p arx250 2930 CDC13 Current Data Parameters 15.43 5 mm QNP 1H 32768 10 256 1H NC-I-52A TD SOLVENT NS DS SWH FIDRES **NUSTRUM** PUL PROG NUCLEUS EXPN0 PROCN0 PROBHD Time NAME AQ BG DW DE DE P1 SF01 HZCM -0.33485 -0.35552 -0.38485 0 11914.0-89544.0. 2.8948 68883.0--0.62489 -0.59354 -0.59354 1830.5 E782.8 ÞÞEG9.0-41517.0-48488.0-0.80924 20178.0--0.84005 44005 -0.82644 -0 10/28/04 66926.9-7.22042 -7.22229 -0 7.25354 999952.7. 99785.7-72.33097 EE9EE . 7-9696.0 £9765.7 1.0121 40114.7 74775.7 0.9649 0.9649 1.0000 17018.7 -7.54129 -7.51754 -00 92999°.Z 6998.1 7.59320 64788.7-N[^]S=0 Ph 186438.7 73438.7-154b 87443 1 ppm wdd lantegral

189

NC-I-52A Triethylsilane benzothiazine

HIMN HIT.

 1D NMR plot parameters
 20.00 cm

 CY
 11.00 cm

 F1P
 220.000 ppm

 F1
 13836.95 Hz

 F2P
 -10.000 ppm

 F2
 -628.95 Hz

 F2P
 -10.000 ppm

 F2
 -528.95 Hz

 F2P
 -10.000 ppm

 F2
 -528.95 Hz

 PPMCM
 11.50000 ppm

 HZCM
 723.29541 Hz/
 F2 - Processing parameters SI 32768 SF 62.8952508 MHz WDW EM 6 SSB 0 LB 1.00 Hz GB 0 PC 1.40 1.0691060 sec 22800 29.000 use 23.00 dB waltz16 103.00 use F2 - Acquisition Parameters 41.43 USe 0.00002000 sec 6.00 use 1.00000000 sec 62.9023694 MHz 0.03000000 sec 17241.379 Hz 0.467702 Hz 300.0 K zgdc30 12.32 arx250 36864 CDC13 13C Current Data Parameters 2 5 mm QNP 1H 20041103 45 4 NC-I-52A TD SOL VENT SF01 NUCLEUS **NSTRUM** PULPROG 012 DL5 CPDPRG Date_ PROBHD FIDRES PROCNO EXPNO NAME Time NS DS SWH P31 D11 AG DE TE D1 P1 0 960`E 982`9 50 287.97 282.994 702.77 11/3/04 100 -116.449 -118.449 805.911 123.439 153.486 128.931 701.561-168.631--145.526 -133.057 -133.057 150 100.741-N[×]S=0 Ph 154b 200 bpm wdd

Triethylsilane benzothiazine

NC-I-52A

HWN JEI

20.00 cm 12.50 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 0.52500 ppm 131.31827 Hz/ 96.000 use 137.14 use 0.20 Hz 0 1.50 F2 - Acquisition Parameters Date_ 20041103 5208.333 Hz 0.158946 Hz 8.70 use 250.1315321 MHz 3.1457779 sec 1.00000000 sec 250.1300288 MHz - Processing parameters 300.0 K 10 NMR plot parameters CY 12.50 C F1P 10.000 F F1 2501.30 F F2P -0.500 F F2 -125.07 H HZCM 131.31827 H imm QNP 1H zg30 МЦ 256 1H 12.43 arx250 32768 CDC13 16384 Current Data Parameters 16 2 NC-I-54A ŋ TD SOLVENT NS DS SWH FIDRES PULPR0G NUCLEUS INSTRUM PROCNO PROBHD EXPNO AG RG DW TE D1 SF01 SF01 NAME Time FZ - SI SF WDW SSB SSB CB FC 95908.0-71187.0-78457.0-0 99968.0 070.0 90556.0 2.070 82096.0 _ 60010.1 10.264 1.03029 1.05027 81990.1. 17580. Ţ 11291 Ţ -0 Ţ V 98088'9-29016'9-98088'2--0 773674 +1165.7--7.26208 080.1 57985.7-051 Ţ 48715.7 661 7.32297 Ţ 89807.7 875 Ţ 7.42867 06E.E 43327 Ľ 000.1 7.44535 2.08G 828ÞÞ.7 -00 92454'2 98027.7 18474.7 O B P P P Z1969.7 ഹ 23854 J 154c 86447.7 14297.7 bpm lentegral wdd

191

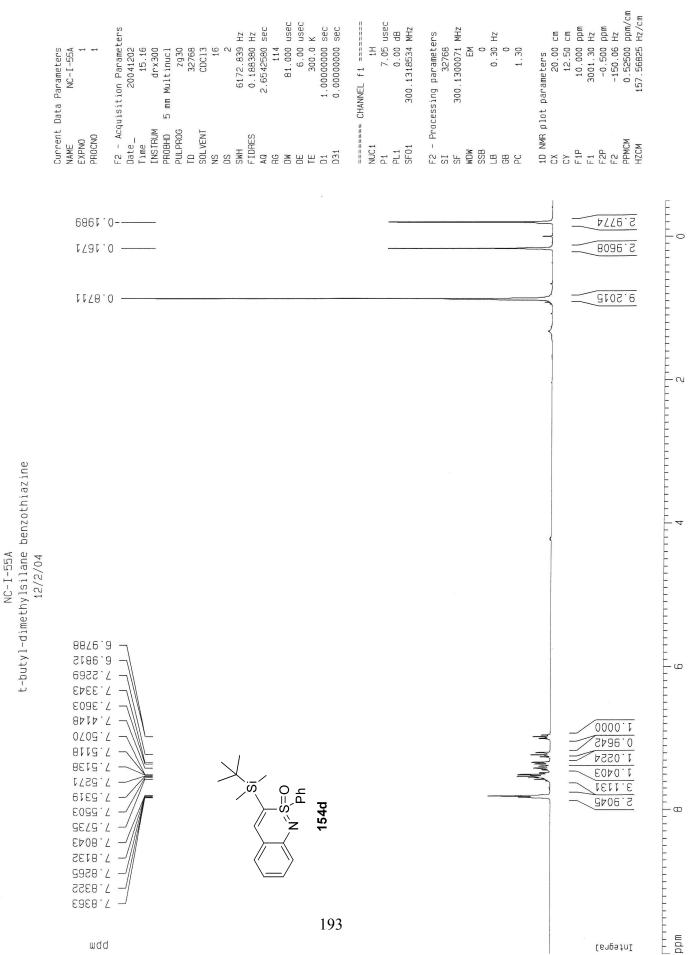
NC-I-54A Triisopropylsilane benzothiazine 11/3/04

HMN HT

	Current Data Parameters NAME NC-I-54A EXPNO 2 PROCND 1	F2 - Acquisition Parameters Date20041103 Time12.55 INSTRUM arx250 PR0BHD 5 mm dNP 1H PULPR0G sgdc30 TD 36864 SOLVENT c0013 VLPR0G sgdc30 TD 36864 SOLVENT c0013 VLPR0G sgdc30 SOLVENT c0013 SOLVENT c00141 POLD 29.000 DUL 29.000 DUL 10000000 DUL 10000000 DUL 10000000 DUL 0.0300000 POLL 0.0300000 DUL 0.03000000 DUL 0.03000000 SEO1 0.0000000 <th></th>	
		ZGB.111	20 0
11/3/04		καφ·9/ εοσ·2/	
		128.834	100
		ngg	

192

тыс имн NC-I-54A Triisopropylsilane benzothiazine 11/3/04



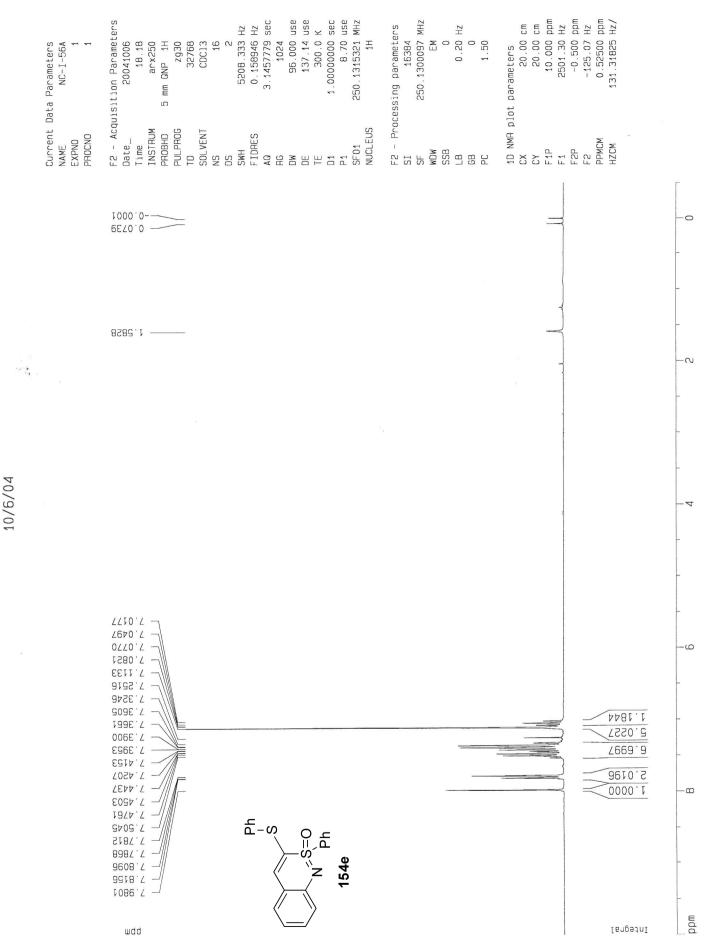
wdd

1H NMR

[67091n]

	Current Data Parameters NAME NC-I-55A EXPNO 2 PROCNO 1 1	r - Auduistion Parameters Date20041202 Time20041202 FINSTRUMdrx300 PROBHD5 mm Multinuc1 PULPROG2gdc30 TD2gdc30 TD55536 SOLVENT19 NS19	18832.39 0.28756 1.740030 2252 2525 25.0 25.0 26.0 26.0 2999999 1.29999999	====== CHANNEL f1 ======= NUC1 13C P1 8.50 usec PL1 75.4760107 MHz SF01 75.4760107 MHz	======= CHANNEL f2 ======= CPDPHG2 waltz16 NUC2 11 PCPD2 100 00 usec PL2 120.00 dB PL12 25.60 dB PL12 300.1312005 MHz	F2 - Processing parameters SI 32768 SF 75.4677542 MHz WDW EM 0 SSB 0 LB 1.00 Hz GB 1.00 Hz GB 1.40	10 NMH plot parameters CX 20.00 cm 71 11.00 cm 71 220.000 ppm 71 16602.90 Hz 72 -754.68 Hz 72 -754.68 Hz 72 PPMCM 11.50000 ppm/cm H2CM 867.87909 Hz/cm
	187.4- 301.2-					*	
	952.85 578.71						Mapping the formula of the second secon
							1
benzothiazine	254.77 100.77 25.37	\rightarrow					
13C NMR NC-I-55A t-butyl-dimethylsilane	156.906 28.516 29.530 19.672 15.834 15.834				-		14444444444444444444444444444444444444
t-but	153 - 728 132 - 939 143 - 742 148 - 363 148 - 330						150
			154d				and the state of t
	wdd		19	94			Piper - 2000

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NC-I-56A phenylsulfide-benzothiazine

 1D NMR plot parameters
 20.00 cm

 CY
 10.00 cm

 F1P
 220.000 ppm

 F1
 13836.95 Hz

 F2P
 -10.000 ppm

 F2P
 -528.95 Hz

 F2
 -628.95 Hz

 F2
 -628.95 Hz
 220.000 ppm 13836.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm 723.29529 Hz/ F2 - Processing parameters SI 32768 SF 62.8952424 MHz WDW EM waltz16 103.00 use 22800 29.000 use 41.43 use 17241.379 Hz 0.467702 Hz 1.00000000 sec 6.00 use 62.9023694 MHz F2 - Acquisition Parameters 1.0691060 sec 0.00002000 sec 0.03000000 sec 62.8952424 MHz 23.00 dB 1.00 Hz 300.0 K 01.40 13C zgdc30 CDC13 18.27 arx250 36864 N 5 mm QNP 1H 496 Current Data Parameters NC-I-56A 20041006 TD SOLVENT NS DS SWH PULPROG NUCLEUS INSTRUM AQ RG DW DE DE D12 D12 CPDPRG PROBHD FIDRES Date_ PROCNO EXPNO SF01 HZCM NAME Time P31 011 PC BB D1 P1 0 50 802.77 000.77 10/6/04 100 464.811-889.311-714.051 153.966 127.235 158.469 159,909 -129, 253 -128, 454 -138, 454 -138, 454 -133, 356 -135, 356 -135, 150 ဗူ–လ N[×]S=0 Ph 154e 200 mqq

wdd

phenylsulfide-benzothiazine

NC-I-56A

 10 NMR plot parameters

 CX
 20.00 cm

 CY
 8.00 cm

 F1P
 10.000 ppm

 F2P
 -0.500 ppm

 F2P
 -0.500 ppm

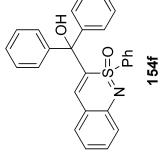
 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm

 HZCM
 131.31825 Hz/
 F2 - Processing parameters SI 16384 SF 250.1300087 MHz WDW EM SSB 0 LB 0.20 Hz GB 0.20 Hz GB 1.50 5208.333 Hz 0.158946 Hz 3.1457779 sec F2 - Acquisition Parameters 96.000 use 137.14 use 1.00000000 sec 8.70 use 250.1315321 MHz 300.0 K 14.28 ar x 250 z 930 32768 CDC13 16 2 2048 Current Data Parameters 5 mm GNP 1H 1H NC-I-57A 20041013 TD SOLVENT NS DS SWH FIDRES INSTRUM PROBHD PUL PROG NUCLEUS PROCNO Date_ EXPNO NAME Time AQ HG DW TE P1 SF01 -0.0002 -0 9788.1 --0 10/10/04 0000.1 3,8578 8579.8 6900'Z 7.0268 9 7.1585 7.2281 2.3753 3.2199 4.2536 7.2552 7.2552 7.2653 7.3257 4.9940 1.3875 7.3322 5.1304 7.3360 НО -00 6978.7 9536.7 -N[∕],S=0 Ph 7403.7 4003.7 8172.7 9232.7 154f ppm wdd lsiegral

NC-I-57A (diphenyl)methanol benzothiazine

	Current Data Parameters NAME NC-I-57A EXPNO 4 PHOCNO 1	F2 - Acquisition Parameters Date20041013 Time14.40 INSTRUMarx250 PNDBHD5 mm0NP1H PUL_PROG3G664 TD36664 SOLVENTCDC13 NS812 NS812	SWH 17241.379 Hz FIDRES 0.467702 Hz AQ 1.0691060 sec RG 228000 sec DW 229.000 use DF 41.43 use TE 0.0002000 sec D12 0.00002000 sec D12 0.00002000 sec D12 0.0000000 sec D11 1.0000000 sec D11 1.0000000 sec D11 0.03000000 sec D11 0.03000000 sec D11 0.03000000 sec D11 0.03000000 sec	- Processi	1D NMR plot parameters CX 20.00 cm CY 30.00 cm F1P 220.000 ppm F1 13336.95 Hz F2P -10.000 ppm F2 -628.95 Hz PPMCM 11.50000 ppm HZCM 723.29529 Hz/
(diphenyl)methanol benzothiazine 10/10/04		×18.3×1 ×18.3×1 ×18.3×1 ×10.3×1 <td< td=""><td></td><td></td><td></td></td<>			

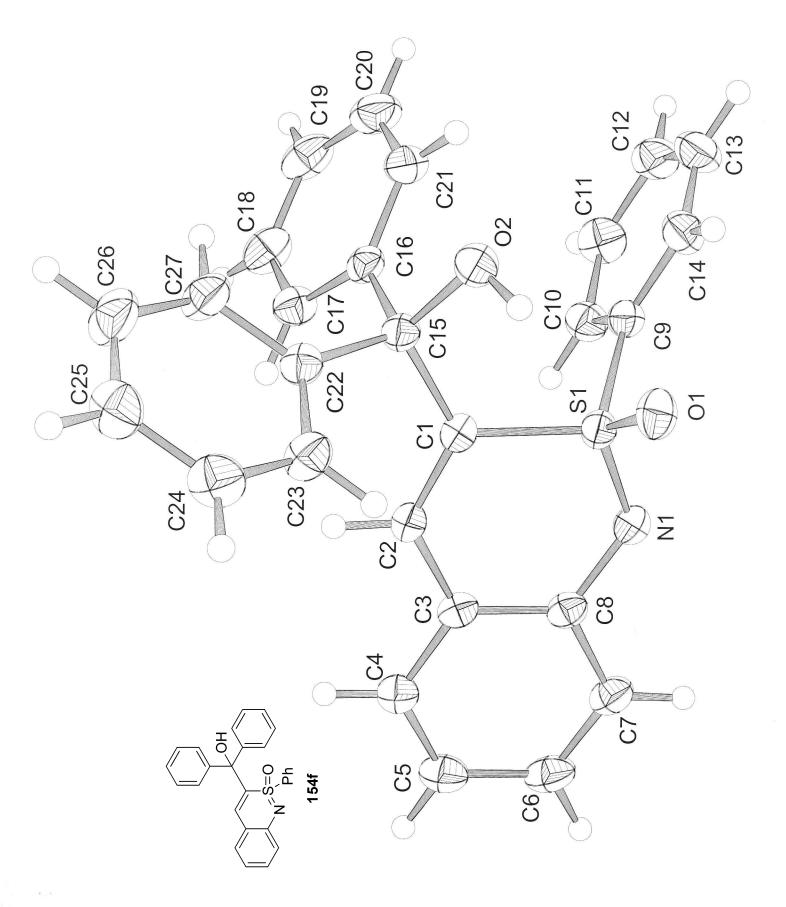


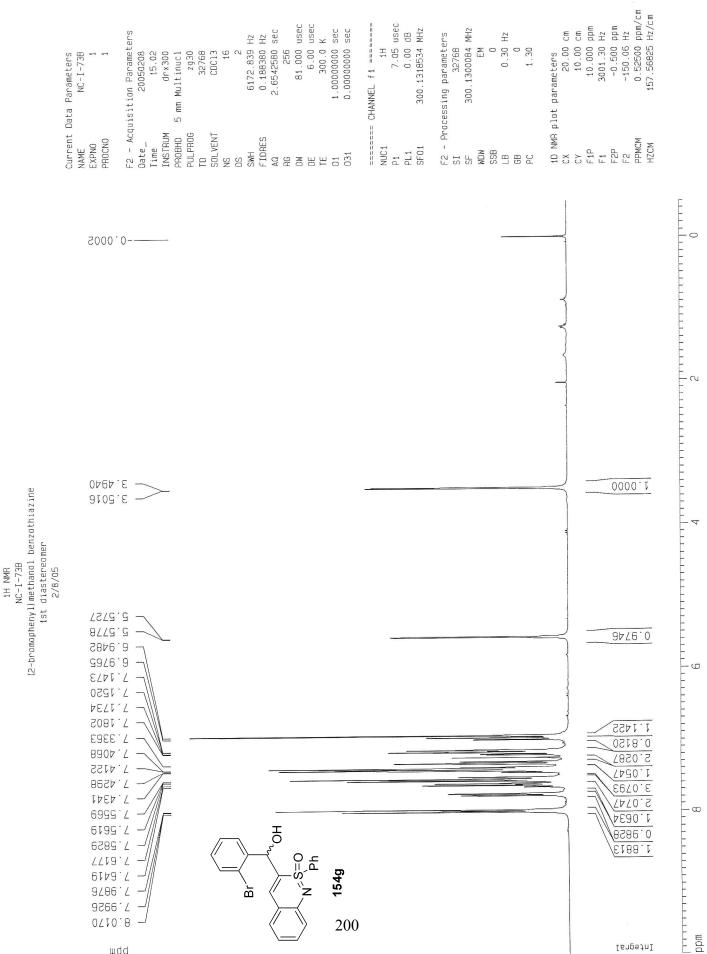
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mdd

wdd

NC-I-57A



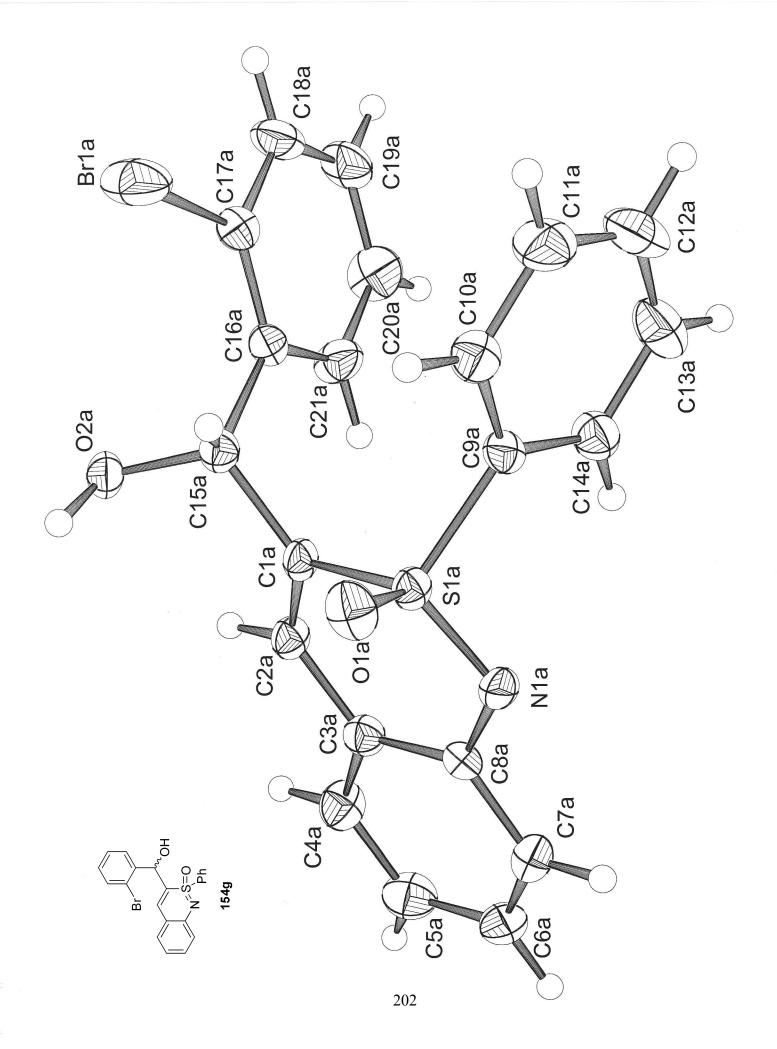


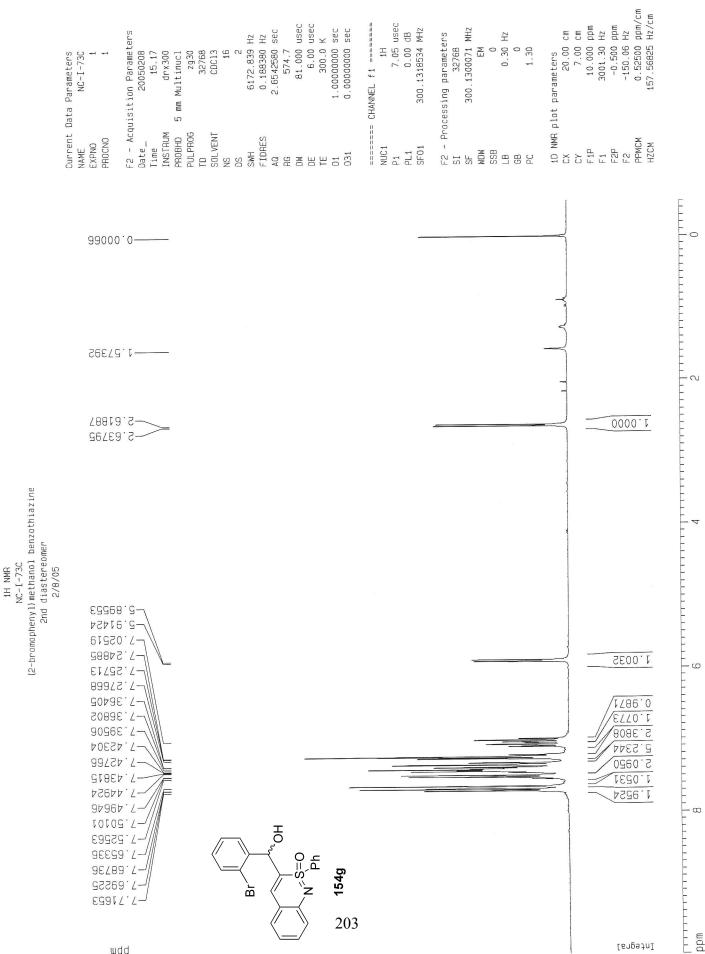
wdd

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	Current Data Parameters NAME NC-I-73B	EXPND 2 PHOCND 1	cquisitio	lateZuduususus Time15.07	INSTRUM drx300 PROBHD 5 mm Multinucl	(5	VENT	IES	1./	DW 26.550 usec DE 6.00 usec	TE 297.1 K 01 1 2999995 sec			CHANNEL 11	P1 8.50 usec	1 75.476	====== CHANNEL f2 ======= CPNPPG2 waltz16		PL12 25.60 dB SF02 300.1312005 MHz	F2 - Processing parameters	SI 327531 MH2 SF 75,4677531 MH2	LB 1.00 HZ 6B 0 PC 1.40	1D NMA plot parameters	CX 20.00 cm CY 13.50 cm F1P 220.000 ppm		РС
ine		405 581 002	·92																					ներել՝ Կետել՝ հեռերելին ուներելուներին երկերին երկուներին է որ հետերերություններին երկերեն հետերեններին։ Այստել	المعاملية على من المعامل المحلم المعامل المعامر المعاملين والمعاملين والمعاملين والمعاملين والمعاملين والمعامل	75 50 25 25 0
(2-bromophenyl) methanol benzothiazine 1st diastereomer 2/8/05		428 515 515 618 726 726 726 726 726 726 726	.77 . 116 . 120 . 122 .																					and the start of the	والمالية. ولم يوافق المرابة المرابع المراجع المراجع المحمد والمراجع ولم	125 100
(2-bro		131 5253 523 864 023 605 205 023 205 205	30 30 35 35 32 32					 B	_^	HO, HO,		чт :	154g			-								וון אין אין אין אין אין אין אין אין אין אי	والمتعادية والمتعادي	200 175 150 150
			wdd										201	l										بالايلا المحديم أرساليهم	بالطرا الكريا تقريح المراي	- mdd

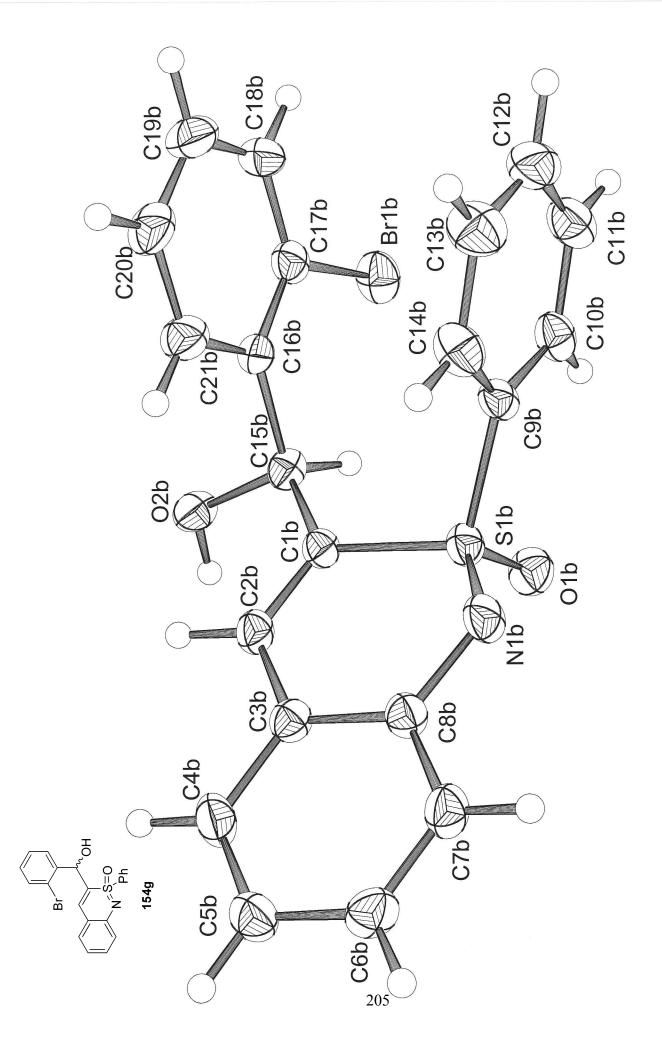
13C NMR NC-I-73B





lengetni

	Current Data Parameters NAME NC-1-73C EXPNO 2 PROCNO 1 F2 - Acquisition Parameters Date20050208 Time 15.24 Time 15.24 INSTRUM drx300 PROBHD 5 mm Multinuc1 PULPROG 29dc30 TD 65536	SOLVENT CDC13 NS 230 DS 231 DS 31 FIDRES 0.287/360 AQ 1.7400308 AG 1.7400308 DM 2.2528 DM 2.2528 DM 2.2529 DM 2.2573 DM 2.3999995 D1 1.299999955 D1 0.00000000 Sec 0.00000000	======= CHANNEL f1 ======= NUC1 13C P1 8.50 Usec PL1 75.4760107 MH2 SF01 75.4760107 MH2	====== CHANNEL f = ====== CPDPHG2 waltz16 NUC2 100.00 usec PL2 120.00 dB PL12 25.60 dB PL12 300.1312005 MHz	F2 - Processing parameters SI 32769 SF 75.4677514 MHz WDW EM SSB 0 LB 1.00 Hz CB 1.00 Hz CB 1.40	10 NMH plot parameters CX 20.00 cm CY 30.00 cm F1P 220.000 ppm F1 16602.90 Hz F2P -10.000 ppm F2P -754.68 Hz F2P -754.68 Hz F2A 11.50000 ppm/cm HZCM 867.8790 Hz/cm
la 2 îne	72.273 76.575 77.423 77.423					level production of the product of t
13C NMR NC-I-73C (2-bromophenyl)methanol benzothiazine 2nd diastereomer 2/5/08	954.251 858.251 857.151 855.338 855.351 857.311					44444444444444444444444444444444444444
N N (2-bromophenyl) 2nd d	732.252. 666. 742.651 742.651 742.651 745.651 745.651 745.651 745.751 745.751					
	= - - - - - - - - - - - - - - - - - - -					
	723.941 262.041 253.061 273.861	Br N S=0 Ph H0 H154a				Image: Contract of the first of the firs
	wdd	24	04			I'T JAN MATATA JA HANA JA HANA A A HAUNA JA HANA I Mana A Hanjara Jana A Hana Matata Jana Jana Jana Jana Jana Jana Jana



	Current Data Parameters NAME NC-I-59A EXPNO 1 PROCNO 1 PROCNO 1 F2 - Acquisition Parameters Date_ 20041104 Time 17.48 INSTRUM drx300 PROBHD 5 mm Multinucl PUL PROG	TD 32768 SOLVENT 32768 NS 16 NS 16 DS 6172.839 SMH 6172.839 FIDRES 0.188380 AQ 2.6542680 RG 81.000 DW 61.000 NG 81.000 NG 0.00000000 NG 0.0000000 NG 0.00000000	====== CHANNEL f1 ======== NUC1 1H P1 7.05 usec PL1 0.00 dB SF01 300.1318534 MHz F2 - Processing parameters	SI 32768 SF 300.1300073 MHz WDW EM EM SSB 0.30 Hz 6B 0.30 Hz 6B 1.30	1D NMR plot parameters CX 20.00 cm CY 20.00 cm F1P 10.000 ppm F2P -0.500 ppm F2P -0.500 ppm F2 -150.06 ppm F2 -150.06 ppm F2 -150.06 ppm F2 PPMCM F2 -150.06 ppm/cm HZCM 157.56825 Hz/cm	
	99000°0 96820°0			=		0 2
1H NMA NC-I-59A Bromo benzothiazine 11/4/04	-7.03518 -7.03518 -7.05974 -7.05974 -7.05978 -7.03518 -7.03518				2.0100 1.0433	9
	ррм ррм ррм ррм ррм ррм ррм ррм	15th Jack Provide the second s			[6709370] 1850.1 1850.1 1850.1 1850.1 1850.1 1 1850.1 1 1850.1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	B

Current Data Parameters NAME NC-I-59A EXPNO 2 PAOCNO 1	F2 - Acquisition Parameters Date20041104 Time 17.50 Time 17.50 INSTRUM drx300 PHOBHD fm Multinucl PHOBHD fm Multinucl PHOBHD fm Multinucl PHOBHD fm Multinucl PG0010 55536 SOLVENT 64 DS 4 SMH 18832.393 NS 64 DS 4 SWH 18832.43 A 0.287360 BG 1.7400308 AQ 1.7400308 DM 2.2528 DM 1.7400308 CE 5.00 DM 2.2528 DM 1.7299999955 CE 5.00 D1 1.2299999955 CI 0.03000000 11 0.03000000	Find the second secon	F2 - Processing parameters SI 32768 SF 75.4677520 MHz WDW EM SSB 0 LB 1.00 Hz GB 1.00 Hz GB 1.40	10 NMH plot parameters CX 20.00 cm CY 15.00 cm F1P 220.000 ppm F1 16602.90 H2 F2P -10.000 ppm F2P -754.68 H2 F2 -754.68 H2 F2MCM 11.50000 ppm/cm H2CM 967.87909 H2/cm

52

50

-12

100

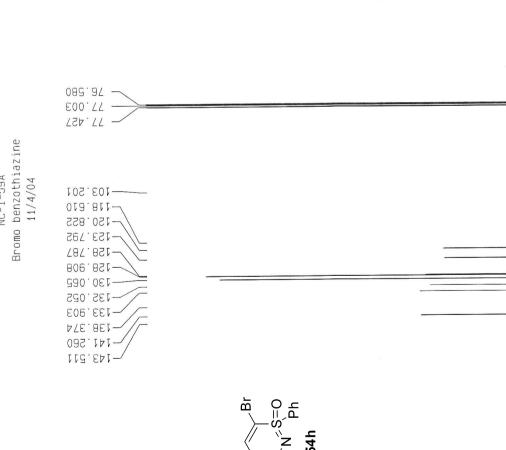
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150

G/ I

200

mdd

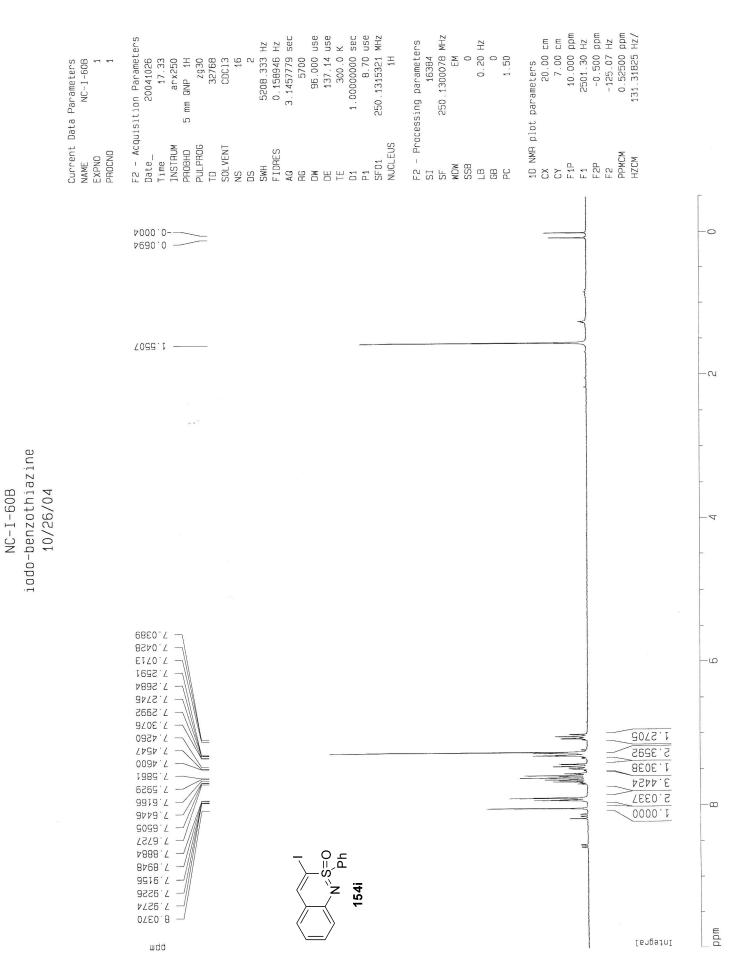


13C NMA NC-I-59A Bromo benzothiazine 11/4/04

207

154h

wdd

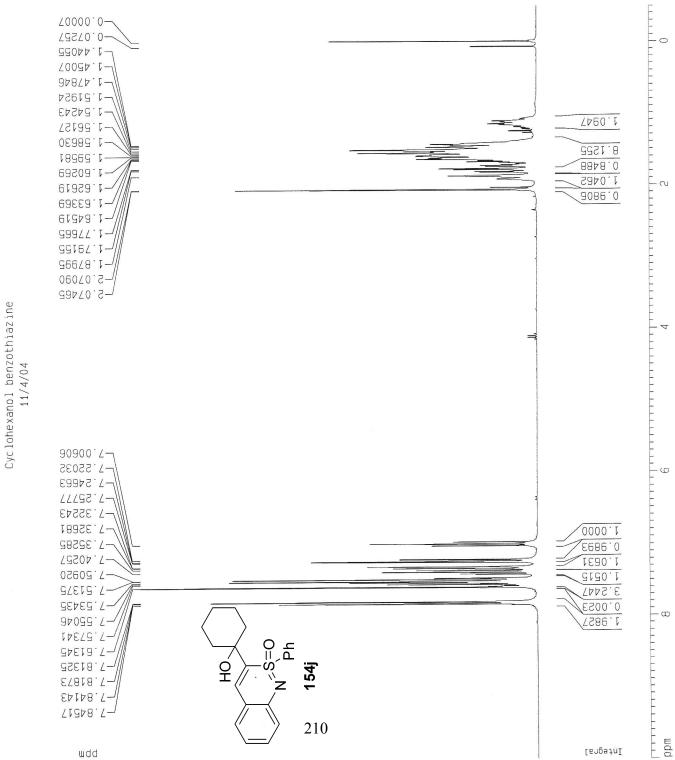


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	Current Data Parameters NAME NC-I-60B EXPNO 2 PROCNO 1	F2 - Acquisition Parameters Date20041026 Time 17.41 INSTRUM arx250 PR0BHD 5 mm QNP 1H PULPR0G 5 gdc30 36864 SOLVENT 29dc30 36864 SOLVENT 25532 4 SSL 0.36864 3532 SSL 17241.379 Hz SM 17241.379 Hz BS 0.467702 Hz A 0.467702 Hz A 0.467702 Hz	DW 29.000 use DE 41.43 use TE 300.0 K 012 0.00002000 sec DL5 23.00 dB cPDPRG walt216 P31 1.0000000 sec D1 1.0000000 sec P1 62.9023694 MHz NUCLEUS 13C	F2 - Processing parameters SI 32768 SF 62.8952403 MHz WDW EM SSB 0 LB 1.00 Hz GB 0 PC 1.40	1D NMR plot parameters CX 20.00 cm CY 50.00 cm F1P 220.000 ppm F1 13836.95 Hz F2P -10.000 ppm F2P -628.95 Hz F2P -628.95 Hz F2P -520.900 ppm F2P -70.000 ppm F2 -528.95 Hz F2MCM 11.50000 ppm HZCM 723.29529 Hz/
10/26/04	CUL	5 1 <td></td> <td></td> <td></td>			
		wdd	154i		PPm 200

тыс имн NC-I-60B iodo-benzothiazine 10/26/01

	ens HZ HZ SEC USEC K K SEC SEC SEC	usec usec MHz MHz Hz	ст ст Ррт Нz Нz Нz/ст Hz/ст
rent Data Parameters E NC-I-61A NO 1 CNO 1	²² - Acquisition Paramet. ²³ - Acquisition Paramet. ^{11,46} 20041104 ^{11,46} 20041104 ^{11,40} 61.30 ^{20,16} 32768 ^{20,18} 6172.839 ^{20,18} 6172.839 ^{20,61} 6172.5	==== CHANNEL f1 === 1H 7.05 0.00 0.00 1318534 300.1318534 32768 300.1300071 EM 0 0 0	NWR plot parameters 20.00 12.50 10.000 3001.30 -0.500 -150.06 CM 0.52500 M 157.56825
CULLE NAME EXPNO PROCNO	F2 - Ac Date_ Timer PROBHD PULPROG PULPROG PULPROG PULPROG PULPROG SOLVEN' SOLVEN' SOLVEN' DS SOLVEN' DC DM DM DE D1 D1 D1 D1	==== NUC1 PL1 SF01 SF SI SF SS SSB CB CB	10 NMF CX CY F1P F2P F2P F2P F2CM H2CM

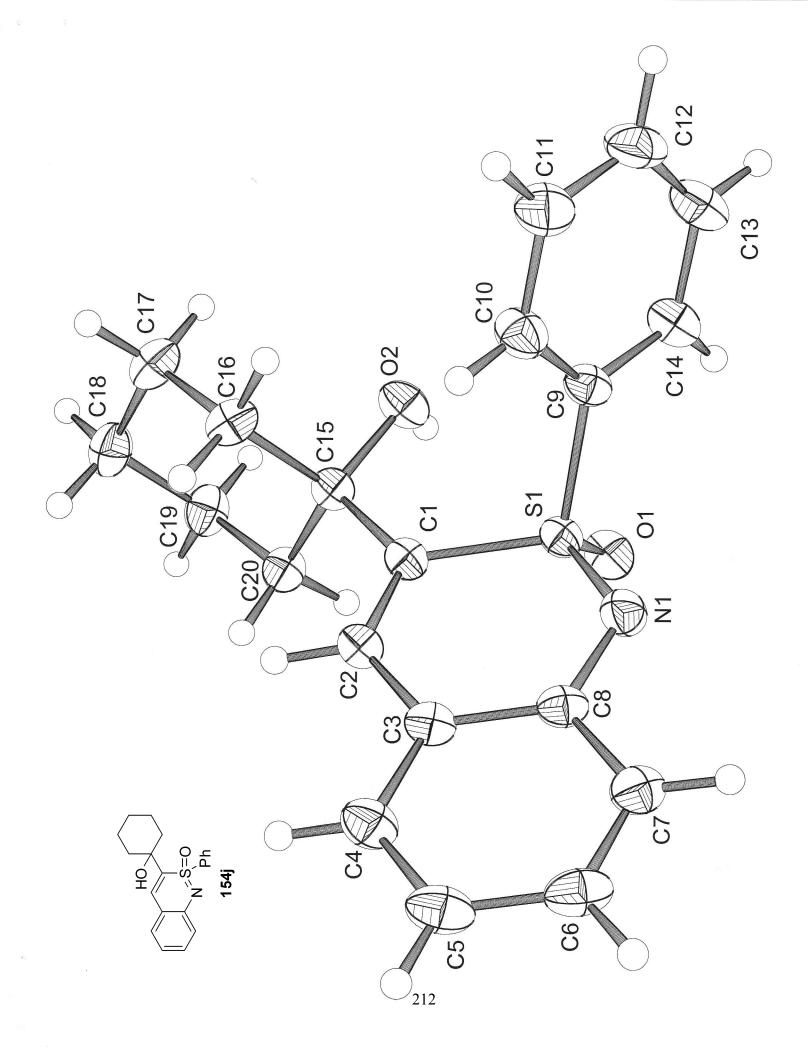


wdd

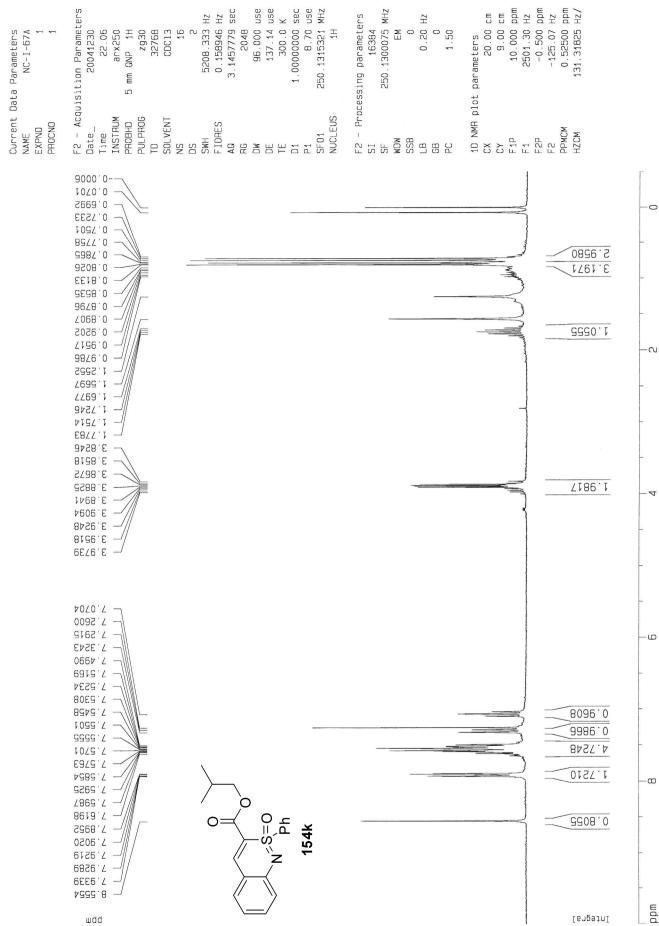
NC-I-61A

1H NMR

	NAME NC-1-61A EXPNO 2 PAOCNO 1 F2 - Acquisition Parameters Date 18.23 INSTRUM drx300 PAOBHD 5 mm Multinuc1 PULPAG 2gdc30 TD 2gdc30 TD 25536 SOLVENT CDC13 NS 392	DS 4 SWH 18832.393 Hz FIDHES 0.287360 Hz AQ 1.7400308 sec AG 1.7400308 sec DM 22528 DM 22528 usec DF 6.00 usec DF 2.97.1 K D1 1.29999995 sec d11 0.0000000 sec D31 0.0000000 sec	======= CHANNEL f1 ======= NUC1 13C P1 8.50 usec PL1 75.4760107 MHz SF01 75.4760107 MHz	====== CHANNEL f 2 ======= CPDPRG2 waltz16 14 NUC2 100.00 usec 14 PCPD2 100.00 usec 120.00 dB PL2 120.00 dB 25.60 dB PL12 200.1312005 MHz	F2 - Processing parameters SI 32768 SF 75.4677525 MHz MDM EM SSB 0 LB 1.00 Hz 0 BB 1.00 Hz 0 PC 1.40	1D NWR Plot parameters CX 20.00 cm CY 11.00 cm F1P 220.000 ppm F1 16602.90 Hz F2 -10.00 ppm F2 -754.68 Hz PPMCM 11.50000 ppm/cm HZCM 867.87909 Hz/cm
	40.500 28.382 24.975 28.532 28.532 28.532 28.532					
hiazine.	124.77 920.47 478.35 74.015 74.015 74.015 74.015					
13C NMR NC-I-61A Cyclohexanol benzothiazine 11/4/04	20.021 21.051 22.760 21.051 22.051 22.057					
	509.541 568.541 763.361	154i	•			
	wdd	2	11			



isobutylformate benzothiazine NC-I-67A 12/30/04 HIMINI HIT.



wdd

213

[6709jn]

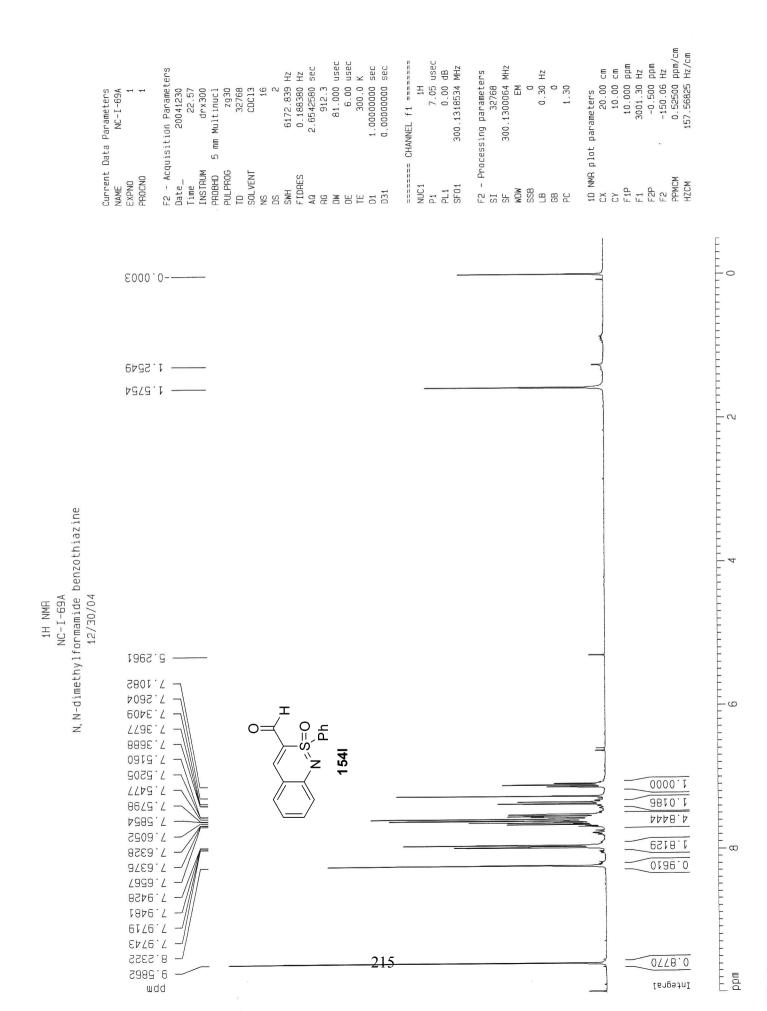
20.00 cm 40.00 cm 220.000 ppm 13836.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm F2 - Processing parameters SI 32768 SF 62.8952408 MHz WDW EM 0 SSB 1.00 Hz GB 0 LB 1.40 22800 29.000 use 41.43 use F2 - Acquisition Parameters 1.0691060 sec 103.00 USe 1.00000000 sec 6.00 use 0.00002000 sec 62.9023694 MHz 0.03000000 sec 17241.379 Hz 23.00 dB 0.467702 Hz 300.0 K 1D NMR plot parameters CX 20.00 C F1P 220.000 F F1 13836.95 F F2P -10.000 F F2P -11.50000 HZCM 723.29529 arx250 5 mm GNP 1H 22.19 36864 CDC13 1882 13C waltz16 Current Data Parameters 2 NC-I-67A 20041230 zgdc30 PULPROG TD SOLVENT SF01 NUCLEUS INSTRUM PROBHD FIDRES CPDPRG P31 PROCNO Date EXPNO Time NAME DS AQ BG DW DE 12 DL5 DL5 011 NS D1 P1 G78.81 £19.81 57.524 50 866.87 879.87 879.87 12/30/04 905.77 100 046.311-668.111-917.0S1 154.043 159.385 131.252 134.848 133.221 842.141 150 145.730 578.161-S=0 Ph 154k 200 mdd

wdd

isobutylformate benzothiazine

NC-I-67A

HWNI JEI

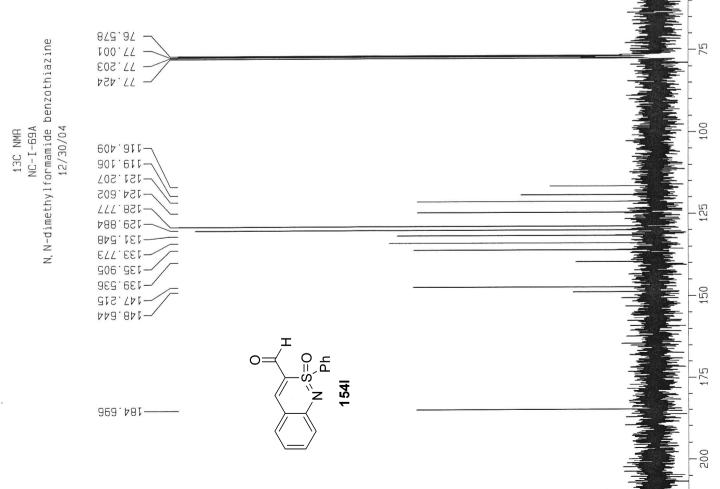


Current Data Parameters NAME NC-I-69A EXPNO 2 PROCNO 1	Pare 2300412 231 231 655 655 652 222 222 222 222 222 222 222	CHANNEL f1 ======== 13C 8.50 usec 5.00 dB 75.4760107 MHz maltz16 maltz16 11 11 100.00 usec 120.00 dB 25.60 dB 25.60 dB	Processing parameters 32768 75.4677508 MHz EM 0 1.00 Hz 0 1.40	<pre>clot parameters 20.00 cm 20.00 cm 220.000 ppm 220.000 ppm 16602.90 Hz -754.68 Hz 11.50000 ppm/cm B67.87909 Hz/cm</pre>
Current NAME EXPNO PROCNO	F2 - Acq Date _ Time _ PHOBHD PHUPROG PULPROG		F2 - Prc SF MDW SSB SSB GB GB PC	11 NMH Plot CX CY F1 F2 F2 F2 F2 F2 F2 H2CM H2CM
				l'high stated have been a stated a state

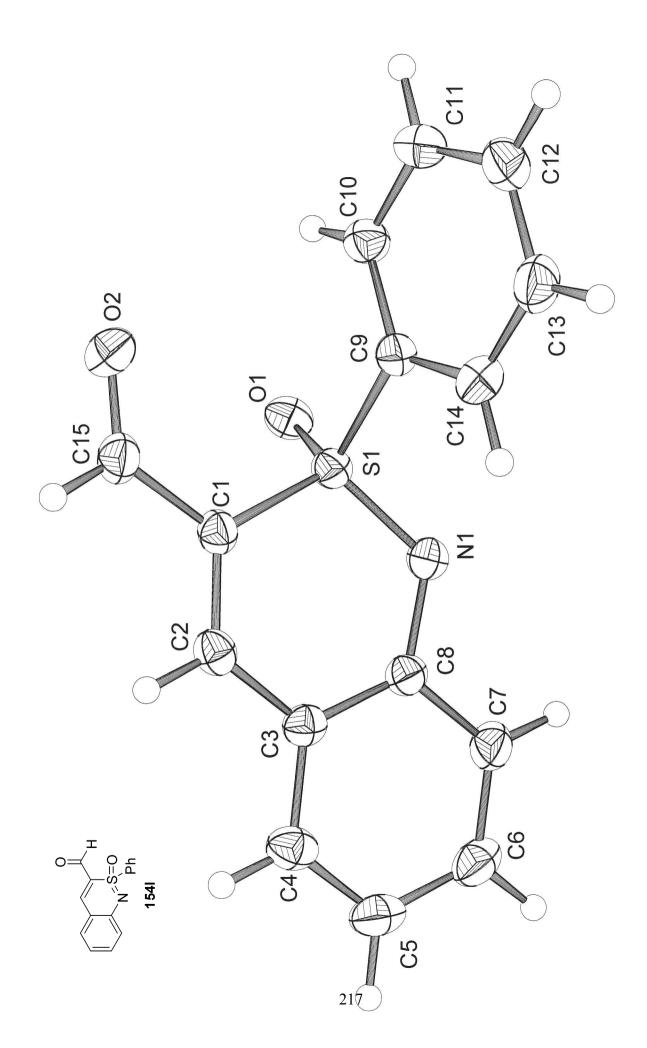
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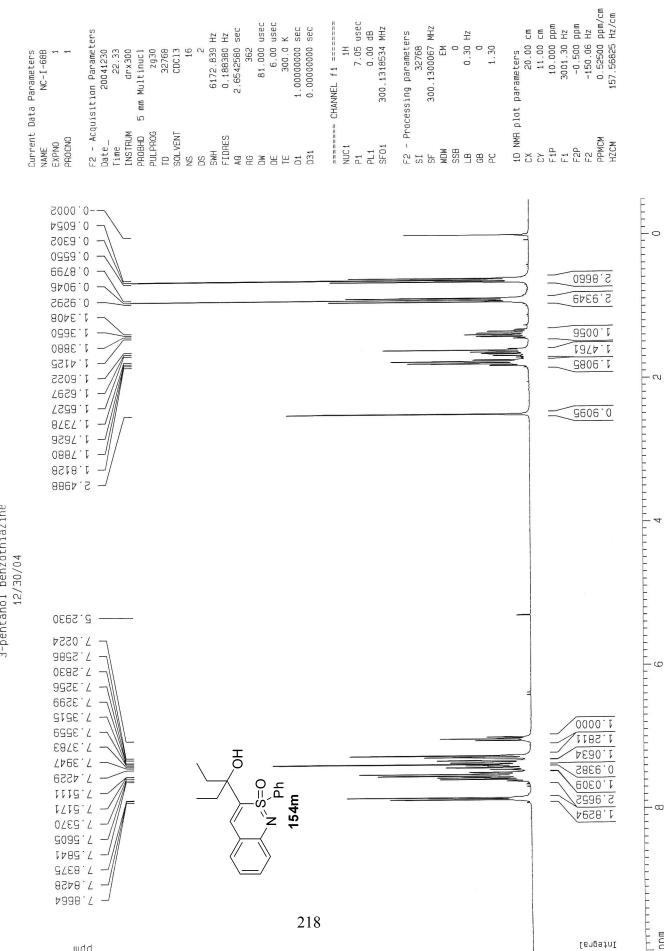
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wdd



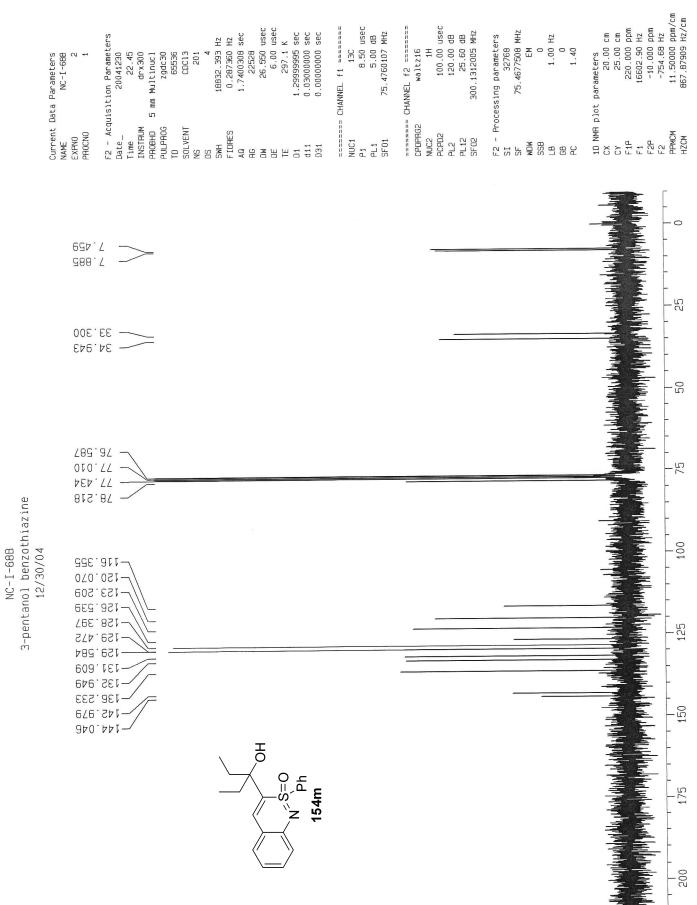


3-pentanol benzothiazine NC-I-68B 1H NMH

wdd

[670910]

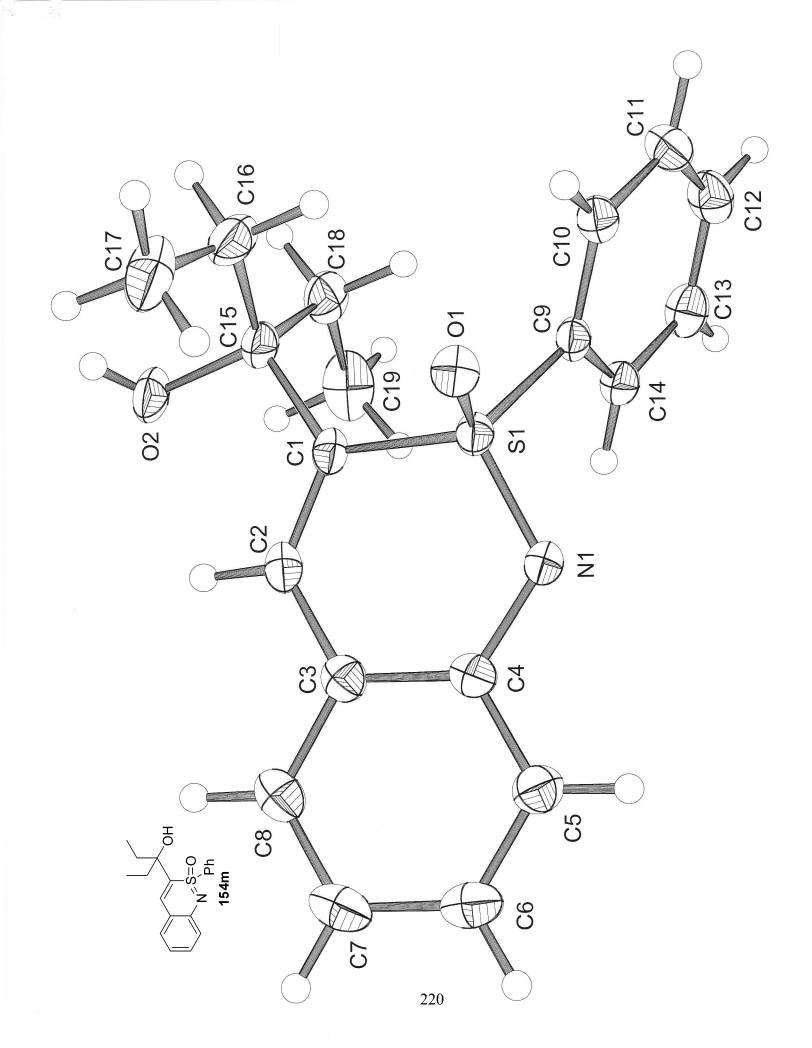
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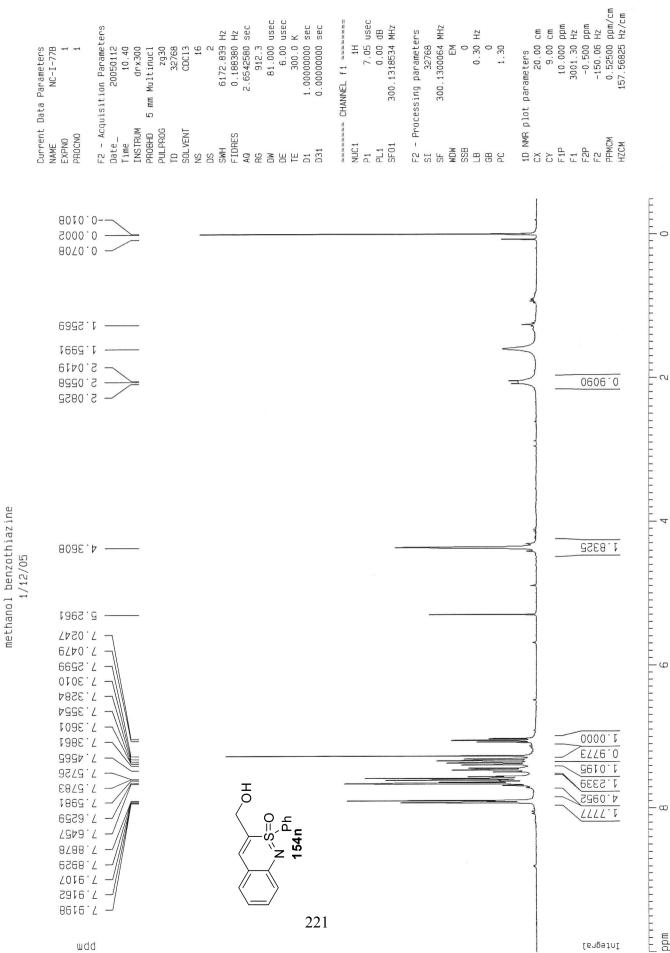


219

13C NMR

mqq





N

wdd

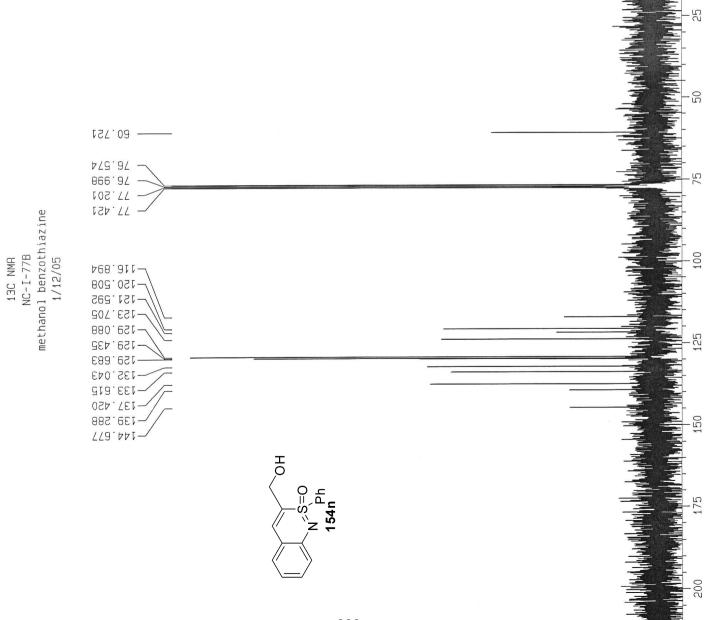
NC-I-77B

1H NMR

lategral

bpm

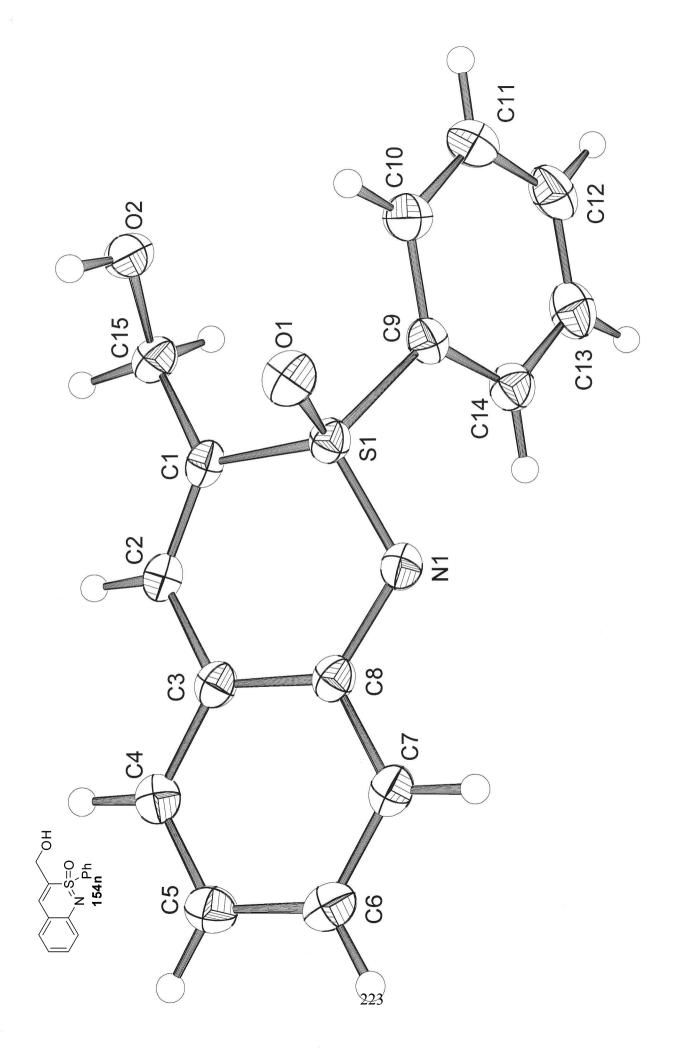
	ers HZ Sec K Sec Sec Sec	usec dB MHz usec dB MHz MHz	ers MHz Hz	ст ст Нz Ppm Hz/ст Hz/ст
urrent Data Parameters AME NC-1-77B XPNO 2 AGONO 1	Acquisition Paramet 20050112 10.46 10.46 um drx300 0 5 mm Multinucl 500 290530 1.7400308 2.2528 25528 2.2528 2.2528 2.2528 2.2528 2.2528 2.2528 2.2528 2.2528 2.2528 2.2529 0.03000000 0.00000000	=== CHANNEL F1 ==== 13C 8.50 5.00 75.4760107 75.4760107 75.4760107 75.4760107 75.4760107 75.4760107 11 11 11 11 11 10 10 00 120.00 25.60 300.1312005	- Processing paramet 32768 32.4677502 EM 0 1.00 1.00 1.40	A plot parameters 20.00 50.000 16602.90 -10.000 -754.68 11.50000 867.87909
CULL NAME EXPN PROC	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	нис1 NUC1 PL1 SF01 SF01 CPDPR PCP02 PL2 PL2 SF02 SF02	SI SI SSB SSB CB PC	10 NM CX CY F1 F1 F2 F2 F2 F2 F2 F2 F2 F2 F2 F2 F2 F2



wdd

222

bpm



20.00 cm 5.00 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 0.52500 ppm 131.31825 Hz/ F2 - Processing parameters SI 16384 SF 250.130007B MHz WDW EM SSB 0 LB 0.20 Hz GB 0.20 Hz GB 1.50 5208.333 Hz 0.158946 Hz 3.1457779 sec 96.000 use 137.14 use F2 - Acquisition Parameters 1.00000000 sec 8.70 USE 250.1315321 MHz 300.0 K mm GNP 1H zg30 10 NMR plot parameters CY 5.00 C F1P 10.000 F F1 2501.30 F F2P -0.500 F F2 -125.07 H PPMCM 0.52500 P 10.33 arx250 32768 CDC13 16 2 1430 14 Current Data Parameters NC-I-86A 20050216 ŋ TD SOLVENT NS DS SWH FIDRES PUL PROG NUCLEUS INSTRUM Date_ PROBHD PROCNO EXPNO NAME Time AG RG DW TE D1 SF01 SF01 9000.0-0 - 0.0724 2.3747 2.3747 2.3747 5115.5 2.4345 2.4317 2.4359 -N 4274 2.4574 2.4602 1.6456 2.5826 2.6060 2.6031 7847 1.3077 2.6105 2.6105 3.6795 3.7295 3.7297 3.7297 3.7292 3. -2/16/05 8781.5 _ 7.0285 7.2587 7.3129 -0 1915.7 809E.7 7.3866 7414.7 7.4204 1.2283 7.4802 7.4802 1.3614 2.2436 ⊅∠9G`Z 7221.1 5072.7 3.9006 3.9000 6989.7 ΗQ £165.7 8 2119.7 7113.7 7113.7 N[×]S=0 Ph **1540** 7.8652 0268.7 8178.7 -7868.7 9206'2 mdd lengeani

wdd

ethanol-benzothiazine

NC-I-86

HIMINI HIT.

20.00 cm 10.00 cm 220.000 ppm 13835.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm 723.29529 Hz/ F2 - Processing parameters SI 32768 SF 62.8952419 MHz WDW EM 103.00 use 0.00002000 sec F2 - Acquisition Parameters 1.0691060 sec 29.000 use 1.00000000 sec 41.43 USe 6.00 use 62.9023694 MHz 0.03000000 sec 23.00 dB 62.8952419 MHz 1.00 Hz 17241.379 Hz 0.467702 Hz 300.0 K 10 NMA plot parameters CY 20.00 C CY 10.00 C F1P 220.000 p F1 13836.95 H F2P -10.000 p F2P -628.95 H PPMCM 11.50000 p 22800 10.43 36864 CDC13 283 waltz16 0 0 1.40 Current Data Parameters N arx250 5 mm QNP 1H V 13C 20050216 zgdc30 NC-I-86A TD SOL VENT SF01 NUCLEUS **MURTRUM** PULPR06 D12 DL5 CPDPRG PROCNO Date_ PROBHD FIDRES EXPNO NAME Time HZCM DS SWH P31 011 SSB CB PC NS AG H D M D H D1 0 - 34.100 50 970.18 77.512 77.004 76.496 100 120.051-725.711-120.361 153.523 129.544 131.411 EE8.E41--143.853 -138.070 -138.070 -133.551-150 HO Ph Ph 1540 200 mqq La la wdd

IJU NWH NC-I-86A ethanol benzothiazine 2/16/05

______teters 16384 250.1300081 MHz EM 0 0.20 Hz 1.50
 ID NMR plot parameters

 CX
 20.00 cm

 CY
 12.50 cm

 F1P
 10.000 ppm

 F1
 2501.30 Hz

 F2P
 -0.500 ppm

 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm/cm

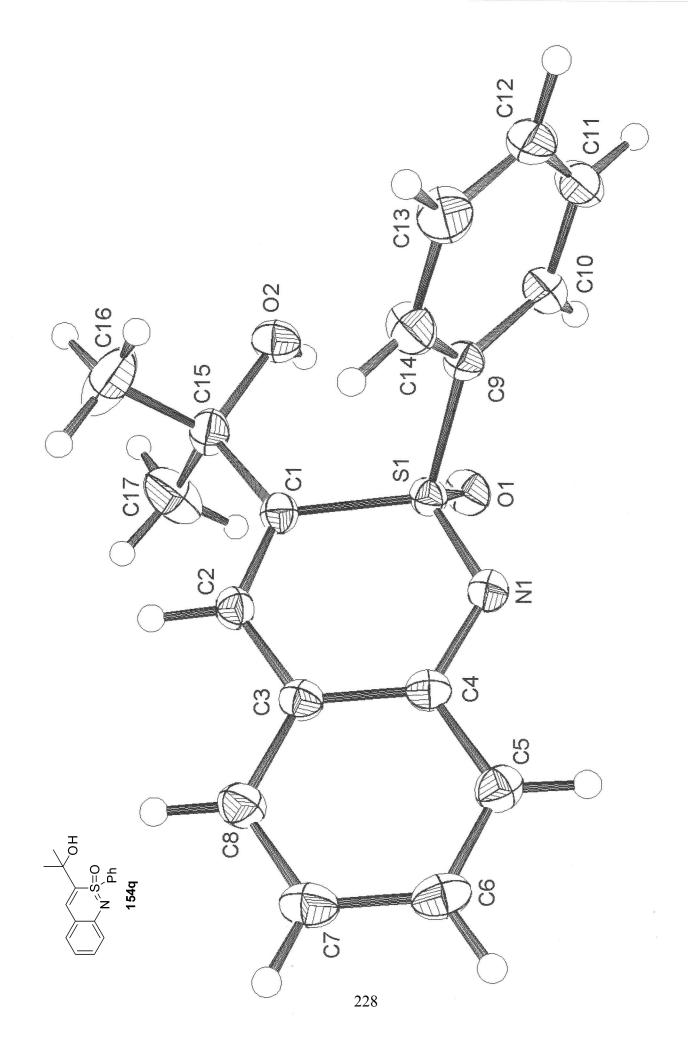
 HZCM
 131.31825 Hz/cm
 5208.333 Hz 0.158946 Hz 3.1457779 sec F2 - Acquisition Parameters Date____20091222 - Processing parameters 20091222 8.47 arx250 mm QNP 1H 2g30 32768 32768 CDC13 CDC13 Current Data Parameters NAME NC-II-99 S Trime INSTRUM PROBHD PULPROG TD SOLVENT NS SOLVENT NS SWH FTDRES AQ DM DE TE D1 SF01 NUCLEUS PROCNO NAME EXPNO F2 -SI WDW WDW SSB SSB LLB CB τοοο.ο----1.2852 3.0000 S96⊅'T 2.9635 2 6678.2 -896.0 4 ₽200.7 -₽700.7 -7.3205 .0 8135.7 7.3702 <u>1.0342</u> <u>1.0443</u> <u>1.0020</u> J.2900 T3282 C328 T228 T225 C250 C250 C252 7868.8 9888.1 9888.1 HO -00 1.9537 N S=0 Ph 154q mdd udd Integral

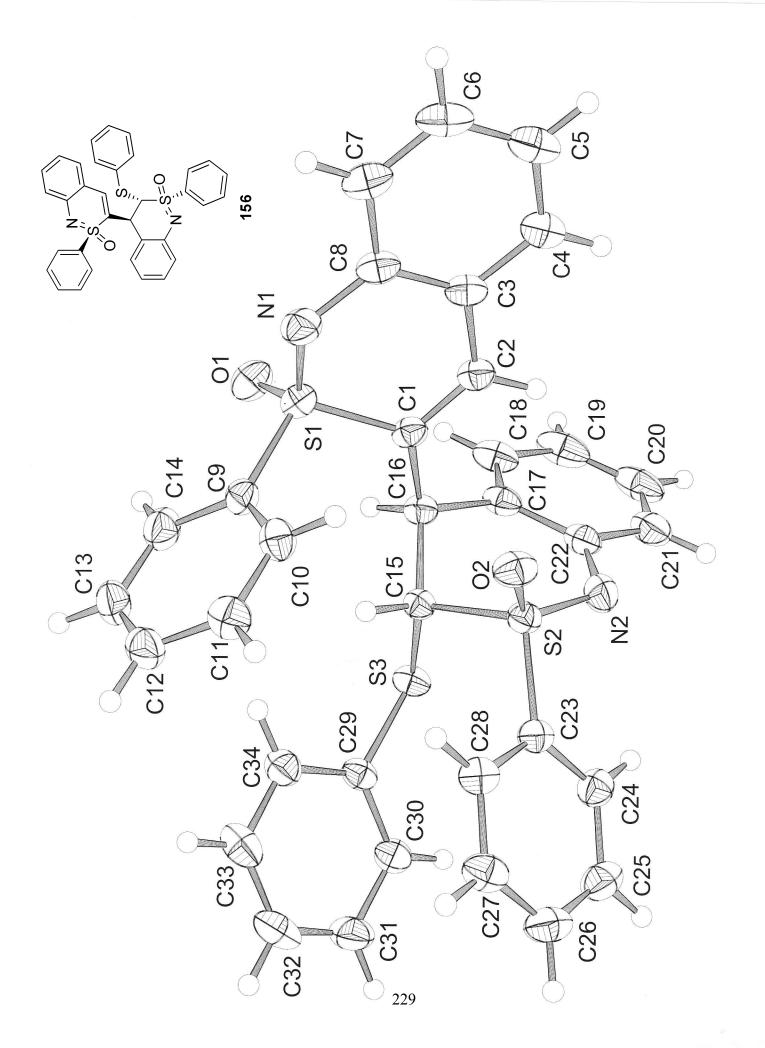
1H NMR

11.50000 ppm/cm 723.29535 Hz/cm 103.00 usec 2.00000000 sec 22800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz F2P -10.000 ppm F2 -628.95 Hz HZCM 723.2955 Hz/cm F2 - Processing parameters SI 32768 32768 SF 62.8952466 MHz WDW EM 0 SSB 1.00 Hz GB 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 6.25 usec 220.000 ppm 13836.95 Hz mdd F2 - Acquisition Parameters Date_ 20091222 62.9023694 MHz 0.03000000 sec 62.8952466 MHz 20091222 8.51 arx250 mm QNP 1H Current Data Parameters NC-II-99 36864 CDC13 13C zgdc30 55 ഹ NUCLEUS D11 TD SOLVENT NS DS SWH FIDRES PULPROG INSTRUM AQ RG DW DE TE D12 D12 D15 CPDPRG P31 D1 D1 SF01 PROCNO PROBHD EXPNO Time NAME TAVI UTITA PARANA INA DALA والقرام احمالها ومقالمتهم ومعالفاتهم الإعهامية مرقان فالمغالية فالمحملة فالمقالين المحالية والمعالية والمعالية 30'616 35'286 -----____ 50 72.583 76.996 77.503 100 -170.044 -123.044 -128.550 ولوفانه الحدوقة بالأنداقل وإرجائه مراون كالكرار المستأخ معام والنكر بالأمراكم والمرابع ليتراكم والمرابع 150 HO N[^] S=0 Ph 154q أنريدانا ليتناقر وكبرا 200 A HIMAN AND mdd wdd

227

13C NMR





F2 - Processing parameters SI 16384 SF 250.1300081 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 7.50 20.00 cm 12.00 cm 10.000 ppm 2501.30 Hz -0.500 ppm -125.07 Hz 0.52500 ppm 131.31825 Hz/ 137.14 use 300.0 K F2 - Acquisition Parameters 5208.333 Hz 0.158946 Hz 96.000 use 1.00000000 sec 8.70 use 3.1457779 sec 4096 250.1315321 MHz
 1D NMR plot parameters
 20.00 c

 CY
 12.00 c

 F1P
 12.00 c

 F1P
 2501.30 c

 F2P
 -0.500 c

 F2P
 -125.07 c

 PAMCM
 0.52500 c

 HZCM
 131.31825
 20050210 10.08 ar x 250 zg30 32768 CDC13 16 2 NC-I-88 GNP 1H 14 Current Data Parameters ШШ ß TD SOLVENT NS SSWH DS SSWH AG AG AG DW DE TE D1 SF01 NUCLEUS INSTRUM PUL PROG EXPNO PROCNO Date_ PROBHD NAME Time 9610.0135 1000.0-0.0127 1449.0 ÞE70.0 1.0022 1.0300 3.0000 1.4799 9012'I 1.7348 1.5367 1.5442 2.2128 1.5631 -1.5912 7250.1 5.1503 2.3689 9296.0 - S.3916 2.4034 5.4554 9816'E -0.9225 4.5524 9156.0 4.5649 1858.8 856.8 6388.8 P:9234 - 0.9820 9/86 7.0067 7.0120 60G0.7 1.8564 0961.7 7950.7 2.9411 1.1303 7.2014 1.0439 7.2577 2.1006 7.2657 7.2682 8901.S 7.2953 7.2953 1.0992 69E8.1 7.4084 7.4134 °_N[∕]S=O 7.4401 2095°2 -8.0540 8.05540 7920.8 157 9850.8 wdd Integral

0

-0

-0

-00

ppm

ин ммн NC-I-88 3-phenylsulfide-4-n-butyl benzothiazine 2/10/05

220.00 cm 30.00 cm 220.000 ppm 13835.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm 723.29529 Hz/ F2 - Processing parameters SI 32768 SF 62.8952403 MHz WDW EM 0.00002000 sec 23.00 dB waltz16 103.00 use F2 - Acquisition Parameters 29.000 use 6.00 use 1.0691060 sec 41.43 use 1.00000000 sec 62.9023694 MHz 0.03000000 sec 62.8952403 MHz 17241.379 Hz 0.467702 Hz 1.00 Hz 300.0 K
 1D NMR plot parameters

 CX
 20.00

 CY
 30.00

 F1P
 220.000

 F1
 13836.95

 F2P
 -10.000

 F2P
 -628.95

 F2
 -628.95

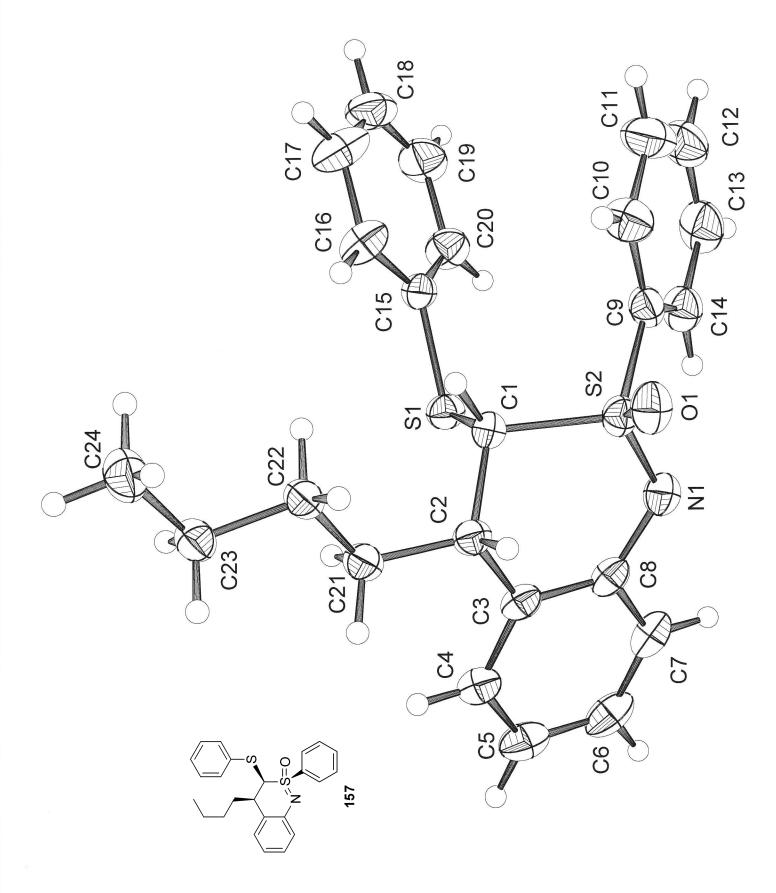
 F2
 -628.95
 CDC13 22800 13C 1.40 10.21 arx250 36864 1320 0 0 NC-I-88 5 mm QNP 1H Current Data Parameters 20050210 V zgdc30 TD SOLVENT NUCLEUS D11 INSTRUM PULPROG AQ RG DW DE DE D12 D12 CPDPRG FIDRES EXPNO PROCNO Date_ PROBHD 01 P1 SF01 NAME Time HZCM SWH P31 SSB CB CB PC NS C 090.41 -28.363 28.326 714 50 702.77 104.97 100 -120.6633 -125.971 -125.633 161.361 161.661 161.6000 161.600 1600 161.6 150 C 157 200 bpm

wdd

3-phenylsulfide-4-n-butyl benzothiazine

2/10/05

HWN JEI NC-I-88



 ID NMR plot parameters

 CX
 20.00 cm

 CY
 1.50 cm

 F1P
 10.000 ppm

 F1
 2501.30 Hz

 F2P
 -0.500 ppm

 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm/cm

 HZCM
 131.31825 Hz/cm
 512 96.000 usec 137.14 usec 300.0 K 1.0000000 sec 8.50 usec 250.1315321 MHz 1H F2 - Processing parameters SI 16384 SF 250.1300122 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 1.50 250.1300122 MHz EM 5208.333 Hz 0.158946 Hz 3.1457779 sec F2 - Acquisition Parameters Date_ 20091231 Current Data Parameters NAME NC-VI-16A EXPNO 6 PROCNO 1 2.04 arx250 5 mm QNP 1H 2g30 32768 32768 CDCl3 16 PROBHD PULPROG TD SOLVENT NS DS SWH FIDRES AQ DM DM DM DM DE TE D1 SF01 NUCLEUS INSTRUM Time 05918'9 20676'9 16186'9 98925.7. 98928 2-53158 2-85358 2-85358 2-98275 2-99275 2-99075 2-90255 2-<u>9580'I</u> 6096'0 0000'I -2:4262J -2:4262J -2:42600 -2:42600 -2:4280 -2:4280 -2:4280 -2:4282 -2:2327 -2:2327 -2:2362 -2 5580.0 1.7214 N[×]S=0 Ph 161d Ч

0

-01

-0

-00

mdd

Integral



udd

-10.000 ppm -628.95 Hz 11.50000 ppm/cm 723.29535 Hz/cm 22800 22000 usec 41.43 usec 300.0 K 0.0002000 sec 23.00 dB waltz16 2.0000000 sec 6.25 usec 62.9023694 MHz 1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz F2P -10.000 ppm F2 -10.000 ppm F2 11.50000 ppm/cm HZCM 723.29535 Hz/cm F2 - Processing parameters SI 32768 SF 62.8952466 MHz WDW EM 0 SSB 1.00 Hz GB 0 DLB 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 103.00 usec F2 - Acquisition Parameters 0.03000000 sec 62.8952466 MHz 13C 2.09 arx250 36864 CDC13 Current Data Parameters NC-VI-16A 5 mm QNP 1H zqdc30 72 20091231 PROBHD PULPROG TD SOLVENT NS DS SWH NUCLEUS INSTRUM AQ RG DW DE DE D12 DL5 CPDPRG FIDRES Date_ PROCNO EXPNO Time NAME D1 P1 SF01 P31 D11

متاريتك بلغ يتلكيك والخنار منخما أنتاكل وبرانا كالبلوأ وتمعر اعتبانت تغاقته أمدريم ومنالح مستعند أثالا مسرة فالمتقاف وفارانه

0

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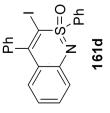
200

mdd

687.97 866.97 702.77 168.08

13C NMR





udd

 ID NMR plot parameters

 CX
 20.00 cm

 CY
 2.00 cm

 F1P
 10.000 ppm

 F1
 2501.30 Hz

 F2P
 -0.500 ppm

 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm/cm

 HZCM
 131.31825 Hz/cm
 1.0000000 sec 8.50 usec 250.1315321 MHz 1H 5208.333 Hz 0.158946 Hz 3.1457779 sec 512 96.00 usec 137.14 usec 300.0 K

 F2 - Acquisition Parameters

 Date_
 20091231

 Time
 2.15

 Time
 2.15

 INSTRUM
 arx250

 PROBHD
 5 mm QNP 1H

 PULPROG
 5 mm QNP 1H

 PULPROG
 32768

 SOLVENT
 CDC13

 NS
 16

 DS
 32768

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 NS
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 32768

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 NS
 16

 DS
 31457779

 SWH
 5208.333

 AQ
 3.1457779

 AC
 512

 DW
 96.000

 DI
 1.00000000

 PI
 260.1315321

 PI
 260.1315321

 <tr F2 - Processing parameters S1 16384 SF 250.1300049 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 1.50 16384 250.1300049 MHz Current Data Parameters NC-VI-36A 9 1 EXPNO PROCNO NAME 7.29832 ------01 4 19916.9-6.92093 11236.9. -0 28782.6.9 -0.17823 -7.17828 -7.17828 8271₽.7-757137 -7.43218 J.0000 20920.7-792202.7-82022.7-82002.7-₽9₽1.6 -00 1.8125 Ph Ph Б 161e Ч 7 8.03216 8.06035 mdd udd Integral

1H NMR

-628.95 Hz 11.50000 ppm/cm 723.29535 Hz/cm waltz16 103.00 usec 2.00000000 sec
 1D NMR plot parameters

 CX
 20.00 cm

 CY
 10.00 cm

 F1P
 220.000 ppm

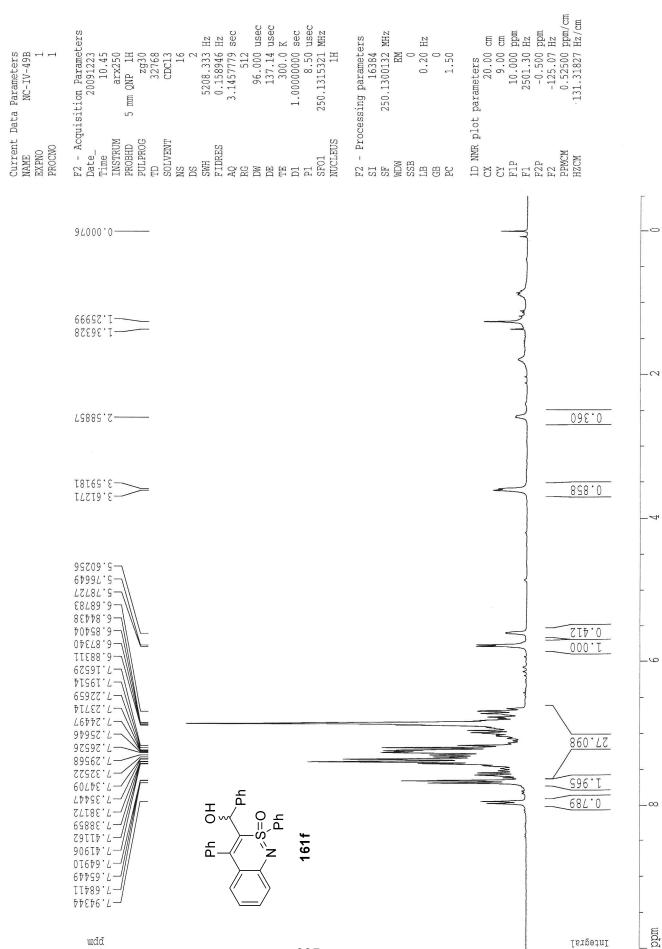
 F1
 13836.95 Hz

 F2P
 -10.000 ppm

 F2
 -628.95 Hz

 PPMCM
 723.29535 Hz/cm
 22800 29.000 usec 41.43 usec F2 - Processing parameters ST 62.8952487 MHz WDW 62.8952487 MHz WDW 5SB 0 LB 1.00 Hz GB 1.00 Hz CB 7.1.40 300.0 K 0.00002000 sec 23.00 dB 17241.379 Hz 0.467702 Hz 1.0691060 sec 6.25 usec F2 - Acquisition Parameters 62.9023694 MHz 0.03000000 sec zgdc30 2.19 arx250 36864 CDC13 13C Current Data Parameters NC-VI-36A 20091231 5 mm QNP 1H TD SOLVENT AQ RG DW DE DE TE D12 D12 P1 P1 P1 SF01 NUCLEUS INSTRUM PULPROG PROCINO PROBHD FIDRES Date_ EXPNO NAME Time NS DS SWH C 50 ∠8⊅.97 800.77 802.77 -100 -100.420 -110.658 -120.450 150 N[^]S=0 Ph ፳ 161e Ъ 200 mqq udd

13C NMR

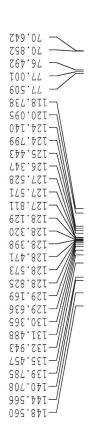


1H NMR

udd

-10.000 ppm -628.95 Hz 11.50000 ppm/cm 723.29529 Hz/cm 22800 29.000 usec 41.43 usec 300.0 K 300.0 K 0.00002000 sec 23.00 dB waltz16 F2 - Processing parameters SI 32768 SF 62.8952455 MHz WDW EM 0 SSB 1.00 Hz GB 1.00 Hz GB 7.40 20.00 cm 10.00 cm 220.000 ppm 13836.95 Hz 17241.379 Hz 0.467702 Hz 1.0691060 sec 103.00 usec 6.25 usec 2.00000000 sec F2 - Acquisition Parameters 62.9023694 MHz 0.03000000 sec 62.8952455 MHz ID NMR plot parameters CX 20.00 c FIP 220.000 F F1 13836.95 F F2P -10.000 F F2 -628.95 1 PPMCM 723.29529 HZCM 723.29529 20091223 10.56 arx250 36864 CDC13 203 NC-IV-49B 13C Current Data Parameters 5 mm QNP 1H zgdc30 TD SOLVENT NS DS INSTRUM NUCLEUS PULPROG AQ RG DW DE DE D12 D12 CPDPRG FIDRES PROCNO PROBHD Date_ EXPNO Time_ NAME P31 D1 P1 SF01 HWS D11





udd



161f

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N[×]S=0 Ph

НО

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فمتعفزهم والقفار سالحان كالمرارح والمكالمم الأطامين فالأطام تسرعا ومعتا لمعتبا إسمامها المهالية أعفر والمسرحون وع mdd

200

كالسميك والإليان الانتهام معمونهما أعتميكما والمتقصط والمحرين المنتقط والمعتقان المناقب والمقاطعة والمقطعة والمقطعة والمقطعة

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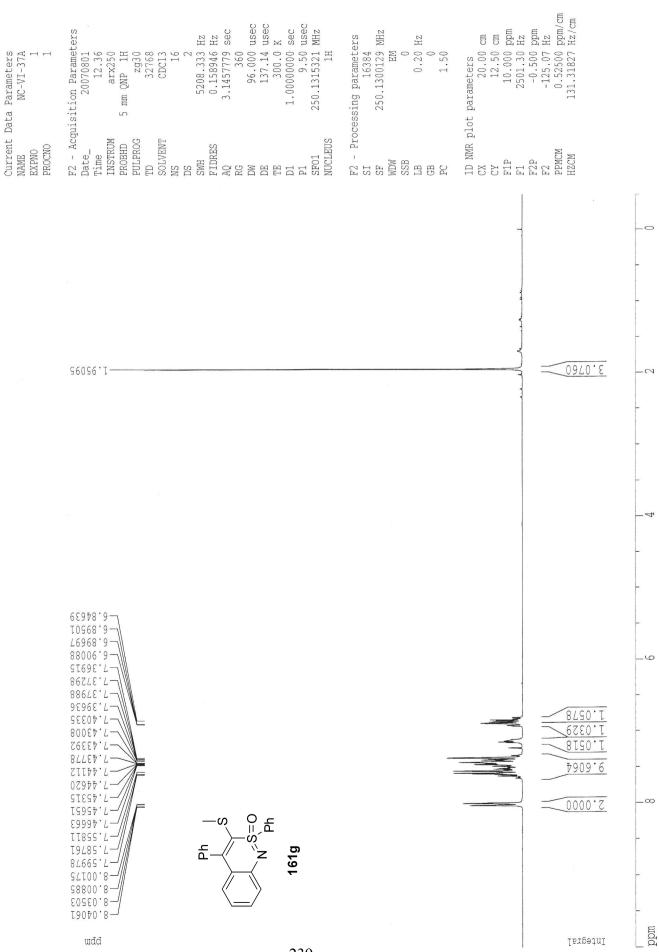
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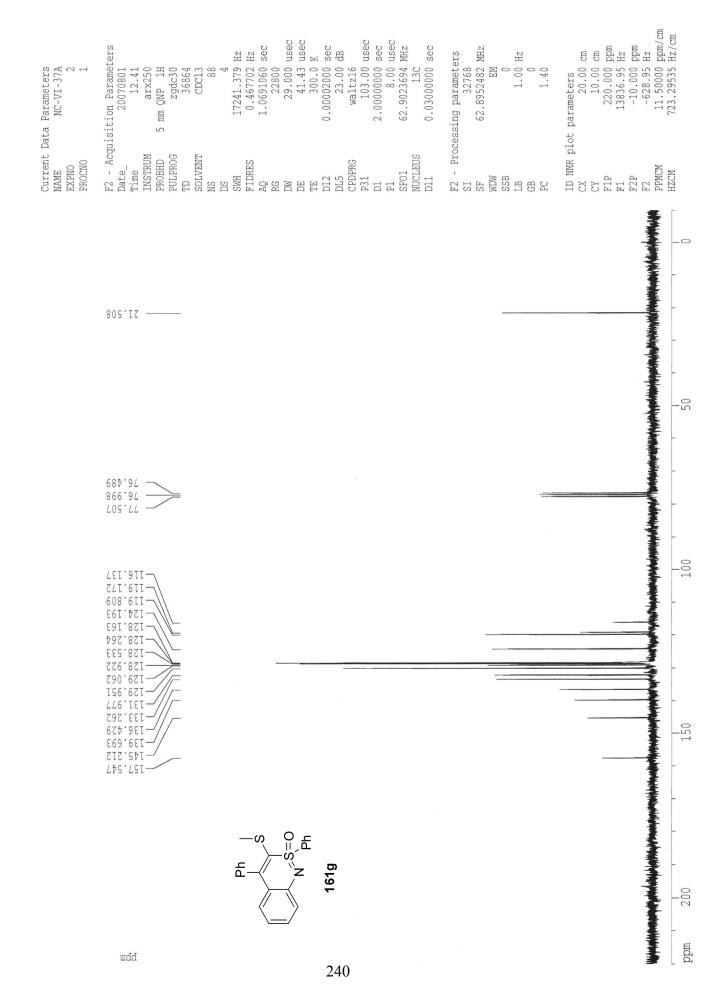
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1H NMR NC-VI-37A 3-methylsulfide-4-phenyl-2,1-benzothiazine

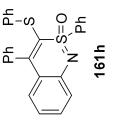


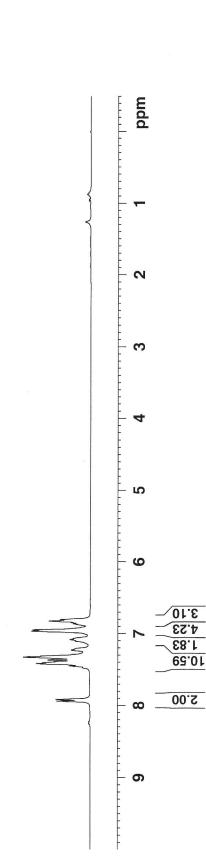


13C NMR

1H NMR NC-VI-33B 3-SPh-4-Ph-2,1-benzothiazine

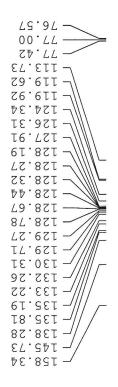
₽9Z'I —

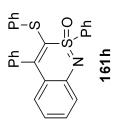




Current Data Parameters NAME NC-VI-33B EXPNO 2 PROCNO 2 PROCNO 1 F2 - Acquisition Parameters Date 20071018 Time 11.28 INSTRUM DRX300 PROBHD 5 mm Multinul DULPROG 50536 S01VENT 05536 S01VENT 05536 S010 00000 PC 65536 S00 00000 S01VENT 0.0387360 Hz CD 287360 Hz CD 0000000 Sec 0.0000000 Sec D1 2.2550 usec D1 2.20000000 Sec D1 2.2550 usec D1 2.250 usec D1 2.250 usec D1 2.250 usec D1 2.250 usec D1 0.0000000 Sec D1 2.250 usec D1 0.0000000 Sec D1 2.250 usec D1 2.2200 dB S701 75.4760107 MHz F11 75.4760107 MHz F12 13C D1 0.000000 Sec D1 75.4760107 MHz F12 300.1312005 MHz NUC2 300.1312005 MHz NUC2 300.1312005 MHz S702 75.4677686 MHz WDW 75.4677686 MHz WDW 75.476700 dB S70 1.40 D1 00.00 USEC D1 100.00 USEC D1 100.00 USEC D1 100.00 USEC D1 75.4760107 MHz S702 100000 Sec D1 100.00 USEC D1 75.4760107 MHz S702 100000 Sec D1 75.4760107 MHz S702 100000 Sec D1 75.4760107 MHz S702 100000 Sec D1 100.00 USEC D1 75.4760107 MHz S702 100000 Sec D1 100.00 USEC D1 100.00

13C NMR







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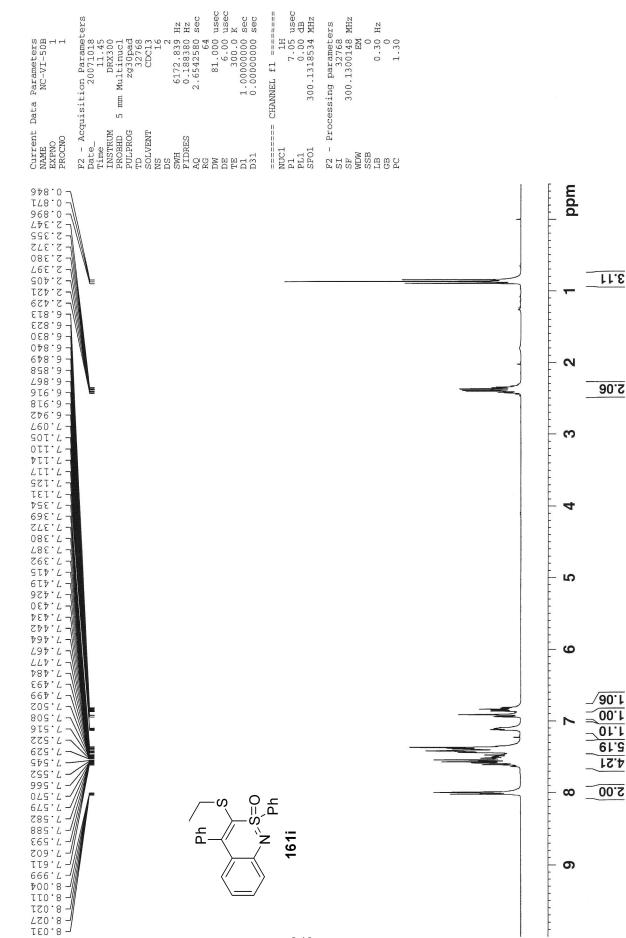
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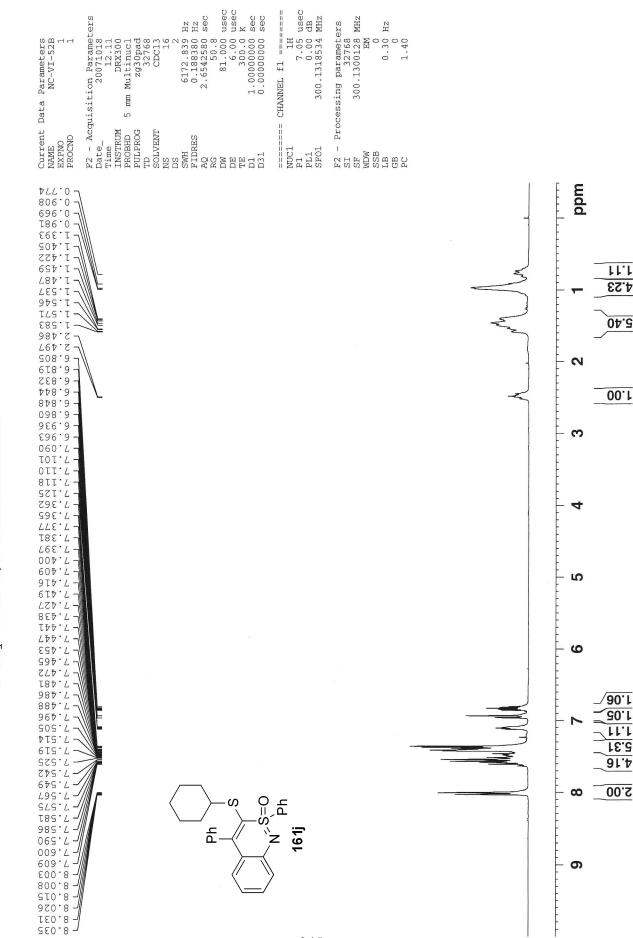
1H NMR NC-VI-50B 3-SEt-4-Ph-2,1-benzothiazine



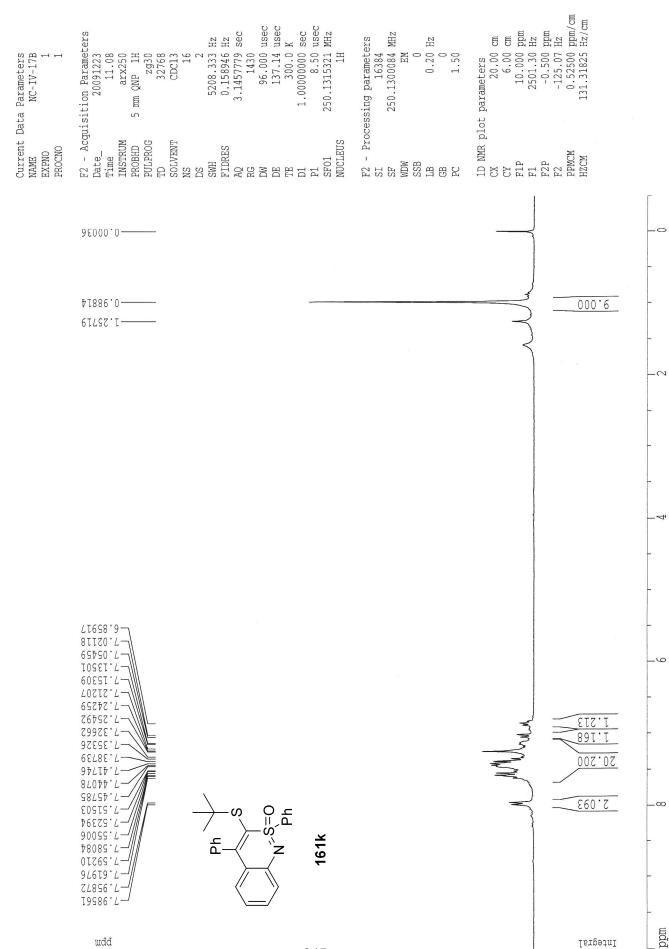
18832.393 Hz 0.287360 Hz 1.7400308 sec 22528 usec 6.00 usec 6.00 usec 0.0300000 sec 0.0300000 sec = CHANNEL f1 ======= 13C 9.00 usec 5.00 dB 75.4760107 MHz F2 - Acquisition Parameters Date_ 20071018 Time 11.52 INSTRUM DRX300 PROBHD 5 mm Multinucl PULPROG 5536 SOLVENT 5536 SOLVE waltz16 waltz16 10 120.00 usec 120.00 dB 21.41 dB 300.1312005 MHz 2 - Processing parameters 1 75.4677 MHz 1 75.4677 MHz 1 00 Hz 1 00 Hz 1 1.30 1 1.30 ====== CHANNEL f2 ======= Current Data Parameters NAME NC-VI-50B EXPNO 2 PROCNO 1 TD SSLVENT SSLVENT SSLVEN SWH SSWH FIDRES AQ DW DW DD D11 D11 D11 CFDFRG2 NUC2 PCFD2 PL2 PL12 SFO2 SFO2 NUC1 P1 PL1 SF01 F2 SSF SSF SSB SSB GB FC mdd أكارم حالاته المالمانية فإنجعل ويحمد أحاد لطائبا فلزون عمالي والغاز معرا الماليات متلهج وعدتنا وعلوان وسرائع سأتكر أتريك فالمالك 73°87 — 20 - 32.22 40 60 LS.97 -وأحداثها ومراقعا ومختبه ومناوعاتها والمالوا فالمتمر التلكي المحد 00.77 -80 أبداء اشتقيته الأيفي مالعات تعاودته Z⊉.77

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 100 120 والمرامل الملار سل وأعلمه والمعاصرة ومقرواته ومالا وعذوق فالشمالة ومناوع المعارية واللام ومعارية والاسترار والمراجع والمراجع 140 معني وجمارك فروافه يمتكنه متناكر والباري والمناقل فالمناكر كالمرون والطاليا فالجراني والمنابي والمنافع وفالك بك 160 180 N[×]S=0 Ph Ч 161i 200

1H NMR NC-VI-52B 3-SCy-4-Ph-2,1-benzothiazine



18832.393 Hz 0.287360 Hz 1.7400308 sec 22559 usec 6.00 usec 6.00 usec 0.0300000 sec 0.0300000 sec : CHANNEL f1 ======== 13C 9.00 usec 5.00 dB 75.4760107 MHz = CHANNEL f2 ======== waltz16 1H 100.00 usec 120.00 dB 21.41 dB 300.1312005 MHz F2 - Acquisition Parameters Date_____20071018 Time 20071018 12.16 INSTRUM DRX300 PROBHD 5 mm Multinucl PULPROG 5 gdc30pad TD 2gdc30pad TD 2gdc30pad SOLVENT CD536 SOLVENT 15 2 - Processing parameters 1 22768 22768 227657 MHz 2000 100 Hz 28 1.00 Hz 28 1.30 C0 C1.30 C1.3 Current Data Parameters NAME NC-VI-52B EXPNO 2 PROCNO 1 CPDPRG2 NUC2 PCPD2 PL1 SF01 PL2 PL12 SF02 NUC1 P1 F2 -SI SF WDW WDW SSB CB GB FC mdd 20 61.82-72.52 أتستهليك كالعار ليعتبه يطارنن يشديني بطيميا منينين إبلازالس 69.82 32.46 32.82 40 78.01 -60 مرايبه مرتمعاتها للأسمع فتابج معانه للمشرع يمكره تعتموا ستاياه فالمعارفين يشرع وعراقا اعتهمنا أسري ينتشنانه LS'9L -00.77 80 24.77 712.12 72.911 100 99.6TT 124.06 128.04 120 128.36 128.94 129.03 للفعارة بابرحطير يتلقن إيمانيا يمر إلمدور أ 55.92I 53 621 20'02T 83'T&T 71'&E 52'9&T 50'57T 50'57T 140 160 الرالي وملتعاضاته يحكرا فالحرينة فيشد مغنوان وكبري الأسرار لتقتله يؤوينه المراقية والمقولية ومنور 180 _N[∽]S=O Ъ 161j Ч 200



247

1H NMR

 ID NMR plot parameters

 CX
 20.00 cm

 CY
 30.00 cm

 F1P
 220.000 ppm

 F1
 13836.95 Hz

 F2P
 -10.000 ppm

 F2
 -628.95 Hz

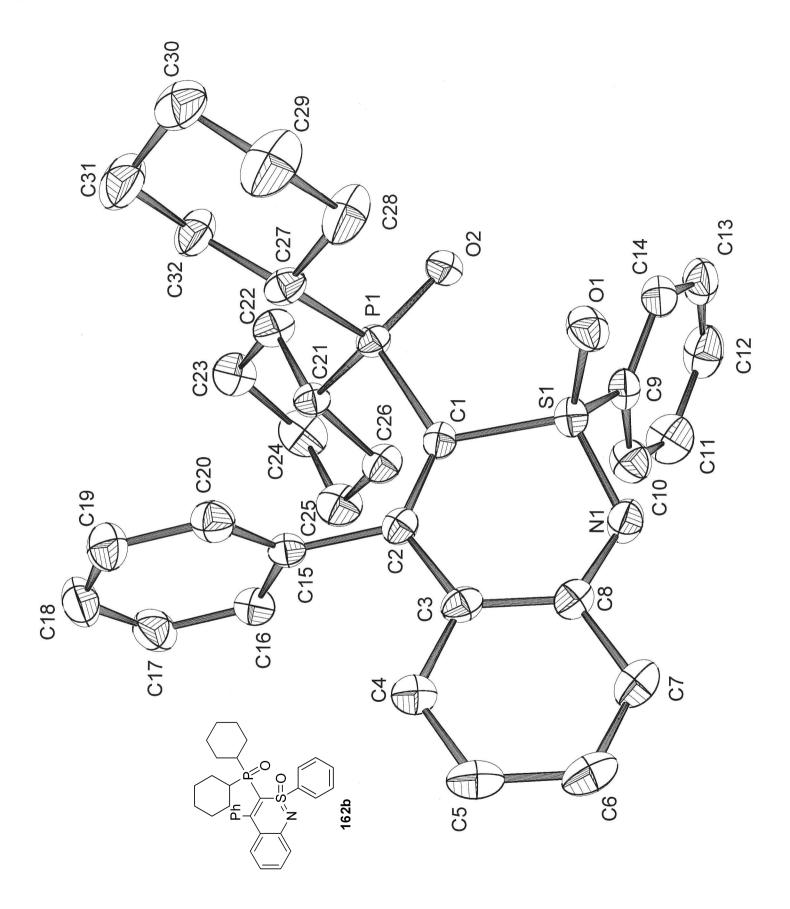
 F2
 -10.000 ppm

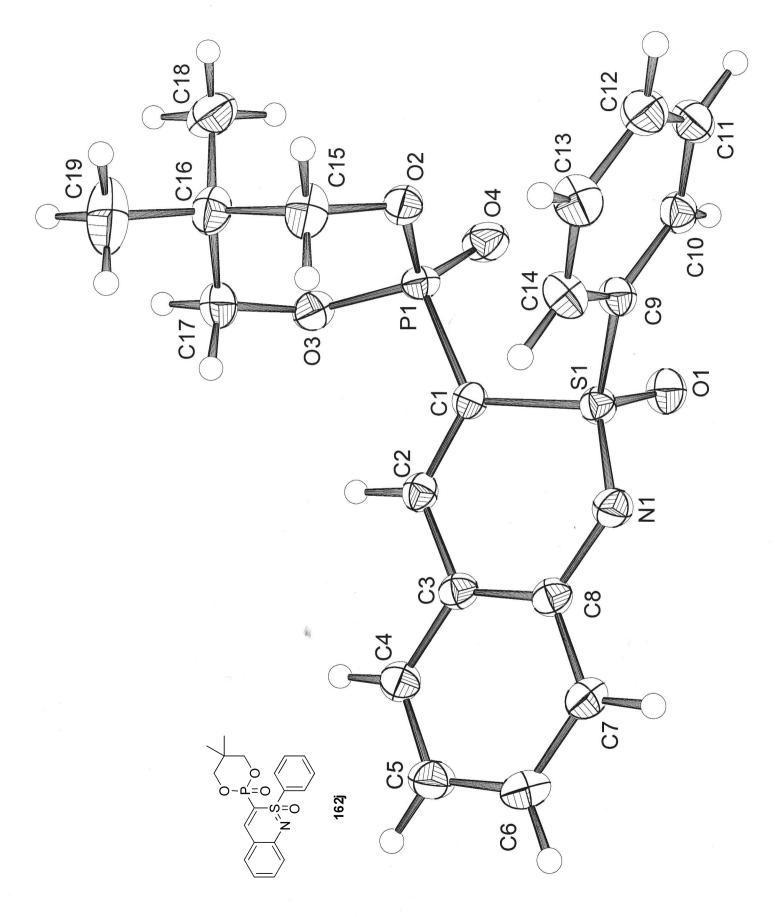
 F2
 -10.000 ppm

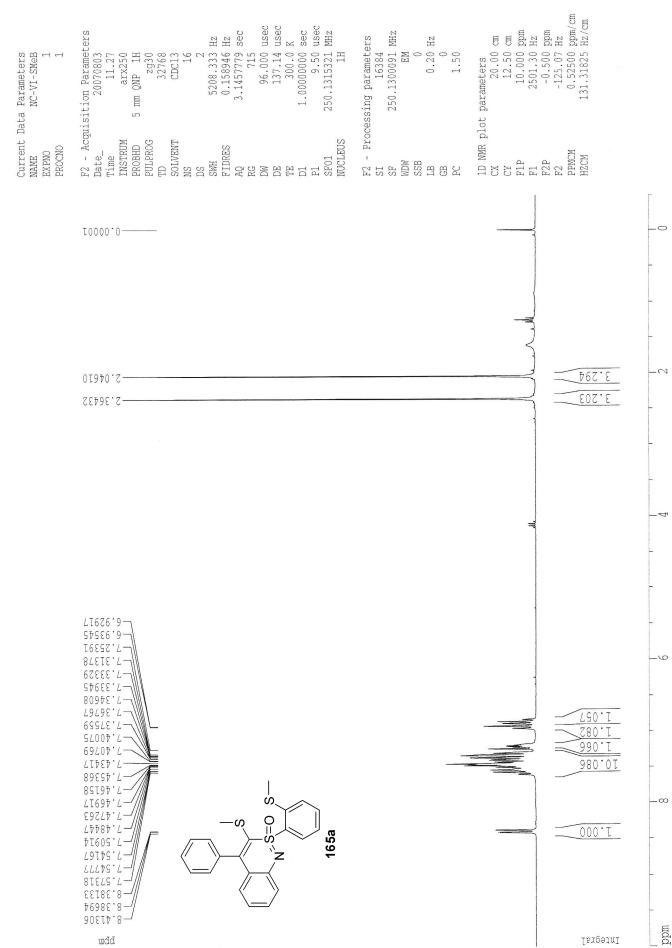
 F2
 -529.95 Hz

 F2
 -628.95 Hz
 1.00000 sec 22.000 usec 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 103.00 usec 2.0000000 sec 6.25 usec 62.9023694 MHz F2 - Processing parameters SI 32768 SF 62.8952408 MHz WDW EM 0 SSB 1.00 Hz GB 0 DLB 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec F2 - Acquisition Parameters Date_ 20091223 0.03000000 sec 62.8952408 MHz Current Data Parameters NAME NC-IV-17B 11.49 arx250 36864 CDC13 2039 13C 5 mm QNP 1H zgdc30 DL5 CPDPRG P31 D1 P1 P1 SF01 NUCLEUS D11 INSTRUM PULPROG TD SOLVENT NS DS SWH PROBHD PROCNO FIDRES EXPNO Time AQ RG DW DE TE D12 714.17 -يغنى يتغير الترافل الترافيا إروافي 50 SE1.02 -704.07 − 400.77 − 700.77 − السارية فالندير فارتأ والكلام بالانكار -110'322 -110'626 -154'343 -154'20 -152'045 -158'160 -158'160 -158'20 100 129.568 129.871 130.362 فالمار المراكر المراحة أحرارها وألا 150 l∕`S=0 Ph 161k Ч 200 mdd udd

13C NMR







1H NMR NC-VI-SMeB single spot

20.00 cm 10.00 cm 220.000 ppm 13836.95 Hz -10.000 ppm -628.95 Hz 11.50000 ppm/cm 723.29529 Hz/cm 22800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 103.00 usec 2.0000000 sec F2 - Processing parameters SI 32768 SF 62.8952429 MHz WDW EM 0 SSB 1.00 Hz GB 0 FC 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 8.00 usec F2 - Acquisition Parameters Date_ 20070803 62.9023694 MHz 13C 0.03000000 sec 62.8952429 MHz 1D NMR plot parameters CY 10.00 C F1P 220.000 F F1 13836.95 F F2P -10.000 F F2 -628.95 F PPMCM 723.29529 F 11.32 arx250 5 mm QNP 1H Current Data Parameters 3,6864 CDC13 NC-VI-SMeB 105 zqdc30 5 NUCLEUS D11 TD SOLVENT NS DS SWH FIDRES PULPROG INSTRUM PROBHD AQ RG DW DE TE D12 D15 CPDPRG P31 P1 P1 SF01 EX PNO PROCNO Time NAME

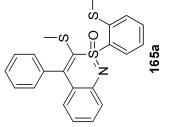
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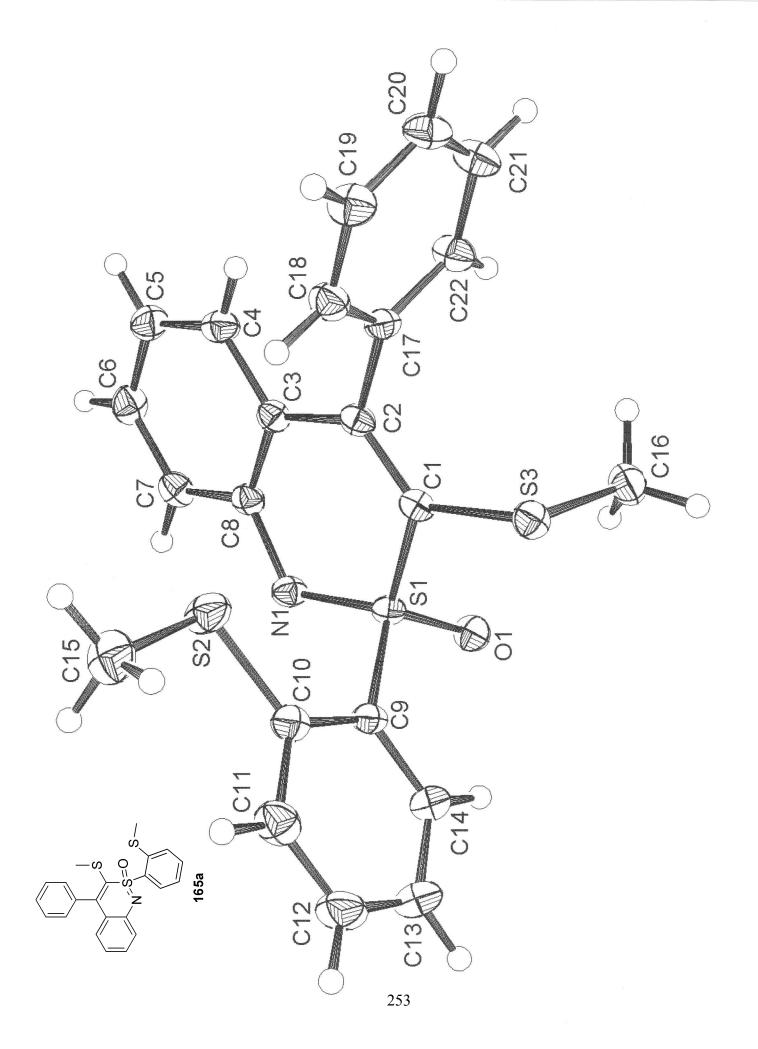
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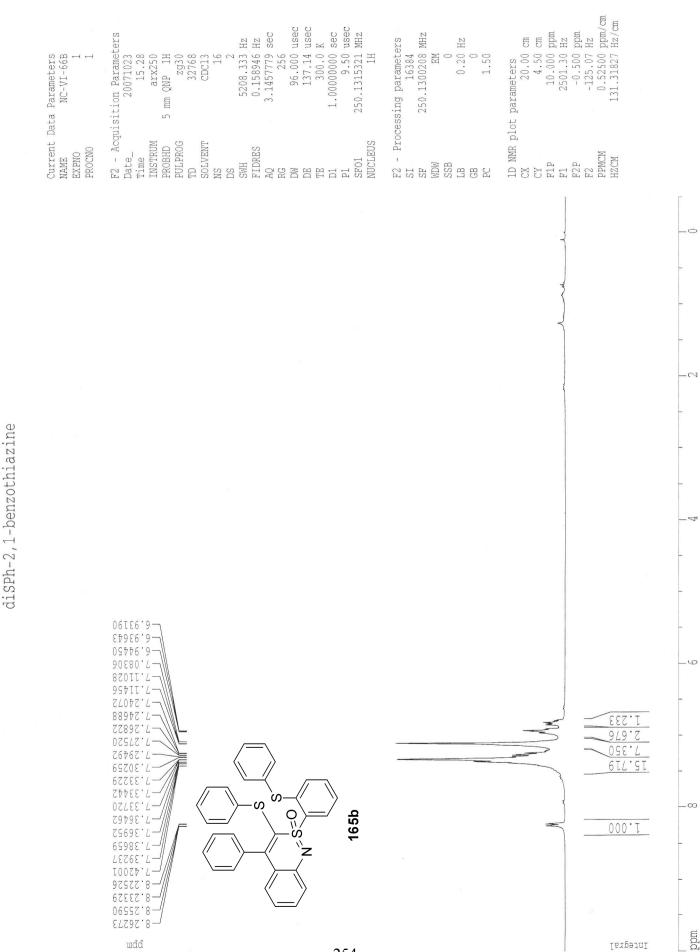
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13C NMR





NC-VI-66B 1H NMR

-10.000 ppm -628.95 Hz 11.50000 ppm/cm 723.29541 Hz/cm 103.00 usec 2.00000000 sec 22800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 ID NWR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz F2P -10.000 ppm F2 -628.95 Hz PPMCM 723.29541 Hz/cm F2 - Processing parameters SI 32768 SF 62.8952529 MHz WDW EM 0 SSB 1.00 Hz GB 1.00 Hz GB 7.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 8.00 usec 62.9023694 MHz mqq 72 - Acquisition Parameters 0.03000000 sec 62.8952529 MHz NC-VI-66B CDC13 13C Current Data Parameters 15.34 arx250 5 mm QNP 1H 36864 110 20071023 zqdc30 TD SOLVENT NUCLEUS INSTRUM PULPROG PROBHD DL5 CPDPRG Date_ PROCNO FIDRES EXPNO NAME Time P1 SF01 NS DS SWH P31 D12 D11 AQ TE DW TE D1

13C NMR

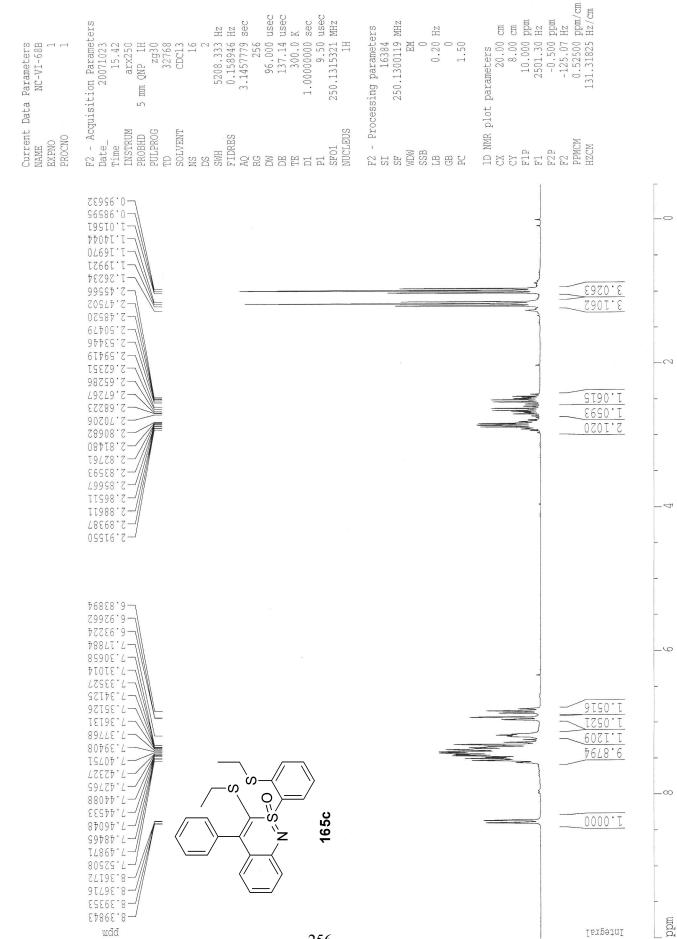
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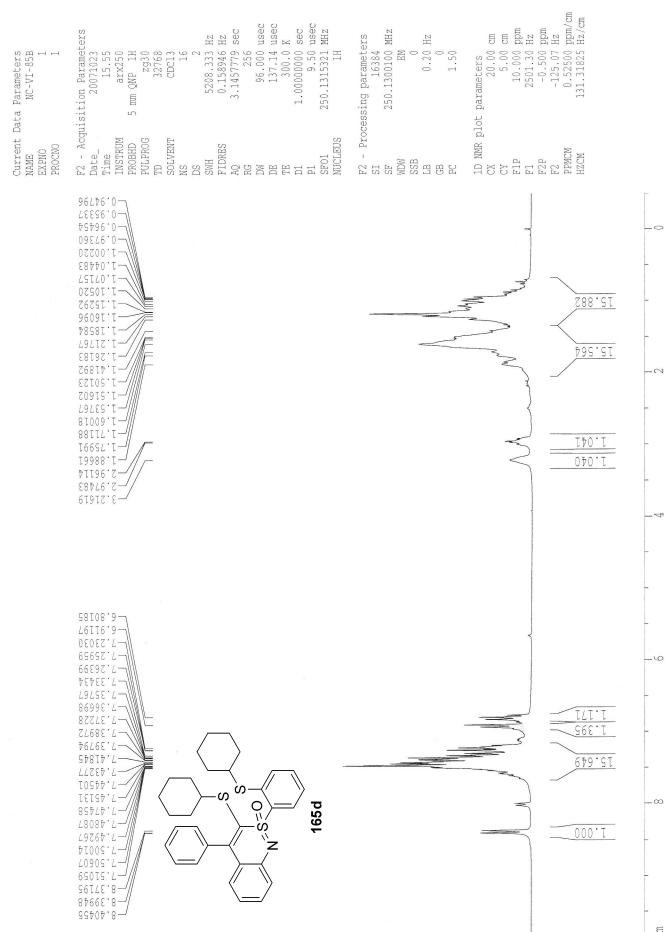


1H NMR NC-VI-68B diSEt-2,1-benzothiazine

-10.000 ppm -628.95 Hz 11.50000 ppm/cm 723.29535 Hz/cm 1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz -10.000 ppm F2P -10.000 ppm F2 11.50000 ppm/cm HZCM 723.29535 Hz/cm 29.000 usec 41.43 usec 300.0 K 23.00 sec 23.00 dB F2 - Processing parameters S1 32768 SF 62.8952497 MHz WDW EM SSB 1.00 Hz GB 1.40 8.00 usec 62.9023694 MHz 17241.379 Hz 0.467702 Hz 1.0691060 sec 32768 62.8952497 MHz 103.00 usec F2 - Acquisition Parameters 2.00000000 sec 0.03000000 sec 5 mm QNP 1H zgdc30 36864 CDC13 22800 13C 20071023 15.47 arx250 waltz16 Current Data Parameters NAME NC-VI-68B 49 D1 P1 SF01 NUCLEUS TD SOLVENT PULPROG INSTRUM AQ RG DW DE DE D12 D12 CPDRG P31 PROBHD FIDRES PROCNO Date_ EXPNO Time NS DS SWH D11 0 13'240 14'526 ---*L*96.92 -191'78 -50 687.97 699.77 702.77 -115.649 100 677.611--134'102 -134'208 -134'208 -132'200 -132'200 -132'203 -132'802 -132'202 -132'302'302 -132'302 -132'302 -132'302 -132'302 -132'302 -132'300 150 ഗ 0 **165c** S 200 mdd

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13C NMR



1H NMR NC-VI-85B diSCy-2,1-benzothiazine

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ID NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm P1 13836.95 Hz P2P -10.000 ppm F2 -628.95 Hz PPMCM 723.29535 Hz/cm 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB 103.00 usec 2.00000000 sec 17241.379 Hz 0.467702 Hz 1.0691060 sec 8.00 usec 62.9023694 MHz F2 - Acquisition Parameters Date_ 20071023 0.03000000 sec 62.8952487 MHz 1.00 Hz - Processing parameters 20071023 16.00 arx250 22800 waltz16 13C 32768 0 1.40 Current Data Parameters NAME NC-VI-85B 36864 CDC13 zgdc30 EM 0 mm QNP 1H 99 Ь TD SOLVENT NS DS SWH P31 D1 P1 SF01 NUCLEUS INSTRUM PULPROG PROBHD AQ DW DE DE DE D12 CPDPRG FIDRES PROCNO EXPNO Time D11 F2 -SI WDW WDW SSB SSB CB CB PC C 52'52'52 52'525 52'228 52'225 52'25 52'457 52'457 52'620 53'626 53'226 53'226 53'226 22 _ _ _ 42'234 42'234 20'459 50 A HIMININ ----200.77 77.002 77.509 and all the build the build LO E01.E11-ALL ALLAND -119.346 -123.967 -123.967 100 -153'6'22 -154'82 -254'82 -254'82 -254'82 -255'32 -255'22 -255'22 -255'22 -255'22 A. A. 25 -130.532 -130.912 -131.302 -131.303 -132.031 -132.682 -140.230 -142.583 -142.583 150 S 175 S *''* 165d S 200 Joseph King Status

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______16384 16384 EM EM 0 0.20 Hz 1.50
 ID NMR plot parameters

 CX
 20.00 cm

 CY
 2.00 cm

 F1P
 10.000 ppm

 F1
 2501.30 Hz

 F2P
 -0.5500 ppm

 F2
 -125.07 Hz

 PPMCM
 0.52500 ppm/cm

 HZCM
 131.31825 Hz/cm
 5208.333 Hz 0.158946 Hz 3.1457779 sec 715 96.000 usec 137.14 usec 300.0 K 1.0000000 sec 9.50 usec 250.1315321 MHz 1H F2 - Acquisition Parameters Date______20071129 - Processing parameters 11.58 arx250 arx250 1H 2g30 3zg30 3zg30 52768 CDC13 Current Data Parameters NAME NC-VI-101B S INSTRUM PROBHD PULPROG TD SOLVENT NS DS SWH FIDRES AQ RG DM DE DE TT P1 P1 SF01 NUCLEUS PROCNO EXPNO Time F2 - SI SI WDW WDW SSB SSB LB LB CB J.0000 0586.0 612.49 1262.4 7.1985 878.0 \sim 165e Ś 7248.0

diI-4-Ph-2,1-benzothiazine NC-VI-101B 1H NMR

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11.50000 ppm/cm 723.29529 Hz/cm 22800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec waltz16 103.00 usec 2.00000000 sec 8.00 usec 62.9023694 MHz 1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz -10.000 ppm F2P -10.000 ppm F2 11.50000 ppm/cm HZCM 723.29529 Hz/cm F2 - Processing parameters SI 32768 SF 62.8952461 MHz WDW EM 0 SSB 1.00 Hz GB 0 LB 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec F2 - Acquisition Parameters Date____20071129 0.03000000 sec 62.8952461 MHz 5 mm QNP 1H zgdc30 Current Data Parameters NAME NC-VI-101B 12.02 arx250 36864 CDC13 13C 28 TD SOLVENT NUCLEUS D11 PULPROG INSTRUM PROBHD PROCNO CPDPRG FIDRES EXPNO Time P31 D1 P1 SF01 NS DS SWH DL5 D12 AQ TE DW TE

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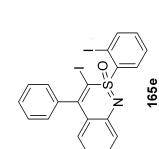
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...meters 16384 250.1300110 MHz EM 0.20 Hz 1.50 ID NMR plot parameters CX 20.00 cm CY 3.00 cm F1P 10.000 ppm F1 2501.30 Hz F2P -0.500 ppm F2 -125.07 Hz PPMCM 0.52500 ppm/cm HzCM 131.31825 Hz/cm 96.000 usec 137.14 usec 300.0 K 1.00000000 sec 9.50.1315321 MHz 1H F2 - Processing parameters SI 16384 SF 250.1300110 MHz WDW EM 0 SSB 0.20 Hz GB 0.20 Hz GB 0.20 Hz 5208.333 Hz 0.158946 Hz 3.1457779 sec FZ - Acquisition Parameters Date____20071129 20071129 11.42 arx250 mm QNP 1H zg30 32768 CDC13 715 Current Data Parameters NAME NC-VI-100A 16 S TD SOLVENT NS DS SWH INSTRUM PROBHD PULPROG AQ DM DE DE DE TE TE P1 SF01 NUCLEUS PROCNO FIDRES EXPNO Time 88888.9-68916.9-C5682 L-9ZI52 L-12862 L-L2777 L-66297 L-66207 L-9I287 L-9I287 L-1.0000 0.8514 1.0092 L126.0 1.8204 £7284.73 3.6211 20967.2 98705.2 82702.7 782702.7 782702.7 78262.7 78262.7 78262.7 78262.7 70207.7 ш \$172.1 \$172.1 Ы 0 `N[´]S' Ī 165f S6*LL*.0 mqq mqq Integral

1H NMR NC-VI-100A dibromo-4-Ph-2,1-benzothiazine

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11.50000 ppm/cm 723.29529 Hz/cm 1D NMR plot parameters CX 20.00 cm CY 10.00 cm F1P 220.000 ppm F1 13836.95 Hz -10.000 ppm F2 -10.000 ppm F2 -11.50000 ppm/cm HZCM 723.29529 Hz/cm 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 103.00 usec 2.0000000 sec 17241.379 Hz 0.467702 Hz 1.0691060 sec F2 - Processing parameters S1 32768 S7 62.8952461 MHz WDW EM SSB 0 LB 1.00 Hz GB 0 PC 1.40 8.00 usec F2 - Acquisition Parameters 62.9023694 MHz 0.03000000 sec 62.8952461 MHz 22800 Current Data Parameters NAME NC-VI-100A 11.46 arx250 zgdc30 36864 CDC13 13C 5 mm QNP 1H 20071129 55 P31 D1 P1 SFO1 NUCLEUS TD SOLVENT INSTRUM PULPROG PROBHD FIDRES DL5 CPDPRG PROCNO Date_ EXPNO Time NS DS SWH AQ DW DE D12 D12 D11 -50

100

150

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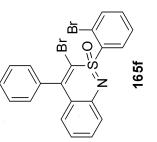
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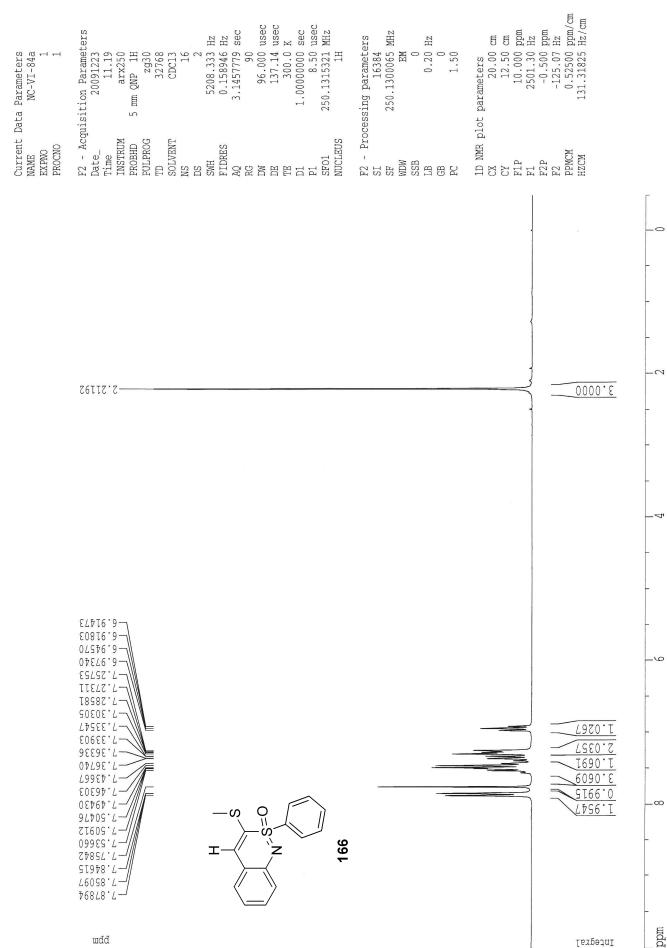
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13C NMR





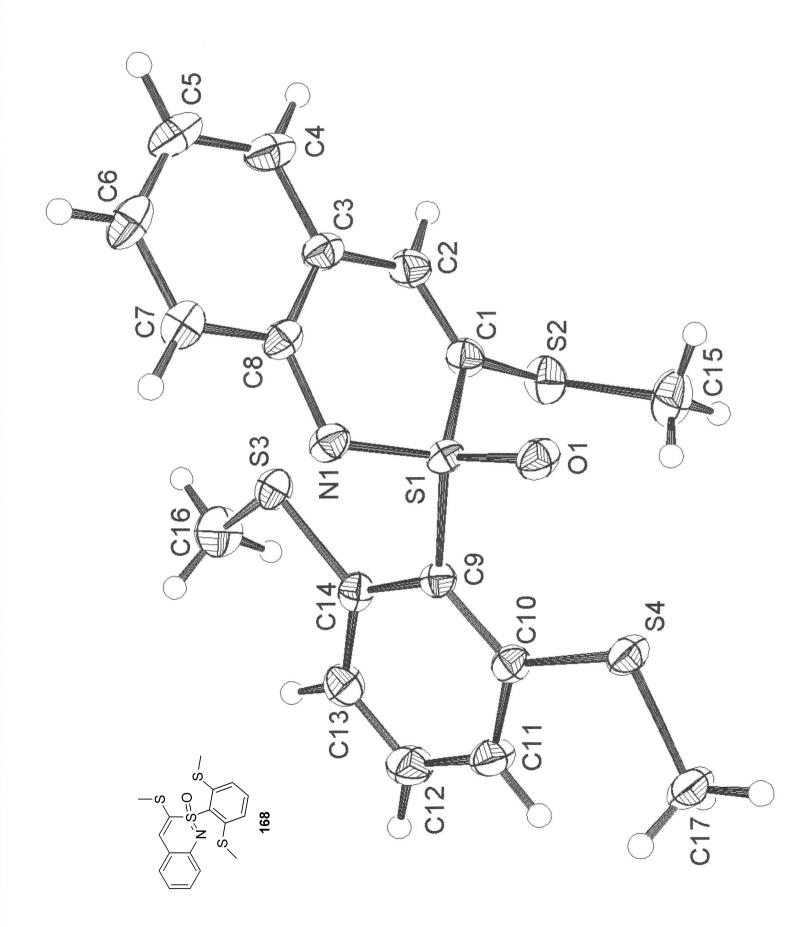
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1H NMR

ID NMR plot parameters CX 20.00 cm F1P 220.000 ppm F1 13836.96 Hz F2P -10.000 ppm F2 -10.000 ppm F2 -628.95 Hz PPMCM 723.29565 Hz/cm ьg раган... 32768 62.8952755 MHz Ем́ 222800 29.000 usec 41.43 usec 300.0 K 0.00002000 sec 23.00 dB waltz16 103.00 usec 2.0000000 sec 6.25 usec 6.25 usec F2 - Processing parameters SI 32768 SF 62.8952755 MHz WDW EA SSB 1.00 Hz GB 1.40 PC 1.40 17241.379 Hz 0.467702 Hz 1.0691060 sec 13C 0.03000000 sec F2 - Acquisition Parameters Date_ 20091223 20091223 11.24 arx250 5 mm QNP 1H Current Data Parameters NAME NC-VI-84a zgdc30 36864 CDC13 93 PROBHD FULPROG TD SOLVENT NS DS SWH FIDRES AQ RG DW DE DE DE D12 D12 P1 P1 P1 SF01 NUCLEUS INSTRUM PROCNO NAME EXPNO Time LIT.02 -----50 ∠87°92 -666°92 -0TS°22 -100 ₱99'LTT-TTS'8TT-098'6TT-123.027 -153 052 -158 520 -158 520 -158 520 -158 520 -153 520 -155 520 -153 520 -150 520 -150 520 -150 520 -150 520 -10 150 °=2~N^ N^S=0 166 T 200 mqq

13C NMR

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VITA

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